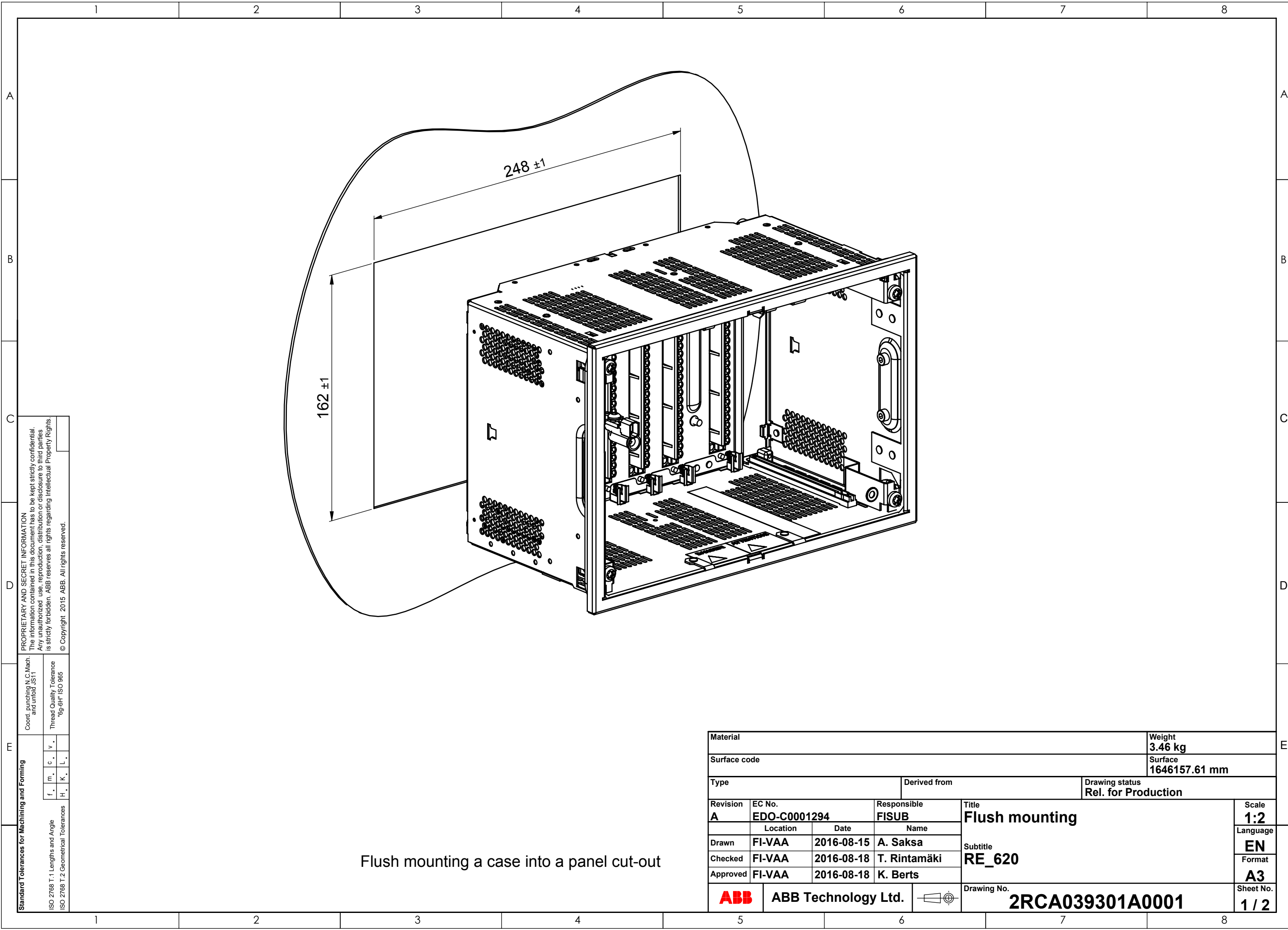




Flush mounting a case into a panel cut-out

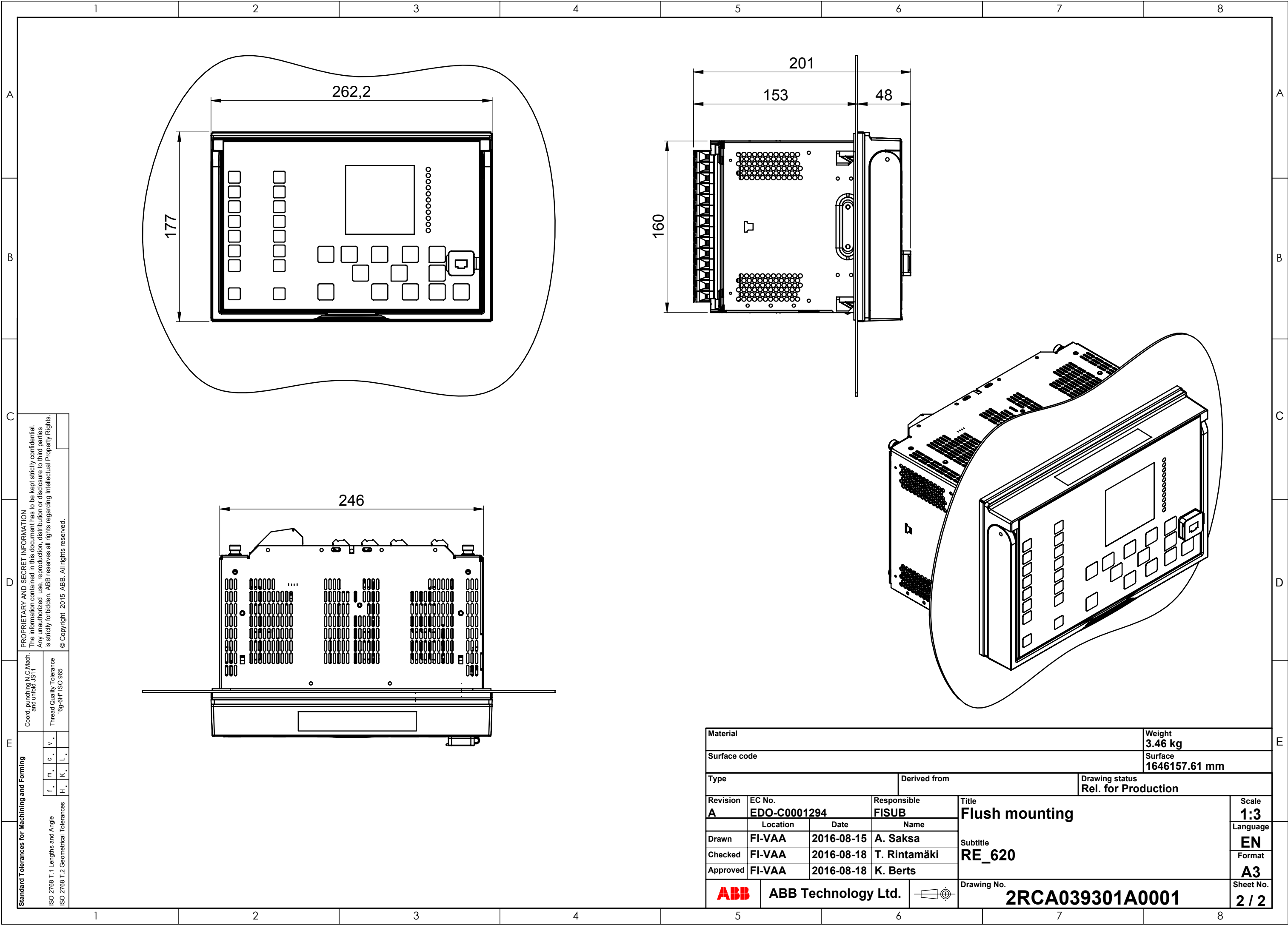
PROPRIETARY AND SECRET INFORMATION
The information contained in this document has to be kept strictly confidential.
Any unauthorized use, reproduction, distribution or disclosure to third parties
is strictly forbidden. ABB reserves all rights regarding Intellectual Property Rights.
© Copyright 2015 ABB. All rights reserved.

Coord. punching N.C. Mach. and unidid JS11		Thread Quality Tolerance "6g-6H" ISO 965	
f.	m.	c.	v.
H.	K.	L.	

Standard Tolerances for Machining and Forming

ISO 2768 T.1 Lengths and Angle
ISO 2768 T.2 Geometrical Tolerances

Material				Weight 3.46 kg	
Surface code				Surface 1646157.61 mm	
Type			Derived from		Drawing status Rel. for Production
Revision A	EC No. EDO-C0001294		Responsible FISUB	Title Flush mounting	Scale 1:2
Drawn	FI-VAA	2016-08-15	A. Saksa		Language EN
Checked	FI-VAA	2016-08-18	T. Rintamäki	Subtitle RE_620	Format A3
Approved	FI-VAA	2016-08-18	K. Berts		Sheet No. 1 / 2
ABB		ABB Technology Ltd.		Drawing No. 2RCA039301A0001	



PROPRIETARY AND SECRET INFORMATION
The information contained in this document has to be kept strictly confidential.
Any unauthorized use, reproduction, distribution or disclosure to third parties
is strictly forbidden. ABB reserves all rights regarding Intellectual Property Rights.
© Copyright 2015 ABB. All rights reserved.

Coord. punching N.C.Mach.
and unid. JS11

Thread Quality Tolerance
"eg-6H" ISO 965

Standard Tolerances for Machining and Forming

ISO 2768 T.1 Lengths and Angle
ISO 2768 T.2 Geometrical Tolerances

Material					Weight 3.46 kg	
Surface code					Surface 1646157.61 mm	
Type			Derived from		Drawing status Rel. for Production	
Revision A	EC No. EDO-C0001294		Responsible FISUB	Title Flush mounting Subtitle RE_620		Scale 1:3
	Location	Date	Name			Language EN
Drawn	FI-VAA	2016-08-15	A. Saksa			Format A3
Checked	FI-VAA	2016-08-18	T. Rintamäki			Sheet No. 2 / 2
Approved	FI-VAA	2016-08-18	K. Berts			
ABB		ABB Technology Ltd.		Drawing No. 2RCA039301A0001		