

PB610-B Panel Builder 600 Programming Software for CP600-eCo Control Panels



Contents

1	Getting started		Developer tools	42
	Assumptions		FreeType font rendering	45
	What's new in comparison to V2.0.0		Behavior	45
	Installing the application		Events	48
2	Runtime 5	6	The HMI simulator	49
	Runtime modes 6		Data simulation methods	50
	HMI device basic settings		Simulator settings	50
	Context menu options		Launching and stopping the simulator	51
	Built-in SNTP service10	7	Transferring the project to HMI device	53
3	My first project11		Download to HMI device	54
	The workspace12		Update package	57
	Creating a project		The Runtime loader	59
	Communication protocols14		Upload projects	60
	Designing a page15	8	System Variables	63
	The Widget Gallery17		Alarms variables	65
	Adding tags19		Buzzer variables	65
	Exporting tags21		Communication variables	66
	Importing tags21		Daylight Saving Time variables	66
	Attaching widget to tags24		Device variables	67
	Dialog pages26		Dump information variables	68
4	Programming concepts27		Keypad variables	69
	Data types28		Network variables	69
	"Attach to" parameters28		Printing variables	70
	Events		Remote Client variables	70
	Widgets positioning35		Version variables	71
	Managing overlapping widgets36		Screen variables	71
	Grouping widgets37		SD card variables	71
	Changing multiple widgets properties38		Server variables	72
5	Project properties39		Time variables	72
	Project properties pane40		Touch screen variables	73

	USB drive variables	' 4		Exporting alarm buffers to .csv files	125
	User management variables	' 4		Exporting alarm configuration	125
9	Actions7	7	13	Recipes	129
	Alarm actions7	' 8		Managing recipes	129
	Event actions7	' 8		Configuring a recipe widget	132
	MultiLanguage actions7	' 9		Recipe status	133
	Keyboard actions7	' 9		Uploading/downloading a recipe	133
	Page actions8	31		Backup and restore recipes data	134
	Print actions8	34	14	Trends	135
	Recipe actions8	86		Data logging	136
	Remote Client actions8	89		Exporting trend buffer data	137
	System actions9	00		Trend widgets	138
	Tag actions9	06		History trends	140
	Trend actions9	08		Trend widget properties	141
	User management actions10)1		Values outside range or invalid	142
	Widget actions10)3		Showing trend values	143
10	Using the Client application10	7		Scatter diagram widget	144
	The Client application toolbar10	08	15	Data transfer	147
	Workspace10	08		Data transfer editor	148
	Settings and time zone options10	8		Exporting data to .csv files	150
	Transferring files to a remote HMI device10	9		Data transfer limitations and suggestions .	150
11	Using the integrated FTP server11	1	16	Offline node management	153
	FTP settings11	1		Offline node management process	154
12	Alarms11	3		Manual offline node management process	154
	Alarms Editor11	4		Manual offline configuration	154
	Remote alarms acknowledge11	6		Automatic offline node detection	155
	Alarm state machine11	6	17	Multi-language	157
	Setting events11	7		The Multi-language editor	159
	Active Alarms widget11	9		Changing language	160
	Alarms History widget12	23		Multi-language widgets	160
	Managing alarms at run time12	23		Exporting/importing multi-language strings	162
	Enable/disable alarms at run time12	23		Changing language at run time	164
	Displaying live alarm data12	24		Limitations in Unicode support	164

18	Scheduler167	23	Backup/restore of Runtime and project	201
	Creating a schedule	24	Keypads	203
	HighResolution schedule168		Creating and using custom keypads	204
	Recurring schedule		Deleting or renaming custom keypads	206
	Configuring location for schedules 170		Keypad type	206
	Configuring the Scheduler widget171		Keypad position	207
	Scheduling events at run time	25	External keyboards	209
19	User management and passwords175		Search and filter	211
	Enable/disable security management176		Displayed keys	211
	Configuring groups and authorizations176		Removing action associations	211
	Modifying access permissions		Keyboard layout	212
	Assigning widget permissions from page		Enable/disable keyboard	212
	view181		Associating actions to keys	212
	Configuring users	26	Tag cross reference	215
	Default user		Updating data in the Tag Cross Reference	0.4.0
	Managing users at run time		pane	
	Force remote login	27	Indexed addressing	
20	Audit trails185		Creating an indexed addressing set	
	Enable/disable audit trail		Using indexed tag set in pages	
	Configure audit events	28	Special widgets	
	Configure tags for audit trail		DateTime widget	
	Configure alarms for audit trail		Multistate Image widget	
	Configure recipes for audit trail		Multistate Image Multilayer widget	
	Configure login/logout details		Combo Box widget	
	Exporting audit trail as .csv files189		Consumption Meter widget	
	Viewing audit trails		RSS Feed widget	
21	Reports191		Scrolling RSS Feed widget	
	Adding a report		IPCamera widgets	
	Configuring text reports		Browser widget	
	Configuring graphic reports		Control list widgets	
	Print triggering events		Variables widget	
	Default printer195	29	Custom widgets	
22	Screen saver		Creating a custom widget	244

	Adding properties to a custom widget	244	32	System Settings tool	291
	Editing custom widgets properties	246		User Mode	291
	User's Gallery	247		System Mode	292
30	Sending an email message	249	33	Updating system components in HMI	
	Configuring the email server	250	dev	vices	
	Configure emails	250		Display information on connected devices	
31	JavaScript	253		List of upgradable components	296
	JavaScript editor	255		Update of system components from the application	297
	Execution of JavaScript functions	255		Update system components via USB	299
	Events	257	34	Protecting access to HMI devices	301
	Widget events	258		Changing password	302
	Page events	260		Changing password on HMI device	302
	System events	261		Ports and firewalls	303
	Objects	263	35	Factory restore	305
	Widget class objects	263	36	Tips and tricks to improve performance	307
	Widget properties	264		Static Optimization	308
	Widget methods	266		FAQ on Static Optimization	311
	Page object	268		Page caching	312
	Page object properties	268		Image DB	312
	Page object methods	269		Precaching	312
	Group object	271		FAQ on precaching	312
	Group object methods	271	37	FAQ	315
	Project object	272		Changing fill color property according to tag	ı
	Project object properties	272		values	315
	Project object methods	272	38	CP600-eCo products	317
	State object	281		The Runtime loader	318
	State object methods	282		Limitations	320
	Keywords	283		Converting projects between different HMI types	323
	Global functions	283	39	Communication protocols	
	Handling read/write files	284	JJ	ABB CODESYS Ethernet	
	Limitations in working with widgets in JavaScript	286		ABB CODESYS Serial	
	Debugging of JavaScript			ABB Mint Controller HCP	
	Dobagging or dayacompt	201			

ABB Modbus RTU	351
ABB Modbus TCP	358
ABB Pluto	364
BACnet	370
CODESYS V2 Ethernet	389
Ethernet/IP CIP	403
Modbus RTU	421
Modbus RTU Server	438
Modbus TCP	455
Modbus TCP Server	472
Simatic S7 Ethernet	483



1 Getting started

PB610-B Panel Builder 600 is a software application designed to create graphical HMI pages. PB610-B Panel Builder 600 has a drag-and-drop interface that makes it easy to create complex pages. Many of the features found in common Windows applications are also available in PB610-B Panel Builder 600.

This document is divided into chapters that describe the key functions of PB610-B Panel Builder 600 and explain how to use them. Each chapter is presented in a standalone manner, allowing you to jump from chapter to chapter, depending on the task at hand.

Assumptions	1
What's new in comparison to V2.0.0	2
Installing the application	2

Assumptions

We assume that readers of this manual are using the PB610-B Panel Builder 600 software to design control panel applications that run on CP600 Panels and on computers running Windows.

We also assume that readers have a basic understanding of computers, Microsoft Windows, and the specific network environment where the application will run.

What's new in comparison to V2.0.0

- Support of Windows 10 32-/64-bit
- · User's gallery for customized widgets
- Maximum number of tags for PB610 PC Runtime: 10000
- German online-help / manual

Installing the application

PB610-B Panel Builder 600 installation contains:

- PB610-B Panel Builder 600: an application for designing custom HMI projects in a user-friendly manner, along with a variety of objects in its built-in library, the Widget Gallery.
- HMI Client: a light-weight application that can be used on Windows computers to remotely view and manage a
 project running on an HMI device.
- HMI Runtime: a standalone application that runs on the HMI devices. The HMI Runtime is installed via PB610-B Panel Builder 600.

PB610-B Panel Builder 600 system requirements

PB610-B Panel Builder 600 has the following system requirements:

Operating System Windows XP (SP2 or SP3)

Windows Vista Business/Ultimate

Windows 7 Windows 8 Windows 10

Storage 500 MB Minimum

RAM 512 MB

Other One Ethernet connection

Installing multiple versions of PB610-B Panel Builder 600

You may install different instances of PB610-B Panel Builder 600 on the same computer. Each installation has its own settings and can be uninstalled individually.

Three installation scenarios are possible:

already installed

Installation scenario	Results
First installation of PB610-B Panel Builder 600 in the system	Software is installed in the specified destination folder
System with only one instance of PB610-B Panel Builder 600 already installed	Current version can be replaced or maintained.

Last version installed can be replaced or

maintained.

If you try to install a second instance of an already installed version of PB610-B Panel Builder 600, a warning message is displayed.

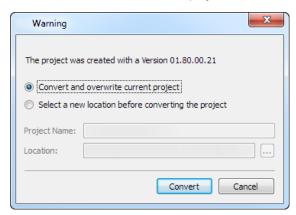
Multiple PB610-B Panel Builder 600 installations share a common workspace folder, each sub-folder includes the version number, for example *C:\Program Files\ABB\Panel Builder 600 Basic Suite1.90*. Each installed version has its ID and can therefore be removed individually.

Each installation is listed separately in the Windows Start menu.

System with multiple instances of PB610-B Panel Builder 600

Opening older projects

When opening a PB610-B Panel Builder 600 project (.jpr file) created with an older version of the software PB610-B Panel Builder 600 asks to convert the project to the current version:



Option	Description
Convert and overwrite current project	The project is converted without a backup copy of the original version
Select a new location before converting the project	The project is copied inside the specified folder and then converted.



WARNING: Do not edit projects with a version of PB610-B Panel Builder 600 older than the version used to create them. This will damage the project and may cause runtime instability.

Multilanguage for PB610-B Panel Builder 600

PB610-B Panel Builder 600 is available in multiple languages. All languages are installed by default as part of PB610-B Panel Builder 600.

The default language is English. To change it go to **Help > Change Language**.

Crash reports

A crash report dialog appears whenever PB610-B Panel Builder 600 freezes or crashs.



Important: Always save crash report files since they may contain useful information for technical support.



Note: Crash reports are unavailable in Windows XP.

2 Runtime

HMI Runtime is designed to support different platforms and different operating systems.

Runtime modes	
HMI device basic settings	
Context menu options	
Built-in SNTP service	

Runtime modes

The HMI Runtime is composed of two logic units:

- Server: runs communication protocols, collects data, monitors alarms, drives trend buffer sampling.
- · Client: displays data collected by server.

The server unit is responsible for handling the HMI services such as the communication protocols, performing data acquisition, driving trend buffer sampling activities, monitoring alarms, and so on.

The client unit is the part which is responsible for the visualization process: use the data collected by the server to render it on the display as graphical information.

The server unit works in two operating modes:

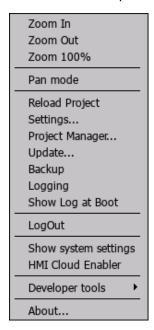
- **Configuration mode**: server is idle (for example when no project is loaded on the device or some system files are missing).
- **Operation mode**: server is operating according to the settings defined by the system files and by the loaded application project.



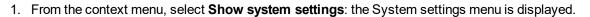
Note: Data on client may be displayed even if no activity is running on the server.

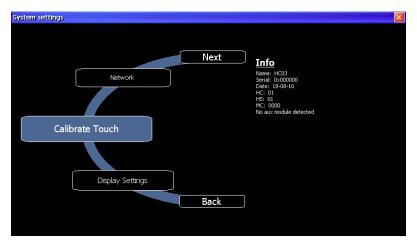
HMI device basic settings

On the HMI device press and hold on an empty area of the screen for a few seconds to display the context menu.



If no runtime is installed on the device click the dedicated button on the device when in loader mode. See "The Runtime loader" on page 59 for details.





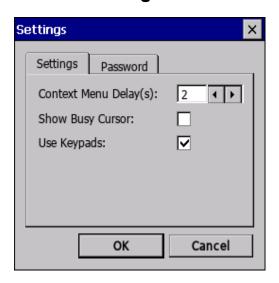
2. Click **Back/Next** to scroll the rotating menu.

Menu	Function	
Calibrate Touch	Calibrate the touch screen	
Display settings	Control backlight inactivity timeout and brightness	
Time	Set HMI device date and time manually or configure NTP servers	
Regional Settings	Select or customize the regional setting parameters	
BSP Settings	Display operating system version and unit operating timers to control buzzer and battery led.	
Network	Sets IP address and other network settings	
Plug-in List	List the plug-in modules installed and recognized by the system. Note: this option may not be supported by all platforms and all versions.	
Close	Closes the system setting page	
Restart	Restart the HMI device	

Context menu options

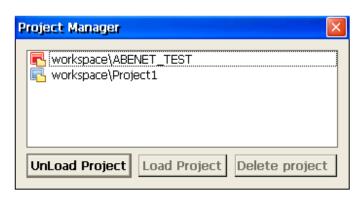
Option	Function
Zoom In/Out/100%	Select view at run time
Pan Mode	Enables/disables pan mode after a zoom in

Runtime settings



Main parameters	Description	
Context Menu Delay (s)	Context menu activation delay. Range: 1–60 seconds.	
Show Busy Cursor	Display an hourglass when the system is busy	
Use keypads	Display keypads when user touches a data entry field.	
	Set to disable when an external USB keyboard is connected to the device.	
Password Define password protected operations amongst the following:		
	Download Project/Runtime	
	Upload project	
	Board management (BSP Update)	
	See "Protecting access to HMI devices" on page 301 for details.	

The Project Manager



This tool allows you to:

- unload the current project
- load another project
- delete a project.

When you load a new project, the current project is automatically unloaded. You must unload a project before you can delete it.

Update

This function loads update packages from an external USB drive. See "Update system components via USB" on page 299 for details.

Backup

You can create a backup copy of the Runtime and of the project.

Logging

This function displays a log of system operations.



Click **Log to file** to save data: a logger.txt file is saved to the ...\var\log folder.

This file can be retrieved using an FTP Client and forwarded to technical support.



Note: Once enabled, logging is maintained after power cycles and must be manually disabled.

Show log at boot

This function enables the logger at start up. If the **Log to file** option has been enabled, log files are saved from startup.

Developer tools

Utility functions for debugging at run time.

About

This function shows information about the Runtime version.



WARNING: Context Menu action has no effect if executed from a dialog page.

Built-in SNTP service

The HMI device features an integrated SNTP that synchronizes the internal real-time clock panel whenever the predefined server is available.

The system searches for the following servers when turned on, or once a week if the HMI device is not turned off:

- time.windows.com
- · tock.usno.navy.mil



Important: Server addresses are hard-coded and cannot be changed by the user.

Customizing SNTP servers

Path: from the context menu > System Settings> Time> SNTP

Availability: BSP v1.76 ARM / 2.79 MIPS or higher

You can customize up to two SNTP servers.



Note: This function is not available in Configuration Mode (ConfigOS).

3 My first project

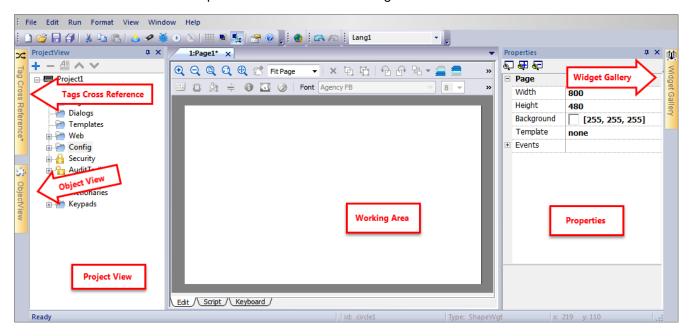
This section describes how to create a simple PB610-B Panel Builder 600 project.

The workspace	12
Creating a project	12
Communication protocols	14
Designing a page	15
The Widget Gallery	17
Adding tags	19
Exporting tags	21
Importing tags	21
Attaching widget to tags	24
Dialog pages	26

The workspace

Workspace areas

PB610-B Panel Builder 600 workspace is divided into the following main areas:



Area	Description
Project View	Project elements in hierarchical project tree.
Object View	Tree view of widgets organized by page.
Working Area	Space where pages are edited. Tabs at the top of the area show all open pages.
Properties	Properties of selected object.
Widget Gallery	Library of graphic objects and symbols.
Tag cross reference	List of locations where a given tag is referenced.



Note: The workspace layout can be changed at any time, changes are saved and maintained through working sessions.

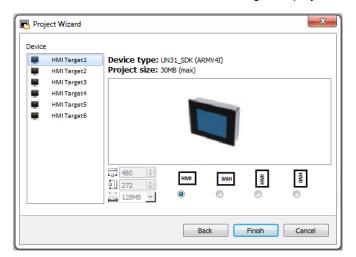
Resetting the workspace layout

To restore the default layout, use the File > Reset and Restart function.

Creating a project

Path: File> New Project

- 1. In the **Project Wizard** dialog enter a name for the project and the storage location.
- 2. Click Next: the HMI device selection dialog is displayed.



- 3. Choose one device from the list of the available models.
- 4. Choose device orientation.
- 5. Click Finish to complete the Wizard.

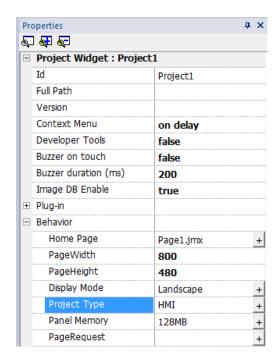
Portrait rotation exceptions

The following elements are not rotated in portrait mode.

Element	Description
Operating system dialogs	System settings and system dialog
ContextMenu and related dialogs	Project Manager, About, Settings, Logging, Backup
Video	Analog Video Input, IPCamera, MediaPlayer
JavaScript	Alert and Print function
Dialog pages	"Title" of dialog pages
Scheduler	Dialogs for data entry
Macro	ShowMessage, LunchApplication, LunchBrowser
External applications	

Changing the device model

Once you have developed your project you can still change the device model, from the Project Properties pane. This will not resize the widgets, but will relocate them on the screen. A warning will be displayed if some objects cannot be relocated.



Copying, moving, renaming a project

PB610-B Panel Builder 600 projects folder contain all the files of the project: to move, copy or backup a project, move or copy the project folder to the desired location.

To rename a project use the **File > Save Project As** function: this operation might take a few minutes.



WARNING: Do not rename the project folders manually.

Communication protocols

Path: ProjectView> Config > Protocols

Device communication drivers are configured in the **Protocol Editor**. You can add up to the maximum number of protocols as specified in Table of functions and limits. Variable and System Variables are not counted as protocols.

See "Communication protocols" on page 325 for more details.



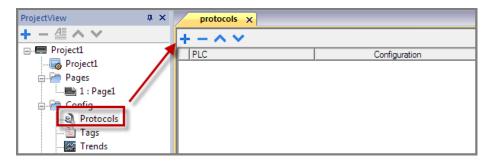
Note: you can run different Ethernet protocols over the same physical Ethernet port, but you cannot run different serial protocols using the same serial port. Some serial protocols support access to multiple controllers, but this option is set within the protocol itself which is still counted as one protocol.

Adding a protocol



Note: Refer to CP600 operating instructions manual in case you need cables information.

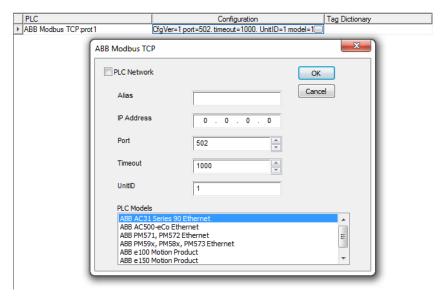
1. Click +.



2. Select the protocol from the **PLC** list and enter the required values.

Changing protocol settings

To change configuration parameters, click the browse button in the **Configuration** column.



Protocol parameters

Click **Show Advanced Properties** icon to see all parameters.

Parameter	Description
Dictionaries	Tags imported for the protocol.
	See "Importing tags" on page 21 for details.
Enable Offline AlgorithmOffline Retry Timeout	See "Automatic offline node detection" on page 155 for details.
Version	Protocol version available in PB610-B Panel Builder 600 for selected HMI device.

Designing a page

Path: ProjectView > Pages

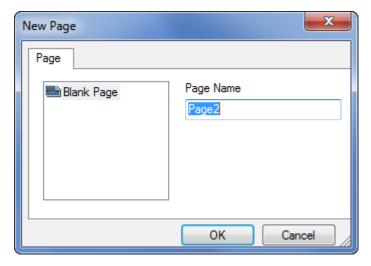
When a project is created, the first page is automatically added and shown in the Page Editor.

Adding objects to a page

Drag and drop objects from Widget Gallery to the page.

Adding a page

- 1. Right click the Pages node from the project tree and select Insert new page.
- 2. Type a name for the new page.



Importing a page

When importing a page PB610-B Panel Builder 600 will import the page layout and the page widgets without importing the actions and data links attached to widgets. You can choose between two different behavior:

- importing only the pages and the widgets: in this case all actions and data link have to be defined
- importing pages with references to actions and data links: used tags must be present in the project for these elements to work properly



Note: Page import can only be performed between projects made using the same software version. Save the older project as the newer version, then try again.

- 1. Right click the **Pages** node from the project tree and select **Import page**.
- 2. Choose the page to be imported from the desired project then click **OK**: a warning message is displayed.
- 3. Click **Yes** to remove all the links to data and actions. Click **No** to maintain the reference to data links and actions. Tags need to be available in the new project.

Group of pages

You can group similar pages for easier maintenance. Grouping pages does not affect how pages appears at run time. To create a group of pages:

- 1. In ProjectView right click Pages node and select Create Group: a new folder is added
- 2. To move a page to a group, right click a page and select **Groups** > *groupName*.

The Widget Gallery

Path: View> Toolbars and Docking Windows> Widget Gallery

HMI objects required to build an application are available in the Widget Gallery. The gallery is divided into several categories, each containing a collection of widgets.



Adding a widget to a page

- 1. Select the widget from the Widget Gallery.
- 2. Drag and drop it on the page.

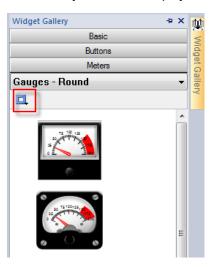
Changing the appearance of a widget

All widgets have properties (Properties pane) that can be changed, Some widgets are presented in various styles. You can click the buttons in each category to see available styles.

Example

To set the widget style for round gauges:

1. Click the style button to display the available styles for the widget.



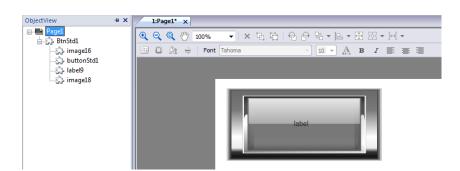
2. Select one of the available styles from the toolbar: depending on the selected widget, different options are available.



Complex widgets

Some widgets are composed of many sub widgets. For example, a button is a complex widget composed by a button widget and a label. The structure of widgets can be seen in the **ObjectView** when the widget is selected.

You can select a sub-widget, such as the label in a button, from the **ObjectView** and modify it without ungrouping the whole widget.



Adding tags

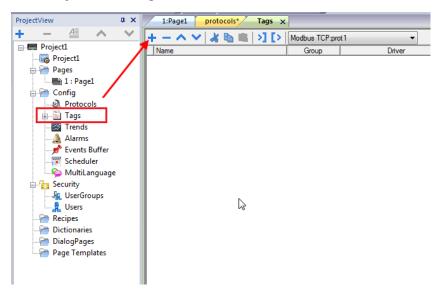
PB610-B Panel Builder 600 uses tag names to access all device data. All fields and reference locations in the device need to be assigned a tag name to be used in the HMI project.

Tag Editor can be used to create and manage tags. After the tags have been defined, they can be used in the project by attaching them to widgets' properties.

See ""Attach to" parameters" on page 28 for details.

Tag editor

Path: ProjectView > Tags



Adding a tag

- 1. Click + and enter the required data.
- 2. Select the Address from the communication protocol address dialog: new tags are named Tag1, Tag2,
- 3. Click on the tag name to rename it.

Tag properties

See specific protocol documentation for details.

Property	Description
Name	Unique tag name at project level. Primary key to identify information in the runtime tag database.
	WARNING: Duplicate tag names are not allowed.
Groups	Group names associated to a tag
Driver	Communication protocol
Address	Controller memory address.
	To edit click on the right side of the column to get the dialog box where you can enter the address information.
Encoding	Encoding type for string data type (UTF-8, Latin1, UTF-2 and UTF-16)
Comment	Tag description
Simulator	Tag behavior during simulation. Several profiles are available.
Scaling	Conversion applied to tag before database storage.
	By formula = defined as a linear transformation.
	By range = defined as a range conversion.

The below properties will be visible only after select the "Show Advance Columns" mode from the tag editor tollbar...

Property	Description
PLC	Original PLC tag name, used to match tags used by HMI application (Tag Name) and tags exported from PLC
Tag Name	R/W only in advanced view to allow for adjustments in case tag import errors.
Rate	Tag refresh time. Default: 500ms.
(ms)	WARNING: Tags refresh rate is the maximum refresh rate. Actual refresh rate depends on: communication type (serial, fieldbus, Ethernet), protocol, amount of data exchanged.
R/W	R/W tag attribute (R/W, R or W).
	Note: The content of Write Only tags is always written and never read. When communication is not active, the content of these tags may not be available in widgets.
Active	Update mode.
	false = tags are read from controller only when required by the HMI device.
	true = tags are continuously read even if not required by the displayed page.
	Important: Leave this value set to false for higher communication performance.

Managing tag names

Tag names must be unique at project level. If the same tags, from the same symbol file have to be used for two different controllers, use the "Alias" feature to add a prefix to the imported tags and make them unique at project level.



Note: Not all protocols support the "Alias" feature.

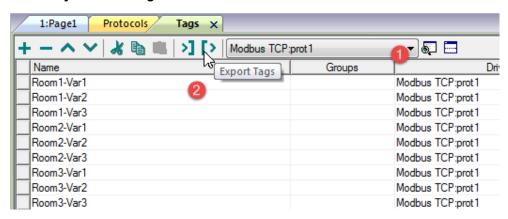
See "Communication protocols" on page 325 for details.

Managing tag groups

Tags used in each page are identified as part of a group, so that requests made by the communication protocol to the connected controller(s) can be processed faster: only the tags included in the displayed page are polled from the controller.

Exporting tags

Path: ProjectView > Tags



- 1. Select the protocol for the tags you want to export.
- 2. Click the **Export Tags** button: all the tags configurations for the selected protocols are exported into an .xml file.

You can edit the resulting .xml file using third part tools (for example, Microsoft Excel) and then re-import the modified file (see "Importing tags" below for details).

Importing tags

Introduction

Some protocols allow you to import tags stored in a comma separated file (.csv or other formats). Refer to the Tag Import section of each protocol for details (see "Communication protocols" on page 325).

Importing is a two step process:

- 1. Import of the tag definition into a dictionary
- 2. Import tags from the dictionary to the project



WARNING: Special characters in tag names such as "&" character cause communication errors. See "Limitations in Unicode support" on page 164



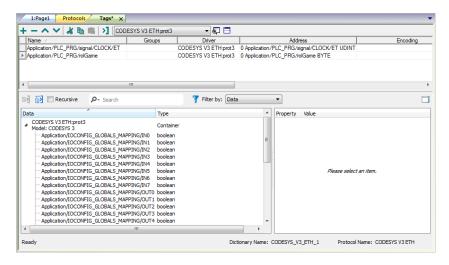
Note: When importing tags, character "." in tag names is replaced with "/" . The protocol will use the correct syntax when communicating to the PLC.

Dictionaries

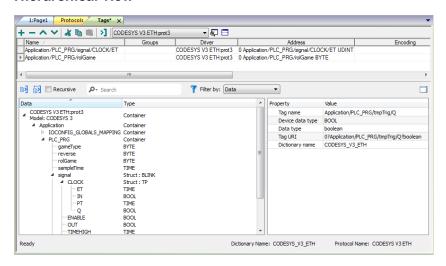
Path: ProjectView > Dictionaries

A dictionary is a list of tags imported in the Tag Editor for a specific protocol. Depending on the protocol type, tags are shown in linear view or in hierarchical view.

Linear view



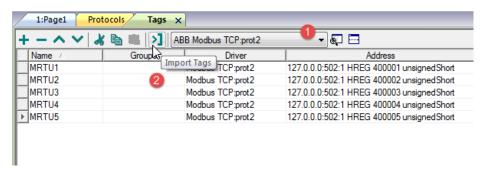
Hierarchical view



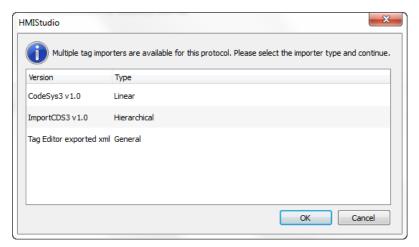
Importing tags

To import tags from an external file:

1. In **ProjectView**, **Tags** select the protocol from the filter list.



2. Click the **Import Tags** button: the select file dialog appears. A dialog to choose the importer type appears.



- 3. Select the file: a list of tags is shown in a linear or hierarchical view.
- 4. To import tags, select one or more tags or a node (hierarchical view only) and click the [13] Import tag button: tags are copied to the project and listed in the upper window section.

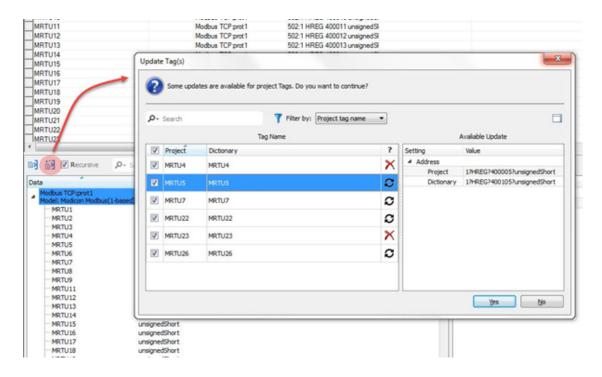
Parameter	Description
Recursive	All elements of the structure are imported into separate tags.



Note: When the project is configured to use a protocol network you must also select the protocol node where tags are to be imported. You can import the same tags on multiple protocols. When the tags file contains the node information, you can choose to use the information to filter the tags and import only those matching with the selected nodes.

Updating the imported tags

Using the Update Tag(s) command you can re-import tags. A dialog allows you to select the tags to be reimported:





These tags need to be updated. A list of differences between project and dictionary is displayed.



These tags are no longer available in the dictionary. If updated, these tags will be removed from the project.

Attaching widget to tags

To control a widget and animate it through live data it is possible to bind a specific property to different data sources. For example it is possible to bind the gauge **Value** property to a probe temperature tag, or the **Display** property to a recipe data

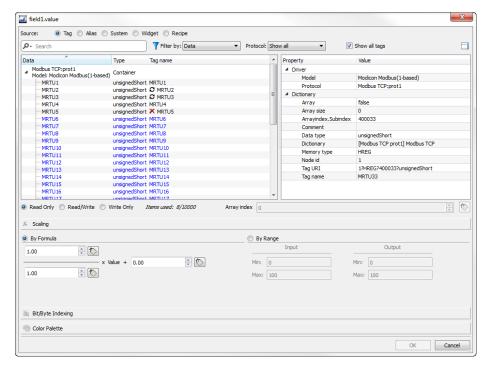
Data sources

Elements to which an object property can be attached:

Data source	Description
Tag	Tag defined in the Tag Editor
Alias	Indexed tag address
System	Predefined system tags (see "System Variables" on page 63)
Widget	Connect to a widget property (for example, value of a slider widget)
Recipe	Data from the Recipe Manager (see "Recipes" on page 129)

Attaching a property to a tag

- 1. Click + in the Properties pane.
- 2. In **Source** choose the data source, in the list choose a protocol and the tag. Use the **Search** box to filter tags.



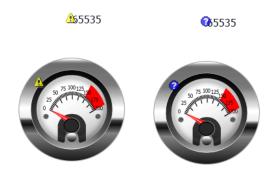
- 3. Set the access type (for example Read Only). The Array Index field appears when the selected tag is an array to identify the element of the array to use. The indirect index mode, through an additional tag, is supported.
- 4. Click **OK** to confirm.

The icons adjacent to the tag name highlight when a definition does not match the tag definition in the dictionary, or when missing. If the Show all tags is selected, all the dictionary tags are shown also if not imported within the application. A double-click will import the tags from the dictionary.

See ""Attach to" parameters" on page 28 for details.

Communication Error

Two icons may appear close to widgets that have an attached tag.



- (communication error
- ②: data not yet available (slow communication protocol)

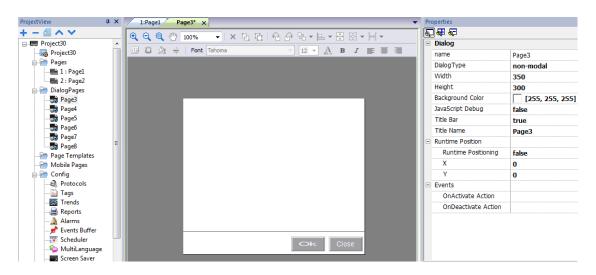
Dialog pages

Path: ProjectView> Web > Dialogs

Dialog pages are opened at run time on top of the current page on project request. They are used to notify alarms, errors or to require user action.

Main dialog properties

Property	Description
Dialog Type	modal = user cannot return to main project window/page until dialog is closed.
	non-modal = user can continue to use main project window (or other non- modal dialogs) while a dialog is shown on top of it.
Title Bar	true = dialog title displayed
	false = no dialog title displayed
Title Name	Dialog title. Only if Title Bar =true.
Runtime	Dialog fixed position
Position	false = Dialog will be placed centered on the screen
	true = Dialog will be placed with upper-left corner at position X and Y



Maximum number of dialogs

When the maximum number of open dialogs is reached, the oldest dialog is closed to open the new one.

4 Programming concepts

Programming for PB610-B Panel Builder 600 is based on a few basic concepts and behaviors.

Data types	2
"Attach to" parameters	
Events	
Widgets positioning	3
Managing overlapping widgets	3
Grouping widgets	3
Changing multiple widgets properties	3

Data types

When creating a tag you have to specify its properties. Data type are specific to PB610-B Panel Builder 600, memory type are specific to the selected protocol. Choose the value according to the internal representation you need for the selected controller address.



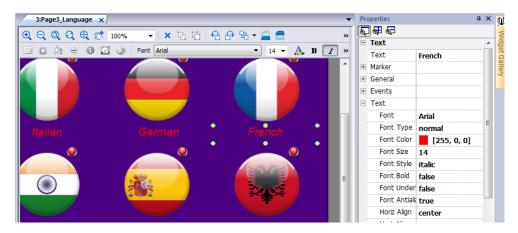
Note: arrays type use the same data type followed by "[]" (i.e.: boolean [])

Data Type	Description
boolean	One bit data (01)
byte	Signed 8 bit data (-128127)
double	IEEE double-precision 64-bit floating point type (±2.2e-308 ±1.79e308)
float	IEEE single-precision 32-bit floating point type (±1.17e-38 ±3.40e38)
int	Signed 32 bit data (-2.1e9 2.1e9)
short	Signed 16 bits data (-3276832767)
string	Characters coded according to selected format
time	Time data
unsignedByte	Unsigned 8 bit data (0255)
unsignedInt	Unsigned 32 bit data (0 4.2e9)
unsignedShort	Unsigned 16 bit data (065535)
uint64	Unsigned 64 bit data (0264 - 1)

"Attach to" parameters

Object properties

In PB610-B Panel Builder 600 the properties of an object placed on a page can be set at programming time or configured to be dynamic. To change a property at programming time use the page toolbar or the property pane. Select the object first to see its properties displayed.

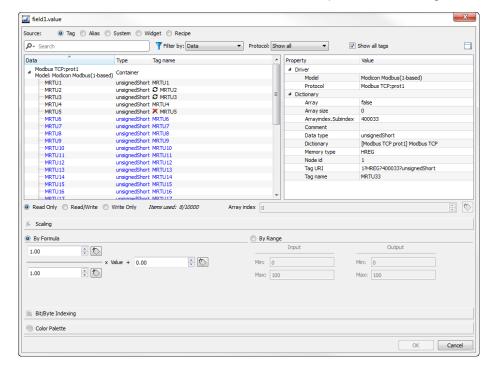


The page toolbar shows only the most common object properties, while the property pane show all the properties in a basic or advanced view.

To change a property value dynamically you can attach it to tags or variables.

Attaching a property to a tag

- 1. Click + in the Properties pane.
- 2. In Source choose the data source, in the list choose a protocol and the tag. Use the Search box to filter tags.



- 3. Set the access type (for example **Read Only**). The **Array Index** field appears when the selected tag is an array to identify the element of the array to use. The indirect index mode, through an additional tag, is supported.
- 4. Click **OK** to confirm.

The icons adjacent to the tag name highlight when a definition does not match the tag definition in the dictionary, or when missing. If the **Show all tags** is selected, all the dictionary tags are shown also if not imported within the application. A double-click will import the tags from the dictionary.

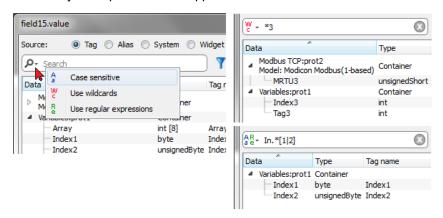
Data sources

Elements to which an object property can be attached:

Data source	Description	
Tag	Tag defined in the Tag Editor	
Alias	ndexed tag address	
System	Predefined system tags (see "System Variables" on page 63)	
Widget	Connect to a widget property (for example, value of a slider widget)	
Recipe	Data from the Recipe Manager (see "Recipes" on page 129)	

Advanced search

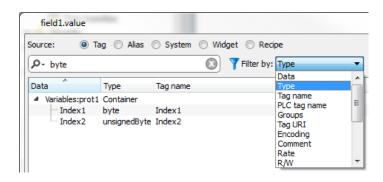
Various syntax options can be applied to search box:



Main options	Function	
WildChars	Search using simple wildcards matching. Character '?': matches any single character. Character '*': matches zero or more of any characters." []": sets of characters can be represented in square brackets.	
Regular Expression	Describes character pattern. See http://www.regular-expressions.info/	

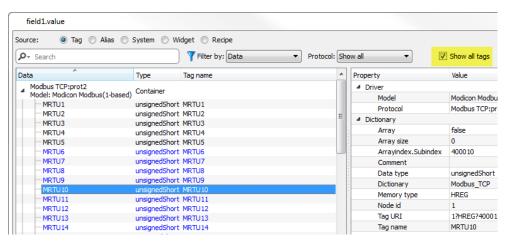
Filtering tags

Choose various tag filter criteria:

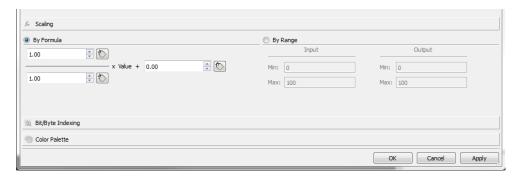


Showing dictionary tags

When **Show all tags** is checked, tags that belong to one dictionary but have not been imported yet, appear in blue color. You can select and double-click a tag to import it into the project.



Converting tag value



Scaling tab converts the tag value. In **By Range** section set the input and output range: the system will automatically calculate the scaling factors.

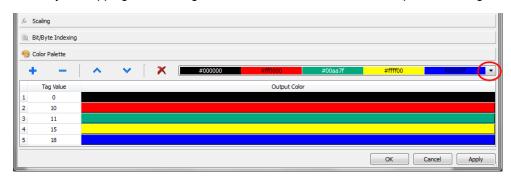
Extract tag bit/byte based on index

Allows extracting a single bit or byte content from a word depending on the specified bit or byte number



Mapping tag values to color

Allows you mapping numeric tag values to colors. You can use this option to change the color of a button.



Section	Function
+ - ^ \ X	From the toolbar add/remove or move up/down the colors lines. The tag value is editable and you can modify the sequence values.
#000000 #10000 #000a7f #ffff00 #0000ff	Last defined color combination is saved automatically and can be retrieved from the color toolbar.

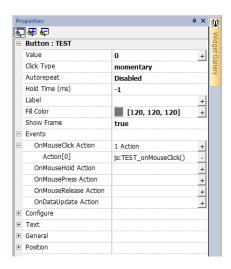
Events

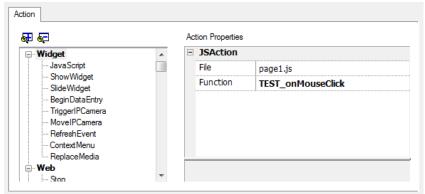
Events are used to trigger actions at project level and can be associated to:

- buttons / touch (click, press, release)
- external input devices like keyboards and mouse (click, press, hold, release, wheel)
- data changes (OnDataUpdate)
- switch of pages (OnActivate, OnDeactivate)
- alarms
- scheduler

You can attach one or more actions to an event, so that they will be executed whenever the event occurs.

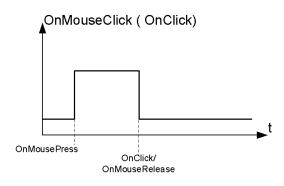
This example shows a JavaScript action activated by pressing a button.





OnClick / OnMouseClick

Triggers the event when the button/key is pressed and released quickly.



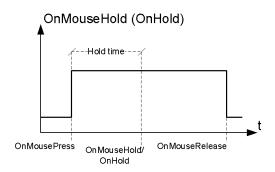
OnHold/OnMouseHold

Triggers the event when the button/key is pressed and held pressed for a certain time set as **Hold Time** in the widget properties. Actions programmed for this event will be executed only after the hold time has expired.

The default **Hold Time** is configured in Project properties but can be redefined for each button/key. See "Project properties" on page 39.



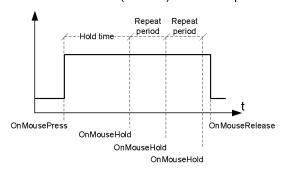
Note: If **Hold Time** is set to -1 for the widget, the project **Hold Time** value will be used.



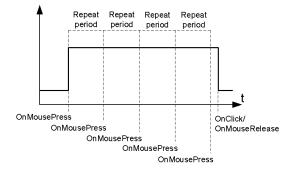
Autorepeat

Enables auto repeat for a press or hold event of button or key. **Autorepeat Time** is specified in the Project properties but can also be redefined for each button or key

OnMouseHold (OnHold) and Autorepeat



OnMousePress and Autorepeat



OnWheel

Triggers the event when a wheel (for example a USB mouse wheel) value changes. A wheel usually is used to increase/decrease values in a text box or attached to a tag.

OnActivate

Triggers the event when a page is loaded. The event starts before widgets in the page are initialized.

OnDataUpdate

Triggers the event when the tag value changes. The update moment depend on the time needed by the protocol to finish the update process. For example the **OnDataUpdate** event can be triggered or not, depending on whether data becomes available from protocol respectively after or before widgets being initialized for the first time. In particular, page change notifications are more likely to happen with slow protocols and remote clients.



Note: The value read during **OnActivate** can be the same obtained from a subsequent **OnDataUpdate** event, since **OnDataUpdate** notifications are sent asynchronously.

Widgets positioning

You can position widgets in the page using two methods:

- Snap to Grid
- Snap to Object

To display the grid, on the View menu, click Show Grid.

Snap to Grid

Path: View> Snap to Grid

When you move or re-size an object, its top left corner will align with the nearest intersection of lines in the grid, even if the grid is not visible.

Setting grid properties

Path: View> Properties

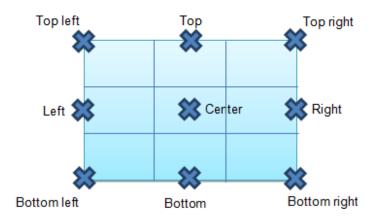
Parameter	Description	
Spacing X Space in pixel between two lines/dots on the X axis		
Spacing Y	Space in pixel between two lines/dots on the Y axis	
Type Grid type (dot or line)		
Color	Grid color	

Snap to Object

Path: View> Snap to Object

When you move an object, it will align with other objects on the page.

When you select an object, one of the following hot points is selected as the source of the snap point, depending on the area you pressed: top, top left, top right, bottom, bottom left, bottom right, left, right, center:

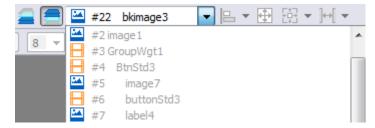


An algorithm finds a matching hot point among the near widgets hot points matching either the x or the y coordinates of the source snap point. For line widgets, the source snap points are the terminal points of the line.

Managing overlapping widgets

When one or more widgets on the page overlap, you can manage their order so that one is displayed on top of the other.

The order of the widget on the page is shown in the combo box. A widget with greater z-order number is in front of an element with a lower z-order number. A picture icon identifies static objects, a movie frame icon identifies dynamic objects.





Important: Correct ordering of widgets is essential for run time performance since overlapping dynamic widgets can invalidate static optimization and reduce performance of HMI applications.

Hiding/showing widget on z-order

To hide widgets above a selected widget:

On the toolbar click and select a widget: all widgets above this one are hidden

To hide widgets below a selected widget:

• On the toolbar click = and select a widget: all widgets below this one are hidden

The toolbar allows to:

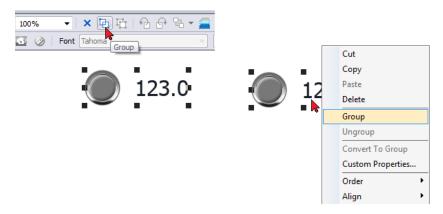
- hide widgets stacked above and/or below selected widgets
- · work on different widgets using the combo box which lists all the widgets in their z-order.

Δ

Grouping widgets

To group widgets:

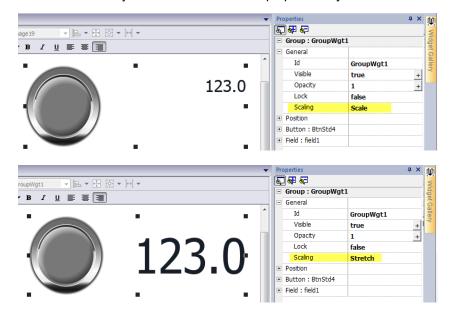
- 1. Select all the widgets to group.
- 2. Right-click and then click Group.



Resizing grouped widgets

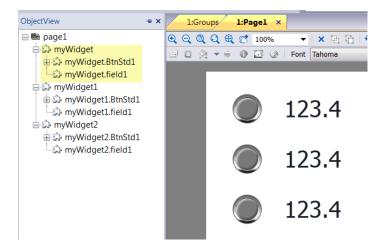
You can define how object reacts when re-sized. Use the **Scaling** property in **General** section:

- Scale: object and text are not re-sized proportionally
- Stretch: object and text are re-sized proportionally





Tip: Rename the components of a group of object using the same prefix followed by a point character(for example, **myWidget.**). This because when a group of objects with the same prefix is found, PB610-B Panel Builder 600 replicates the same prefix when the object is copied. This is very useful when the object needs to be referenced from JavaScript code.

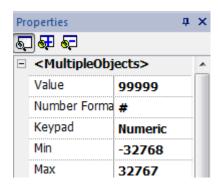


Changing multiple widgets properties

You can set the properties of more widgets of the same category (label, field, gauge and so on) all at once.

To change properties:

- 1. Select widgets.
- 2. Set common properties from Properties pane.
- When multiple widgets are selected, the Properties pane title changes to <MultipleObjects>: all changes will be applied to all selected widgets.





Note: Not all properties can be modified for multiple widgets simultaneously and must therefore be modified individually.

5 Project properties

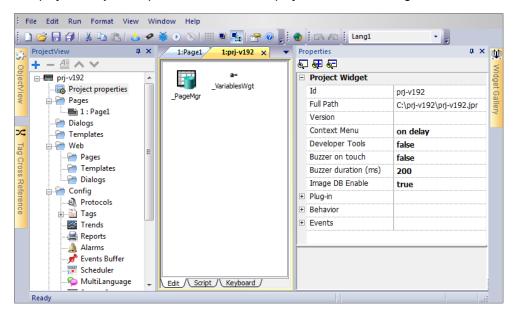
Project properties contain settings for the project.

Project properties pane	40
Developer tools	42
FreeType font rendering	
Behavior	
Events	
	+0

Project properties pane

Path: ProjectView> double-click Project properties> Properties pane

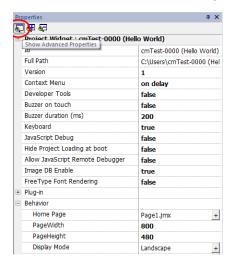
The project Properties pane contains a list of project level user-configurable data.



Basic and advanced properties

To view all project properties:

Click Show Advanced Properties button to expand the property view in the Properties pane.



Main properties description



Note: Some properties are displayed only in advanced mode.

Buzzer

A buzzer can be associated to the following widgets:

- buttons
- hotspots
- needles
- fields
- · external keys
- · combo boxes
- tables items
- · control list items

Developer tools

Collection of runtime debugging functions that can be enabled or disabled.

Enabling developer tools

- 1. In Properties pane, set Developer Tools to true.
- 2. Download the project.
- 3. Open context menu.
- 4. Select **Developer tools**.

Developer tool list

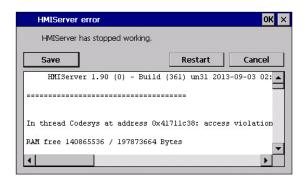
Tool	Description	
Show/Hide all	Shows a dialog containing information about device status like CPU load, memory usage, event queues.	
CPU statistics	Shows information on CPU load. See "CPU Statistics" on the facing page.	
Memory statistics	Shows information about system RAM . A negative value indicates that free memory is decreasing.	
Event queues	Shows information on event queues (size, maximum achieved size, number of processed events, last and maximum processing time). Timing statistics are only available for non-UI queue.	
Timelog summary	Show page loading time.	
Embed window	Allows embedding in runtime the scene or leave the developer tool window as a standalone window (dialog).	
Reset queue stats	Resets statistical information on event queues.	
Disable watchdog	Disable the watchdog function and prevents system restart in case of freeze or crash of services.	
Ignore	Disables crash report function, exceptions are not saved in the crash report window.	

Tool	Description	
exceptions		
Profiling	Measures the time spent for loading/rendering the active page. See "Profiling" on the next page	

Watchdog

This feature allows you to disable the watchdog. This way you can avoid system restart in case of a runtime crash and have the time to save the crash report or check system status information (for example, memory available, CPU load, events queue size and so on).

The crash report dialog is displayed automatically in case of a system freeze or crash allowing users to save a log file of crash.





Important: Save this file for technical support.

CPU Statistics

```
eriod 2110 ms
                             59637774
        Codesys
ontel Vireads < 5ms
RAM free 125833216 / 194211840 Bytes (diff: 0)
ImageDB size ~2MB, free 44MB / RAM31ZE-76MB)
Page Preload 56MB free / RAM31ZE-64MB)
Page Cache 80MB free / RAM31ZE-40MB)
Storage free 45 / 92 MB
                                     MaxSize
                                                                                           ms
O
       EvtMgr
                                                                                           22
  ActionMgr
                                                                        61
                                                                                           11
            MODR
                                                                      122
Timelog is disabled!
(Tap-tap to change position)
```

On the top row the current machine time is shown along with the total device uptime.

CPU statistics are collected with a frequency of 2000 milliseconds. The actual period and the overhead required to collect and visualize statistics are displayed as well. The more the actual period is far from the nominal 2000 milliseconds the higher is the system load. CPU consumption of threads is listed reporting the name of the thread (if available, main thread is marked with a *), the thread ID, the thread priority and CPU time spent during the 2000 milliseconds period, divided in user and kernel time.

Profiling

Profiling allows you to check time spent for loading/rendering the active page. Profiling will start from the next page load and will be active only for the first painting of the page to the screen (the configuration is retained).

```
2014-04-25 23:27:19, up: 0:32:58, idle: 36 * Period 2053 ms (overhead 47ms)
Page "Alarms.jmx":
                        START
                                      (ms/cpuMs)
                                   45/
                                           45
Time parsing
                                           Б
Time unloading
                           54
                                    6/
                          195
Time 1st update
                                    3/
                                            0
Time gfx creation:
                          198
                                  300/
                                          133
           OnLoad :
                                  241/
                                           94
Time rendering
                                  390/
                                          387
ImageDB cache 15 hit/0 miss(0 ms, cpu: 0 ms)
Page "TemplatePagel.jmx":
Time init/start
                                  133/
                                           86
                          195
Time 1st update
                                   2/
                                           0
Time gfm creation: +
                          459
                                  27/
                                    9/
                                            9
           OnLoad :
ImageDB cache 28 hit/0 miss(0 ms, cpu: 0 ms
(Tap-tap to change position)
```

Profiling option	Description
Enable timelog	Enable timelog capture. Timing will be visible inside the "Timelog summary" window.
Save timelog to file	Saves a report of profile details and the time spent loading a project and its pages into a timelog.txt file. This file can be exported and shared for further analysis.
	Important: The execution of this function may reduce page change performance.
Overlay OnLoad times Overlay Rendering times This view allows displaying time spent on single widgets and is availa the rendering and OnLoad steps. The view gives an immediate feeling time is spent. Red zones represent the most time critical zones. Detait times are visualized by a tooltip window (on Win32 platform attached to over event, on Windows CE press drag and release over the region of In case of out-of-the-scene widgets some arrows allow to navigate to areas and hovering on them the tooltip will show the area summary	
Select overlay color Select the overlay color to use	

Timelog data

Data	Description
Time parsing	Time spent parsing current page. Depends on page complexity/number of widgets.
Time gfx creation	Time spent for image rendering. Mainly related to the <i>Onload</i> method.

Data	Description
Time rendering	Time spent rendering the page.
Time unloading	Time spent unloading the page, if current page depends from another page.

Times are provided in couples: wall time/CPU time. Wall time is the absolute time required by this part which can be higher than the actual CPU time required since higher priority threads are also running (for instance protocols). The start time column refers to the page load start time. It can be used to track the actual time required to load a page, since partial times only refer to the most time critical functions and do not include other times that often contribute significantly to the total time.

For example, the actual total wall time required to load a page is rendering (which is the last step) start time + rendering wall

FreeType font rendering

All projects created with PB610-B Panel Builder 600 v1.90 (b608) or newer use the FreeType font engine as default. Projects created with older versions of PB610-B Panel Builder 600 use an older font engine also after project conversion to avoid any backward compatibility issue.



Switch to FreeType whenever possible for better page rendering.

Once you have switched to the new font rendering, save the project and verify that all texts are displayed correctly in all project pages.

Font rendering issues

When switching to the FreeType font engine a project created with the older font engine, you may experience the following problems:

- text requires more/less pixels for rendering thus changing text layout
- · widgets are resized to accommodate text
- better rendering can be obtained using antialiasing. Antialiasing is a text widget property and it can be disabled from v1.90 onwards.

Behavior

These properties define various elements of page behavior.

Home Page

The first page loaded at run time (after log-in page if security is enabled in project).

When security is enabled, you can specify a different homepage for each groups of users. In this case this setting is ignored. See "User management and passwords" on page 175 for details.

Page Width/Page Height

Defines the default size in pixel of an HMI page. Default is the display resolution of the HMI device model selected when creating the project.

Display Mode

Defines HMI device orientation.

Project Type

Defines HMI device type for the project. According to the model, some project features and properties are automatically adjusted.



WARNING: Starting from v2, the HMI Runtime will check if the selected project type is matching with the HMI device model and will advise with a message when the selected type is not matching: "HMI Type mismatch. Convert project and download again."

Panel Memory

Size of the available internal panel memory.

PageRequest, CurrentPage and SyncOptions

It is possible to have HMI Runtime exchange devices information on the page shown by the HMI. You can synchronize pages shown on the HMI device and on HMI Client or to control an HMI project from a controller such as a PLC.

The following properties can be customized:

Property	Description	
PageRequest	Page to be shown on the HMI device and on HMI Client. Attached tag must contain an integer value within the range of the available project pages and must be available at least as a Read resource.	
CurrentPage	Page number displayed on the HMI device or on HMI Client or on both. Attached tag must be available at least as a Write resource and must have integer data type.	
SyncOptions	Synchronization of project pages with the value contained into the CurrentPage property.	
	Options can be:	
	disable: page number value is ignored,	
	local: page number displayed on HMI,	
	remote : page number displayed on HMI Client.	
	 local + remote: page number displayed on HMI and on HMI Client, if different pages are displayed the last page loaded is considered. 	

Example: forced page change from controller/PLC to HMI device and HMI Client

Set properties as follows:

5 Project properties

PageRequest	attached to tag "A"
CurrentPage	empty
SyncOptions	disable

Set value of tag "A" to display the requested page on HMI device and HMI Client.

Example: forced page change from controller/PLC to HMI and HMI Client. Read current page loaded on HMI

Set properties as follows:

PageRequest	attached to tag "A"
CurrentPage	attached to a tag "B" as read/write
SyncOptions	local

Set value of tag "A" to display the requested page on HMI device and HMI Client. Tag "B" will contain the number of page currently shown by the device.

Example: forced page change from controller/PLC to HMI device and HMI Client. Read current page loaded on HMI Client.

Set properties as follows:

PageRequest	attached to tag "A"
CurrentPage	attached to a tag "B" as read/write
SyncOptions	remote

Set value of tag "A" to display the requested page on HMI and HMI Client. Tag "B" will contain the number of page currently shown by HMI Client.

Example: forced page change from controller/PLC to HMI device and HMI Client. Force HMI Client page synchronization with HMI device (not vice versa).

Set properties as follows:

PageRequest	attached to a tag "A" as Read/Write
CurrentPage	attached to the same tag "A" as per PageRequest
SyncOptions	local

Set value of tag "A" to display the requested page on HMI and HMI Client. Change page on HMI to display the same page on HMI Client.

Example: forced page change from controller/PLC to HMI device and HMI Client. Force HMI page synchronization with HMI Client (not vice-versa).

Set properties as follows:

PageRequest	attached to a tag "A" as read/write
CurrentPage	attached to the same tag "A" as per PageRequest
SyncOptions	remote

Change value of tag "A" to display the requested page on HMI and HMI Client. Change page on HMI Client to display the same page on HMI.

Example: synchronize displayed page between HMI device and on HMI Client

Set properties as follows:

PageRequest	attached to a tag "A" as read/write
CurrentPage	attached to the same tag "A" as per PageRequest
SyncOptions	local+remote

Changing page on HMI device, same page will be shown on HMI Client and vice-versa.

Hold Time/Autorepeat Time

Defines the values for hold time and autorepeat time for buttons and external keyboards.



Note: These properties can be redefined for each button or key in their widget property table.

HMI device Zoom Factor

It is the zoom factor of the HMI device that will be applied when project is loaded at run time.

Range	0.3–2.9
Default value	1 = no zoom

Events

OnWheel

Used only in conjunction with wheel input devices. Normally the wheel is used to increase/decrease the value of a tag without an external keyboard device.

Attach this property to a change of wheel event and use an action like StepTag to increase/decrease a tag value.

6 The HMI simulator

HMI simulator allows you testing projects before downloading it to the HMI device. It may be used to test the project when no HMI device is available and to speed up development and debugging activities.

The HMI simulator supports:

- online simulation in communication with real devices (only for protocols with Ethernet or RS-232 communication),
- offline simulation simulating tag behavior

The data simulation method is set in the **Simulator** column of the Tag Editor.

Data simulation methods	50
Simulator settings	50
Launching and stopping the simulator	51

Data simulation methods

Set tag simulation behavior in the **Simulator** field of Tag Editor.

Method	Description
Variables	Data is stored in a simulator variable. This variable holds the value of the tag so you can read and write the value.
SawTooth	A count value is incremented from Offset to Amplitude + Offset value with a Period of 603600 seconds. When the counter reaches Amplitude + Offset , the value is reset to Offset and the counter restarts.
Sine Wave	A sine wave value is generated and written to the tag value. Min, Max and Period values can be defined for each tag.
Triangle Wave	A triangle wave value is generated and written to the tag value. Min, Max and Period values can be defined for each tag.
Square Wave	A square wave value is generated and written to the tag value. Min, Max and Period values can be defined for each tag.

See "Adding tags" on page 19 for details.

Simulator settings

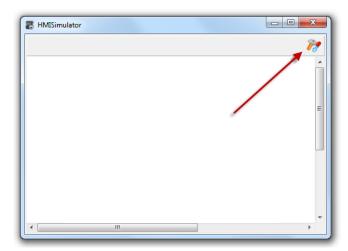
The Simulator works by default with simulated protocols. It can also work with real protocols (Ethernet or serial protocols)



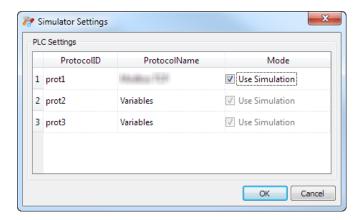
Note: For protocols not supporting communication with external devices, such as the Variables protocol, this option is always disabled.

Changing simulated protocols

1. Click the simulator **Settings** icon.



2. Select Use Simulation to use simulated protocols, otherwise real protocols will be used for communication with external devices.



Launching and stopping the simulator

To launch the simulator:

1. On the Run menu, click Start Simulator: the Simulator runs on the computer in the same way as the server would run on the HMI device.



To stop the simulator:

1. On the Run menu, click Stop Simulator or on the simulated page double-click the Exit button.



7 Transferring the project to HMI device

To transfer the PB610-B Panel Builder 600 project to the target HMI device you can use:

- function Run > Download to Target
- function Run > Update Package with the use of a USB device

Download to HMI device	54
Update package	57
The Runtime loader	
Upload projects	. 60

Download to HMI device

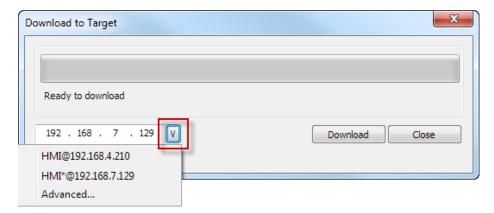
Path: Run> Download to Target

This function transfers project and HMI Runtime via Ethernet.



Note: The HMI device must have a valid IP address. See "HMI device basic settings" on page 6 for details on how to assign an IP address.

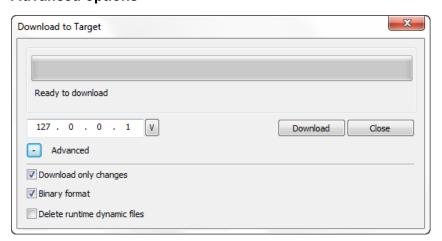
- 1. Click the discovery button: a list of the detected IP addresses is displayed.
- 2. Select the HMI device IP address.



3. Click **Download**: PB610-B Panel Builder 600 will switch the HMI device to Configuration Mode and transfer the files.

When the download operation is completed, the HMI device automatically switched back to Operation Mode and the project is started.

Advanced options



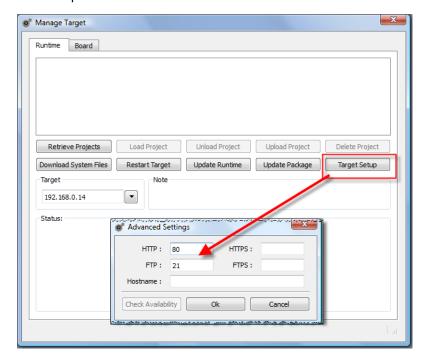
When transferring a project, PB610-B Panel Builder 600 uses a combination of HTTP and FTP connections:

- HTTP connection issues the commands to switch to transfer mode or to unload running project,
- FTP session transfers the files to the flash memory in the HMI device.

Changing HMI device connection settings

Path: Run> Manage Target

1. Click **Target Setup**: the **Advanced Settings** dialog is displayed. Default port for HTTP connections on the HMI device is port 80.

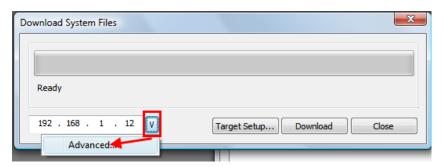


- 2. Set correct HTTP, FTP or HTTPS, FTPS ports for the HMI device.
- 3. Specify **Hostname** to easily identify each device in a network where multiple devices are available. The default hostname is "HMI" for all devices.

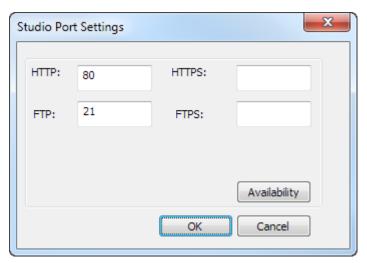
4. Click **Download System Files**. At the next download the new ports will be used in the HMI device and new hostname will appear in the drop-down list

Changing system connection settings

1. In the **Download System Files** dialog, click **Advanced**.



2. Set correct HTTP, FTP or HTTPS, FTPS ports for the HMI device.



These are the ports used by the system to connect to the HMI device and may need to be modified when default ports are used by other services or applications or if the local network requires specific settings.

Managing big projects

For successful download the project size should be at least 2 MB smaller than the available memory. If not, you run out of flash memory in the HMI device and a warning message is displayed.



To free more memory:

- 1. Click Manage Target.
- 2. Delete the projects you no longer need t to make more memory available.

Update package

To install or update HMI Runtime and project you may create a package to be loaded via USB.

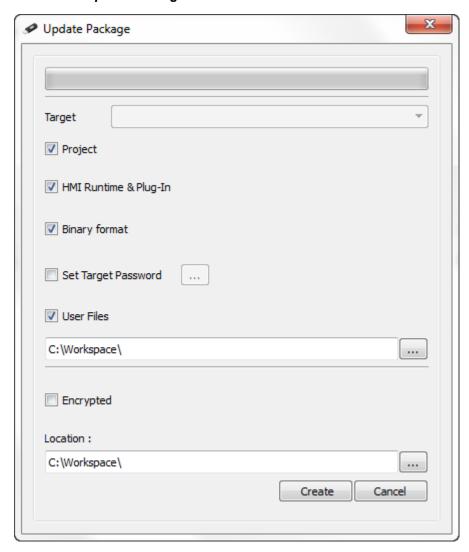


Important: Always include both project and the Runtime in the update packages.

If you need to use an old project with the latest Runtime version, convert the project first. See "Installing the application" on page 2 for details.

Creating an update package

Path: Run> Update Package



Option	Description
Target	HMI device type. Selected automatically if the project is open.
Project	Adds open project to update package.

Option	Description
HMI Runtime & Plug-In	HMI Runtime is added to the update package. If the project is open the required plugins are also added to update package.
Binary Format	Download files using binary format.
Set Target Password	Sets password to perform critical tasks (for example, project download/upload , board management)
	See "Protecting access to HMI devices" on page 301.
User Files	Selects files to be copied to the QTHM folder of HMI device. Max size 5 MB
Encrypted	Enables encryption of update package so that it can only be unzipped by the HMI Runtime.
Location	Location of update package.

Example of user's file location

Computer:

C:\Users\Username\Desktop\myFolder

subFolder1/file1

file2

HMI device:

\Flash\QtHmi (on HMI device)

subFolder1/file1

file2

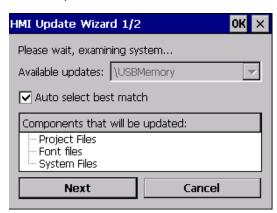


Note: User files copy is available only from the USB key.

Loading an update package

Path: from the context menu > **Update**

- Assuming you have stored the package in the root folder of a USB drive, remove the drive from the computer, plug it in the HMI device, display the context menu by holding your finger for a few seconds on the screen and select Update.
- 2. The system will check for the presence of the update package in the USB drive root and ask confirmation to proceed with the update.



3. Select Auto select best match and click Next: the procedure is completed automatically

The Runtime loader

HMI devices are delivered from factory without Runtime.

When you power up the device for the first time, the Runtime Loader window is displayed.



The Runtime Loader presence depends on the device Operating System and may not be available on all the units.



Important: Old versions of HMI devices may not include the Runtime Loader. Contact technical support if you need further information.

Installing Runtime with a project

- 1. Click System settings: the System menu is activated in user mode.
- 2. Enter the IP adress for the HMI device. See "System Settings tool" on page 291 for details.
- 3. Download a project with PB610-B Panel Builder 600 to install the Runtime.

When you download a project the Runtime is automatically installed if needed.



See "Transferring the project to HMI device" on page 53 for details.

4. Click Install Runtime: the procedure is run automatically.

Installing Runtime from a USB drive

- 1. Prepare the Update Package as described in "Transferring the project to HMI device" on page 53
- 2. Plug the USB drive in the device and click Transfer from disk.
- 3. Follow the instructions displayed.



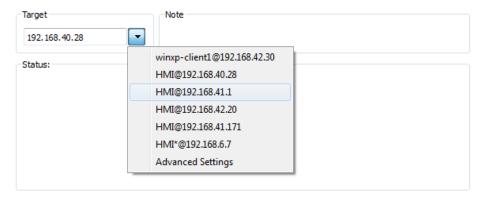
Note: Old versions of HMI devices may not support automatic installation of Runtime. Contact technical support for more information.

Upload projects

Path: Run> Manage Target

You can copy a project from the Runtime to the computer where PB610-B Panel Builder 600 is running.

1. In the Runtime tab, select the IP address of the device from the drop-down list Target.



- 2. Click Retrieve Projects: a list of all the projects available is displayed.
- 3. Select project to upload
- 4. Click **Upload Project**: a password is required to proceed.



Note: From PB610-B Panel Builder 600 v1.90 (build 608) upload is password protected. See "Protecting access to HMI devices" on page 301 for details.

5. Enter password: the upload process starts.

A copy of the project is saved in:

C:\Users\username\Documents\PB610-B Panel Builder 600\workspace\Uploaded\RuntimelPAddress\workspace\ProjectName



Note: If the upload operation fails, check firewall settings the computer where PB610-B Panel Builder 600 is running.

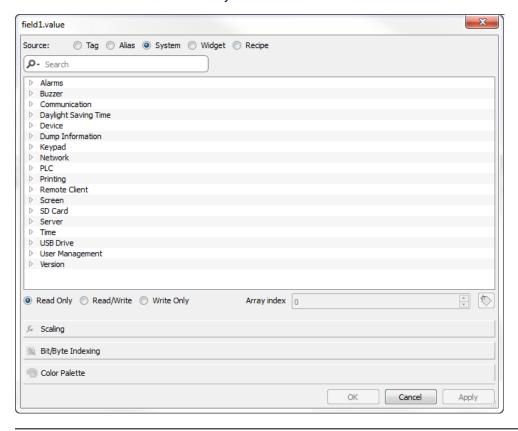
8 System Variables

Path: Source > Attach to

System variables are special tags containing information about the HMI runtime.



Note: System Variables are available also as a standard protocol in the Protocol Editor. Use System Variables as a protocol when you have to transfer data between system variables and tags from devices, or to select custom refresh rate for a system variable.



Alarms variables	65
Buzzer variables	65
Communication variables	66
Daylight Saving Time variables	66
Device variables	67
Dump information variables	68
Keypad variables	69
Network variables	69
Printing variables	70
Remote Client variables	70

Version variables	71
Screen variables	71
SD card variables	71
Server variables	72
Time variables	72
Touch screen variables	73
USB drive variables	74
User management variables	74

Alarms variables

Number of alarms of the requested type.

Variable	Description	Data type
Not Triggered Acknowledged	Alarm condition no longer active; alarms already acknowledged	int read only
Not Triggered Not Acknowledged	Alarma condition no longer active; awaiting acknowledgment	int read only
Number of missed alarm events	Alarms exceeding the event queue. Queue length is defined in the engineconfig.xml file.	int read only
Triggered Acknowledged	Alarm condition active; alarms already acknowledged	int read only
Triggered Alarms	Alarm active: aknowledgement not required	int read only
Triggered Not Acknowledged	Alarm condition active; awaiting acknowledgment	int read only

Buzzer variables

Adjust buzzer behavior.

Variable	Description	Data type
Buzzer Setup	 0 = disabled 1 = enabled (buzzer sounds as audible on any touchscreen event) 2 = buzzer status controlled by Buzzer Control system variable. 	int
Buzzer Control	<pre>0 = buzzer off 1 = buzzer on 2 = buzzer blink</pre>	int

Variable	Description	Data type
Buzzer Off Time	Duration in milliseconds of off time when blink has been selected. Default = 1000. Range: 100–5000.	int
Buzzer On Time	Duration in milliseconds of on time when blink has been selected. Default = 1000. Range: 100–5000.	int



WARNING: Buzzer Setup =1 (on touch) can be overridden by the "Buzzer on Touch" property defined inside the "Project properties pane" on page 40

Communication variables

Communication status between HMI device and controllers.

Variable	Description	Data type
Protocol	Summarize the status of the communication protocols.	int
Communication Status	0 = No protocol running, protocol drivers might not have been properly downloaded to the HMI device.	Read only
	1 = Protocols loaded and started, no communication error.	
	2 = At least one communication protocol is reporting an error.	
Protocol Error	Communication error with error source.	ASCII
Message	For example: "[xxxx]" where "xxxx" is the protocol abbreviation, the error source.	string
	Multiple acronyms appear in case of multiple error sources. Blank when no errors are reported.	Read
Protocol Error	Number of communication errors occurred since last reset. Reset value with Reset	int
Count	Protocol Error Count action, see "System actions" on page 90.	Read only

Daylight Saving Time variables

Information on the system clock. The variables contain information on the "local" time. Standard Time (solar time) and Day Light Saving time (DST) are available.



Note: All variables are read only; you cannot use them to update the system clock.

Variable	Description
Standard Offset	Offset in minutes when standard time is set, with respect to GMT (for example: -8x60 = -480 minutes).
Standard Week	Week in which the standard time starts (for example: First = 1).
Standard Month	Month in which the standard time starts. Range: 0–11. (for example: November = 10).
Standard Day	Day of week in which the standard time starts (for example: Sunday = 0).
Standard Hour	Hour in which the standard time starts (for example: 02 = 2).
Standard Minute	Minute in which the standard time starts (for example: 00 = 0).
DST Offset	Offset in minutes when DLS time is set, with respect to GMT
DST Week	Week in which the DLS time starts
DST Month	Month in which the DLS time starts. Range: 0–11.
DST Day	Day of week in which the DLS time starts
DST Hour	Hour in which the DLS time starts
DST Minute	Minute in which the DLS time starts

Device variables

Device settings and operating status information.

Variable	Description	Data type
Available	Free available RAM memory in bytes.	uint64
System Memory		read only
Backlight	Activation time in hours of the display backlight since production of the device.	unsignedInt
Time		read only
Battery LED	Enables/disables the low battery LED indicator (when available).	int
	0 = disabled	
	1 = enabled	
Battery Timeout	Reserved	int
Display	Returns and adjusts brightness level.	int
Brightness	When set to a low light level (03), the backlight stays lit to a higher level for 8 seconds to allow the user to make the adjustments and then is switched-off.	
	Even when set to 0, the backlight is still on and the Backlight Time counter increases.	

Variable	Description	Data type
	Range: 0–255	
External Timeout	Non-operational time after which the display backlight is automatically turned off. The backlight is automatically turned on when the user touches the screen.	int
	-1 = switch off backlight and disable touch (switch display off). Backlight Time counter is stopped.	
	0 = switch backlight on (switch display on)	
	1n = timeout for switch off backlight (screensaver timer)	
Flash Free	Free space left in internal Flash memory.	uint64
Space		read only
System Font	List of system fonts	string
List		read only
System Mode	Runtime operation status.	int
	1 = booting	
	2 = configuration mode	
	3 = operating mode	
	4 = restart	
	5 = shutdown	
System	Time the system has been powered since production of the unit (hours).	unsignedInt
UpTime		read only

Dump information variables

Status of the copy process to external drives (USB or SD Card) for trend and event buffers.



Note: If copy time is less then one second, the system variable does not change its value.

Variable	Description	Data type
Dump Archive Status	1 = event buffer copy in progress	int read only
Dump Recipe Status	1 = recipe buffer copy in progress If the copy duration time is less than 1 second, the system variable does not change its value	int read only

Variable	Description	Data type
Dump Trend Status	1 = trend buffer copy in progress	int read only
Reset Recipe Status	1 = recipe buffer reset in progress If the reset duration time is less than 1 second, the system variable does not change its value	int read only
Restore Recipe Status	Returns information during the copy process of recipes. If the copy duration time is less than 1 second, the system variable does not change its value. 0 = initial default state 1 = operation triggered 2 = operation complete successfully 3 = operation completed with errors	int read only

Keypad variables

Keypad status.

Variable	Description	Data type
Is keypad open	0 = no keypad open	int
	1 = keypad open	read only

Network variables

Device network parameters.

Variable	Description	Data type
Gateway	Gateway address of the main Ethernet interface of device	string
		read only
IP Address	IP address of the main Ethernet interface of device	string
		read only
Mac ID	MAC ID of the main Ethernet interface of device	string
		read only
Subnet Mask	Subnet Mask of the main Ethernet interface of device	string
		read only

Printing variables

Information on printing functions.

Variable	Description	Data type
Completion	Percentage of completion of current print job.	read only
percentage	Range: 0–100	
Current disk usage	Folder size in bytes where PDF reports are stored.	read only
	If Flash has been selected as Spool media type, this value corresponds to reportspool.	
Current job	Name of the report the job is processing. Current job is the following:	read only
	[report name] for a Graphic Report	
	[first line of text] for a Text Report	
Current RAM usage	Size in bytes of the RAM used to process the current job	read only
Disk quota	Maximum size in bytes of the folder where PDF reports are stored	read only
Graphic job queue size	Number of available graphic jobs in the printing queue	read only
Last error message	Description of the last returned error	string
		read only
RAM quota	Maximum size in bytes of the RAM used to generate reports	read only
Status	Printing system status.	string
	Values:	read only
	• idle	
	• error	
	• paused	
	• printing	
Text job queue size	Number of available text jobs in the printing queue	read only

Remote Client variables

The following system variables are associated to the transferring files to a remote HMI device.

Variable	Description	Data type
Download from HMI error message	Error description	ASCII string
		read only
Download from HMI percentage	Download progress (0→100)	read only
Download from HMI status	0 = idle, action is not in use or completed	int (32 bit)
	1= file download in progress	read only
	2 = error	
Upload to HMI error message	Error description	ASCII string
		read only
Upload to HMI percentage	Upload progress (0→100)	read only
Upload to HMI status	0 = idle, action is not in use or completed	int (32 bit)
	1= file upload in progress	read only
	2 = error	

Version variables

Operating System and runtime version.

Variable	Description	Data type
Main OS Version	Version of Main OS, for example, UN30HSxx60M0166.	string
Runtime Version	Version of runtime, for example, 1.90 (0) – Build (682)	string

Screen variables

Screen status.

Variable	Description
Time remaining to unlock	Time remaining to unlock screen (see LockScreen action, "Page actions" on page 81)
X Screen resolution	Display horizontal screen size in pixel
Y Screen resolution	Display vertical screen size in pixel

SD card variables

Information on the external SD card.

Variable	Description	Data type
SD Card FreeSpace	Available space on card in bytes	uint64
		read only
SD Card Name	Name of SD card	string
		read only
SD Card Size	Size in bytes of the card plugged in the slot	uint64
		read only
SD Card Status	Status of SD card	int
		read only

Server variables

Server status.



Important: All variables refer to server, not to HMI Client.

Variable	Description	Data type
Current page	Name of current page	string
Current project	Name of current project	string
Operating mode time	Seconds elapsed since device started operating mode	uint64
Project load time	Date when the project was loaded on the HMI Runtime as in System Date format (milliseconds).	uint64

Time variables

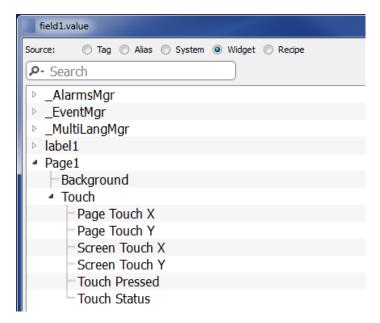
System time expressed in UTC format.

Variable	Description	Data type
Day Of Month	Range: 1–31	int
Day of Week	Range: 0 = Sunday,, 6 = Saturday	int
Hour	Range: 0–23	int
Minute	Range: 0-59	int
Month	Range: 1–12	int

Variable	Description	Data type
Second	Range: 0–59	int
System Time	The same as UTC time. It can also be set as date/time for this variable.	unsignedInt
Year	Current Year	int

Touch screen variables

Cursor status and position on the touchscreen. These are properties of the active page and can be selected in the Widget section.





Note: Page size can be different than HMI device display size.

Variable	Description	Java Script
Page	Cursor position related to page	page.primaryTouch.x
Touch X		page.primaryTouch.y
Page Touch Y		
Screen	Cursor position related touchscreen	page.primaryTouch.screenX
Touch X		page.primaryTouch.screenY
Screen Touch Y		

Variable	Description	Java Script
Touch	0 = screen not pressed	page.primaryTouch.pressed
Press	1 = screen pressed	
Touch Status	Generic touch screen changes. This variable contains the concatenation of Screen Touch X , Screen Touch Y and Touch Press values (for example, "924,129,0").	page.primaryTouchStatus
	The main usage of this variable is to trigger an event, using the OnDataUpdate feature, when something (x, y or click) is changed.	

USB drive variables

Information on the external USB drive connected to the device.

Variable	Description	Data type
USB Drive free space	Available space in bytes	uint64
		read only
USB Drive Name	Name of USB device	string
		read only
USB Drive Size	Size in bytes of the device plugged in the USB port	uint64
		read only
USB Drive Status	Status of USB device	int
		read only

User management variables

Information on users and groups.

Variable	Description	Data type
No of Remote- Clients Alive	Number of HMI Clients connected to the server	short read only
This Client Group- Name	Group of currently logged user	string read only
This Client ID	Only for HMI Clients. Local and remote clients connected to the same server (for example, runtime) get a unique ID.	short

Variable	Description	Data type
		read only
This Client User- Name	Name of the user logged to the client where the system variable is displayed.	string read only

9 Actions

Actions are functions used to interact with the system and are normally executed when events are triggered.

Events can be triggered by various widgets, for example on press and on release of a button. Not all actions are available for all the events of an object.

Actions are linked to widgets in the **Event** section of the Property pane (Page Editor).

Alarm actions	78
Event actions	78
MultiLanguage actions	79
Keyboard actions	79
Page actions	81
Print actions	84
Recipe actions	86
Remote Client actions	89
System actions	90
Tag actions	96
Trend actions	98
User management actions	101
Widget actions	103

Alarm actions

Used to acknowledge or reset alarms.

SelectAllAlarms

Selects all alarms in the alarm widget.

AckAlarm

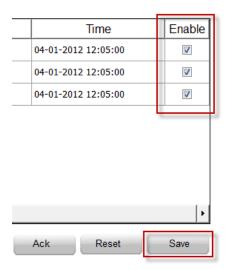
Acknowledges selected alarms.

ResetAlarm

Resets selected acknowledged alarms.

EnableAlarms

Saves changes made in the **Enable** column in the alarm widget. This action is used with the **Save** button in the alarm widget.



Event actions

Used by Alarm History widget to scroll events/alarms backward/forward in table view (event buffer widget).

ScrollEventsBackward

Scrolls events/alarms backward in table view (event buffer widget).

ScrollEventsForward

Scrolls events/alarms forward in table view (event buffer widget).

MultiLanguage actions

Selects the application language.

SetLanguage

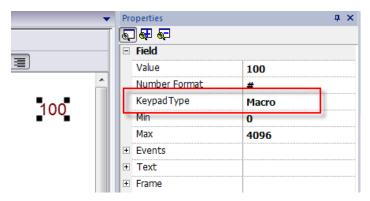
Sets the language used. The selected language will be applied at run time to all applicable widgets.

Keyboard actions

Changes the use of keypads.

SendKey

Sends one character to a numeric widget. The **KeypadType** property of the numeric widget must be set as **Macro**.

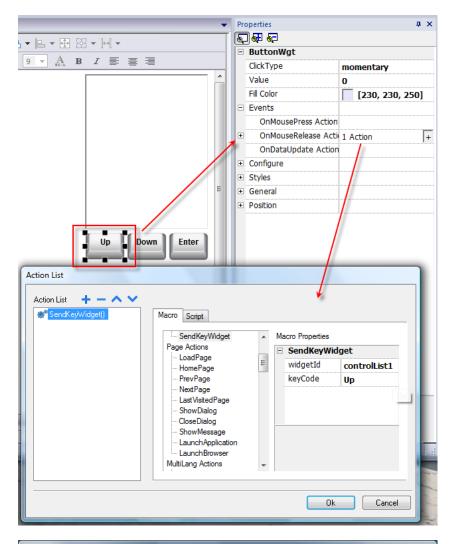


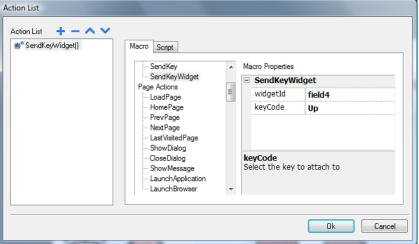
SendKeyWidget

Sends one character to a specific widget.

Example

The Up and Down buttons use the SendKeyWidget action in association with the Control List Widget.





ShowKeyPad

Shows the default operating system touch keypad.

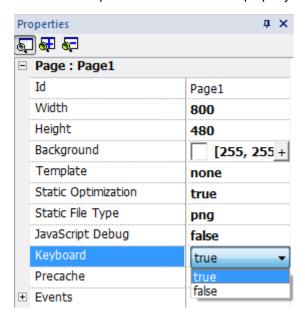


Note: might not be supported by all operating systems.

Keyboard

Enables/disables the use of actions when using external keyboards. Action execution can be enabled/disabled both at project and at page level.

The effect is equivalent to the use of the property Keyboard for project and page.



Page actions

Page navigation. Page actions can be used with the following events:

- · OnMouseClick,
- OnMouseRelease,
- OnMouseHold
- OnActivate
- OnDeactivate
- Alarms
- · Schedulers.

LoadPage

Go to the selected page of the project.

HomePage

Go to the home page.

You can set the home page in the **Behavior** section of the **Project Widget**, see "Behavior" on page 45

PrevPage

Go to the previous page.

NextPage

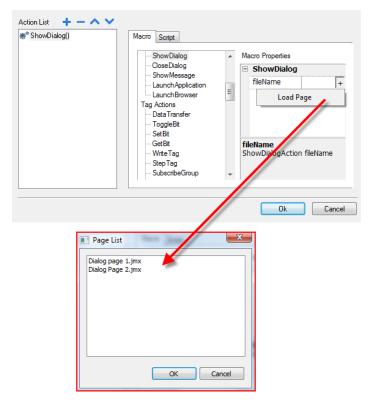
Go to the next page.

LastVisitedPage

Go to the previously displayed page

ShowDialog

Opens a dialog page defined in the project.

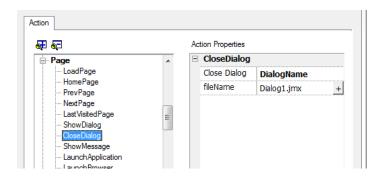


CloseDialog

Close dialog pages.



Note: This action is applicable only to dialog pages.



CloseDialog options

Option	Description
All	Closes all open dialogs
Selected	Closes only active dialog
DialogName	Closes dialog specified as fileName property

JavaScript Interface

project.closeDialog(DialogID);

Where DialogID:

All	Closes all open dialogs
Selected	Closes only active dialog
DialogName.jmx	Closes dialog specified as fileName parameter

Examples

Example	Behavior
project.closeDialog("All");	All open dialogs are closed
project.closeDialog("Selected");	The selected dialog is closed
project.closeDialog("Dialog1.jmx");	All instances of Dialog1 are closed

The function project.closeDialog(); without parameter works as project.closeDialog("Selected");.

ShowMessage

Displays a popup message. Enter the text of the message to be displayed.

LaunchApplication

Launches an external application.

Parameter	Description
App Name	Executable name with extension (for example, "notepad.exe" to run Notepad)
Path	Application path. In Windows CE platforms: \flash\qthmi.
Arguments	Application specific arguments (for example, \flash\qthmi\Manual.pdf to open the document "Manual.pdf")
Single Instance	Argument to start the application in a single instance or multiple instances. When single instance is selected, the system first verifies whether the application is already running; if so, then the application is brought to the foreground, if not, then the application is launched.



Note: Arguments with spaces must be quoted (for example, "\Storage Card\Manual.pdf")

Example:

LaunchApplication	
Application Name	\Windows\cmd.exe
Executable path	
arguments	/c "\Flash\New Folder\test.bat" Par1 Par2
Single Instance	true

LaunchBrowser

Opens the default web browser. You can define URL address as argument.



Note: Only works on platforms having a native web browser (for example, on Windows CE PRO with Internet Explorer enabled).

LaunchUpdater

Updates project and/or runtime from an external device.

Use Path parameter to specify folder.

Examples

- \USBMemory (for USB devices in Windows CE)
- \Storage Card (for SD devices in Windows CE)



Note: Not supported in devices based on Win32.

JavaScript Interface

project.launchUpdater(strPath)

Examples

project.launchUpdater("\\USBMemory")

LockScreen

Temporarily locks the touch screen. Allows cleaning the touch screen.

The system variable Time remaining to unlock displays the time remaining to unlock. See "Screen variables" on page 71

Print actions

Manages print tasks.

PrintGraphicReport

Prints a graphic report.

Parameter	Description
reportName	Assigns a name to the report
silent	false = allows to set printer properties at run time

PrintText

Prints a string.

Parameter	Description
text	String to be printed
silent	false = allows to set printer properties at run time

This action works in line printing mode and uses a standard protocol common to all printers that support it. Text is printed immediately line by line or after a timeout custom for each printer model.



Note: printing could a few minutes for models not designed for line printing.

No custom driver is required.

PrintBytes

Prints an hexadecimal string representing data to print (for example, "1b30" to print < ESC 0 >.

Parameter	Description
bytes	Exadecimal string to print
silent	false = allows to set printer properties at run time

This action works in line printing mode and uses a standard protocol common to all printers that support it. Text is printed immediately line by line or after a timeout custom for each printer model.



Note: printing could a few minutes for models not designed for line printing.

No custom driver is required.

EmptyPrintQueue

Flushes the current printing queue. If executed while executing a job, the queue is cleared at the end of the job.

PausePrinting

Puts the current printing queue on hold. If executed while executing a job, the queue is paused at the end of the job.

ResumePrinting

Restarts a queue previously put on hold.

AbortPrinting

Stop the execution of the current job and removes it from the queue. If the queue has another job, then, after aborting, the next job starts.

Recipe actions

Used to program recipe management.

DownLoadRecipe

Copy recipe data from HMI device flash memory to the controller (e.g. PLC, local variable, depending on the protocol).

Parameter	Description
RecipeName	Name of recipe to download
RecipeSet	Number of recipe set to copy.
	curSet = download currently selected recipe set

UpLoadRecipe

Saves recipe data from the controller (e.g. PLC, local variable, depending on the protocol) to the device Flash Memory.

Parameter	Description
RecipeName	Name of recipe to upload
RecipeSet	Number of recipe set to copy.
	curSet = upload currently selected recipe set

WriteCurrentRecipeSet

Sets the selected recipe as current recipe set.

Parameter	Description
RecipeName	Name of recipe to set as current recipe
RecipeSet	Recipe set to define as current recipe set

DownLoadCurRecipe

Downloads current set of recipe data to the controller.

No parameter is required.

UploadCurRecipe

Uploads set of controller data to current recipe set.

No parameter is required

Restores factory settings for recipe data. Original recipe data will overwrite uploaded recipes

Select the recipe that you want to reset to factory data.

DumpRecipeData

Dumps recipe data to internal or external storage. Data is saved in .csv format.

Define the location where to save the file.



Note: supported formats are FAT or FAT32. NTFS format is not supported.

Parameter	Description
DateTimePrefixFileName	true = the dumped file will have date and time as prefix to its name (for example D2012_01_01_T10_10_recipe1.csv)
TimeSpec	Time format:
	Local = the time values exported are the time of the HMI device.
	Global = the time values exported are in UTC format.
FileName	Tag that specifies a filename.

RestoreRecipeData

Restores previously saved recipe data.

Enter the file full path of the Recipe files in any external storage like USB, SD or network paths.

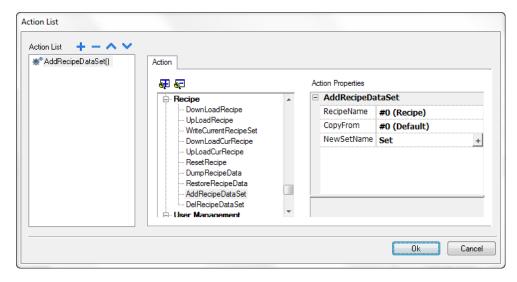


Note: supported formats are FAT or FAT32. NTFS format is not supported.

Parameter	Description
FileName	Attached tag from which read the file name at run time.
BrowseForFile	true = shows the Open dialog to browse the file to read.
	false = no dialog is shown,

AddRecipeDataSet

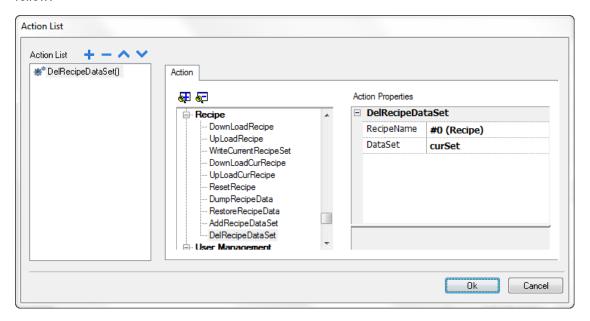
Adds a new dataset to the selected recipe. The new dataset is appended at the end of the already defined datasets.



Parameter	Description	
RecipeName	Recipe where the dataset is added.	
CopyFrom	Dataset from where parameters values are copied from to initialize the new dataset	
NewSetName	Name Name of new dataset.	
	Here you can you can use a tag reference.	

DelRecipeDataSet

Deletes a dataset from the selected recipe. Deleting a dataset will rearrange the position number of the datasets that follow.



Parameter	Description
RecipeName	Recipe where the dataset is to be deleted.
DataSet	Dataset to be deleted.

Used to upload and download files to and from a remote HMI device. These actions can only be used from a remote HMI Client to access remote files via FTP.



Important: Enable FTP support and give all necessary user rights to the folders used to transfer files.

UploadToHMI

Opens a file Open dialog to select a file to be uploaded to the remote HMI device.

Parameter	Description	
Destination	Destination Destination path on HMI device for file upload	
Filter File extensions of the files to be displayed separated by commas (for example, *.txt)		

DownloadFromHMI

Opens a file Open dialog to select a file to be downloaded from the remote HMI device.



Note: Only files matching the set filter are displayed and can be downloaded.

Parameter	Description	
Source	urce Source path on the HMI device for file download	
Filter File extensions of the files to be displayed separated by commas (for example, *.txt)		

JavaScript Interface

boolean project.uploadToHMI(dirPath, strFilter);

boolean project.downloadFromHMI(dirPath, strFilter);

Parameter	Description	
dirPath	Source path on the HMI device for file download/upload	
strFilter File extensions of the files to be displayed separated by commas (for example, *.txt)		

Return values:

True	Transfer successful
False	Transfer failed



Note: When transferred, system variables are updated with the status of ongoing operations.

System actions

Used to manage system properties.

Restart

Restarts the runtime.

DumpTrend

Stores historical trend data to external drives (USB drive or SD card).

Parameter	Description
TrendName	Name of historical trend to store
FolderPath	Destination folder:
	USB drive = \USBMemory
	SD Card = \Storage Card
FileFormat	Binary = the buffer is dumped in binary format (a .dat file and .inf file). Both these files are then required to convert data in .csv format by an external utility.
	Compatibility CSV = the buffer is dumped to the specified location as a .csv file format compatible with versions 1.xx
	Compact CSV = the buffer is dumped to the specified location as a .csv file using a newer format
	See "Exporting trend buffer data" on page 137
DateTimePrefixFileName	true = the dumped file will have date and time as prefix to its name (for example D2012_01_01_T10_10_Trend1.csv)



Note: execution of the DumpTrend action will automatically force a flush to disk of the data temporarily maintained in the RAM memory. See "History trends" on page 140 for details on how to save sampled data to disk



Note: external drives connected to USB port must have format FAT or FAT32. NTFS format is not supported.



WARNING: Be aware there are limits in the max number of files that can create inside a folder. Limits are depending of different factors and are not simple to calculate, you can think as 999 the max number of files that can be use inside a folder.

To convert binary dump files to .csv

The TrendBufferReader.exe tool is stored in the Utils folder of the PB610-B Panel Builder 600 installation folder.

Use the following syntax:

TrendBufferReader -r Trend1 Trend1.csv 1

where:

Trend1 = name of the trend buffer without extension resulting from the dump (original file name is trend1.dat)

Trend1.csv = name for the output file.

.csv file structure

The resulting .csv file has five columns

Column	Description
Data Type	Data type of sampled tag:
	0 = empty
	1 = boolean
	2 = byte
	3 = short
	4 = int
	5 = unsignedByte
	6 = unsignedShort
	7 = unsignedInt
	8 = float
	9 = double
Value	Value of the sample
Timestamp (UTC)	Timestamp in UTC format
Sampling Time(ms)	Sampling interval time in milliseconds
Quality	Tag value quality. Information coded according the OPC DA standard and stored in a byte data (8 bits) defined in the form of three bit fields; Quality, Sub status and Limit status.
	The eight quality bits are arranged as follows: QQSSSSLL. For a complete and detailed description of all the single fields, please refer to the OPC DA official documentation.

Commonly quality values

The most commonly used quality values returned by the HMI acquisition engine are:

Quality Code	Quality	Description
0	BAD	The value is bad but no specific reason is given
4	BAD	Specific server problem with the configuration. For example, the tag has been deleted from the configuration file (tags.xml).
8	BAD	No value may be available at this time, for example the value has not been provided by the data source.
12	BAD	Device failure detected
16	BAD	Timeout before device response.
24	BAD	Communication failure

DeleteTrend

Deletes saved trend data.

Define the name of the trend from which you want to delete logs.

DumpEventArchive

Stores historical alarm log and audit trail data to external drives, such as USB memory or SD card.

Parameter	Description
EventArchive	Name of buffer to dump data
FolderPath	Destination folder:
	• USB drive = \USBMemory
	SD Card = \Storage Card
	Note: supported formats are FAT or FAT32. NTFS format is not supported.
DumpConfigFile	Enables conversion to .csv file
DumpAsCSV	true = the buffer is dumped to the specified location as a .csv file
	false = the buffer is dumped in binary format (a .dat file and .inf file). Both these files are then required to convert data in .csv format by an external utility.
DateTimePrefixFileName	true = the dumped file will have date and time as prefix to its name (for example D2012_01_01_T10_10_alarmBuffer1.csv)
	Note: option only available when exporting directly in .csv format.
timeSpec	Time format:
	Local = the time values exported are the time of the HMI device.
	Global = the time values exported are in UTC format.
FileName	Enabled when the DateTimePrefixFileName=true
	The below wildcards are supported
	%n = Event archive name
	• %y = Year
	• %M = Month
	%d = Day%h = Hour
	• %m = Minutes
	• %s = Seconds
	Example: \%n\%y%M%d\%h%m%s

Example

When exporting Event buffers in binary format and **DumpConfigFile** is set to true (recommended settings), there are two folders:

- data, containing data files,
- **config**, containing configuration files for .csv conversion.

Once the two folders are copied from the USB drive to the computer disk, the folder structure will be:

\config\

alarms.xml

eventconfig.xml

\data\

AlarmBuffer1.dat

AlarmBuffer1.inf

١

AlarmBufferReader.exe

To convert dump files to .csv

The AlarmBufferReader.exe tool is stored in the Utils folder of the PB610-B Panel Builder 600 installation folder.

Use the following syntax:

AlarmBufferReader AlarmBuffer1 FILE ./AlarmBuffer1.csv

where:

AlarmBuffer1 = name of the dumped .dat without extension

AlarmBuffer1.csv = name for the output file.

The utility AuditTrailBufferReader.exe is available for Audit Trail buffers.



Note: set DumpConfigFile to true.

The result of the dump is a folder structure similar to the one generated for Events.

Use the following syntax:

AuditTrailBufferReader AuditTrail FILE ./AuditTrail.csv

where:

AuditTrail = name of the dumped buffer without extension and

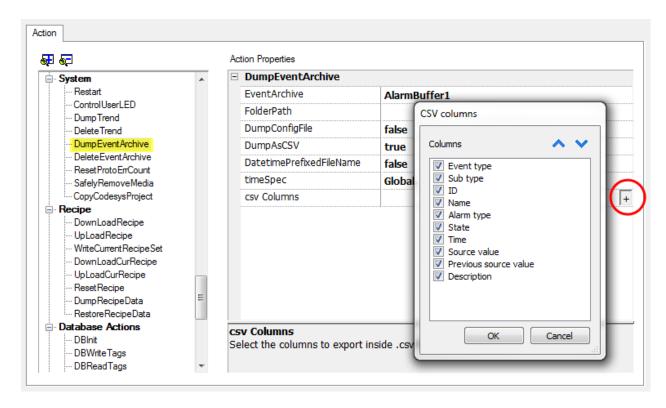
AuditTrail1.csv = name for the output file.

csv Columns



Note: available only for Alarms buffers.

For Alarms buffers, additional columns can be included in the dump .csv file.



DeleteEventArchive

Deletes saved Event buffers log data.

Specify the name of Event buffer to delete from the Event logs.

ResetProtoErrCount

Resets the Protocol Error Count system variable.

See "System Variables" on page 63 for details.

SafelyRemoveMedia

Provides for safe removal of SD card or USB drive fromHMI.

Tag actions

Interacts with tags.

DataTransfer

Exchanges data between:

- · two controllers,
- · registers within a controller,
- · from system variables to controllers,
- · from controllers to system variables

The various tag types include a controller tag, a system variable, a recipe tag and widget property.

ToggleBit

Toggles a bit value of a tag.

BitIndex allows you to select the bit to be toggled: toggling requires a read-modify-write operation; the read value is inverted and then written back to the tag.

SetBit

Sets the selected bit to "1".

BitIndex allows you to select the bit position inside the tag.

ResetBit

Resets the selected bit to "0"

BitIndex allows you to select the bit position inside the tag.

WriteTag

Writes constant values to the controller memory. Specify tag name and value.

StepTag

Increments or decrements tag value.

Parameter	Description
TagName	Name of tag to increase/decrease
Step	Step value
Do not step over limit	Enables step limit
Step Limit	Value of step limit, if enabled.

ActivateGroup

Forces the update of a group of tags.

Tags are updated either when used in the current page or continuously, if defined as active in the Tag Editor. This action forces all the tags of a group to be continuously updated.

DeactivateGroup

Deactivates a group of tags, that is stops forcing the update of a group of tags.

EnableNode

Enable/disables action for offline node management. No communication is done with a disabled node.

Parameter	Description
Protocol ID	Unique identifier of selected protocol
NodelD	Node identifier in selected protocol. Can be attached to a tag.
Enable	Node communication status:
	False = disabled
	True = enabled
	When attached to a tag, tag = 0 means False

Trend actions

Used for Live Data Trends and Historical Trends Widget.

RefreshTrend

Refreshes the Trend window.

It can be used in any Trends/Graphs widgets. Specify the widget as a parameter for the action.

ScrollLeftTrend

Scrolls the **Trend** window to the left side, by one-tenth (1/10) of the page duration.



Note: with the real-time trends pause the trend using the **PauseTrend** action, or the window will be continuously shifted to the current value.

ScrollRightTrend

Scrolls the **Trend** window to the right side, by one-tenth (1/10) of the page duration.



Note: with the real-time trends pause the trend using the **PauseTrend** action, or the window will be continuously shifted to the current value.

PageLeftTrend

Scrolls the **Trend** window by one-page. For example, if the page size is 10 minutes, then use the **PageLeftTrend** action to scroll the trend left for 10 minutes.

PageRightTrend

Scrolls the **Trend** window by one-page. For example, if the page size is 10 minutes, then use the **PageRightTrend** action to scroll the trend right for 10 minutes.

PageDurationTrend

Sets the page duration of the **Trend** window.

Define trend name and page duration.



Note: you can set page duration at run time using a combo box widget.

ZoomInTrend

Reduces page duration.

ZoomOutTrend

Extends page duration.

ZoomResetTrend

Reset the zoom level back to the original zoom level.

PauseTrend

Stops plotting the trend curves in the **Trend** window.

When used with real time trend the plotting stops when the curve reaches the right border of the graph. This action does not stop trend logging.

ResumeTrend

Resumes trend plotting if paused.

ShowTrendCursor

Shows value of the curve at a given point on the X axis.

It activates the trend cursor. A cursor (vertical line) will be displayed in the trend widget.

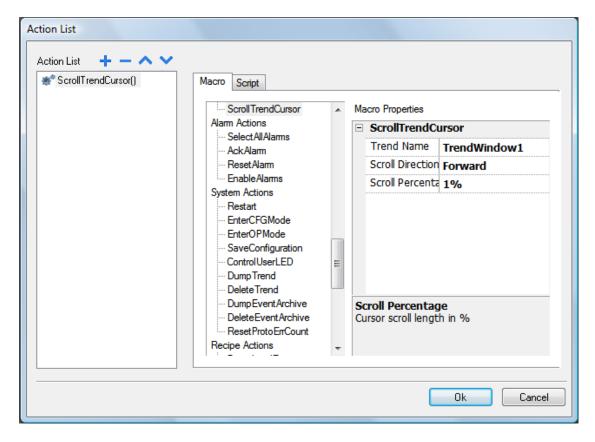
When the graphic cursor is enabled, the scrolling of the trend is stopped.

The **ScrollCursor** action moves the graphic cursor over the curves, or over the entire **Trend** window.

ScrollTrendCursor

Scrolls the trend cursor backward or forward.

The Y cursor value will display the trend value at the point of the cursor. Scrolling percentage can be set at 1% or 10%. The percentage is calculated on the trend window duration.



ScrollTrendToTime

Scrolls the **Trend** window to a specified point in time.

Use this action when you need to scroll to a specific position in a trend window when a specific event occurred.

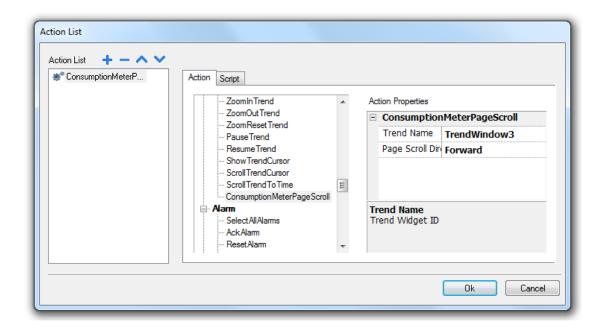
Example

- 1. Configure an action for an event (for example, an alarm) that executes a data transfer of the system time into a tag.
- 2. Select that tag as **ScrollTrendtoTime** parameter: the trend windows will be centered at the time when the event was triggered.

ConsumptionMeterPageScroll

Scrolls the page backward or forward in a Consumption Meter widget.

Parameter	Description
Trend Name	Trend widget ID (for example, TrendWindow3)
Page Scroll Direction	Direction of page scrolling (Forward/backward)



User management actions

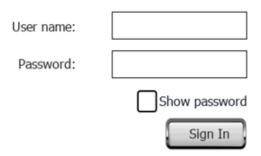
User management and security settings.

LogOut

Logs off the current user. The default user is then automatically logged in. If no default user has been configured, the logon window is displayed.

SwitchUser

Switches between two users without logging off the logged user: the user login dialog appears. User can click **Back** to go back to the previously logged user.



The server continues running with the previously logged user, until the next user logs on. One user is always logged onto the system.

ResetPassword

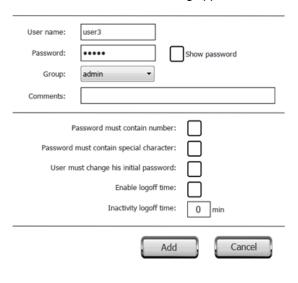
Restores the original password together with the settings specified in the project for the current user.

No parameter is required.

AddUser

Reserved to users with Can manage other users property set.

Adds a user at run time: a dialog appears.



DeleteUser

Reserved to users with Can manage other users property set.

Deletes a user at run time: a dialog appears.

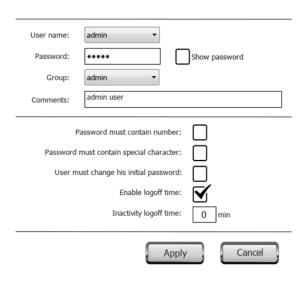
No parameter is required.



EditUsers

Reserved to users with Can manage other users property set.

Edits user settings.



DeleteUMDynamicFile

Deletes the dynamic user management file. Changes made to users settings at run time are erased. The original settings are restored from the project information.

No parameter is required.

ExportUsers

Exports user settings to an .xml file (usermgnt_user.xml) in encrypted format to be restored when needed.

Set destination folder for the export file.



Important: The user file is encrypted and cannot be edited.



Note: supported formats are FAT or FAT32. NTFS format is not supported.

ImportUsers

Imports user settings from a previously saved export .xml file (usermgnt_user.xml).

Set source folder for the import file.



Note: supported formats are FAT or FAT32. NTFS format is not supported.

Widget actions

ShowWidget

Shows or hides page widgets.

Property	Description
Widget	Widget to show/hide

SlideWidget

Shows the sliding effect of a widget, or of a widget group.



Note: The widget or grouped widgets can actually be outside of visible part of the page in the project and slide in and out of view.

Property	Description
Widget	Widget to slide
Direction	Sliding direction
Speed	Transition speed of sliding widget
X Distance	Travel distance of X coordinate in pixels
Y Distance	Travel distance of Y coordinate in pixels
Slide Limit	Enable/Disable movement limits of the widget with respect to the x, y coordinates
X Limit	Limit position of slide action for x coordinate
Y Limit	Limit position of slide action for y coordinate
Toggle Visibility	Show/hide widget at the end of each slide action
Image Widget	Image displayed during slide action

BeginDataEntry

Displays a keypad and starts data entry on a data field without touching the widget itself. This action can be used to activate data entry using a barcode scanner.

Java Script Interface

project.beginDataEntry(wgtName [, pageName])

Parameter	Description
wgtNameWidget	Widget name
pageName	Active page for data entry. Optional parameter. Useful to select a data field inside a non-modal active dialog box.

TriggerIPCamera

Captures an image from an IP Camera. Only works on pages that include an IP Camera widget.

MovelPCamera

Sends remote commands to a camera that supports them. See "IPCamera widgets" on page 233 for details. Make sure that the IP Camera supports movement commands.

RefreshEvent

Refreshes the event buffer for Alarm History widget. See "Alarms History widget" on page 123 for details.

ContextMenu

Displays the context menu.

If Context Menu property of Project Widget has been set to On delay context menu can appear also touching for a few seconds the background area of the screen. See "Project properties pane" on page 40

ReplaceMedia

Replaces existing media files with new files from USB/SD card. Can be used to replace video files of MediaPlayer widgets, or images of project.



Note: New media files must have same name and format of the files to be replaced.

Parameter	Description
Media Type	Type of file to update
Device	Device where new media files are supplied
sourcePath	Folder where new media files are stored (for example, "\USBMemory")
Image Resize	Resizes new images to the size of images to be replaced. Not applicable to video files.
Silent	Replaces media automatically. As defau a dialog is displayed for the user to specify file location.

Java Script Interface

```
void replaceMedia(var sourcePath, var bSilent, var Device, var nMediaType, var
bResize)
```

project.replaceMedia("Images", true, "\USBMemory", 1, true);

10 Using the Client application

HMI Client is a standalone application which provides remote access to the HMI Runtime, and is included in the PB610-B Panel Builder 600. HMI Client uses the same graphic rendering system as the runtime in the HMI devices, it relies on a specified HMI Runtime as server for live data.

To run the HMI Client application:

- 1. From the **Start** menu > **PB610-B Panel Builder 600 > HMI Client**: the client opens in a browser-like style window.
- 2. Type the server/device IP address in the address bar (for example: http://192.168.1.12): HMI Client will connect to the server and the same graphical application running on the device will be loaded in the client window.

HMI Client acts as a remote client and communicates to the server, sharing the local visualization with the tag values that are maintained or updated by the communication protocol.

HMI projects contain properties indicating which page is currently displayed on the HMI and can force the HMI to switch to a specific page. You can use these properties to synchronize pages showed on the HMI device and HMI Client or to control an HMI device with a PLC.

See "Behavior" on page 45 for details.

The Client application toolbar	108
Workspace	108
Settings and time zone options	
Transferring files to a remote HMI device	

The Client application toolbar

Panel Address : http://192.168.40.16

▼ ⊖ ⊝ ▼

Element	Description	
HMI server address	HMI device address	
Connection status	Network request status. Red during data exchange.	
Reload from cache	Reloads project	
BookMark	Bookmarks preferred pages and reload them.	
Settings	Opens Settings dialog	

Reload options

Option	Description
F5	Reloads project from cache
Shift + F5	Downloads project to client

Workspace

Project files are uploaded from the device and stored in HMI Client into the following cache folder.

%appdata%\ABB\[build number]\client\cache

where:

[build number] = folder named as build number, for example 01.90.00.608.

Settings and time zone options

In the **Settings** dialog you can configure client settings and decide how to display project timestamp information.

HTTP settings

Parameter	Description
Protocols	Communication protocol used by HMI Client to communicate with an HMI device.
Update Rate	Polling frequency to synchronize data from server. Default = 1 s.
Timeout	Maximum wait time before a request is repeated by the HMI Client. Default = 5 s.
Reuse connection	Enables reuse of the same TCP connection for multiple HTTP requests to reduce network traffic.

Parameter	Description	
	Note: When enabled, this option may cause high latency if the proxy server does not immediately terminate old requests thus saturating connection sockets. This is often the case with 3G connections.	
Enable compression	Compresses data to reduce download times. Default = disabled. CAUTION: enabling this option could causes excessive CPU overhead.	
Time Settings	Used by the client to adapt the widget time stamp information.	

FTP settings

Parameter	Description
Port	FTP communication port

Time settings

Parameter	Description
Use Widget Defaults	Displays time information according to the widget settings.
Local Time	Translates all timestamps in the project into the computer local time where the client is installed.
Global Time	Translates all timestamps in the project into UTC format.
Server Time	Translates all timestamps in the project into the same used by HMI device/server in order to show the same time.



Important: Make sure you set the HMI RTC correct time zone and DST options.

Transferring files to a remote HMI device

You can upload and download files to and from a remote HMI device using two dedicated actions. These actions can only be used from a remote HMI Client and access remote files via FTP.



Important: Enable FTP support and give all necessary user rights to the folders used to transfer files.

See "Remote Client actions" on page 89.

See "Remote Client variables" on page 70.

11 Using the integrated FTP server

HMI Runtime system uses an integrated FTP server.

Connect to the HMI device FTP server using any standard FTP client application. The FTP server responds on the standard port 21 as default.



Important: The server supports only one connection at a time; if you are using a multiple connection FTP client disable this feature on the client program or set the maximum number of connections per session to 1.

FTP settings

FTP default credentials

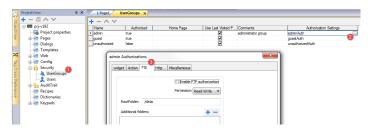
When User Management/Security is disabled use the following credentials for incoming connections:

User name	admin
Password	admin

Changing FTP settings

Path: ProjectView> Security> UserGroups > Authorization Settings

You can change FTP permissions and account information in the Ftp tab of the admin authorizations dialog.



See "Configuring groups and authorizations" on page 176 for details.

12 Alarms

The alarms handling system has been designed to provide alerts through pop-up messages, typically to display warning messages indicating any abnormal condition or malfunction in the system under control.

Whenever a bit changes, or the value of a tag exceeds a threshold set in the alarm configuration, a message is displayed. Specific actions can also be programmed to be executed when an alarm is triggered.



Important: No default action is associated with any alarm.

You can define how an alarm is displayed on the HMI device, if it requires user acknowledgment, and if and how it is logged into the event list.

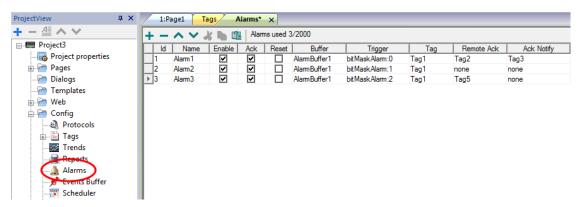
Alarms are configured in the Alarms Configuration Editor and, thus, are available for all the pages of the project. An alarm widget can display more than one alarm at a time, if sized appropriately. You can trigger the opening or closing of the Alarm window with an event.

You work with alarms in the same way as you work with any other event. You may not want to display a dialog when an alarm is triggered and you can associate to it any other available action.

Alarms Editor	114
Remote alarms acknowledge	116
Alarm state machine	116
Setting events	117
Active Alarms widget	119
Alarms History widget	123
Managing alarms at run time	123
Enable/disable alarms at run time	123
Displaying live alarm data	124
Exporting alarm buffers to .csv files	125
Exporting alarm configuration	125

Alarms Editor

Path: ProjectView> Config > double-click Alarms



Adding an alarm

Click + to add an alarm.

Parameter	Description	
Name	Name of alarm	
Enable	Enable/disable triggering of alarm. Alarms can be enabled or disabled at run time as well (see "Enable/disable alarms at run time" on page 123 for details).	
Ack	Enable/disable acknowledgment of alarm, if selected the operator must acknowledge the alarm once triggered to remove it from the Active Alarm widget.	
Reset	Used with the Ack option, if selected, acknowledged alarms stay in the alarm list, labeled as Not Triggered Acked , until the operator presses the Reset button in the alarm widget.	
Buffer	Buffer file where the alarm history will be saved.	
Trigger	Triggering condition depending on alarm type:	
	limitAlarm: alarm triggered when tag value exceeds its limits. The alarm is not triggered if the value reaches the limits.	
	valueAlarm alarm is triggered when tag value is equal to the configured value	
	bitMaskAlarm: the bitwise AND operator compares each bit of the bitmask with the tag value corresponding to that Alarm. If both bits are on, the alarm is set to true. You can specify one or more bit positions (starting from 0) inside the tag. The Bit position must be given in decimal format; if more bits are specified, each position must be separated by a ",".	
	 deviationAlarm: alarm triggered if the percentage of deviation of the tag value from the set point exceeds a set deviation. 	
	$ Value_{now} - SetPoint > \left(\frac{deviation}{100} \times SetPoint\right)$	

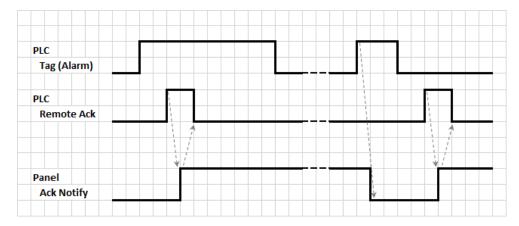
Parameter	Description
Tag	Tag whose value will trigger the alarm when it exceeds the set limits.
	The alarm can refer to the value of this tag, or to the state of a bit if bitMaskAlarm has been selected as trigger.
Remote Ack	Tag used by the PLC to acknowledge the alarm. A transition of this tag from 0 to a non zero value is considered an acknowledgment request.
	Leave empty if remote acknowledgment is not required.
	See "Remote alarms acknowledge" on the next page for details.
Ack Notify	Tag used by the HMI device to notify when the alarm is acknowledged from the device or from the PLC.
	0 = set to this value when alarm is triggered
	1 = set to this value when alarm is acknowledged.
Actions	Actions executed when the alarm is triggered. Additional conditions can be specified in the Events column.
	See "Setting events" on page 117 for details.
Description	Alarm description. This text supports the multiple language features and can be a combination of static and dynamic parts, where the dynamic portion includes one or more tag values.
	See "Displaying live alarm data" on page 124 for details.
Color	Foreground and background colors of alarm rows based on the status of alarm.
AckBlink	Blinking for triggered alarms. If selected the alarm rows blinks until acknowledged. Only effective if Ack is selected.
Severity	Severity of the alarm. If multiple alarms are triggered simultaneously, actions will be executed based on severity settings.
	0 = not important
	1 = low
	2 = below normal
	3 = normal
	4 = above normal
	5 = high
	6 = critical
Events	Conditions in which the alarms are notified, logged or printed.
	See "Setting events" on page 117 for details.

Remote alarms acknowledge

When the **Remote Ack** parameter is set, an alarm can be acknowledged from a PLC device setting a tag value to a nonzero value. The acknowledged status is notified to the PLC device by the **Ack Notify** flag.

Alarms acknowledgement process

Remote Ack tag is set/reset by the PLC to request the acknowledge, and **Ack Notify** is set/reset by HMI device to notify the execution of the acknowledge.



- 1. When an alarm condition is detected the HMI device set **Ack Notify** to 0 and all related actions are executed.
- 2. When the alarm is acknowledged (by HMI device or remotely), Ack Notify is set to 1
- 3. It's up to the controller to set **Remote Ack** to 1 to acknowledge the alarm or reset it to 0 when the HMI device send a notification that the alarm has been acknowledged (**Ack Notify** = 1)



WARNING: When an alarm is triggered, some signals need to be update/communicated through the connected devices. We assume the Acknowledge to be a signal pushed from an operator and not released automatically from a controller device. This allows for time required to communicated the original signals.

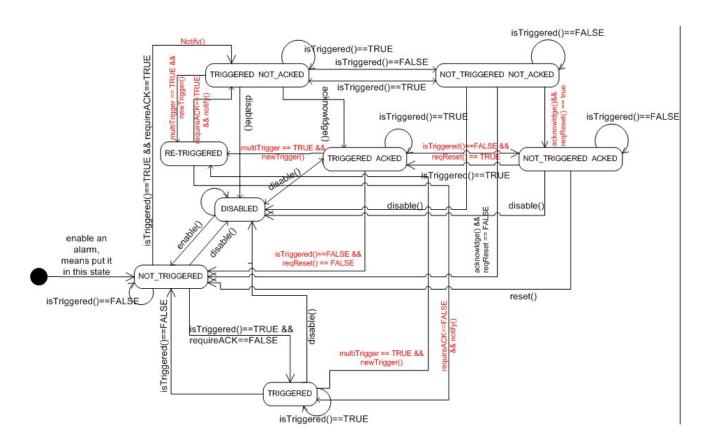


Tip: Using the same tag both for **Remote Ack** and **Ack Notify** can connect more devices to the same controller and acknowledge the alarms from any HMI device.

Alarm state machine

The runtime implements the alarm state machine described in this diagram.

States and transitions between states are described according to the selected options and desired behavior.



Setting events

Path: ProjectView> Config > Alarms > Events column

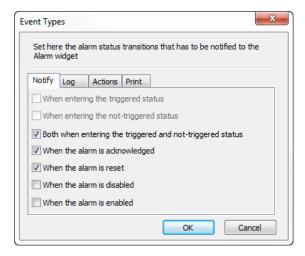
Events are defined using the Alarms Editor.

See "Alarms Editor" on page 114 for details.

Notifying events

Path: ProjectView> Config > Alarms > Events column > Notify tab

Set conditions under which the alarms will be posted in the alarm widget.



Here you define the behavior of the default alarm widget available in the Widget gallery and decide in which cases the widget is updated by a change in an alarm status.

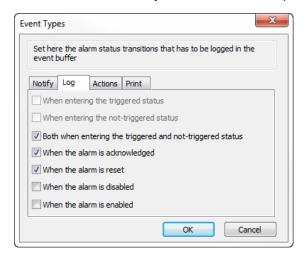


CAUTION: Make only the adjustments required by the specific application while leaving all other settings as default.

Logging events

Path: ProjectView> Config > Alarms > Events column > Log tab

Set conditions for which you want to store the specific event in an alarm history buffer.

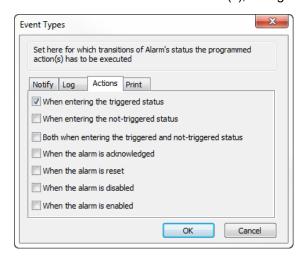


The alarm history is logged in the Event Buffer.

Executing actions

Path: ProjectView> Config > Alarms > Events column > Actions tab

Set conditions under which the action(s), configured for the specific alarm, must be executed.

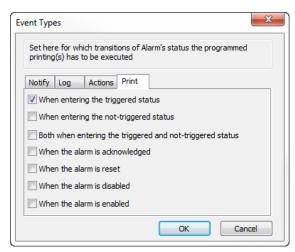


By default, actions are executed only when the alarm is triggered; other alarm states can also be set to execute actions.

Print events

Path: ProjectView> Config > Alarms > Events column > Print tab

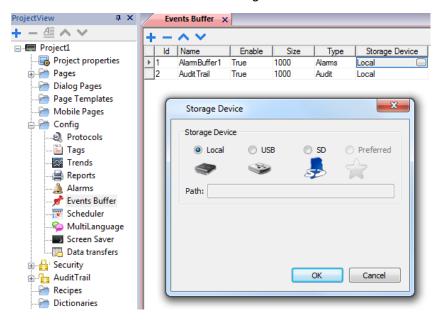
Set conditions for which you want to print the specific event



Setting storage device

Path: ProjectView> Config > Events Buffer> Storage Device tab

- 1. Open the Storage Device dialog.
- 2. Select a device for event data storage.



Data is automatically saved every five minutes except for alarm data which is saved immediately.

Active Alarms widget

You can insert the **Active Alarms** widget in a page to display the alarms and to acknowledge, reset or enable/disable them.

Active Alarms



Alarm filters

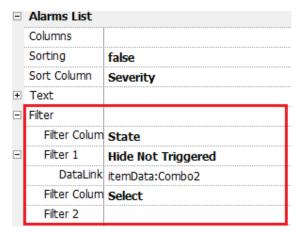
Path: ActiveAlarm widget> Properties pane> Filter

Define filters used to display only some of the configured alarms. Filters are based on alarm fields, which means you can filter alarms according to name, severity, description and so on.

Filter 1 is the default filter. It's managed by the combo box **Filter 1**, and has two options: **Show all alarms** and **Hide Not Triggered** which, when selected, allows to display only active alarms.

Filter 2 is, by default, not configured and available for customization.

Filter's expressions make use of AWK language, the expressions are applied to the data contained in the selected **Filter** column of the Alarm widget.



Setting filters

Path: ActiveAlarm widget> Properties pane> Filter

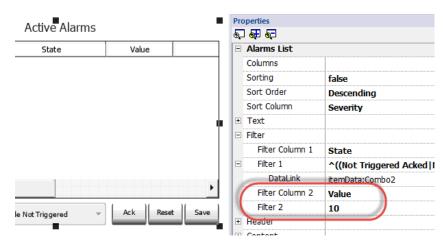
To set one of the two available filters:

- 1. Select Filter Column 1 and choose the value to filter for (e.g.: Name, State, Time)
- 2. In DataLink attach a combo box widget. Use Shift+ left-click to select the combo box.
- 3. In the Properties pane select list property and open dialog to customize combo box values
- 4. In the combo box configuration dialog, specify **String List** and the regular expression to filter values.

See http://www.gnu.org/software/gawk/manual/gawk.html for details on how to use regular expressions.

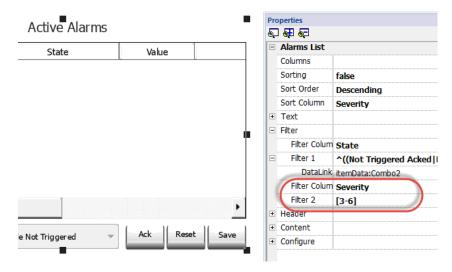
Filters first example

You want to show all alarms matching Filter 1 with value equal to 10. Then properties settings: **Filter column 2** = Value, **Filter 2** = 10



Filters second example

You want to show all alarms matching a Severity value from 3 to 6 (Normal to Critical). Then properties settings: **Filter column 2** = Severity, **Filter 2** = [3-6]



Filters third example

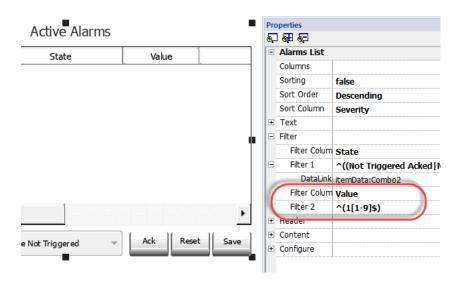
You want to show all alarms matching a value from 11 to 19. Then properties settings: **Filter column 2** = Severity, **Filter 2** = ^(1[1-9]\$)

Meaning:

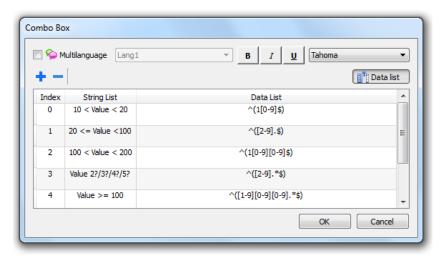
^ = match must starts from the beginning of the string

1[1-9] = first char must be 1 and the second char must be between 1 and 9

\$ = end of the comparison.



Filters expression examples



Filter by	String list	Data list
State	Hide Not Triggered	^((Not Triggered Acked Not Triggered Not Acked Triggered).*\$)
Value	10 < Value < 20	^(1[0-9]\$)
Value	20 <= Value <100	^([2-9].\$)
Value	100 < Value < 200	^(1[0-9][0-9]\$)
Value	Value 2?/3?/4?/5?	^([2-9].*\$)
Value	Value >= 100	^([1-9][0-9][0-9].*\$)
Value	Value >= 20	^([2-9].*\$ [1-9][0-9].*\$)

Sorting alarms

Path: ActiveAlarm widget> Properties pane> Sorting

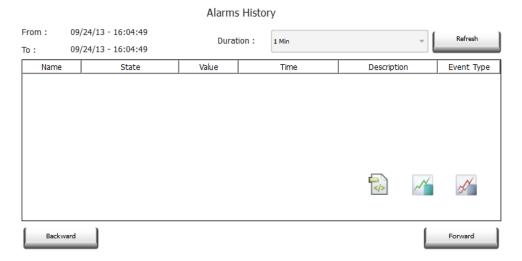
The sorting function allows you to sort alarms at run time in the alarms widget by clicking on the column header.



Note: The severity value displayed here is set in the Alarm Editor.

Alarms History widget

Logs and display an alarm list if **Buffer** property in Alarms Configuration Editor is set.



Attaching widget to buffer

Path: AlarmHistory widget> Properties pane> Buffer > EventBuffer

In Properties pane > Event select the Event Buffer from which the alarm list is retrieved

Managing alarms at run time

When an alarm is triggered it is displayed in the Active Alarms widget where you can acknowledge and reset it. You can filter the alarms displayed using several filters, for example you can hide not triggered alarms or show all alarms.

See "Active Alarms widget" on page 119 for details.



IMPORTANT: The Active Alarms widget is not displayed automatically. You must add a dedicated action that will open the page containing the alarm widget when the alarm is triggered.

Enable/disable alarms at run time

You can enable or disable the alarms at run time.

To enable an alarm select the **Enable** option in the alarm widget.

Disabled alarms are not triggered and therefore not displayed at run time.

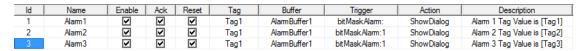


Displaying live alarm data

Tag values can be included in the alarm description of the event buffer only from version 1.80.

Path: ProjectView> Config > double-click Alarms

Both in the Active Alarms and in the History Alarms widget you can set the alarm description to display live tag data.

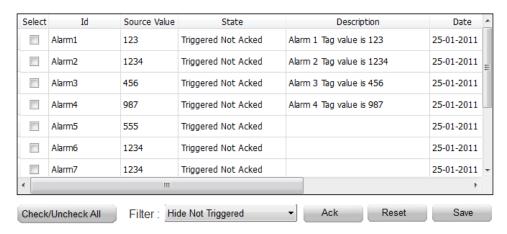


To show the tag value, set a placeholder in **Description** entering the tag name in square brackets, for example "[Tag1]". At run time, in **Description** column of Active Alarms widget the current value of the tag will be displayed. In History Alarms widget or in .csv file the value at the time the alarm was triggered is displayed



Use '\' before '[]' if you want to show the '[]' in the description string, for example: \[Tag\[1\]\] will display the string "[Tag[1]]".

Example of Alarm widget





Note: The csv file resulting from the dump of the alarm events list will also display the tag value in the description column.

Exporting alarm buffers to .csv files

To export an event buffer containing an history alarms list, use the **DumpEventArchive** action.

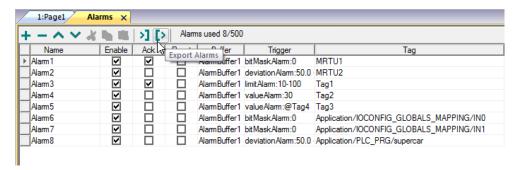
See "System actions" on page 90 for details.



Note: Tag values displayed in the alarms description are also included in the buffer. Tags are sampled when the alarm is triggered and that value is logged and included in the description.

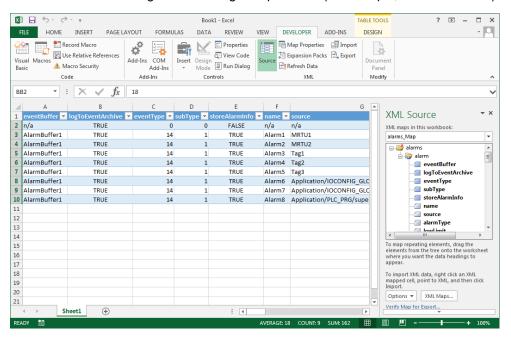
Exporting alarm configuration

Path: ProjectView> Config > double-click Alarms



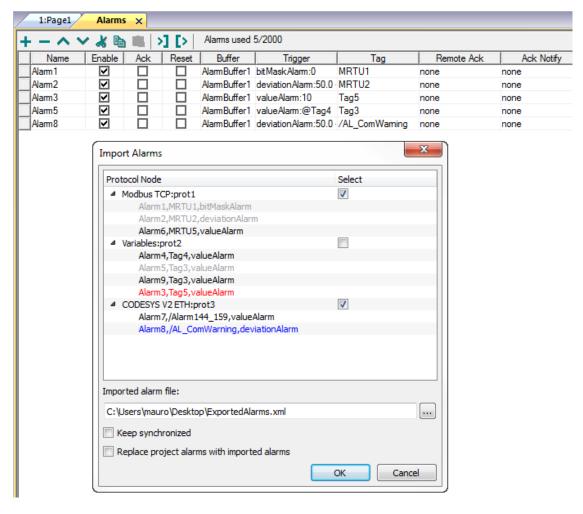
Click the Export Alarms button: the alarms configuration table is exported into an .xml file.

You can edit the resulting .xml file using third part tools (for example, Microsoft Excel).



Importing alarm configuration

Path: ProjectView> Config > double-click Alarms



- Click the Import Alarms button and select the .xml file from which to import the alarms configuration: the Import Alarms dialog is displayed.
- 2. Select the group of alarms to import and click **OK** to confirm.

Differences are highlighted in the Import Alarms dialog using different colors

Color	Description
Black	This is a new alarm and it will be imported
Red	This alarm has not been found and will be removed (only if check "Replace project alarms with imported alarms" is checked)
Blue	This alarm has been modified and will be updated.
Gray	This alarm is already part of the project and will be skipped.

Automatic synchronization

Select the **Keep synchronized** option in the **Import Alarms** dialog to enable the automatic synchronization of the alarm configuration file.

Whenever changes occur in the alarms configuration, the file will be automatically updated in silent mode.



Tip: Enable this function when the alarm file is managed by a different tool (for example, PLC programming software) as well as by PB610-B Panel Builder 600.

13 Recipes

Recipes are collections of tag values organized in sets that satisfy specific application requirements.

For example, if you have to control room variables (temperature and humidity) in the morning, afternoon and evening. You will create three sets (morning, afternoon and evening) in which you will set the proper tag values.

Each element of the recipe is associated to a tag and can be indexed into sets for a more effective use. This feature allows you to extend the capabilities of controllers that have limited memory.

You can add controller data to a page using a recipe widget. Recipe data contains all the controller data items; however data is no longer read directly from the controller but rather from the associated recipe element in the HMI device.

Recipe data is configured in PB610-B Panel Builder 600 workspace; the user can specify default values for each element of the data records. In HMI Runtime, data can be edited and saved to a new data file, any change to recipe data is therefore stored to disk. With the use of a separate data file HMI Runtime ensures that modified recipe values are retained throughout different project updates. In other words, a subsequent project update does not influence the recipe data modified by the user in the HMI Runtime.

See "Recipe actions" on page 86 for details on how to reset recipe data.



Note: Recipe data can be stored on a Flash memory, on a USB drive or on a SD card.

Managing recipes	129
Configuring a recipe widget	132
Recipe status	133
Uploading/downloading a recipe	133
Backup and restore recipes data	134

Managing recipes

Creating a recipe

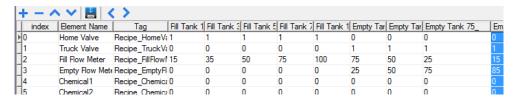
To create a recipe for your project:

1. In **ProjectView** right-click **Recipes** and select **Insert Recipe**: an empty recipe is added. You create and configure recipes using the Recipe Editor.



Recipe editor

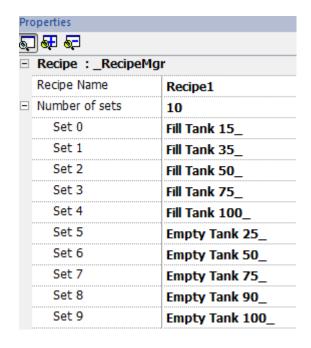
Path: ProjectView> Recipes > double-click RecipeName



Configuring recipe properties

In the **Properties** pane of each recipe you set the following parameters:

Parameter	Description
Recipe Name	Name of the recipe
Number of sets	Number of values sets for each recipe element. Each set has a different configurable name.

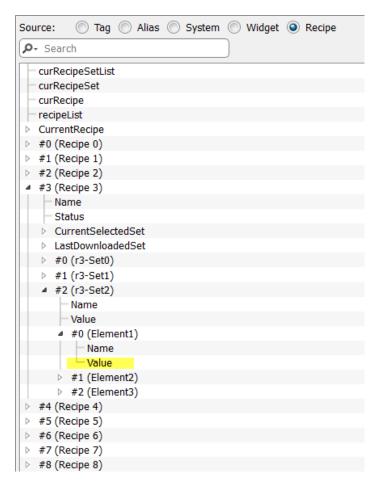


Setting up a recipe

- 1. Click + to add an element of the recipe.
- 2. Link the tags to each recipe element.

Defining recipe fields

Create a recipe field in the page using a numeric widget and attaching it to a recipe item after selecting Recipe as the Source.



In the Attach to dialog you have the choice of all the different recipe variables, such as:

- Current Recipe > Current Selected Recipe Set > Element > Value
- Selected Recipe > Selected Set0 > Element > Value
- recipeList

When numeric widgets are defined as read/write, the default recipe data can be edited at run time. These new values are stored in a separate file as modified recipe data.



Note: Since JavaScript API functions are used, the recipe elements can be referenced by name or by position. To avoid ambiguity, the names of the recipe elements must include at least one alphanumeric character.

Storing recipe data

In the Recipe Editor click the storage type icon to select where to store recipe data: the **Storage Device** dialog is displayed.



For USB drive and SD card storage you can provide the folder location.



WARNING: Recipe configuration files are created automatically when the project is saved and stored in the data subfolder of the project. To use external storage devices, you need to copy this folder into the external device.

Default paths are:

- SD card: /Storage Card/data
- USB drive: /USBMemory/data



Important: You can add a subfolder but you must not rename the "data" subfolder.

Configuring a recipe widget

You can choose one of the two recipe widgets available in the Widget Gallery:

- Recipe set: allows you to select a recipe set for upload or download. See "Uploading/downloading a recipe" on the facing page
- **Recipe menu**: when more recipes have been created for a project, use this widget to manage all recipes and select the desired sets for each of them.



Configuring the Recipe Set widget

In the **Properties** pane of each **Recipe Set** widget set the following parameter:

Parameter	Description
Recipe Name	Name of the recipe

Recipe status

After every recipe upload or download, or recipe set modification, the recipe Status parameters contain a value with the result of the operation.

Code	Function	Description
0	Set modified	Selected set changed
1	Download triggered	Download request triggered
2	Download Done	Download action completed
3	Download Error	Error during download (for example, unknown set, unknown recipe, controller not ready, Tags write failed etc.)
4	Upload triggered	Upload request triggered
5	Upload done	Upload action completed
6	Upload Error	Error during upload - same as for download
7	General Error	General error (for example, data not available)



Note: On device startup the value of recipe **Status** is 0.

Uploading/downloading a recipe

Uploading a recipe

You upload a recipe to an HMI device using a recipe widget and the UpLoadRecipe, UpLoadCurRecipe action in one of the following ways:

- attach the action to an event of a button or a switch (see ""Attach to" parameters" on page 28 for details)
- configure the action in an alarm action list (see "Alarm actions" on page 78 for details)
- configure the action in a scheduler action list (see "Scheduling events at run time" on page 172 for details)

Downloading a recipe

You download a recipe from an HMI device using a recipe widget and the DownloadRecipe, DownLoadCurRecipe action. See "Recipe actions" on page 86

Backup and restore recipes data

The recipe data stored in an HMI device can be exported for backup and later restored. This is done using the **DumpRecipeData** or the **RestoreRecipeData** actions.

See "Recipe actions" on page 86 for details.

14 Trends

Trends allow you to sample and record the values of specified tags according to specific sampling conditions. The trend function includes trend acquisition and trend display.

Trend acquisition parameters are set in the Trend editor so that data can be stored. Stored data can then be displayed in a graphical format using a trend widget.

Data logging	136
Exporting trend buffer data	137
Trend widgets	138
History trends	140
Trend widget properties	141
Values outside range or invalid	142
Showing trend values	143
Scatter diagram widget	144

Data logging

Data can be logged and stored to HMI memory. Data logging allows you to store the values of a group of tags all at the same time to a buffer. Data logging can be triggered by a timer or by a dedicated tag. Logged data can be exported to a .csv file or displayed using the historical trend widget. Logged data can be saved locally on a USB device or SD card, or on any available custom network folder.



WARNING: The operation with removable memory devices (USB Flash drives, SD memory cards) containing a very large number of files may result in a decrease of system performance.



WARNING: The max number of files inside a SD memory card depends on the type of formatting (e.g. FAT32 max 65536 files; FAT max 513 files).



WARNING: Flash cards support a limited number of write operations. We suggest to use only good quality memory cards; in the case your application use intensively the memory card consider a regular substitution of the memory card.



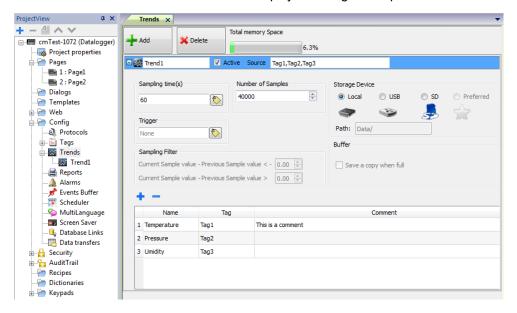
WARNING: If the data/time is moved back, the samples with invalid date/time are removed from the trend buffer. When system detects that data/time is invalid (e.g. battery low), a popup is shown to advise the user and the date/time of the last sample is used to avoid losing data.

Storage is based on trend buffers. Trend buffers are organized as a FIFO queue: when the buffer is full, the oldest values are discarded unless you configure your trend to create a backup copy of the buffer.

Adding a trend buffer

Path: ProjectView> Config > double-click Trends

- 1. Click **Add** to add a new buffer.
- 2. Click + next to each trend buffer to display all configuration parameters.



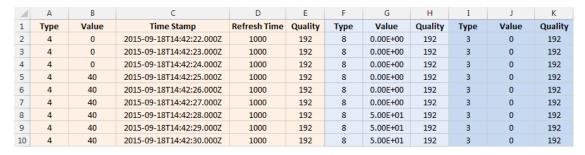
Element	Description			
Total memory Space	Memory currently used by the trend buffer.			
	This percentage is calculated as follows:			
	Total Memory Space = $\frac{\text{Total Number of Samples used in the Project}}{\text{Max Number of Samples allowed for a Project}} * 100$			
Trend Name	Name of trend that will be displayed in the window property pane.			
Active	When enabled, the trend runs by default at system startup.			
	Note: Trends cannot be activated at run time.			
Source	Tags sampled by the trend.			
Sampling Time (s)	Sampling interval in seconds.			
Trigger	Tag triggering the sample. When the value of this tag changes, a sample is collected.			
	Note: Trigger and Source can refer to the same tag.			
Number of Samples	Buffer size.			
Storage Device	Where trend buffer data will be stored.			
Buffer	If Save a copy when full option is enabled, a backup copy of the buffer data is created before it is overwritten by newer data.			
Sampling Filter / Trigger Filter	If triggering condition is time, a new sample is stored when its value, compared with the last saved value, exceeds the specified limits.			
	If triggering condition is a tag, a new sample is stored at each change of the trigger tag value.			
Sampled tags table	Name: name of trend			
	Tag: tag to be sampled.			
	Comment: trend description			

Exporting trend buffer data

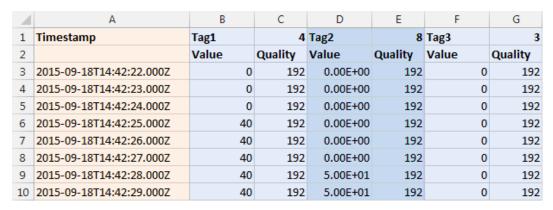
Use the **DumpTrend** action to export trend buffer data to a .csv file.

Format of trend data exported to a .csv file can be selected from a macro parameter as shown in figure. All tags specified in the trend buffer are exported

Dump normal mode (compatibility mode)



Dump extended mode (compact mode)





Note: The first row of the header contains the tags names and tags data types

See "System actions" on page 90 for details.

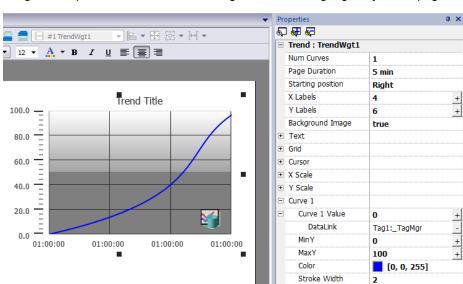
Trend widgets

Data logged by the HMI device can be displayed in graphical format using trend widgets.

RealTime trend widget

The real- time trend widget can be used to display the changes of value of a tag. Data is not stored in a trend buffer and cannot be retrieved for later analysis.

To display a real-time trend:



1. Drag and drop the **RealTime Trend** widget from the widget gallery to the page.

2. Attach the tag that you want to sample to the **Curve** *n* **Value**. Data is always plotted against time.

RealTime trend widget properties

Property	Description
Num Curves	Number of trend curves to be displayed (Max. 5)
Page Duration	Time range of the x-axis. Tip: You can attach a Date Time combo widget to the Page Duration property and dynamically change page duration at run time.
Starting Position	Specifies the starting point of the curve when the page is opened.
X Labels	Number of ticks on the x-axis scale
Y Labels	Number of ticks in the y-axis scale.
Text	Trend title and font properties (font size, label, etc.)
Grid	Properties of grid presentation (colors)
Cursor	Properties of cursor presentation (enable and color)
X Scale	Properties of X Scale presentation
Y Scale	Properties of Y Scale presentation
Curve "n"	Tag that will be plotted in the trend widget. See "Trend widget properties" on page 141 for details. You can set the minimum and maximum of the curves (MinY, MaxY). You can attach a tag to minimum and maximum properties. This enhances the ability to change the minimum and maximum values dynamically at run time.

Scaling data

Tag values can be scaled using the X Forms in the **Attach to** dialog. See ""Attach to" parameters" on page 28 for details.

History trends

Trend data stored in trend buffers can be analyzed using the History Trend widget.

This is a two-step process:

- first you create a trend buffer to collect data for specified tags at specific points in time,
- then you configure a History Trend widget to display the collected data in a graphical format.

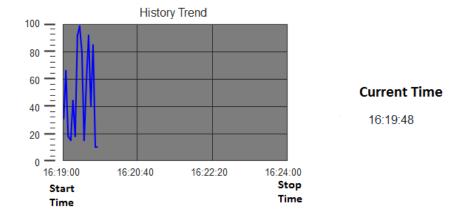
See "Data logging" on page 136 for details on how to create a trend buffer.

History Trend widget

History Trend widget displays in graphical format the content of a trend buffer.

Start time is the current time and stop time will be the current time plus the duration of the window. The curve starts from the left and progresses to the right, data is automatically refreshed during a certain interval time, until the stop time.

When the curve reaches the stop time, the curve will scroll left and the update of the curve will continue until it again reaches the stop time. At that moment a new scroll is automatically performed and the process repeats.

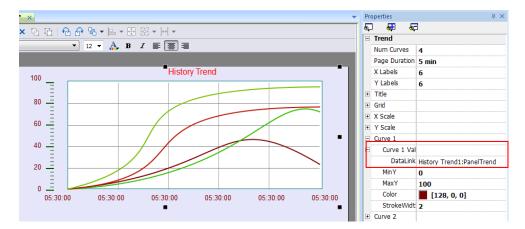


History trends require a proper configuration of trend buffer.

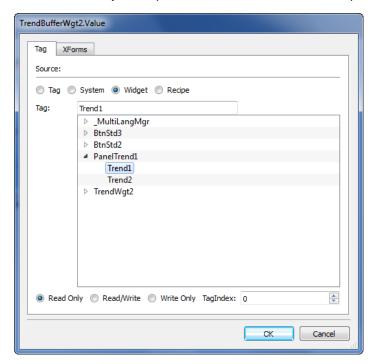
See "Data logging" on page 136 for details on how to work in the Trend editor.

Configuring the History Trend widget

1. From the Trends/Graphs section of the Widget Gallery, drag and drop the History Trend widget to the page.



2. In the **Properties** pane, attach the trend buffer to be plotted in the widget.



Trend widget properties

Some Trend widget properties are only available when the Properties pane is in Advanced view.

Request Samples

Request Sample property can be set for each curve and indicates the maximum numbers of samples read by the widget at one time from the trend buffer.



Tip: You normally do not need to modify the default value. Adjust it to fine tune performances in the trend widget refresh, especially when working with remote clients.

Color bands

Use the color bands configuration to customize your graphs background, for example to make certain days or hours stand out (weekends, night hours, etc.).

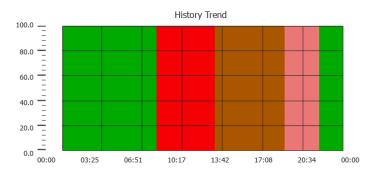
- 1. In the **Properties** pane, in **Color Bands** property click +: the **Configure Bands** window appears.
- 2. Click + to add as many colors you need.
- 3. Select multiple cells and click on a color band to assign the color to the selected range of cells.





Note: This feature only uses local time in the trend widget, not the global time option.

Calendar color bands example



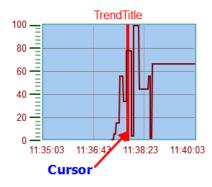
Values outside range or invalid

When trend value goes beyond the limits set for the trend widget, a dotted line is displayed. When the value of the tag is not available, for example the controller device is offline, no curve is drawn.

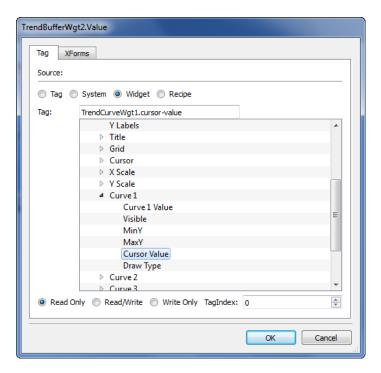
Showing trend values

Trend cursor displays the trend value at a specific point.

Use the actions **ShowTrendCursor** and **ScrollTrendCursor** to enable the trend cursor and move it to the required point to get the value of the curve at that particular point in time.

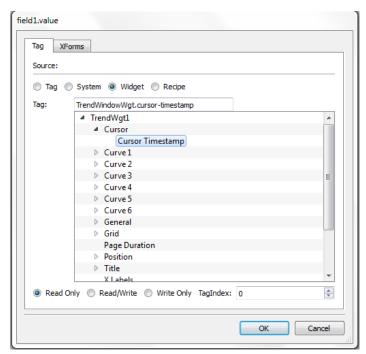


To display the value of the trend cursor on the page, define a numeric field and attach it to the Cursor Value widget tag.



In this example the Y axis value of the cursor is displayed.

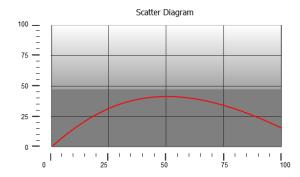
To display the trend timestamp at the position of the cursor, define a numeric field and attach it to **Cursor Timestamp** widget tag.



Scatter diagram widget

A scatter diagram is a type of diagram to display values for two variables from a set of data using Cartesian coordinates. The data is displayed as a collection of points, each having the value of one variable determining the position on the

horizontal axis and the value of the other variable determining the position on the vertical axis. For this reason it is often called *XY graph*.



Scatter diagram curves are obtained by a linear interpolation of points. To create a new scatter diagram:

- 1. Add a Scatter Diagram widget to the page.
- 2. Select the number of curves to show: each curve is named as Graph1, Graph2,...
- 3. Customize the general graph properties such as X Min, X Max, Grid details.
- 4. Define the max number of samples/values for each curve by setting the Max Samples parameter.

Here you set the max number of values to be displayed in the graph starting from first element in the array.

For example: Tag1[20] and Max Samples = 10 will show just first 10 elements of the Tag1 array.

5. Define for each curve the two tags of type array to be displayed (X-Tag and Y-Tag).

When the array tags change, you can force a refresh with the RefreshTrend action .



Note: Scatter diagrams support only the **RefreshTrend** action.

15 Data transfer

Data transfer allows you transferring variable data from one device to another. Using this feature an HMI device can operate as a gateway between two devices, even if they do not use the same communication protocol.

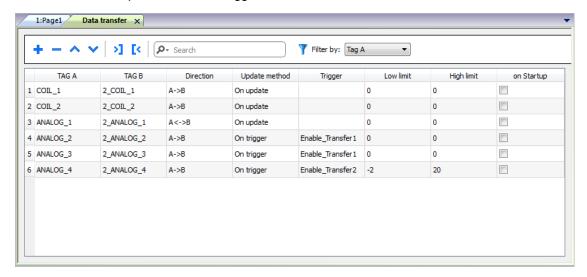
Data transfer editor	148
Exporting data to .csv files	150
Data transfer limitations and suggestions	150

Data transfer editor

Path: ProjectView> Config > double-click Data transfer

Use the Data transfer editor to map transfer rules.

Each line in the Data transfer editor defines a mapping rule between two tags. Define more mapping rules if you need different direction, update method or trigger.



To add a new rule, click +: a new tag line is added.

Data transfer toolbar

Prameter	Description	
Import/ Export	Imports or exports data transfer settings from or to a .csv file.	
Search	Displays only rows containing the search keyword.	
Filter by	Display only rows matching filter and search field.	

Data transfer parameters

Prameter	Description	
TAG A/ TAG B	Pair of tags to be mapped for exchanging through the HMI device.	
Direction	Transfer direction.	
	A->B and B->A: Unidirectional transfers, values are always copied from one tag and sent to the other tag in the specified direction.	
	A<->B: Bidirectional transfer, values are transferred to and from both tags.	
Update Method	On trigger: Data transfer occurs when the value of the tag set as trigger changes above or below the values set as boundaries. Limits are recalculated on the previous tag value, the same that triggered the update.	

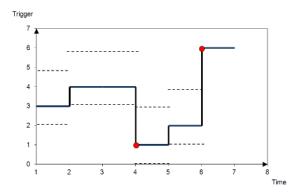
Prameter	Description			
	Note: This method applies only to unidirectional transfers (A->B or B->A).			
	On Update: Data transfer occurs whenever the value of the source tag changes.			
	Note: This method applies both to unidirectional and to bidirectional transfers (A->B, B->A and A<->B).			
	Note: The Runtime cyclically monitors source tags changes (trigger tag when using On Trigger or tags to transfer when using On Update) based on Tag editor Rate parameter. If Rate setting for source Tag is 500 ms (default), the system checks for updates every 500 ms.			
	Note: Changes on source tags faster than Rate may be not detected.			
Trigger, High limit, Low limit	Tag that triggers the data transfer process. When this tag changes its value outside the boundaries set as High limit and Low limit , data transfer is started. The range of tolerance is recalculated according to the specified limits on the tag value which triggered the previous update. No action is taken if the change falls within the limits.			
	This mechanism allows triggering data transfers only when significant variations of the reference values occur.			
	Low limit is less or equal to zero.			
	Note: If both Low limit and High limit are set to "0", data transfer occurs whenever the value of the trigger tag changes.			
on Startup	When selected, data transfer is executed on startup if the quality of the source tag is good.			
	See "Objects" on page 263 for details on quality.			
	Important: Data transfers executed on startup may have major impact on the HMI device boot time. Enable this option only when necessary.			

Example of limit setting

High limit = 1,9

Low limit = -0,9

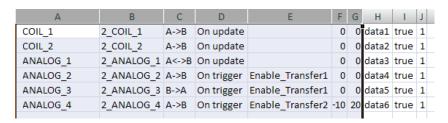
• = points where the data transfer is triggered



Exporting data to .csv files

Configuration information for data transfers can be exported to a .csv file.

Example of data transfer settings in .csv file



Column	Description
A to G	Same data as in the Data transfer editor
Н	Unique identifier automatically associated to each line.
	Important: When you edit the .csv file and you add any extra line, make sure you enter a unique identifier in this column.
I and J	Reserved for future use.

Data transfer limitations and suggestions

Correct definition of data transfer rules is critical for the good performance of the HMI devices. To guarantee reliability of operation and performance, keep in mind the following rules.

On trigger method

The **On trigger** method allows only unidirectional transfers, (A->B or B->A)

Data transfer based on the **On Trigger** mode should be preferred since it allows you to force the transfer and monitors only the trigger tags and not all the tags involved in the transfer.

On update method

The On update method allows changing the values in accordance with the direction settings only when the source value changes.

Using the On Update method you force the system to continuously read all the defined source tags to check if there are changes that need to be transferred. The default value of the update rate of each tag is 500 ms and can be modified with Tag editor.

Performance observations

Data transfer performance depends on:

- · number of data transfers defined,
- · number of data transfers eventually occurring at the same time,
- frequency of the changes of the PLC variables that are monitored,



Important: Always test performance of operation during project development.



Important: If inappropriately set, data transfer tasks can lead to conditions where the tags involved create loops. Identify and avoid such conditions.



Tip: Use the scheduler to calibrate the update rate based on the performance of your entire project.



Tip: Use array type tags to optimize data transfer and reduce workload.



Tip: Reduce the number of data transfers to reduce page change time and boot time.

16 Offline node management

When one of the controllers communicating with the HMI device goes offline, communication performance of the system may eventually decrease.

The offline node management feature recognizes offline controllers and removes them from communication until they come back online.

Additionally, if you know that any of the controllers included in the installation is going to be offline for a certain time, you can manually disable it to maximize system performance.



Note: This feature is not supported by all communication protocols. Check protocol documentation to know if it is supported or not.

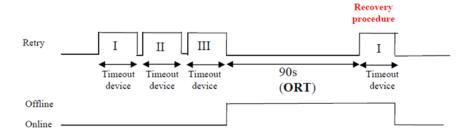
Offline node management process	154
Manual offline node management process	
Manual offline configuration	
Automatic offline node detection	155

Offline node management process

Steps of the process are:

- The system communicates normally with a certain device. When the device is not responding to a communication request, the system will repeat the request twice before declaring the device offline.
- When a device is offline, the system sends communication requests to the device with a longer interval, called
 Offline Retry Timeout. If the device answers to one of these requests, the system declares it online and restarts
 normal communication.

The diagram shows the three communication attempts and the recovery procedure that starts when the Offline Retry Timeout is elapsed.



Manual offline node management process

Offline node management can be done manually. When a specific device is online and it is communicating normally you can:

- use an action to declare the device offline: the system stops communication with the device.
- use an action to declare the device online: the system restarts normal communication with the device.

Manual offline configuration

When you know that some devices in communication with the HMI device are going to remain offline for a certain period of time, you can exclude them from communication using the **EnableNode** action.



WARNING: All disabled device nodes will remain disabled if the same project is downloaded on the device, on the other hand, if a different project is downloaded, all disabled devices will be re-enabled. The same happens with a package update.



Tip: To make this feature more dynamic, you may decide not to indicate a specific **NodelD** but attach it to the value of a tag or to an internal variable created to identify different devices that might be installed in your network.



Note: When using the action **EnableNode** to force a device node back online, communication will start immediately.

Automatic offline node detection

When a device is not answering to communication requests, it is de-activated. The HMI device stops sending requests to this device. After three seconds, the HMI device sends a single command to check if device is available, if so the communication is restarted, otherwise it is disabled for another timeout interval.

Default settings can be modified in Protocol editor.





Note: Not all protocols support this feature.

Parameter	Description	
Enable Offline Algorithm	Enables offline management for the protocol	
Offline Retry Timeout	Interval in seconds for the retry cycle after a device has been deactivated. Range: 1–86.400 seconds (24h).	

17 Multi-language

Multi-language feature has been designed for creating HMI applications that include texts in more than one language at the same time

Multi-language feature uses code pages support to handle the different languages. A code page (or a script file) is a collection of letter shapes used inside each language.

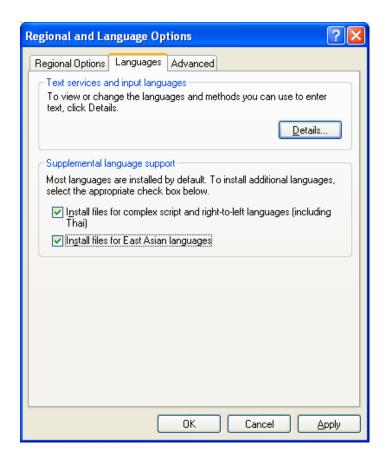
Multi-language feature can be used to define languages and character sets in a project. PB610-B Panel Builder 600 also extends the TrueType Fonts provided by Windows systems to provide different font faces associated with different character sets.

PB610-B Panel Builder 600 also allows you to provide strings for each of the languages supported.

PB610-B Panel Builder 600 also allows you to change the display language so that you can see the page look and feel during the design phase.



Important: In Windows XP operating systems you have to install the support for complex script and East Asian languages.



Supported fonts for Simplified Chinese

For Simplified Chinese, the following fonts are supported:

Font name	Font file
Fangsong	simfang.ttf
Arial Unicode MS	ARIALUNI.TTF
Kaiti	simkai.ttf
Microsoft Yahei	msyh.ttf
NSImsun	simsun.ttc
SimHei	simhei.ttf
Simsun	simsun.ttc

Supported fonts for Traditional Chinese

For Traditional Chinese, the following fonts are supported:

Font name	Font file
DFKai-SB	kaiu.ttf
Microsoft Sheng Hai	msjh.ttf
Arial Unicode MS	ARIALUNI.TTF
MingLiU	mingliu.ttc
PMingLiU	mingliu.ttc
MingLiU_HKSCS	mingliu.ttc

The Multi-language editor	159
Changing language	160
Multi-language widgets	160
Exporting/importing multi-language strings	162
Changing language at run time	164
Limitations in Unicode support	164

The Multi-language editor

Path: ProjectView> Config > double-click MultiLanguage



Language settings

Parameter	Description	
Language Name	Name identifying the language in the project.	
Language Code	ISO 639 language code identifier, used to match language items when importing resources from external xml files.	
Writing system	Select the set of fonts to be used with the language	
Default Font	Default font for project's widgets.	
	Note: When you choose a new font you are prompted to replace the font used in the widgets you already created.	
Fonts	Number of fonts associated with the selected language.	
Size	Memory used to store font files.	
Storage	Location of file fonts is a removable external memory.	
	Tip: Store large font files on removable memory to free memory requirements in the HMI device.	

Adding a language

- 1. In the Languages tab, click +: a line is added to the table.
- 2. Enter all language settings.
- 3. Click **Default** to set the selected language as the default language when the Runtime starts.
- 4. Click **Save Font** to copy the fonts you marked as **Removable** on an external memory.

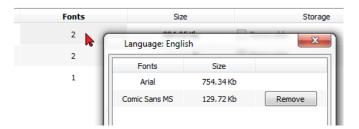


Important: Font files configured to be stored on removable memory must be provided to the final user to complete font installation on the HMI device.

Removing fonts

To remove fonts no longer needed:

1. Click on the font number in the Multi-language editor: a dialog with the list of the used fonts is displayed.



2. Select the fonts to be removed and click **Remove**: removed fonts are replaced with the default font.

Changing language

Changing language during page design

A combo box is available for changing language during page design. If no texts appears, please check **Text** tab in the Multilanguage editor and insert missing string.

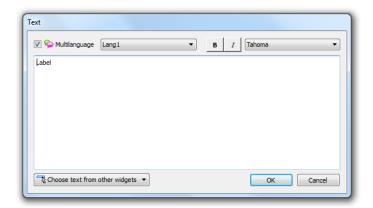


Multi-language widgets

Multi-language support is available for objects such as buttons, static text, messages, alarm descriptions and pop-up messages.

Multi-language for label widgets

Double-click on a text widget in a page to open the Text dialog.



Enable/disable multi-language function, edit the text for the selected language and choose the font.

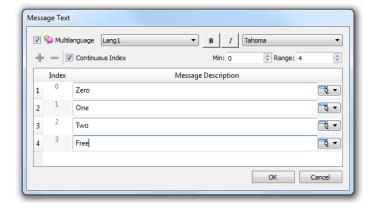


Note: Bold, italic and color properties set here for the widget are applied to all languages .

Parameter	Description
Multilanguage	Enable/disable multi-language function for the widget.
Choose text from other widget	Click on button to browse existing message strings in project to pick text for the widget.

Multi-language for message widgets

Double-click on a message widget in a page to open the **Message Text** dialog.

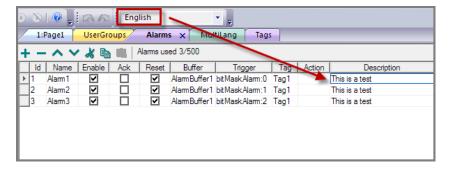


Parameter	Description
Multilanguage	Enable/disable multi-language function for the widget.
Continuous Index	Index for the widget is set of contiguous numbers (example 3, 4,5,6)
Min	Starting number for index
Range	Number of messages
Choose text from other widget	Click on button to browse existing message strings in project to pick text for the widget.

Multi-language for alarm messages

To add a multi-language strings for alarm messages:

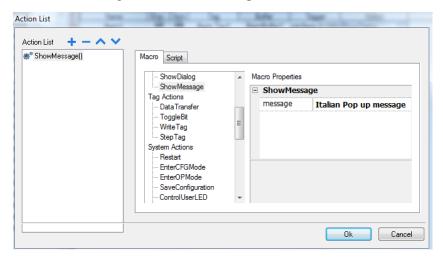
- 1. Open the Alarm editor.
- 2. Select a language using the language combo box.
- 3. Enter the text for the alarm in the **Description** column.



Multi-Language for pop-up messages

To add a multi-language pop-up message:

- 1. Select a language from the language combo box.
- 2. Add the Page action **ShowMessage** and enter the text in the selected language.



Exporting/importing multi-language strings

The easiest way to translate a project into multiple languages is to export all texts to a .csv file, translate the resulting document and then import the translated text back into the project.



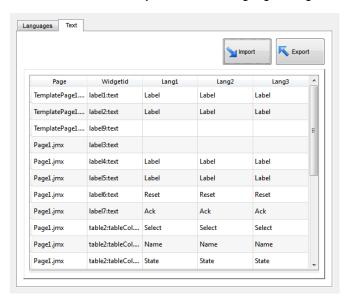
Important: The .csv file exported by PB610-B Panel Builder 600 is coded in Unicode, to edit it you need a specific tool supporting Unicode encoded .csv files.

Exporting and reimporting strings

Path: ProjectView> Config > double-click MultiLanguage

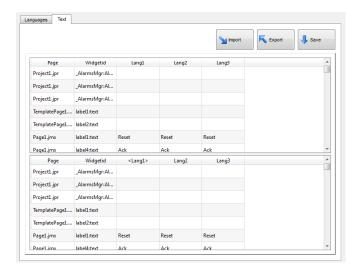
To export and re-import multi-language strings:

1. In the **Text** tab, click **Export**: all multi-language strings are exported to a .csv file.





Important: Set all languages that will be used in the project before exporting the file. This will guarantee that the exported file will contain all columns and language definitions.



- 2. Once the strings have been translated, click **Import** to re-import them into the project: strings are imported matching the widget ID and the page number of each widget.
- 3. Click Save to save the new widget data.



Note: To change the separator used in the exported file, change the regional settings of your computer. When importing, the separator information is retrieved from the file; if not found, the default character "," is used.

Import constraints

The following formats are supported for import:

- Comma Separated Values (.csv)
- Unicode Text (.txt)



Note: Use the Unicode Text file format when you import a file modified using Microsoft® Excel®.

Changing language at run time

Changing language with an action

After the project download, the HMI Runtime will start using the language set as default. You can change the language using the **SetLanguage** action. See "MultiLanguage actions" on page 79.



Note: Once the language has been changed, it will be used also in future sessions.

Missing fonts

When you change language, if the required fonts are not available in the device memory, a pop-up message prompts you to insert the memory card containing the missing fonts. At the end of the operation you can remove the memory card.



Limitations in Unicode support

PB610-B Panel Builder 600 has been designed for working with Unicode text. However, for compatibility issues with some platforms, Unicode is supported only in a subset of properties.

Area	Property	Charset Accepted	Reserved Chars/Strings
Protocol editor	Alias	ASCII [32126]	(space),;:.<*>'
Tag editor	Name	ASCII [32126]	.\/*?:>< "&#%;=
	Group	ASCII [32126]	<new>\/*?:>< "&#
%;</th></tr><tr><th></th><th>Comment</th><th>Unicode</th><th></th></tr><tr><th>Trends</th><th>Name</th><th>ASCII [32126]</th><th>\</th></tr><tr><th>Printing
Reports</th><th>Name</th><th>ASCII [32126]</th><th>\/*?:>< "&#%;</th></tr></tbody></table></new>

18 Scheduler

PB610-B Panel Builder 600 provides a scheduler engine that can execute specific actions at set intervals, or on a time basis.

Creating a schedule is typically a two-step process:

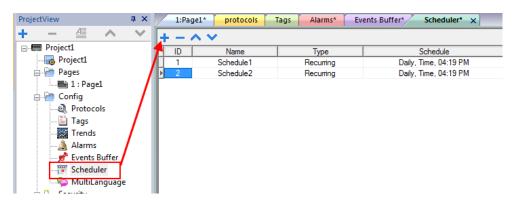
- 1. You create a schedule with a list of actions to be executed when the scheduled event occurs. You do this in the Scheduler editor
- 2. You create a run-time user interface that allows the end-user to change settings for each schedule. You do this adding a **Scheduler** widget to a page of your project and configuring it to fit user scheduling needs.

Creating a schedule	168
HighResolution schedule	
Recurring schedule	168
Configuring location for schedules	170
Configuring the Scheduler widget	171
Scheduling events at run time	172

Creating a schedule

Path: ProjectView> Config> double-click Scheduler

· Click + to add a schedule.



Schedule parameters

Parameter	Description	
ID	Unique code assigned automatically to the schedule	
Name	Name of schedule	
Туре	Type of schedule:	
	Recurring, see "Recurring schedule" below for details.	
	HighResolution, see "HighResolution schedule" below for details	
Schedule	Scheduler settings and options. See "Recurring schedule" below for details.	
Action	Actions to be executed at the scheduled time	
Priority	Priority level for the event. If two schedules occur at the same time, the event with the higher priority will be executed first.	

HighResolution schedule

The **HighResolution** schedule is used to perform actions that need to be repeated at specified intervals. The interval between executions is set in milliseconds in the **Schedule** column.



Note: You cannot change at run time the settings of this type of schedule. If you need to change the action time settings at run time, choose **Recurring** schedule and set **Type** to **Every**. See "Recurring schedule" below for details.

Recurring schedule

The Recurring schedule is used to perform actions at specified points in time. Settings can be modified at run time.

Recurring scheduler parameters

Parameter	Description	
Туре	Frequency of the scheduled actions	
Mode	Specific settings required by each scheduler type	
Condition	Boolean tag (true/false) to activate the specified actions at the moment the timer is triggered. Actions will be executed if tag = true. By default, actions are executed when the timer is triggered.	
	Note: Only tags attached to the Boolean data type are shown.	
Actions	Actions to be executed by the schedule.	
	Important: Actions and schedule parameters cannot be modified at run time	
Date	Date when the scheduled actions will be executed	
Time/Offset	This field display one of the following:	
	Time = when the scheduled actions will be executed	
	Offset= delay or advance with respect to the selected mode.	
Location	Reference location to calculate sunset/sunrise time.	
weekdays	Days of the week in which the scheduled actions will be executed.	
On startup	Executes schedule at start up	
Enable schedule	Enables/disables the schedule	
Execute only at startup	Executes the schedule only once at start up	

Schedule type options

Option	Description
By Date	Actions are executed on the specified date and time.
Daily	Actions are executed daily at the specified time.
Every	Actions are executed with the specified interval (Range: 1 s–1 day)
Hourly	Actions are executed every hour at the specified minute.
Monthly	Actions are executed every month at the specified date and time.

Option	Description
Weekly	Actions are executed every week on the specified weekday(s) and time.
Yearly	Actions are executed every year at the specified date and time.

Schedule mode options

Option	Description	
Time	Depends on the schedule type. Allows you to specify date/time/week data.	
Random10	Actions are executed in the time interval of 10 minutes before or after the set time.	
	For example, if set time is 10:30, actions are executed any time between 10:20 and 10:40.	
Random20	Actions are executed in the time interval of 20 minutes before or after the set time.	
	For example, if set time is 10:30, actions are executed any time between 10:10 and 10:50.	
Sunrise+	Actions are executed with a specified delay after sunrise. The delay is set in minutes/hours and sunrise time is location specific.	
Sunrise-	Actions are executed with a specified advance before sunrise. The advance is set in minutes/hours and sunrise time is location specific.	
Sunset+	Actions are executed with a specified delay after sunset. The delay is set in minutes/hours and sunset time is location specific.	
Sunset-	Actions are executed with a specified advance before sunset. The advance is set in minutes/hours and sunset time is location specific.	

See "Configuring location for schedules" below for details on sunset and sunrise settings.



Note: Mode options are not available for all schedule types.

Configuring location for schedules

Scheduled actions can be configured to be executed at a specific time with respect to sunrise and/or sunset. To do this you need to define the correct location, based on UTC information. The system will the automatically calculate the sunrise and sunset time.

Only a few locations are available by default. If your location is not listed, you can add it by entering latitude, longitude and UTC information in the Target_Location.xml file.



Important: Each platform has its own Target_Location.xml file.

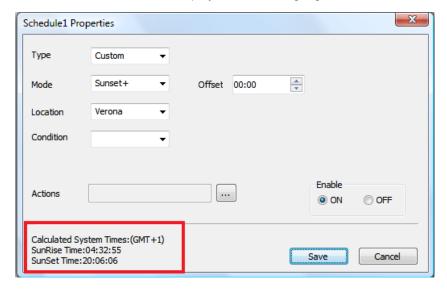
Location files position

Application	Location file path
PB610-B Panel Builder 600	PB610-B Panel Builder 600\languages\shared\studio\config\Target_Location.xml
Devices	PB610-B Panel Builder 600\\runtime\UN20_WCE6 (MIPSIV_FP)\config\Target_ Location.xml
	PB610-B Panel Builder 600\\runtime\UN30_SDK (ARMV4I)\config\Target_Location.xml
	PB610-B Panel Builder 600\\runtime\UN31_SDK (ARMV4I)\config\Target_Location.xml
Simulator	PB610-B Panel Builder 600\\simulator\config\Target_Location.xml

For example, the information for the city of Verona (IT) is shown below:

```
<file city="Verona" latitude="45.44" longitude="10.99" utc="1"/>
```

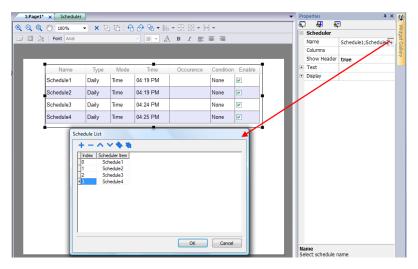
Location information is also displayed in the dialog together with sunset and sunrise times.



Configuring the Scheduler widget

To display scheduler data on a page:

- 1. Drag and drop a **Scheduler** widget from the widget gallery into the page.
- 2. In the **Properties** pane, click + for the **Name** parameter: the **Schedule List** dialog is displayed.
- 3. Add all the schedules you want to display in the page.



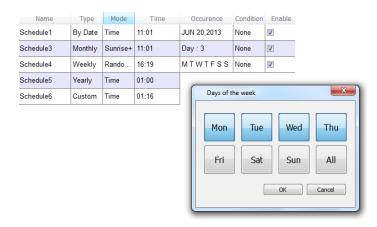
4. In the **Properties** pane, customize all settings.

Scheduler settings

Parameter	Description
Name	Schedule to be displayed
Columns	Columns to be displayed and their characteristics
Show Header	Shows/hides column headers
Time Spec	Time to be displayed at run time
Text	Font used for text
Display	Table styles

Scheduling events at run time

At run time you can modify the following scheduling parameters.



Parameter	Description
Occurrence	Information on the type of schedule and time of execution
Condition	Condition applied to action execution
Enable	Enabels/disables the execution of the scheduled actions without deleting the schedule.

See "Recurring schedule" on page 168 for details on schedule parameters.

19 User management and passwords

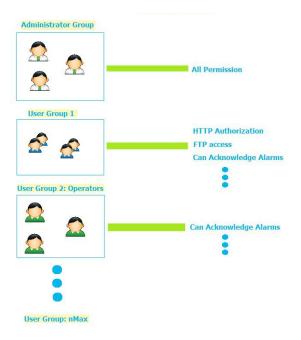
You can restrict access to various widgets and operations by configuring users, users groups and assigning specific authorizations to each group.

Each user must be member of one and only one group. Each group has specific authorizations and permissions.

Authorizations and permissions are divided in two categories:

- · Widget permissions: hide, read only, full access
- Action permissions: allowed or not allowed.

By organizing permissions and groups you can define the security options of a project.



Enable/disable security management	176
Configuring groups and authorizations	176
Modifying access permissions	177
Assigning widget permissions from page view	181
Configuring users	182
Default user	183
Managing users at run time	183
Force remote login	184

Enable/disable security management

Path: ProjectView> right-click Security> Enable

The padlock symbol indicates whether the function is enabled or disabled.

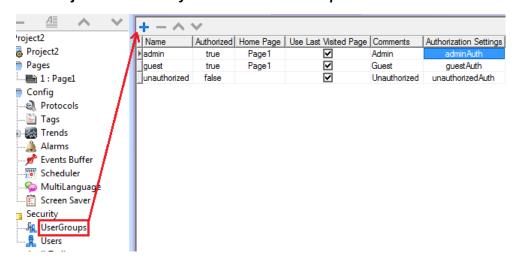




Important: Security settings are effective only if the security function is enabled.

Configuring groups and authorizations

Path: ProjectView> Security> double-click UserGroups



Three predefined groups are available by default (**admin**, **guest** and **unauthorized**): they cannot be deleted nor renamed. You can, however, modify authorizations and other settings.

Adding a user group

Click + to add user group.

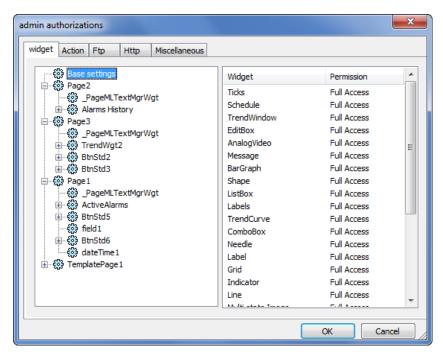
Parameter	Description
Name	Name of users group
Authorized	Authorization granted
Home Page	Page displayed when users belonging to this group log in
Use Last Visited Page	When selected, the last page displayed by the previous user will be displayed when users belonging to this group log in

Parameter	Description
Comments	Any comment or description for the group
Authorization Settings	Opens the Admin Authorization dialog to set access permissions.
	See "Modifying access permissions" below for details.

Modifying access permissions

Path: ProjectView> Security> double-click UserGroups > Authorization Settings column

Click the button: a dialog appears with a list of widgets and actions. You can modify access permissions for each one in the list.



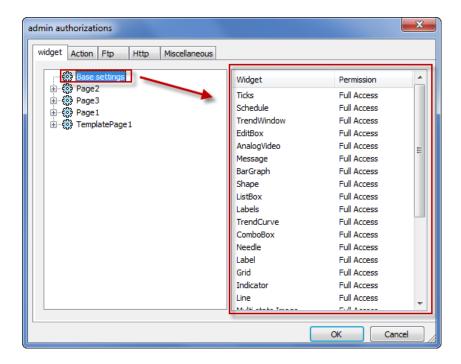
Widget permissions

In the Widget tab you can define widget access options at project level, at page level or at widget level for all the widgets used in the project. Lower levels permission (for example, widget level) overrides higher levels (that is, page and project levels).

Use **Base settings** to set default permissions at project level.

Possible settings are:

- Full Access to enable read/write access to the widget
- Read Only to enable readonly access to the widget
- · Hide to hide widget for selected group



Changing a widget permission

To change access permission for an individual widget in a page of the project, navigate to that widget within its page on the right pane and customize its access options. Otherwise, all widgets take the permissions set at project or page level.

For example, if page permission for a widget is set at project level to **Read Only**, then all the same widgets will have permission **Read Only**. When you select a widget inside a page from the tree structure, permission is actually set to **Use Base Settings**. You can change this setting and modify access permissions only for this widget in this page.

Access priority

Widget permissions are considered with the following priority:

Permission level	Priority
Project level - Basic settings	Low
Page level	Medium
Widget level	High

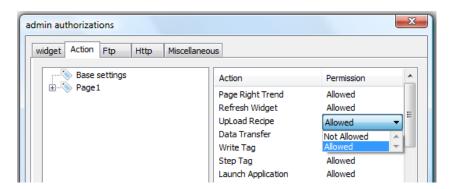
This allows you to specify exceptions for an action or a widget directly from the page view.

For example, if you set permissions for a widget at project level to Read Only and to Full Access at page level then the page level settings will prevail.

Access permissions can be modified directly from the project page. See "Assigning widget permissions from page view" on page 181 for details.

Action permissions

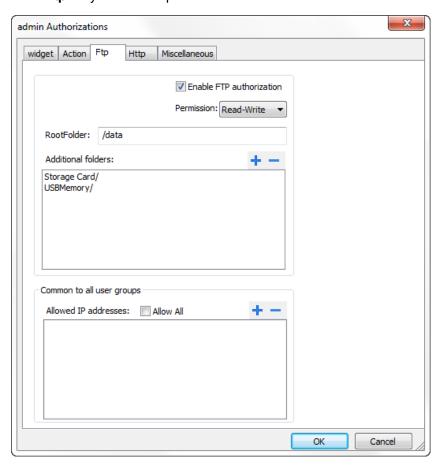
In the **Action** tab you can define action authorizations at project level, at page level or at widget level. Actions can be either **Allowed** or **Not Allowed**.



Action permissions can be modified directly from the project page. See "Assigning widget permissions from page view" on page 181 for details.

FTP authorizations

In the Ftp tab you can set specific authorizations for the FTP server.



Element	Description	
Enable FTP authorization	Enables the FTP function for the specific group	
Permission	Type of permission:	
	Read-Only	

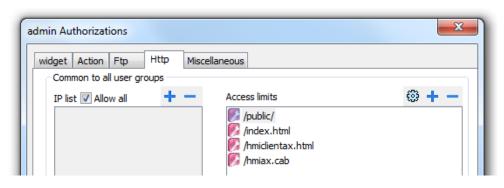
Element	Description	
	Read-Write	
Root Folder	Folder to be used as root for FTP access. This is a relative path.	
Additional folder	Extra folders to be used as root for FTP access (for example, on USB drive or SD card)	
Allowed IP Addresses	List of IP addresses from which FTP connection can be accepted.	
	Important: This setting is common to all users groups.	

HTTP authorizations

In the **HTTP** tab you set restrictions to HTTP access to the web server integrated in HMI Runtime.



Important: This setting is common to all users groups.



Element	Description	
IP list	IP addresses authorized to access the HTTP server. By default all.	
Access limits	List of resources for which access is limited	

Effect of these settings depends on whether the option **Force Remote Login** has been selected. See "Force remote login" on page 184 for details.

Force Remote Login	Default Access to workspace	Access limits
-	Full	-
Disable	Full	Can be used to block access to some files/folders or to require authorization
Enable	No Access	Can be used to open access to files/folders

Adding an HTTP configuration

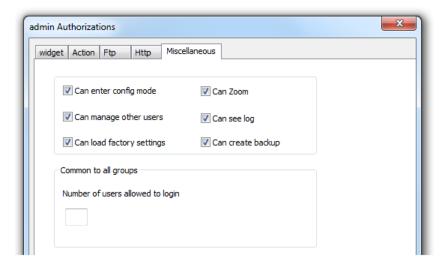
To add and configure a new access click +: the **Access limits** dialog is displayed.

To restore the default configuration click the Set default access limits icon. Default configuration allows access to the following:

• PUBLIC folder and Index.html, that contain web console and public resources

Miscellaneous settings

In the Miscellaneous tab you can define various authorization settings.





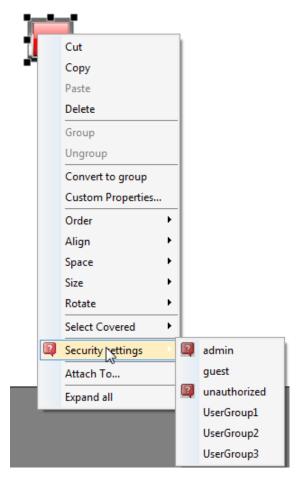
Note: Some of these settings are group specific, while other are common to all groups.

Option	Description
Can enter config mode	Enables switching from runtime to configuration mode. Normally used for maintenance.
Can manage other users	Gives superuser privileges at run time. Allows adding, deleting and modifying users' permissions.
Can load factory settings	Restores factory settings.
Can zoom	Enables zoom in/out in context menu at run time
Can see log	Allows user to see logs at run time
Can create backup	Allows user to backup project.
Number of users allowed to login	Maximum number of users that can be connected to the HMI Runtime at the same time. Default is 3.

Assigning widget permissions from page view

You can assign different levels of security, to different user groups, on a single widget, directly from the project pages.

- 1. Right-click on the widget and select Security settings.
- 2. Choose the group: the authorization dialog for the group is displayed.
- 3. Set the security properties to access the widget.

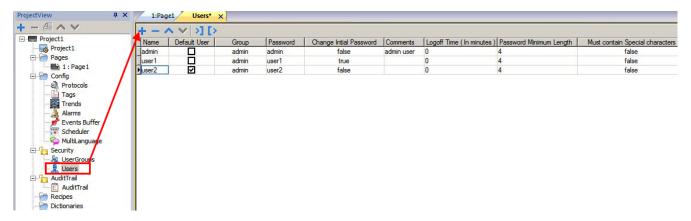


See "Modifying access permissions" on page 177 for details.

Configuring users

Path: ProjectView> Security> double-click Users

In the Users editor, click + to add a user: one row is added to the table.



Parameter	Description
Name	User name
Default User	This user is automatically logged in when the system is started or after another user has logged off. Only one Default user can be set.
Group	User group
Password	User password
Change Initial Password	This user is forced to change his password at first log in.
Comments	Further user description
Logoff time	Minutes of inactivity after which the user is logged off. Set to 0 to disable.
Password Minimum Length	Minimum length of password
Must Contain Special Characters	Password must contain at least one special character.
Must Contain Numbers	Password must contain at least one numeric digit.

Default user

You can define only one default user in a project. This is the user automatically logged in at system start up and when the currently logged user logs out or is logged out after time-out.

To log into HMI Runtime with a different user, use one of the actions:

- SwitchUser
- LogOut

See "User management actions" on page 101for details.

Managing users at run time

The default user, if any, is automatically logged in when the HMI Runtime is started. If no default user is configured, the system requires a user name and password. See "User management actions" on page 101for details on the actions that can be executed on users.

Removing user data

All the user information modified at run time is stored in dedicated files. To remove these dynamic files and all the changes applied to user configuration at run time you can:

- on HMI Runtime: execute the action DeleteUMDynamicFile
- with PB610-B Panel Builder 600: select the **Delete Dynamic Files** in the download dialog.

Force remote login

Path: ProjectView> right-click Security> Force Remote Login



Select this option to force user to log in when using remote access (via HMI Client). If not selected, remote access will use the same level of protection of local access.



Important: This function only works when user management is enabled.



Tip: Use this option when you have a default user but at the same time you want to protect remote access.

See "Enable/disable security management" on page 176for details.

The only files/folders still accessible when this flag is enabled are:

• PUBLIC folder and Index.html, that contain web console and public resources

See "Modifying access permissions" on page 177 for details on HTTP access limits.

20 Audit trails

The Audit trail is a chronological sequence of audit records. Each record contains information on the actions executed and the user that performed them.

This function provides process tracking and user identification with time stamp for events.

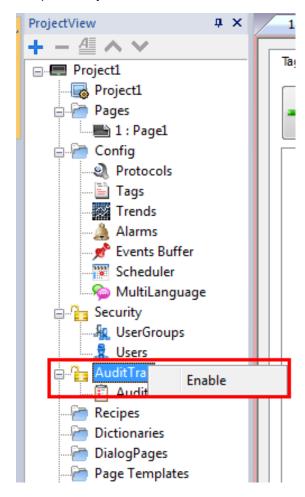
If User Management is enabled, the actions are traced together with the name of the user. Only administrator user can modify this setting.

Enable/disable audit trail	186
Configure audit events	186
Configure tags for audit trail	187
Configure alarms for audit trail	188
Configure recipes for audit trail	188
Configure login/logout details	189
Exporting audit trail as .csv files	189
Viewing audit trails	190

Enable/disable audit trail

Path: ProjectView> right-click AuditTrail> Enable

The padlock symbol indicates status of the function.

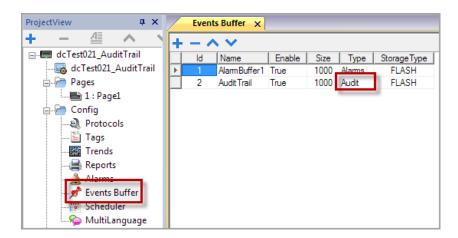


Configure audit events

You can have more than one set of audit records. You need to configure a dedicated event buffer.

Creating an event buffer

Path: ProjectView> Config> double-click Event Buffer



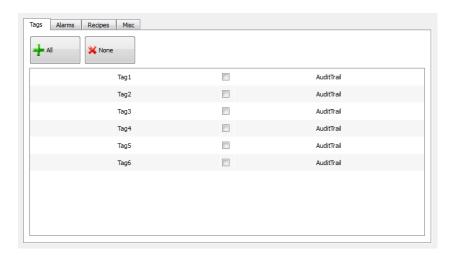
- 1. In the **Event Buffer** editor, click +: a row is added to the table.
- 2. Select Audit for Type.
- 3. Configure buffer parameters.

Parameter	Description
Id	Buffer identification number
Name	Buffer name
Enable	Enable/disable logging
Size	Size of log file. Data is automatically saved to disk every 5 minutes.
Туре	Type of events logged:
	AlarmsAuditGeneric
Storage Device	Device where audit data will be stored

Configure tags for audit trail

Path: ProjectView> AuditTrail> click AuditTrail

Track only the tags related to actions that you want to keep under control. For tracked tags, all write operations will be logged together with the time stamp and user that performed the operation.

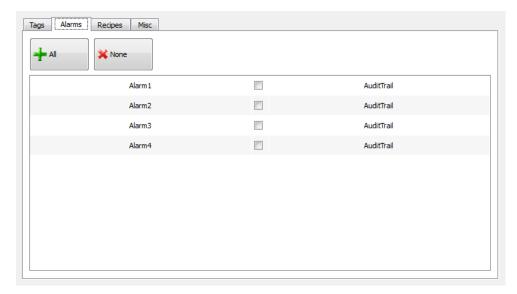


Configure alarms for audit trail

Path: ProjectView> AuditTrail> click AuditTrail

You can specify the alarms to be tracked by the audit trail.

- 1. In Audit Trail editor, select the Alarms tab.
- 2. Select all the alarms to log in the audit trail: all operations performed on the specified alarms will be logged.

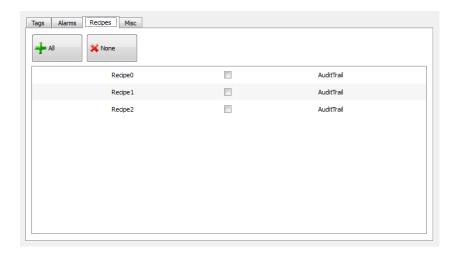


Configure recipes for audit trail

Path: ProjectView> AuditTrail> click AuditTrail

Track only the recipes related to actions that you want to keep under control. For tracked recipes, all transfer operations will be logged together with the time stamp and user that performed the operation.



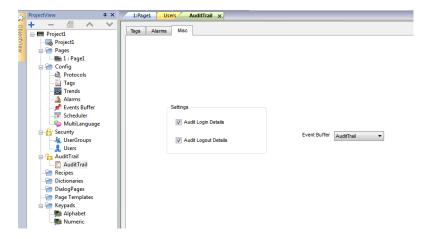


Configure login/logout details

Path: ProjectView> AuditTrail> click AuditTrail

Audit trail can trace information about user login and user logout events.

1. In Audit Trail editor, select the Misc tab.

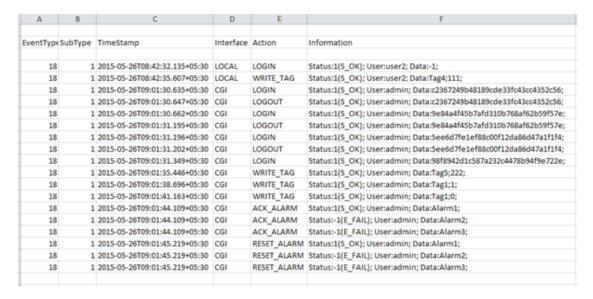


- 2. Select the information you want to log.
- 3. If you created additional event buffers of type Audit, then you can choose them from the Event Buffer combo box or you can leave the value AuditTrail that will use the default buffer.

Exporting audit trail as .csv files

To view audit trail data you have to export it o a csv file using the **DumpEventArchive** action. See "System actions" on page 90 for details.

File structure



Exported data file has the following content:

EventType	For internal use
SubType	
TimeStamp	Event time stamp. Time can be configured as local or global from the dump action.
Interface	LOCAL, when the action is performed in HMI Runtime.
	CGI, when the action is performed by a remote client.
Action	Action executed.
Information	Action status and operation executed. For example, write Tag - Tag1:50

Viewing audit trails

Audit trail data must be exported as a data file for viewing.

See "Exporting audit trail as .csv files" on the previous page for details.

21 Reports

A report is a collection of information that will be printed when triggered by an event. When the programmed event is triggered, the printing starts in background.

You can configure reports, their contents, trigger conditions and output printer in the Reports editor.

Not all widgets can be used in reports. When configuring reports, PB610-B Panel Builder 600 provides access to a dedicated widget gallery featuring only widgets available for reports.

Reports format can be customized using predefined templates for page layout.



Note: Report printing is not supported by HMI Client.

Adding a report	192
Configuring text reports	
Configuring graphic reports	
Print triggering events	
Default printer	
Delauit printer	130

Adding a report

Path: ProjectView> Config > double-click Reports

In Reports editor, click Graphic Report or Text Report: one new row is added to the table.

Report types

Report type	Description
Text	Use for line-by-line printing of alarms.
Reports	Only used for line printers.
	Text is sent to the printer without using any special driver.
	Important: This printing mode requires using a physical port and only works on Windows CE platforms.
Graphic	Contain graphical elements and may include complex widgets such as screenshots or alarms.
Reports	Important: Each printer requires a specific printer driver. See "Configuring graphic reports" on the facing page for a list of supported printer drivers.

Configuring text reports

Use the **Reports** editor . **Paper Size** in number of characters.

Setting printer options

Use printer options to control flush of pages on printer.

Printing starts either immediately or after a timeout. In printer options you can force flush as soon as a specific condition occurs, after a specified number of events, lines or seconds.



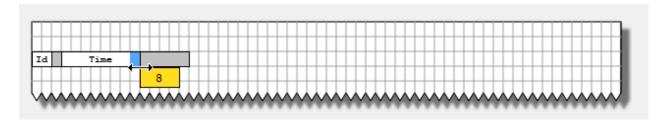
Note: Text reports do not support PDF format.

Setting alarms layout

Paper Size is the width of paper in number of characters.

Adding fields to the report

To add an item to the report, drag and drop it on the template page from the Available fields list.



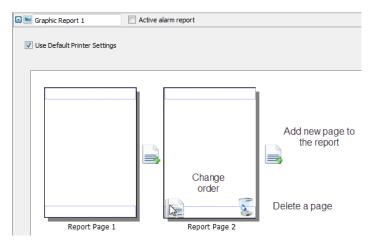
Re-size the field using the mouse, a tool tip shows the dimension in number of characters.



Note: If the text does not fit in the dedicated space, the auto wrap is applied.

Configuring graphic reports

Use the **Report** editor to configure graphic reports.



Adding a report page

Click + to add a new page to the report layout.

When the mouse goes over a page, two icons are displayed and allow you to reorder or delete the pages.

Modifying report page content

- 1. Double click on a page to edit its content: the **Graphic Report** editor appears. Each page is divided in: header, footer and page body.
- 2. Double click on the area you want to edit: the edit area is shown in white, others are grayed out.

The Widget Gallery is context-sensitive and displays only the widgets available for the area you are editing.

Widgets available for reports

Widgets that can be used for a graphic report:

Widget	Function	
Page Number	Automatic page numbering	
Screenshot	Screen capture of the page currently displayed by the HMI device. The report page is automatically resized to fit the HMI device page. Note: The full screen is printed, including all open dialogs.	
Alarm	Entire contents of the event buffer (default buffer is Alarm Buffer1).	
Text	Widgets such as labels and numeric fields	

Print triggering events

Report printing can be triggered by events.

Configuring alarm printing

Path: ProjectView> Config > double-click Alarms

- 1. In the Alarms editor, open the **Event Types** dialog from the **Events** column.
- 2. In **Print** tab select all the conditions for which you want to trigger printing.



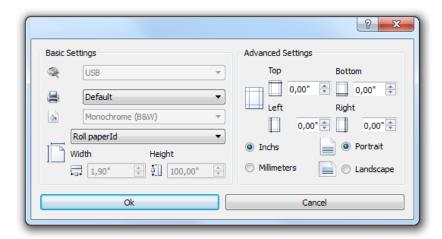


Important: Only one report can be set as Active alarm report in a project and it can be either a text report or a graphic report.

Adjusting printer settings at run time

A graphic report printing can be started also using the action PrintGraphicReport.

Set the action property silent to false to have a pop-up dialog.



Default printer

Printer setting

You can set a default printer for all graphic reports. Each report can then be configured to use the default printer or any other printer available. Click **Printer Setting** button to set printer parameters.

For PDF printers you also define the folder where files are saved by using **Printed Files Location**.

Supported printers

List of printers and printer languages supported by the Windows CE driver printCE.dll. Printers not available in the list but compatible with these languages are supported.

Printer	Languages
HP PCL 3, HP PCL 5e, HP PCL3GUI	HP PCL3/PCL5e/PCL3GUI, including DeskJet, LaserJet, DesignJet
Epson ESC/P2	ESC/P2, LQ
Epson Stylus Color	Epson Stylus Color
Epson LX (9-pin)	9-pin printers, Epson LX, FX, PocketJet
Cannon iP100, iP90, BubbleJet	BubbleJet, iP90, iP100
PocketJet II, 200, 3	Pocket Jet
MTE Mobile Pro Spectrum	MTE Mobile Pro Spectrum
Adobe PDF File	Adobe PDF file

Printer	Languages
SPT-8	SPT-8
M1POS	M1POS
MP300	MP300
Zebra	Zebra CPCL language
Intermec PB42, PB50, PB51, PB2, PB3	Intermect PB42/50/51/2/3 with ESC/P language
Datamax Apex	Datamax Apex

Supported ports

The following ports are supported:

- LPT1 (USB printers)
- File (PDF)



Note: On Win32 platform, only PDF and default printers are supported. Default printer is the default OS printer and it can be connected with any kind of port (not only USB).

Tested printers

The following printers have been tested with printCE drivers in Windows CE HMI devices.

Driver	Printer Model	Graphic	Line
Custom	Plus 4 Kube II	Yes	Yes
Epson ESC/P 2	Epson AcuLaser M2310	Yes	Simulate
Epson LX (9-pin)	Epson LX-300+II	No	Yes
HP PCL 3	HP LaserJet P2015dm	Yes	Simulate
	HP LaserJet 4700dtn	Yes	Yes
HP PCL 3	HP Deskjet 1010	Yes	No
GUI	HP Deskjet D5560	Yes	No
	HP LaserJet 4700dtn	No	Yes
HP PCL 5e	HP LaserJet P2015dm	Yes	Simulate
	HP LaserJet 4700dtn		
INTERMEC	Intermec PB50 with ESC/P language with 4 inch roll paper.	Yes	Yes
	Note: The HMI device crashes when trying to print on		

Driver	Printer Model	Graphic	Line
	Intermec PB50 printers in standby mode after a first successful print job.		
PDF	-	Yes	No

22 Screen saver

Screen saver can be used to display a slide show when the HMI device is not in use. The slide show starts after a timeout if none of the following events occur:

- · touch of display
- · mouse movement
- · external keyboard key pressed

Enabling the screen saver function

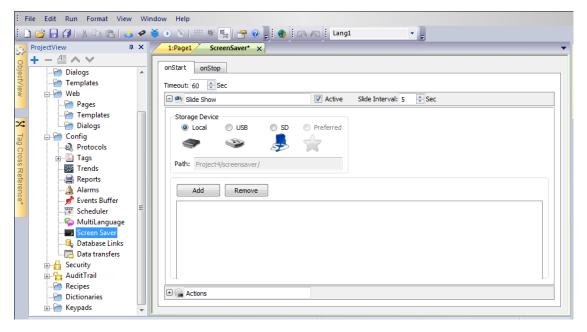
Path: ProjectView> Config > right-click Screen Saver> Enable



Important: You must enable the screen saver before you can configure it.

Configuring a screen saver

Path: ProjectView> Config > double-click Screen Saver



Slide show parameters

Parameter	Description
Timeout	Time after which the slide show starts
Slide Interval	Interval between slides

Parameter	Description
Storage	Location of the images used in the slide show.
Device	Images stored locally are saved in <i>workspace\projectname\screensaver</i> and can be downloaded to the HMI device when the project is downloaded.
	Images stored on USB or SD devices are saved in a screensaver folder on the device itself.
	Important: Only JPEG and PNG images are supported.

Associating actions to the screen saver

Actions can be triggered by the screen saver start and/or stop.

- Click + next to **Actions** in the **onStart** tab to configure actions to be executed when the screen saver starts.
- Click + next to **Actions** in the **onStop** tab to configure actions to be executed when the screen saver stops.



Note: The screen saver function is supported by Windows CE & Win32 devices and can also be used in HMI Client client.

23 Backup/restore of Runtime and project

You can backup all the content of the HMI device, including HMI Runtime and project, to an external memory. This backup copy can be used to restore the content of the HMI device at a later time or copy it to a new HMI device.

The backup function is available only if enabled for the logged user. See "Modifying access permissions" on page 177 for details.



Note: Backup is available only on Windows CE platform. It is not supported in Win32 / HMI Client.

Backup function

The backup function automatically performs the following procedure:

- 1. Unloads the current project to unlock files in use.
- 2. Archives the content of the \QTHMI folder (containing HMI Runtime, projects, dynamic files such as recipes, alarms, trends and so on) to a .zip file (standard or encrypted).
- 3. Reloads the project.

To start the backup procedure:

- 1. In HMI Runtime right click to open the context menu.
- 2. Select Backup: the Backup dialog is displayed.



3. Select the path for storing the backup file.



Note: The backup process does not include files stored in USB and SD cards. Dynamic data such as recipes, trends, events stored in these devices will not be included in the backup.

Restore function

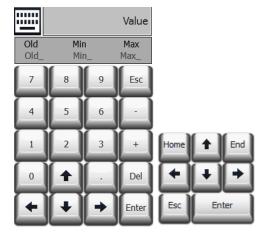
Restore the backup package using the Transfer from disk option in the Loader menu.

Select the backup file: the system will automatically check for compatibility with the current platform and install it.



24 Keypads

Several keypads are provided by default in the PB610-B Panel Builder 600 so that they can be used for data entry. Here are a few examples:



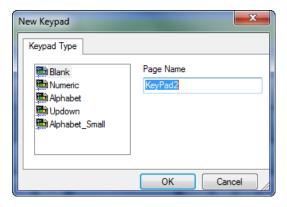
Creating and using custom keypads	204
Deleting or renaming custom keypads	206
Keypad type	206
Keypad position	207

Creating and using custom keypads

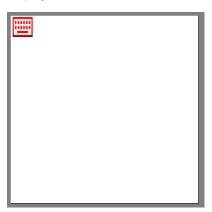
You can either create a new keypad or customize an existing one.

Creating a keypad

1. In ProjectView, right-click Keypads and select Insert Keypad: the New Keypad dialog is displayed.



Select one of the available keypads, or **Blank** to create a keypad from scratch. In this case a blank keypad is displayed.



3. Use the **Keypad Widgets** and **Keypad Buttons** from the Widget Gallery to create your custom keypad.

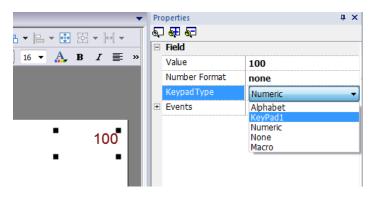


The keypad you create, as in this example, will be saved in the project folder.



Attaching custom keypads to fields

Custom keypads can then be reused for any field where the **Keypad** property points to it as in this example.



Tips and tricks with custom keypads

By default, any numeric widget (read/write numeric field) are assigned the numeric keypad.

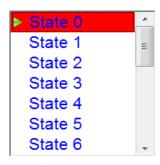
If you want to apply a customized version of the numeric keypad to all the numeric widgets you add to your project proceed as follows:

- 1. Create a new keypad and select **Numeric** as **Keypad** type. This will be a backup of the original settings for the numeric keypad.
- 2. Customize the default numeric keypad and save it. This customized version of the numeric keypad will now be assigned as default in the project.

See "Deleting or renaming custom keypads" on the next page for details on how to rename a custom keypad.

Up-down arrows keypad

This type of keypad is particularly useful to move the cursor up and down within widget requiring this functionality. Here an example using a **Control List** widget. See "Control list widgets" on page 237 for details.





Deleting or renaming custom keypads

In **ProjectView**, right-click on a custom keypad and select one of the options:

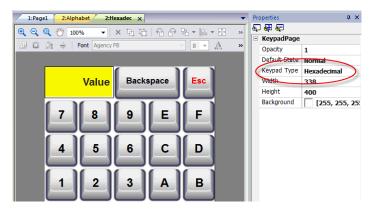
- Remove KeyPad Page to remove the keypad from the project
- Rename Keypad Page to rename the keypad.



Keypad type

Path: ProjectView> Keypads > double-click a keypad > Properties

Set Keypad Type parameter for a keypad to define the type of data entry.



Keypad Type	Description
Auto	Default setting
Decimal	Only numeric keys are accepted. Entering 10, the keypad returns 10 that will be displayed as "10" if the attached field is numeric or ASCII, as 'A' if the attached filed is hexadecimal.
Hexadecimal	Only hexadecimal keys are accepted. Entering 10, the keypad returns 16 that will be displayed as "16" if the attached field is numeric or ASCII, as "10" if the attached field is hexadecimal.
Ascii	All keys are enabled. Entering 1A, the keypad returns 1A that will be displayed as '1' if the attached field is numeric, as "1A" if the attached field is ASCII or if the attached field is hexadecimal.

Keypad position

Runtime Positioning property of keypads can be used to define where keypads will appear in the screen.

Option	Description
Automatic	The best position is selected according to here data entry is required.
Absolute	X,Y coordinates are entered to identify the exact position
Left-top	Predefined screen positions
Left-center	
Left-bottom	
Center-top	
Center-center	
Center-bottom	
Right-top	
Right-cente	
Right-bottom	

Select the **Lock Keypad position** option if you don't want the keypad to be moved by dragging.

25 External keyboards

HMI Runtime has been designed to work with external keyboards connected via USB.

Keyboards can be used for:

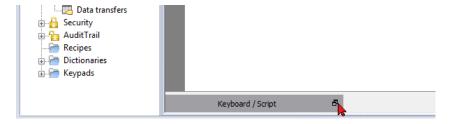
- · data entry (default)
- · execute actions mapped on specific keys

For example, the right arrow key **OnClick** event can be mapped to the **LoadPage** action.

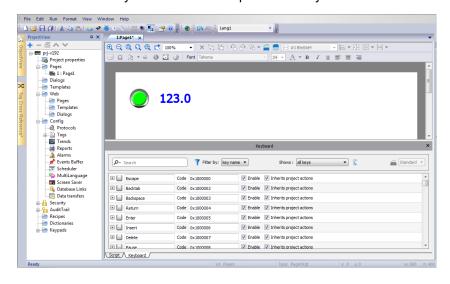
Keyboard can be programmed at project level so that settings will be inherited by all the pages. In each page you can then choose which key setting will be inherited from the project and which one you will customize for the specific page.

Opening external keyboards

- 1. In the Page Editor, click on the icon on the right of **Keyboard/Script** at the bottom of the workspace: the Keyboard/Script Editor is displayed.
- 2. Select the Keyboard tab.



Each row in the Keyboard Editor corresponds to a key.



For each key, the following information is displayed:

Element	Description
Label	Key name
Code	Key code
Enable	Key enable status
Inherits project actions	Defines whether the key is inheriting the action programmed at the project level

Here the possible configurations:

Enable	Inherits project actions	Editor appearance	HMI Runtime behavior
Checked	Unchecked	Action lists show the page actions (or nothing if the list is empty)	Only the page actions (if any) will be executed.
Checked	Checked	Action lists show the project actions only and cannot be edited	Only the configured project actions (if any) will be executed.
Unchecked	Checked	Inherits project actions check box and all action lists are disabled. Action lists show the project actions only.	No page or project action will be executed.
Unchecked	Unchecked	Inherits project actions check box and all action lists are disabled. Action lists show the project actions only.	No page or project action will be executed.

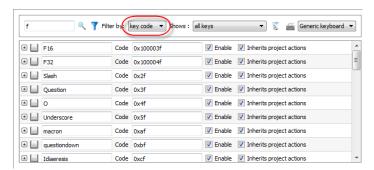
Search and filter	211
Displayed keys	211
Removing action associations	211
Keyboard layout	212
Enable/disable keyboard	212
Associating actions to keys	212

Search and filter

To display a filtered set of keys, in Filter by select key name and type a letter in the search field: only the keys containing that letter in their name will be displayed in the Keyboard editor.



Alternatively, in Filter by select key code and type a letter in the search field: only the key containing that letter in their code will be displayed in the Keyboard editor.



Displayed keys

You can easily select what keys will be listed in the Keyboard editor window. To display a limited set of keys, select an option in Shows.

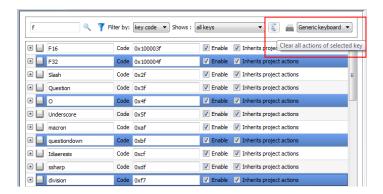
Option	Description	
all keys available in the keyboard layout are listed		
modified keys	Only the keys associated with actions at the page level are listed	
modified keys in project	Only the keys associated with actions at project level are listed	

Removing action associations

To remove all the associations you created between keys and actions:

- 1. Select the keys for which you want to remove the association.
- 2. Click the Clear all actions of selected keys button.

If you are working at page level, page actions will be removed, if you are working a project level, project actions will be removed.

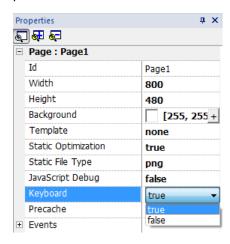


Keyboard layout

Select the layout of the keyboard from the **Keyboard Layout** combo box. **Generic Keyboard** refers to a generic international keyboard layout.

Enable/disable keyboard

You can enable/disable keyboard actions both at project and at page level. To enable keyboard actions, in the **Properties** pane set **Keboard macro** to **true**.

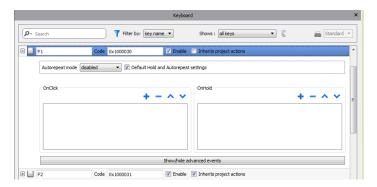


You can enable/disable keyboard actions also at run time using the KeyboardMacros action. See "Keyboard actions" on page 79 for details.

Associating actions to keys

You associate actions to a keys from the Keyboard editor.

1. Click + next to the key you want to program: the fields for key configuration are displayed.



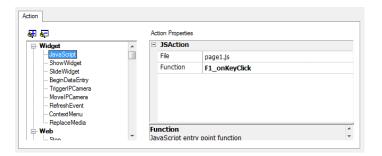
1. Click + to add actions.

You can associate actions both to the OnClick event and toe the OnHold event.

See "Events" on page 32 for details.



Note: Also JavaScript code can be associated to a key event.



26 Tag cross reference

The **Tag Cross Reference** pane displays a list of tag names used in current project organized according to their location and use.

From this pane you can:

- verify where each tag is used (alarms, pages, recipes, schedulers, trends, and so on)
- identify invalid tag references (references to tags not defined in the tag editor)
- identify tags not used in the project

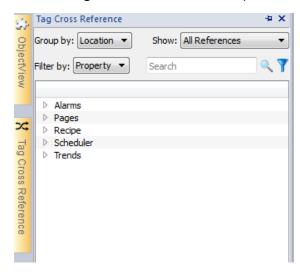


Note: The Tag Cross Reference pane does not list tags used in JavaScript code.

Opening the Tag Cross Reference pane

Path: View> Toolbars and docking windows > Tag Cross Reference

Click the Tag Cross Reference tab to open the Tag Cross Reference pane.



Working in the Tag Cross Reference pane

The Tag Cross Reference pane provides a set of standard functions.

Element	Function				
Group by	Groups tags by Location (alarms, pages, trends and so on) or Tag name				
Show	Filters tags and displays:				
	All Reference: all tags				
	 Invalid Tag Reference: tags not listed in the Tag Editor. 				
	Unused Tags: tags listed in the Tag Editor but not used in project.				
Search field	Applies a filter to display a limited number of tags				
Filter by	Filters tags by Location, Tag or Property.				

Navigate the listed tags to find where they are used inside the project.

Double-click on a tag to open the editor or page where it is used.

Updating data in the Tag Cross Reference pane

Manual update

By default, the information displayed in the Tag Cross Reference pane must be updated manually. To do this, click the refresh button . A warning sign is displayed when a refresh is needed.

Automatic update

Path: View> Properties

You enable the automatic update of the Tag Cross Reference pane from the PB610-B Panel Builder 600 Properties page.



Select the Auto Update option.

Exporting data

Data displayed in the Tag Cross Reference pane can be exported in .csv file.

Data is organized in the exported file according to how it was grouped in the pane.

Grouped by	File format
Location	RESOURCE, RESOURCE DESC, WIDGET-ID, ATTRIBUTE, TAG
Tag	TAG, RESOURCE, RESOURCE DESC, WIDGET-ID, ATTRIBUTE



Note: The separators used in export operation depends on regional settings of your computer.

27 Indexed addressing

Indexed addressing allows you to select a set of tags depending on the value of another tag. This is very useful, for example, to use the same graphics to visualize a set of data coming from different sources, all the user has to do is pick the source to monitor from a list.

Creating an indexed addressing set	220
Using indexed tag set in pages	223

Creating an indexed addressing set

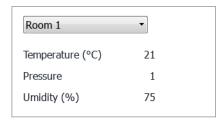
Scenario

In this scenario, environment data is collected from with four rooms, each equipped with temperature, pressure, and humidity sensors. Data is available as follows:

Room Number	Temperature	Pressure	Humidity
1	Room1-Temperature	Room1-Pressure	Room1-Humidity
2	Room2-Temperature	Room2-Pressure	Room2-Humidity
3	Room3-Temperature	Room3-Pressure	Room3-Humidity
4	Room4-Temperature	Room4-Pressure	Room4-Humidity

Using the indexed addressing feature, you can use a single table format to arrange all data in the HMI device.

Data from the three different sensors can be displayed in a single page where the room number is used as a selector (combo box) to pick the correct set of tags.



How to create an indexed tag set

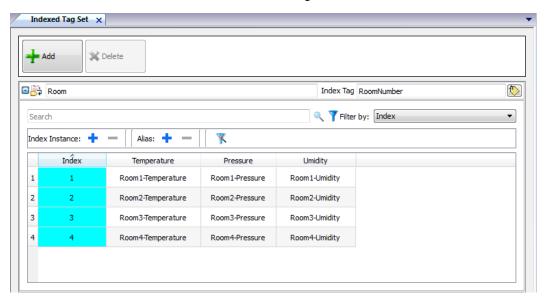
Path: ProjectView> Tags

To do this you need to create an indexed tag set.

1. In the Tag Editor, define protocols and tag. Define a tag for each data to be indexed, in this example you must create a tag for each sensor in each room.

	Name	Group	Driver	Address
Þ	Room 1-Temperature		Modbus TCP:prot1	192.168.0.34:502:1 HREG 400001 unsignedShort
	Room1-Pressure		Modbus TCP:prot1	192.168.0.34:502:1 HREG 400002 unsignedShort
	Room 1-Umidity		Modbus TCP:prot1	192.168.0.34:502:1 HREG 400003 unsigned Short
	Room2-Temperature		Modbus TCP:prot1	192.168.0.34:502:1 HREG 400004 unsigned Short
	Room2-Pressure		Modbus TCP:prot1	192.168.0.34:502:1 HREG 400005 unsignedShort
	Room2-Umidity		Modbus TCP:prot1	192.168.0.34:502:1 HREG 400006 unsignedShort
	Room3-Temperature		Modbus TCP:prot1	192.168.0.34:502:1 HREG 400007 unsignedShort
	Room3-Pressure		Modbus TCP:prot1	192.168.0.34:502:1 HREG 400008 unsignedShort
	Room3-Umidity		Modbus TCP:prot1	192.168.0.34:502:1 HREG 400009 unsigned Short
	Room4-Temperature		Modbus TCP:prot1	192.168.0.34:502:1 HREG 400010 unsigned Short
	Room4-Pressure		Modbus TCP:prot1	192.168.0.34:502:1 HREG 400011 unsigned Short
	Room4-Umidity		Modbus TCP:prot1	192.168.0.34:502:1 HREG 400012 unsigned Short

- 2. Create a tag to be used as index tag. In this example you create a "RoomNumber" tag that could be of type UnsignedInt using Variable protocol.
- 3. From ProjectView, select Config> Tags, double-click Indexed Tag Set: the Indexed Tag Set editor is displayed.
- 4. Click + to add an Indexed Tag Set. In this example you will call it "Room".
- 5. Select the tag "RoomNumber" to use as a selector for the room number.
- 6. Create an **Index Instance** for each set of data. In this example, one for each room.
- 7. Create an Alias for each type of data and rename the table columns appropriately. In this example "Temperature", "Pressure" and "Humidity".
- 8. Double-click on each cell to associate the correct tag.



Note: The Index Tag datatype can be a number, a string or any type of simple data types.

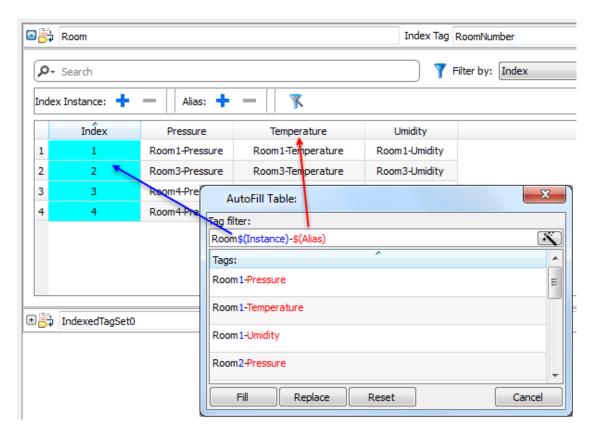


Note: To reference an array data type use the array index = -1

Autofill function

An Indexed Tag Set table may become very complex and filling it may be an error prone procedure. Enable the Autofill feature to make sure aliases are entered correctly.

Click to enable the Autofill feature: the **Autofill Table** is displayed.



This function uses regular expression for populating the table with tags trying to match the filter where the keyword \$(Instance) will be replaced with the defined Index values and the keyword \$(Alias) with the defined alias labels.

Autofill example

"Room\$(Instance)-\$(Alias)" will match all tag names:

Room1-Temperature,

Room1-Pressure,

Room1-Humidity,

Room2-Temperature,

٠..

"Room0*\$(Instance)-\$(Alias)" will match all tag names:

Room1-Temperature,

Room01-Pressure,

Room001-Humidity,

Room2-Temperature,

Room02-Pressure,

Room002-Humidity,

. . .

Autofill table elements

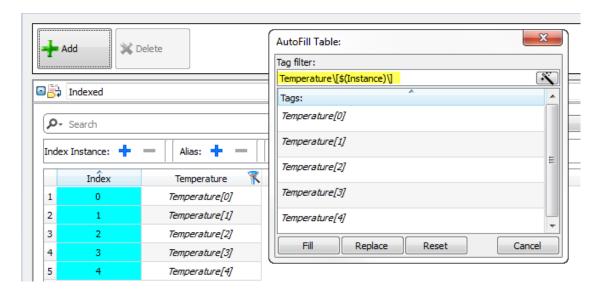
Element	Description
Fill	Fills in missing entries in the tag table using the set filter (if any). For example, when new instances or new aliases are added you can use this option to fill in the new entries.
Replace	Replace all table entries with those provided by the Autofill table.
Reset	Resets the tag filter to empty, no automatic fill is done.
~	Suggests a valid filter expression for your project.



Note: Filters are saved as project preferences and can be set for the entire table or for a column. Once a filter is set for a column, the table filter is ignored. You can therefore selectively change the filter for handling a particular alias only.

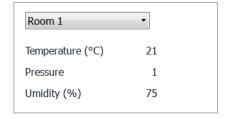


Note: To reference the elements of an array use the \ character to disable the regular expression interpretation of the square brackets (array tags are differentiated by Italic).



Using indexed tag set in pages

Once an indexed tag set has been created, you can use it to create a page for the HMI device as in this example.

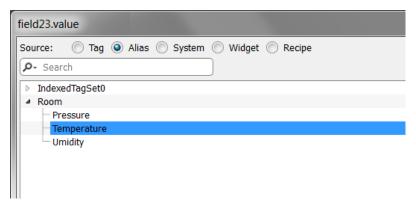


To create this page:

- 1. Create a page and add a combo box, three labels and three numeric fields.
- 2. Use the index tag created for the room number for the combo box, "RoomNumber" in this example. This will be the selector for the room number.
- 3. Create a list for the combo box. In this example use the following list.

Index	String List	
0	Room Number	
1	Room 1	
2	Room 2	
3	Room 3	
4	Room 4	

4. Attach to each numeric field value the corresponding Alias variable (Room > Temperature, Room > Humidity, Room > Pressure).



28 Special widgets

Widgets designed for special purposes are called special widgets and include control lists, date and time widgets, variable widgets and so on.

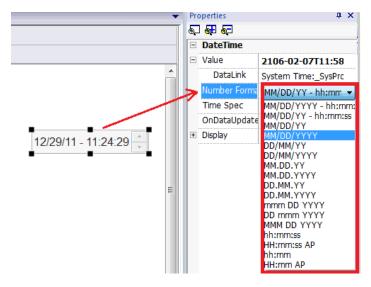
DateTime widget	226
Multistate Image widget	226
Multistate Image Multilayer widget	227
Combo Box widget	229
Consumption Meter widget	230
RSS Feed widget	232
Scrolling RSS Feed widget	233
IPCamera widgets	233
Browser widget	236
Control list widgets	237
Variables widget	239

DateTime widget

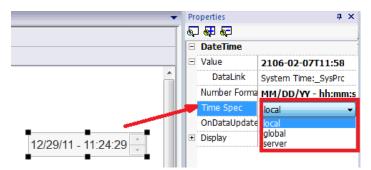
Path: Widget Gallery> Basic> Controls

Use this widget to display and edit current date and time.

In the **Properties** pane different formats are available for representing date and time.



For the **Time Spec** property select which time the widget will show at run time.



Time options

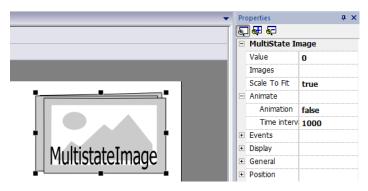
Option	Description
local	shows local time, the time of the HMI device where the project is running
global	shows Global Time (GMT)
server	shows time information as handled by the server side of the HMI device

See "Runtime modes" on page 6 for details on system architecture.

Multistate Image widget

Path: Widget Gallery> Basic> Images

Use this widget to display an image from a collection based on the value of a tag used as Index. You can use this widget also for simple animations.

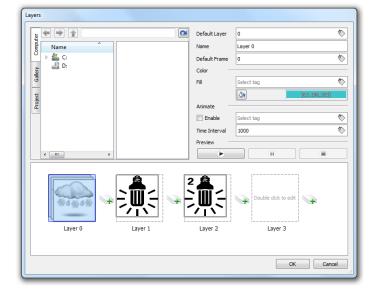


Parameter	Description
Value	Index of image to display.
	For example, set Value=0, to display the image with index 0 in the image collection.
Images	Images collection with associated index.
Animate	Set to true, to enable a slide show.
Time interval	Interval between images in the slide show.

Multistate Image Multilayer widget

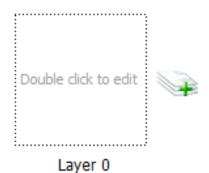
Path: Widget Gallery> Basic> Images

Use this widget to create different animations and select the most suitable at run time.

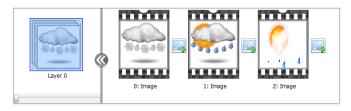


Setting up widget layers

- 1. Open the **Layers** dialog from the **Properties** pane.
- 2. Click + to add as many layers as you need.



3. Double click on each layer to add as many images as you want to include in the layer.



4. Drag and drop images into the frame to add it to current layer.



5. Define widget properties.

Parameter	Description	
Default Layer	Layer shown at run time.	
Name	Name of selected layer.	
Default Frame	Frame shown when current layer is displayed.	
Color / Fill	Fill color for images of current layer.	
Animate	Enables slide show for active layer. Animations can be started/stopped at run time attaching it to a tag.	
Time Interval	Time interval of slide show, if enabled.	
Preview	Slide show simulation.	

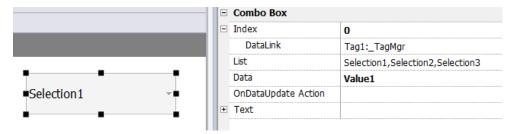


Note: Default Layer, Default Frame, Color and Fill can be changed at run time, attaching the to a tag.

Combo Box widget

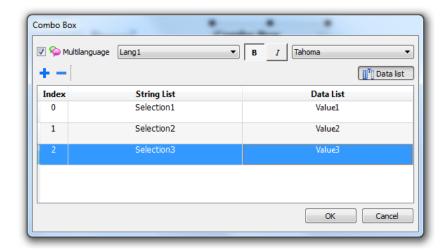
Path: Widget Gallery> Basic> Controls

Use this widget as a selector widget or to filter rows in a table to display only the values selected in the combo box.



Parameter	Description	
Index	Index of the selected item.	
List / String List	Item strings in the combo box. Note: This field is multi-language.	
Data / Data List	Returns the value in the Data List column (as string) in the Data field of the widget. Tip: Use this parameter to return a custom value based on an item selected in the combo box.	
Text	Format of displayed text.	

Attaching data vs. attaching indexes



In many projects you may need to attach fields such as **Index** or **Data** to tags to know the values of the selected item in the combo box. Use:

- Index: to display the index (integer) of the selected item (0...n).
- Data: to display the data value (string) specified in the Data List column.

Consumption Meter widget

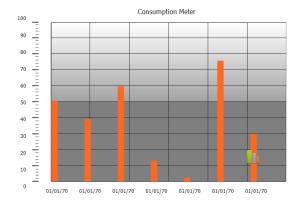
Path: Widget Gallery> Basic> Trends/Graphs

Use this widget to monitor a resource which is continuously increasing. The system reads the value of the resource and calculates the increment in a set range of time, the increment is then displayed in a bar-graph in a trend-like window.

Different colors can be used to used in the graph based on the time frame.



Tip: Use this widget to calculate the power consumption of a system.



Parameter	Description
Value	Resource monitored
Graph Duration / Graph Duration Units	Time period displayed in the window
Bar Duration/Bar Duration Units	Time period represented by each bar in the graph
Time Periods	Assigns a specific color to highlight the increment of the monitored resource in a specified time period (minimum resolution = 1 hour).
Consumption Meter	Number of labels to be displayed on graph.

Example: how to monitor energy consumption

In the following example a widget is design tho monitor energy consumption with a weekly scale and a daily unit.

- Attach a tag to the physical variable to monitor. In this example, to the total energy consumed (Tag KWh). This tag
 contains an incremental number that indicates how many KW/h have been consumed from when energy
 consumption started.
- 2. Add a Trend and link it to the tag to be monitored, Tag KWh.
- 3. Add a Consumption Meter widget to a page.
- 4. Attach the Value property of the Consumption Meter to the Trend you created in step 2.
- 5. Set **Graph Duration/Units** to 1 week: this will give you a weekly graph of consumed energy.
- 6. Set Bar Duration/Units to 1 day, this is the time range when energy consumption is calculated.
- 7. In **Consumption Meter** set the number of labels to show in the bar graph, in this case 7 to display a weekly graph.
- 8. From the **Time Periods** property open the **Configure Time Periods** dialog: set the different colors for different values of Tag KWh in each bar.





Tip: To assign the color to the cells of the table, select the cells and click on the desired color, or enter the index value of the band (1, 2, 3) into the cell.

- 9. Add as many color bands as you need, in this example 3 color bands.
- Assign a band to each hour in the weekly table, in this example a red band (E1) is used to indicate the range of time
 in the day/week where the cost of energy is the highest.



Note: You can apply a scale factor to each color band, if needed.

	☐ Consumption Meter		
	Value		
	DataLink	Trend3:IdalHistoDataWgt1	
	Graph Duration	1	
	Graph Duration Units	week	
	Bar Duration	1	
	Bar Duration Units	day	
	Time periods	Periods (3)	
	Color	[255, 104, 32]	
	Bar Width	15	
	Show Background Image	true	
_	Consumption Meter		
	MinY	0	
	MaxY	100	
	X Labels	7	
	Y Labels	11	

The result is a bar graph consumption meter showing daily consumption of energy in KW/h, with colors indicating the different energy costs. The height of each bar represents the amount of energy in the time range considered, 1 day in this example.

Use the action ConsumptionMeterPageScroll to scroll the bar graph back and forth and the action RefreshTrend to refresh the bar graph since data is not refreshed automatically.



Important: No other Trend action is currently supported by the Consumption Meter widget.

RSS Feed widget

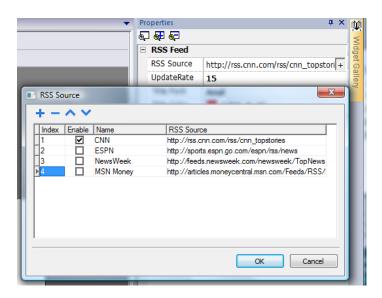
Path: Widget Gallery> Media> RSSFeed Source

Use this widget to display on the HMI device your favorite RSS feeds directly from the Internet.

RSSFeed



Parameter Description		
RSS Source	Feed URL	
	Note: Feed sources cannot be modified at run time.	
UpdateRate	Refresh time	



The RSS Feed widget has been specifically designed to work with Pocket Internet Explorer.

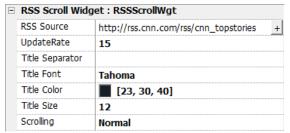
Scrolling RSS Feed widget

Path: Widget Gallery> Media> RSSFeed Scroll

Use this version of the main RSS Feed widget to display highlights inside a text line using a smoothing scrolling text.







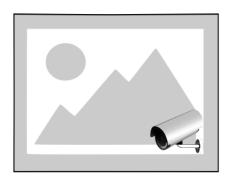
This widget has additional properties.

Parameter	Description
Scrolling	Scrolling speed
Title Separator	Separator character between highlights

IPCamera widgets

Path: Widget Gallery> Media> IP Camera

Use these these widgets to show images captured from an IPCamera or a video stream.



Parameter	Description
Camera URL	URL of the IPCamera when used in JPEG format.
Refresh Rate	Number of JPEG images for second allowed. Max rate = 1 fps.
User Name	Name of user allowed to access the camera.
	Set this parameter when access to the camera is password protected.
Password	Password to access the camera.
MJPEG Camera URL	URL of MJPEG streaming (for example, http://192.168.0.1/video.cgi)

When this widget is used to stream HTTP MJPEG, Camera URL and Refresh Rate are ignored.

Performance of streaming is not fixed and depends on many factors such as: frame size, frame compression level, CPU of HMI device, quality of IPCamera. Based on these factors the widget can reach up to 25 fps.

You can add multiple IPCamera widgets, but this will reduce the frame rate fore each widget.

Supported IPCameras

The following IPCamers have been tested so far:

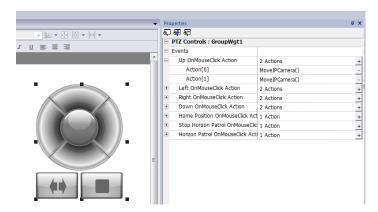
IPCamera	Protocol	URL
Apexis APM-J901-Z-WS PTZ IP Camera	MJPEG	http://{ip_address}/videostream.cgi
	HTTP	http://{ip_address}/snapshot.cgi
AXIS M3027-PVE Network Camera	MJPEG	http://{ip_address}/axis-cgi/mjpg/video.cgi
	HTTP	http://{ip_address}/axis-cgi/jpg/image.cgi
DAHUA DH-IPC-HD2100P-080B 1.3mp Outdoor Vandalproof	HTTP	http://{ip_address}:9988/onvif/media_ service/snapshot
D-Link DCS-5605 PTZ	MJPEG	http://{ip_address}/video/mjpg.cgi
D-Link DCS-900W IP Camera	MJPEG	http://{ip_address}/video.cgi
D-Link DCS-932L	MJPEG	http://{ip_address}/video.cgi

IPCamera	Protocol	URL
Edimax IC-7100P PTZ	MJPEG	http://{ip_address}/mjpg/video.mjpg
	HTTP	http://{ip_address}/picture.jpg
Foscam FI8916W	MJPEG	http://{ip_address}/videostream.cgi
	HTTP	http://{ip_address}/snapshot.cgi
Foscam FI9803 EP	MJPEG	http://{ip_address}:88/cgi- bin/CGIStream.cgi?cmd=GetMJStream&usr={user} &pwd={pass}
		NOTE:
		 port 88 may be different as per IP Camera settings
		 {user} = username defined into IP Camera settings
		{pass} = password defined into IP Camera settings
Hamlet HNIPCAM IP Camera	MJPEG	http://{ip_address}/video.cgi
	HTTP	http://{ip_address}/image.jpg
MOXA VPort 254 (Rugged 4-channel	MJPEG	http://{ip_address}/moxa-cgi/mjpeg.cgi
MJPEG/MPEG4 industrial video encoder)	HTTP	http://{ip_address}/moxa- cgi/getSnapShot.cgi?chindex=1
NVS30 network video server	MJPEG	http://{ip_address}:8070/video.mjpeg
	HTTP	http://{ip_address}/jpg/image.jpg
Panasonic WV-Series Network Camera	MJPEG	http://{ip_address}/cgi-bin/mjpeg
Ubiquiti UniFi Video Camera	HTTP	http://{ip_address}:7080/images/snapshot/camera/ {camera_guid}?force=true
		NOTE:
		 {camera_guiID} can be found into IP Camera Webpage
		 port 7080 may be different as per IP Camera settings
Zavio F3210 2MP Day & Night Compact IP	MJPEG	http://{ip_address}/stream?uri=video.pro3
Came	HTTP	http://{ip_address}/cgi-bin/view/image?pro_0
		NOTE:
		MJPEG video streaming can be configured selecting "video profile 3" with 640x480 resolution into IP Camera settings.

PTZ Controls widget

PTZ (pan-tilt-zoom) cameras are cameras capable of remote directional and zoom control.

The PTZ Controls widget uses the MoveIPCamera action to send HTTP/cgi commands to the PTZ IPCamera.



Parameter	Description	
Camera URL	URL of IPCamera	
User Name	Name of user allowed to access the camera.	
	Set this parameter when access to the camera is password protected.	
Password	Password to access the camera.	
Command	Command to send to the PTZ controller (for example, decoder_control.cgi?command=0)	

Authentication methods

The authentication method is automatically set by the camera web server to which the widget connects. Authentication methods supported are:

- Basic
- NTLM version 1
- Digest-MD5

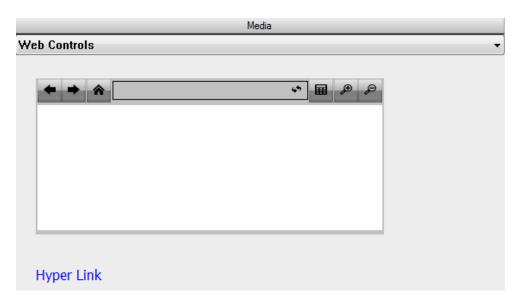
Browser widget

Path: Widget Gallery> Media> Web Controls

Use this widget to embed web pages into your HMI device pages. This is an HTML5 compatible browser widget based on the WebKit engine.



Important: This widget is not supported by MIPS based devices.



Parameter	Description
Home Page	Default URL to open when widget is shown on the page.
Zoom to Fit	Automatically scales content to the size of view area.
Time out	Page load timeout in seconds.
Clear History	Automatic history clear on load
Scroll	Shows/hides scrollbars
Show Progress cursor	Shows/hides loading cursor

This allows you to save around 3 MB of space if the widget is not required in your project.

An Hyper Link widget is available to create pages hyperlinks. Once clicked these links notify to the browser widget that a particular web page is to be loaded.



Important: HTTPs protocol is not supported.

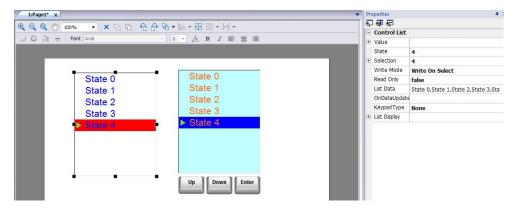
Control list widgets

Path: Widget Gallery> Advanced> Control List

Use these widgets to represent the status associated with a particular process and to control that process from the same widget.

Two types of control lists are available:

- a group control list, with a limited set of navigation button already included, and
- a basic control list with no pre-configured button to be navigated using the touch screen feature.

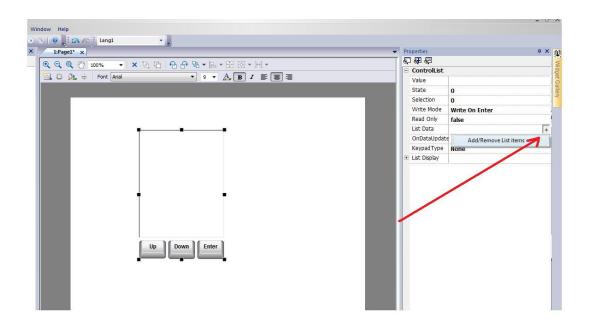


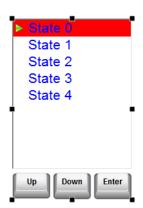
Parameter	Description
Value	If Write mode is Write On Select: value of the item selected.
	If Write mode is Write On Enter: value of item selected and confirmed pressing enter button.
	This field can be attached to a tag to control selected and confirmed item.
State	Default state when widget is loaded.
Selection	Currently selected item, displayed as a highlight cursor moving up and down. This property can be attached to a tag.
Write	Write On Select: the value is automatically written to the tag when one of the items is selected.
Mode	Write On Enter: the value is written to the tag only when one of the items is selected and the enter key is pressed.
Read Only	Defines whether the list is only an indicator.
List Data	Adds/removes list items.

Defining states

Add/remove states, that is items in the list, from the List Data property.

Any value can be assigned to a state. When you activate the state, by selecting the related item if in **WriteOnSelect** mode or selecting it and confirming with enter if **Write On Enter**, this will write the value assigned to state to the tag linked to the Control List widget **Value**.





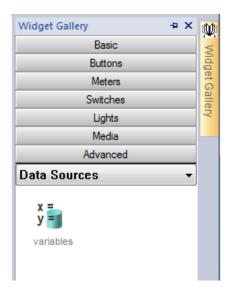
Variables widget

Path: Widget Gallery> Advanced> Data Sources

Use this widget to add internal variables for operations such as data transfer or to be used in JavaScript programs.



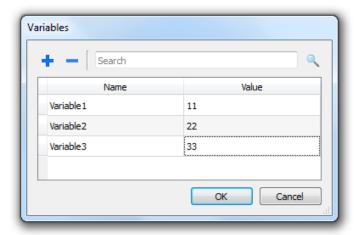
Note: The variables are local to the page where the widget has been inserted.



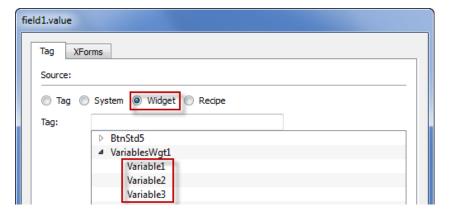
When you drag and drop this widget into you page, a place holder will be displayed to indicate the widget location, but it will not be visible at run time.

Setting the widget

To create variables and assign values to them, open the **Variables** dialog from the **Variables** property in the **Properties** pane.



These variables can then be referenced from the Attach tag dialog, from the Page Editor.



If you need global variables, configure them at project level, adding the desired variables to the global variable widget.



Using variables in JavaScript

Variables can be also referenced in JavaScript programs with the following syntax:

For local variables:

```
var varWgt = page.getWidget("_VariablesWgt");
var compVar = varWgt.getProperty("VariableName");
```

For global variables:

```
var varWgt = project.getWidget("_VariablesWgt");
var compVar = varWgt.getProperty("VariableName");
```

29 Custom widgets

PB610-B Panel Builder 600 has a large widget library which includes predefined dynamic widgets (buttons, lights, gauges, switches, trends, recipes, and dialog items), as well as static images (shapes, pipes, tanks, motors).

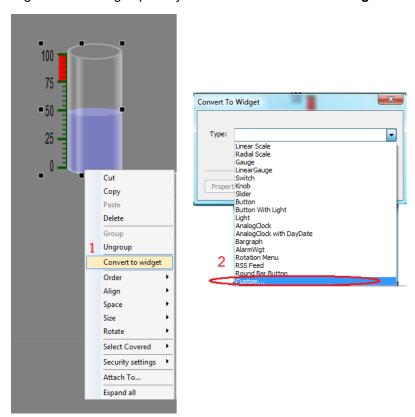
You can drag and drop an object from the gallery to the page, and then size, move, rotate or transform it. All widgets in the gallery are vector based, so they do not loose definition when resized.

You can, however, modify any of the pre-defined widgets to create your own custom widget. Custom widgets can be made up of several elements only including the properties needed to their purpose.

Creating a custom widget	244
Adding properties to a custom widget	
Editing custom widgets properties	
User's Gallery	. 247

Creating a custom widget

- 1. Drag and drop on a page all the widget you want to use to compose your custom widget.
- 2. Select and group them.
- 3. Right-click on the grouped object and select Convert To Widget: the Convert to Widget dialog is displayed.





Note: This dialog shows widget types defined in the gallery, not the types that are specifically created for a project.

- 4. Select an existing category or **Custom** to create your own.
- 5. If you create your own, assign a name to it.

Using widgets components

Widgets are usually made up of many parts, for example a button is a complex widget including two image widgets, a button widget and label.

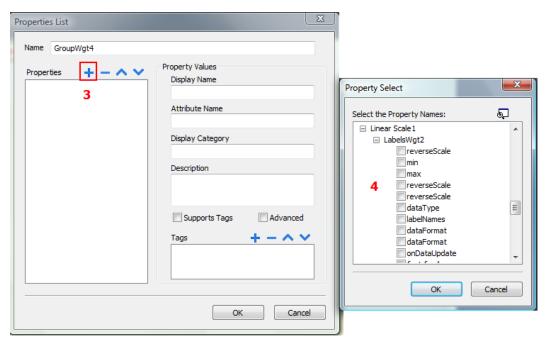
To display a list of all the elements that are part of a widget, select the widget and open the **ObjectView** pane: all the element making up a complex widget are listed in hierarchical order.

To select a single widget without ungrouping the complex widget, select it directly form the **ObjectView** pane.

Adding properties to a custom widget

When you create a custom widget, you need to define the properties that will be displayed for it in the Properties pane.

- 1. Right-click on the grouped object and select Custom Properties: the Properties List dialog is displayed.
- 2. Click + to open the **Property Select** dialog: this lists all the properties of all the grouped widgets.
- 3. Select the properties you want to define for your custom widget.



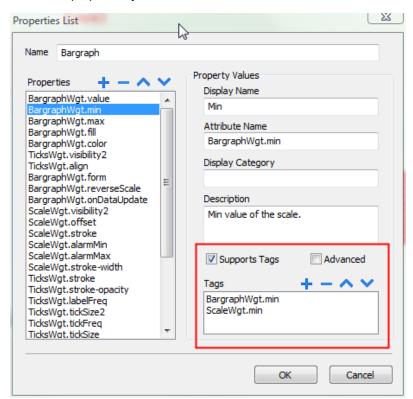
4. Define each property's details.

Parameter	Description
Display Name	Name shown in the Properties pane.
Attribute Name	The name exposed by PB610-B Panel Builder 600, to JavaScript functions and Attach Tag dialog. The default property name format is WidgetType.name , where WidgetType is the type of widget; and name is the attribute name.
	If you have more than one widget of the same type, the widget type name will be WidgetType01, WidgetType02, an so on.
Display Category	The category or group of the property in the Properties pane. All properties in the same category are shown together, this allows you to organize the properties in the pane (for example, you can declare position properties, such as X coordinate, height, width properties in a single display category called Position).
Description	Any comment on the property to be displayed in the Properties pane.
Advanced	Specifies whether each property should appear in the advanced, or in the simple view mode of the Properties pane.
Support Tags	Specifies if the property supports the "Attach to" attribute.
Tags	Internal tag name for the widget. Typically this is the same as the attribute name; however, you can assign a different attribute name for your custom widget. The tag list is also used to combine tags.

Combining properties

To combine two or more properties:

- 1. Select the primary property in the **Properties List** dialog.
- 2. Click +: the Property Select dialog is displayed.
- 3. Select the properties you want to combine.





Note: The dialog only shows the properties that can be combined.

4. Click **OK:** the combined attributes will be shown in the **Tags** list box.

Use the up or down buttons to rearrange the order of the properties and click - to delete it

Select a property to display its details in the dialog box.

Editing custom widgets properties

To change the properties of a custom widget:

- 1. Right-click on the widget and select Custom Properties: the Properties List dialog is displayed.
- 2. Modify all the properties you need.
- 3. Click OK to confirm.

See "Adding properties to a custom widget" on page 244 for details.

User's Gallery

Widgets created from the developers can be saved inside the Widgets Gallery to be available during development of new projects.

User widgets toolbar



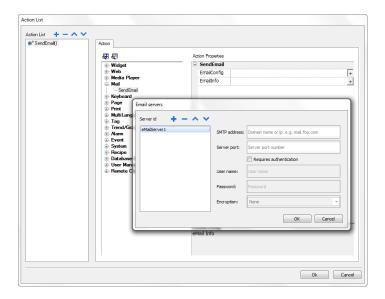
Command	Description
2	Open the selected widgets folder into the PB610-B Panel Builder 600 editor
+	Add a new widgets folder
-	Delete current selected folder
	Select the user widgets folder

To add a new widget into the user gallery, open the widget folder and then edit the gallery page creating or adding the new widget.

30 Sending an email message

Send emails using the SendMail action, including tags in the email body and attachments.

The SendMail action has been created for working with alarms and schedulers but can be triggered and executed by many other events.



Configuring the email server		
Configure emails	25	

Configuring the email server

To configure the email server, enter the following information for the **EmailConfig** setting:

Parameter	Description
SMTP Address	SMTP server address.
Server Port	Port for SMTP server connection (default = 25).
Require Auth	Select if the SMTP server requires authentication.
User Name	Username for sending mail using SMTP server.
Password	Password for sending mails using SMTP server.
Encryption Encryption type (none or SSL).	

Click + to add more email servers.

Configure emails

Enter the following information for the **EmailInfo** setting:

Parameter	Description	
Name	Optional, this information is only for the log.	
Description	Optional, this information is only for the log.	
From	Optional, sender email address (for example, John@domain.com).	
То	Recipient e-mail addresses. To enter multiple addresses, separate them with a semi-colon.	
Subject	Subject of email.	
Attachment	Path of the file to be sent as attachment. Only one attachment at a time can be sent.	
	Note: The maximum size of the attachments is usually set by the SMTP server.	
Body	Main content of the email. Here you can insert live tags if you include them in square brackets.	
	For example, a message body as "Tag1 value is [Tag1]", will be sent as "Tag1 value is 45", if the current value of Tag1 is 45.	

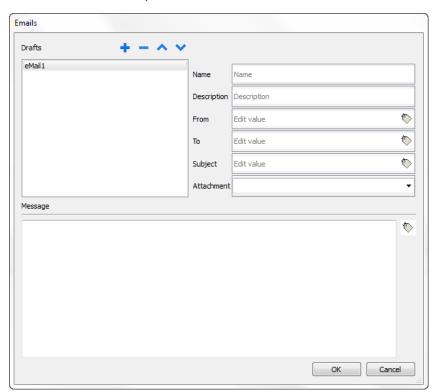
Attach a string tag to the From, To and Subject fields so that their value can be changed in the HMI Runtime.



WARNING: The maximum size for the message body is 4096 bytes, the exceeding text will be truncated.

Adding email templates

Click + to add more templates.



31 JavaScript

The purpose of this section is to describe how JavaScript is used in the PB610-B Panel Builder 600 applications, not to explain the JavaScript language.

PB610-B Panel Builder 600 JavaScript is based on the ECMAScript programming language http://www.ecmascript.org, as defined in standard ECMA-262.

If you are familiar with JavaScript, you can use the same type of commands in PB610-B Panel Builder 600 as you do in a web browser. If you are not familiar with the ECMAScript language, refer to:

https://developer.mozilla.org/en/JavaScript

JavaScript editor	255
Execution of JavaScript functions	255
Events	257
Widget events	258
Page events	260
System events	261
Objects	263
Widget class objects	263
Widget properties	264
Widget methods	266
Page object	268
Page object properties	268
Page object methods	269
Group object	271
Group object methods	271
Project object	272
Project object properties	272
Project object methods	272
State object	281
State object methods	282
Keywords	283
Global functions	283
Handling read/write files	284

Limitations in working with widgets in JavaScript	286
Debugging of JavaScript	287

JavaScript editor

PB610-B Panel Builder 600 includes a powerful JavaScript editor.

Right-click in the editor to display available commands.

```
Q Q Q ⊕ 5 100%
                                        ▼ | × 頃 墳 | 份 份 哈 〒 🚅 💆 🍱 #1label1
                                                                                                              24 • A • B I <u>U</u> <u>E</u> <u>E</u> <u>E</u>
 🔠 🚇 🌺 🔻 🖨 📵 🔼 🥝 | Font Tahoma
                              Hello World!
                                                   123.4
             anction showTagValues(tagName, tagState)
alert(tagName + " = " + tagState.getValue)
       function readTags() {
  var state = new State;
  project.getTag("Tag1", state, 0,
  project.getTag("Tag2", state, 0,
  project.getTag("Tag3", state, 0,
                                                                      Сору
                                                                      Paste
                                                                                                State) { showTagValues(tagName, tag
                                                                                                State) { showTagValues(tagName, tagState) { showTagValues(tagName, tag
                                                                      Select All
                                                                      Find/Replace
                                                                      Go to Line...
```

Execution of JavaScript functions

JavaScript functions are executed when events occur. For example, a user can define a script for the OnMouseClick event and the JavaScript script will be executed when the button is pressed on the HMI device.

JavaScript functions are executed only when the programmed event occurs and not cyclically. This approach minimizes the overhead required to execute logic in the HMI device.

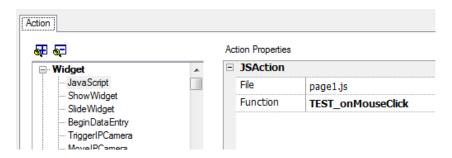
PB610-B Panel Builder 600 provides a JavaScript engine running on the client side. Each project page can contain scripts having a scope local to the page where they are added; global scripts can be created to be executed by scheduler events or alarm events.

In both cases scripts are executed on the client. This means that if more than one client is connected to the HMI device (for external computer running the HMI Client), each client will run the same script, providing different output results depending on the input, since inputs provided to different clients may be different.

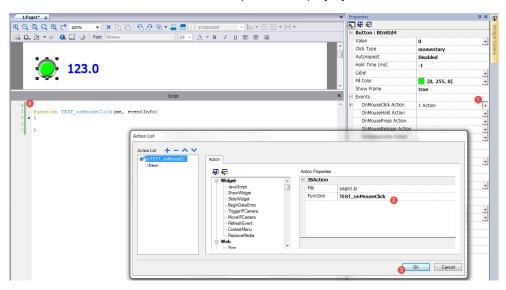
For example, if a script acts according to the position of a slider and this position is different on the different clients, the result of the script will be different on each client.

JavaScript functions for page events

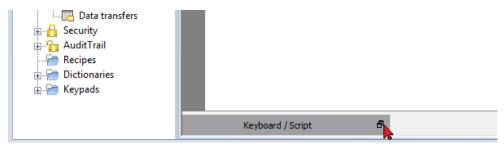
JavaScript editor will open when you add a JavaScript action inside an action list.



- 1. Select the even that will execute the action.
- 2. Add a JavaScript action from the Widget category.
- 3. Either leave the default function name, or type a new one.
- 4. Click **OK** to confirm: the JavaScript editor displays your function structure.



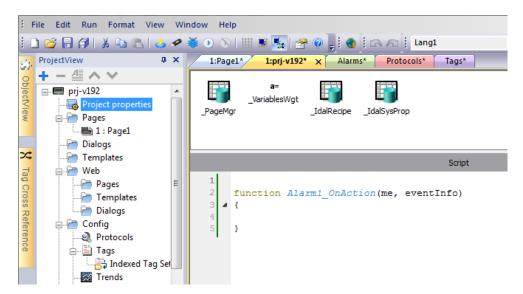
You can also open the JavaScript editor from the **Script** tab at the bottom of the workspace.



JavaScript functions for alarms and scheduled events

JavaScript code associated with alarms and scheduled events and not associated with a specific page, can be edited from the main **Project properties** page.

Path: ProjectView> double-click Project properties

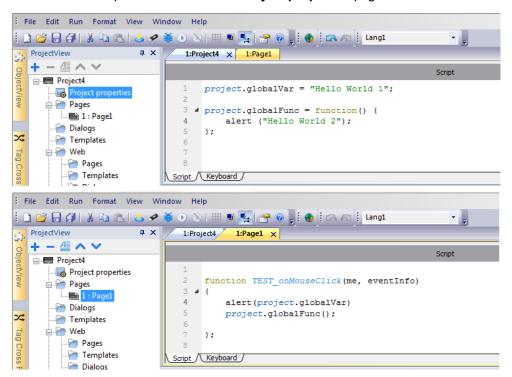




Note: JavaScript actions are client actions so they are executed only when a client is logged in.

Shared JavaScript code

The project global variable can be used to share JavaScript code between the pages. Variables are created/initialized from the main JavaScript code from the main Project properties page and can then be used from the project pages.



Events

You can add JavaScript to the following categories of events:

- Widget events
- Page events
- System events

For events of type:

- OnMousePress
- OnMouseRelease
- OnMouseClick
- OnWheel

JavaScript eventinfo parameter contains the following additional properties:

Parameter	Description
eventInfo.posX	Local mouse/touch X coordinate with respect to widget coordinates
eventInfo.posY	Local mouse/touch Y coordinate with respect to widget coordinates
eventInfo.pagePosX	Page X mouse/touch coordinate
eventInfo.pagePosY	Page Y mouse/touch coordinate
eventInfo.wheelDelta	Mouse wheel delta. Integer value with sign representing the rotation direction.
	The actual value is the rotation amount in eighths of a degree. The smallest value depends on the mouse resolution. Typically this is 120, corresponding to 15 degrees.

Widget events

onMouseClick

void onMouseClick (me, eventInfo)

This event is available only for buttons and it occurs when the button is pressed and released quickly.

Parameter	Description
me	Object triggering the event
eventinfo	Details of triggered event

```
function buttonStd1_onMouseClick(me, eventInfo) {
    //do something...
}
```

onMouseHold

void onMouseHold (me, eventInfo)

This event is available only for buttons and it occurs when the button is pressed and released after the number of seconds set as **Hold Time** in the widget properties.

Parameter	Description
me	Object triggering the event
eventinfo	Details of triggered event

```
function buttonStd1_onMouseHold(me, eventInfo) {
    //do something...
}
```

onMousePress

void onMousePress(me, eventInfo)

This event is available only for buttons and it occurs when the button is pressed.

Parameter	Description
me	Object triggering the event
eventinfo	Details of triggered event

```
function buttonStd1_onMousePress(me, eventInfo) {
    //do something...
}
```

onMouseRelease

void onMouseRelease (me, eventInfo)

This event is available only for buttons and it occurs when the button is released.

Parameter	Description
me	Object triggering the event
eventInfo	Details of triggered event

```
function buttonStd1_onMouseRelease(me, eventInfo) {
    //do something...
}
```

onDataUpdate

boolean onDataUpdate (me, eventInfo)

This event occurs when data attached to the widget changes.

Parameter	Description
me	Object triggering the event
eventInfo	An object with the fields listed below (you can refer fields using "." - dot notation)
	oldValue = Widget value before the change
	newValue = Value which will be updated to the widget
	attrName = Attribute on which the event is generated
	index = Integer attribute index if any, default = 0
	mode = W when the user is writing to the widget. R in all others status.

The event is triggered before the value is passed to the widget, this means the JavaScript code can modify the value before it is actually passed to the widget.

The code can terminate with a return true or return false. After terminating the code with return false, control is returned to the calling widget that may launch other actions.

After terminating the code with true, the control is not returned to the widget and this makes sure that no additional actions are executed following the calling event.

```
function buttonStd1_onDataUpdate(me, eventInfo) {
  if ( eventInfo.oldValue < 0) {
     //do something...
}
   return false;
}</pre>
```

Page events

onActivate

void onActivate(me, eventInfo)

This event occurs each time the page is displayed.

Parameter	Description
me	Object triggering the event
eventinfo	Reserved for future use

JavaScript will be executed when the page is active, that is when the page is loaded.

```
function Page1_onActivate(me, eventInfo) {
    //do something...
}
```

onDeactivate

```
void onDeactivate( me, eventInfo )
```

This event occurs when leaving the page.

Parameter	Description
me	Object triggering the event
eventinfo	Reserved for future use

```
function Page1 onDeactivate(me, eventInfo) {
     //do something...
```

onWheel

void onMouseWheelClock(me, eventInfo)

This event occurs when a wheel device is moving (for example, a mouse wheel).

Parameter	Description
me	Object triggering the event
eventinfo	Details of triggered event

```
function Page1_onMouseWheelClock(me, eventInfo) {
    //do something...
```

System events

System events can be related to:

- scheduler
- alarms
- · a wheel device

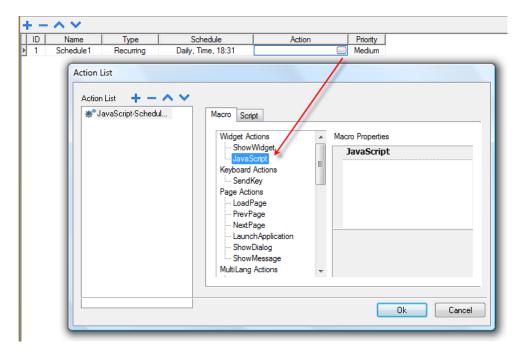


Important: Make sure you do not duplicate JavaScript function names at page and project level. When a conflict happens, that is two functions with the same name in current page and at project level, the system execute the JavaScript callback at page level.

When a JavaScript callback is not found in the current page, the system automatically searches for it at project level.

Scheduler events

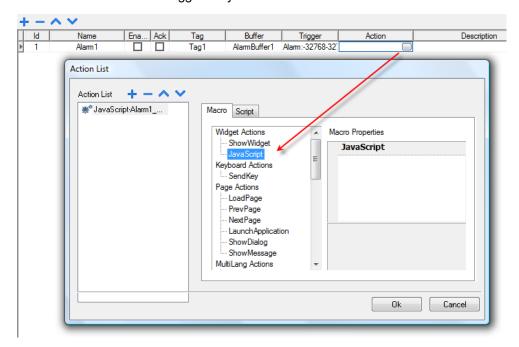
These events occur when triggered by the associated action in the scheduler.



You can edit the JavaScript from the Project Properties tab.

Alarm events

These events occur when triggered by the associated alarm condition.



You can edit the JavaScript from the **Project Properties** tab.

onWheel

void onMouseWheelClock(me, eventInfo)

This event occurs when a wheel device is moving (for example, a mouse wheel).

Parameter	Description
me	Object triggering the event
eventInfo	Details of triggered event

```
function Project1 onMouseWheelClock(me, eventInfo) {
     //do something...
```

Objects

PB610-B Panel Builder 600 uses JavaScript objects to access the elements of the page. Each object is composed of properties and methods that are used to define the operation and appearance of the page element. The following objects are used to interact with elements of the HMI device page:

Object	Description
Widget	This is the base class for all elements on the page including the page element
Page	This object references the current HMI device page. The page is the top-level object of the screen.
Group	This object associates a set of tags to allow uniform operation on a set of logically connected tags
Project	This object defines the project widget. The project widget is used to retrieve data about the project such as tags, alarms, recipes, schedules, tags and so on. There is only one widget for the project and it can be referenced through the project variable.
State	This object is the class holding the state of a variable acquired from the controlled environment. Beside the value itself, it contains the timestamp indicating when the value was collected and flags marking the quality of the value.

Widget class objects

The Widget class is the base class for all the elements on a page including the page element.

Widget, in this case, is not used to indicate a specific screen object but a JavaScript class.

Changing widget properties with JavaScript

If you want to change the properties of widgets with JavaScript set the widget property **Static Optimization** to **Dynamic**.



Important: If the widget property Static Optimization is not set to Dynamic, changes to properties will be ignored.

Whenever a call to getWidget fails, the remote debugger reports the following error:

"Trying to access static optimized widget "label1". Disable widget static optimization to access widget from script.".

This error is visible also using following code fragment:

```
var wgt;
try {
wgt = page.getWidget('label1');
} catch(err) {
alert("" + err);
}
```

Widget properties

Some properties are common to all widgets.

objectName

string objectName

Gets the name of the widget, a unique id.

```
function btnStd04_onMouseRelease(me) {
    var wgt = page.getWidget("rect1");
    var name = wgt.objectName;
}
```

X

number x

Gets or sets the widget 'x' position in pixels.

```
function btnStd1_onMouseRelease(me) {
   var wgt = page.getWidget("rect1");
   wgt.x = 10;
}
```

У

number y

Gets or sets the widget 'y' position in pixels.

```
function btnStd1_onMouseRelease(me) {
     var wgt = page.getWidget("rect1");
     wgt.y = 10;
}
```

width

number width

Gets or sets the widget width in pixels.

```
function btnStd1 onMouseRelease(me) {
    var wgt = page.getWidget("rect1");
    wgt.width = 10;
```

height

number height

Gets or sets the widget height in pixels.

```
function btnStd1 onMouseRelease(me) {
    var wgt = page.getWidget("rect1");
    wgt.height = 10;
```

visible

boolean visible

Gets or sets the widget visible state.

```
function btnStd4 onMouseRelease(me) {
    var wgt = page.getWidget("rect1");
    wgt.visible = false;
function btnStd5_onMouseRelease(me) {
    var wgt = page.getWidget("rect1");
    wgt.visible = true;
```

value

number value

Gets or sets the widget value.

```
function btnStd6_onMouseRelease(me) {
   var wgt = page.getWidget("field1");
   wgt.value = 100;
}
```

opacity

```
number opacity (range from 0 to 1)
```

Gets or sets the widget opacity. Values are decimals from 0 to 1, where 1 is 100% opaque.

```
function btnStd8_onMouseRelease(me) {
    var wgt = page.getWidget("rect1");
    wgt.opacity = 0.5;
}
```

rotation

```
number rotation (in degrees)
```

Gets or sets the rotation angle for the widget. The rotation is done clockwise and by degrees, starting at the East position.

```
function btnStd9_onMouseRelease(me) {
    var wgt = page.getWidget("rect1");
    wgt.rotation = 45;
}
```

userValue

string userValue

Gets or sets a user-defined value for the widget. This field can be used by JavaScript functions to store additional data with the widget.

```
function btnStd9_onMouseRelease(me) {
   var wgt = page.getWidget("rect1");
   wgt.userValue = "Here I can store custom data";
}
```

Every widget has some specific properties that you can access using dot notation. For an up-to-date and detailed list of properties you can use the JavaScript Debugger inspecting the widget methods and properties.

Widget methods

Some methods are common to all widgets.

getProperty

object getProperty(propertyName, [index])

Returns a property.

Parameter	Description
propertyName	String containing the name of property to get
index	Index of the element to get from the array (default = 0)

Almost all properties that are shown in the PB610-B Panel Builder 600 **Properties** pane can be retrieved using the getProperty method. The index value is optional and only used for widgets that support arrays.

```
function buttonStd1_onMouseRelease(me, eventInfo) {
    var shape = page.getWidget("rect2");
    var y_position = shape.getProperty("y");
}

function buttonStd2_onMouseRelease(me, eventInfo) {
    var image = page.getWidget("multistate1");
    var image3 = image.getProperty("imageList", 2);
    //...
}
```

setProperty

boolean setProperty(propertyName, value, [index])

Sets a property for the widget.

Parameters

Parameter	Description
propertyName	String containing the name of property to set
value	String containing the value to set the property.
index	Index of the element to set in the array (default = 0)

Almost all properties that are shown in the PB610-B Panel Builder 600 **Properties** pane can be set by this method. The index value is optional and only used for Widgets that support arrays (for example, a MultiState Image widget). The setProperty method returns a boolean value (true or false) to indicate if the property was set or not.

```
function buttonStdl_onMouseRelease(me, eventInfo) {
   var setting_result = shape.setProperty("y", 128);
   if (setting_result)
   alert("Shape returned to start position");
```

```
function buttonStd2_onMouseRelease(me, eventInfo) {
    var image = page.getWidget("multistate1");
    var result = image.setProperty("imageList", "Fract004.png", 2);
    //...
}
```

Page object

This object references the current HMI device page. The page is the top-level object of the screen.

Page object properties

Properties available at page level.

backgroundColor

```
string backgroundColor (in format rgb(xxx, xxx, xxx) where xxx range from 0 to 255)
```

Page background color.

```
function btnStd11_onMouseRelease(me) {
   page.backgroundColor = "rgb(128,0,0)";
}
```

width

number width

Page width in pixels.

```
function btnStd05_onMouseRelease(me) {
    var middle_x = page.width / 2;
}
```

height

number height

Page height in pixels.

```
function btnStd05_onMouseRelease(me) {
   var middle_y = page.height / 2;
}
```

userValue

```
string userValue
```

Gets or sets a user-defined value for the widget. This field can be used by JavaScript functions to store additional data with the page.

```
function btnStd9_onMouseRelease(me) {
   page.userValue = "Here I can store custom data";
}
```

Page object methods

Methods that can be used at page level.

getWidget

```
object getWidget( wgtName )
```

Returns the widget with the given name.

Parameter	Description
wgtName	String containing the widget name

Return value

An object representing the widget. If the widget does not exist, null is returned.

```
function btnStd1_onMouseRelease(me) {
    var my_button = page.getWidget("btnStd1");
}
```

setTimeout

```
number setTimeout( functionName, delay )
```

Starts a timer to call a given function after a given delay.

Parameter	Description
functionName	String containing the name of function to call
delay	Delay in milliseconds

Return value

A number corresponding to the timerID.

```
var duration = 3000;
```

```
var myTimer = page.setTimeout("innerChangeWidth()", duration);
```

clearTimeout

void clearTimeout(timerID)

Stops and clears the timeout timer with the given timer.

Parameter	Description
timerID	Timer to be cleared and stopped

```
var duration = 3000;
var myTimer = page.setTimeout("innerChangeWidth()", duration);
// do something
page.clearTimeout(myTimer);
```

setInterval

number setInterval(functionName, interval)

Starts a timer that executes the given function with the given interval.

Parameter	Description
functionName	String containing the name of function to call
interval	Interval in milliseconds

Return value

A number corresponding to the timerID.

```
var interval = 3000;
var myTimer = page.setInterval("innerChangeWidth()", interval);
```

clearInterval

void clearInterval(timerID)

Stops and clears the interval timer with the given timer.

Parameter	Description
timerID	Timer to be cleared and stopped

```
var interval = 3000;
var myTimer = page.setInterval("innerChangeWidth()", interval);
// do something
```

```
page.clearInterval(myTimer);
```

clearAllTimeouts

```
void clearAllTimeouts()
```

Clears all the timers started.

```
page.clearAllTimeouts();
```

Group object

A group is a basic logical element that associates a set of logical tags.

Group object methods

Methods that can be used with group objects.

getTag

```
object getTag( TagName )
```

Gets the tag specified by TagName from the group object.

Parameter	Description
TagName	String representing the tag name

Return value

An object that is the value of the tag or, if tag value is an array, the complete array. If you need to retrieve an element of the array, check the method getTag available in the project object. Undefined is returned if tag is invalid.

```
var group = new Group();
project.getGroup("GroupName", group);
var value = group.getTag("Tag1");
```

getCount

```
number getCount()
```

Returns total number of tags in this group.

```
var group = new Group();
project.getGroup("GroupName", group);
var value = group.getCount();
```

getTags

```
object getTags()
```

Returns the list of all tags in group.

```
function {
var group = new Group();
project.getGroup("enginesettings", group);
var tagList = group.getTags();
for(var i = 0; i < tagList.length; i++) {
    var tagName = tagList[i];
    //do something...
};</pre>
```

Project object

This object defines the project widget. The project widget is used to retrieve data about the project such as tags, alarms, recipes, schedules, tags and so on. There is only one widget for the project and it can be referenced through the project variable.

Project object properties

Properties to be set at project level.

startPage

string startPage

Page shown when the project is started.

```
var startPage = project.startPage;
project.startPage = "Page2.jmx";
```

Project object methods

Methods to be used at project level.

nextPage

void nextPage()

The script executes the Next page action.

```
project.nextPage();
```

prevPage

void prevPage()

The script executes the previous page action.

```
project.prevPage();
```

homepage

void homePage()

The script executes the Home page action.



WARNING: All active time events are forced to removed and the JavaScript procedure will run until the end before switch to the new page.

```
project.homePage();
```

loadPage

void loadPage(pageName)

The script executes to load the set page defined in the script.



WARNING: All active time events are forced to removed and the JavaScript procedure will run until the end before switch to the new page.

```
project.loadPage("Page5.jmx");
```

showDialog

void showDialog(pageName)

The script executes to show the dialog page.

```
project.showDialog("Dialog.jmx");
```

closeDialog

void closeDialog()

The script executes to close the currently-opened dialog page.

```
project.closeDialog();
```

showMessage

void showMessage(message)

The script executes to display the message popup.

```
project.showMessage("Hi This is test message");
```

getGroup

```
number getGroup( groupName, groupInstance, [callback] )
```

Fast read method; this gets the values of all tags in a group.

Parameter	Description
groupName	String containing the name of the group
groupInstance	Group element to be filled
callback	String containing the name of the function to be called when the group is ready

Return value

A number value that is the status: 1 for success, 0 for fail.

```
var group = new Group();
var status = project.getGroup ("enginesettings", group);
if (status == 1) {
    var value = group.getTag("Tag1");
    if (value!=undefined) {
        // do something with the value
      }
}

var g = new Group();
var status = project.getGroup ("enginesettings", g,
      function (groupName, group) { fnGroupReady(groupName, group);} );

function fnGroupReady(groupName, group) {
    var val = group.getTag("Tag1");
    if (val!=undefined) {
      // do something with the value
    }
}
```

getTag

```
object getTag( tagName, state, index, forceRefresh)
```

```
void getTag( tagName, state, index, callback, forceRefresh)
```

It returns the tag value or the complete array if index value is -1 of the given tagName.

Parameter	Description
tagName	String of tag name
state	State element to be filled
index	Index if the tag is of array type1 returns the complete array. Default = 0.
callback	Function name if an asynchronous read is required. Default = "".
forceRefresh	(Optional parameter) True = the Runtime will read an updated value of the tag directly from the device. Default is false.

Return value

Tags value is returned. If tag is array type and index = -1 then the complete array is returned. For non-array tags provide index as 0.

```
var state = new State();
var value = project.getTag("Tag1", state, 0);
//
//for non array type
//tags index is not considered, so can be left as 0
if (value!=undefined) {
//...do something with s
var state = new State();
project.getTag("Tag1", state, -1,
     function(tagName, tagState) { fnTagReady(tagName, tagState); });
function fnTagReady(tagName, tagState) {
     if (tagName=="Tag1") {
     var myValue = tagState.getValue();
```

setTag

number setTag(tagName, tagValue, [index], [forceWrite])

Sets the given tag in the project. Name and value are in strings.

Parameter	Description
tagName	String of tag name
tagValue	Object containing the value to write

Parameter	Description
index	Index if the tag is of array type1 pass the complete array. Default = 0.
forceWrite	Boolean value for enabling force write of tags, the function will wait for the value to be written before it returns back. Default = false.

Return value

Interger value for denoting success and failure of action when forceWrite is true. 0 means success and -1 means failure. If forceWrite is false, returned value will be undefined.

```
var val = [1,2,3,4,5];
var status = project.setTag("Tag1", val, -1, true);
if (status == 0) {
    // Success
} else {
    // Failure
}

var val = "value";
project.setTag("Tag1", val);
```

updateSystemVariables

project.updateSystemVariables()

Force system variables to refresh.

```
project.updateSystemVariables()
```

getRecipeItem

object getRecipeItem (recipeName, recipeSet, recipeElement)

Gets the value of the given recipe set element.

Parameter	Description
recipeName	String representing the recipe name
recipeSet	String representing the recipe set, can be either the recipe set name or 0 based set index.
recipeElement	String representing the recipe Element, can be either the element name or 0 based element index.

Return value

An object with the value of the recipe. undefined is returned if invalid. If of type array, an array object type is returned.

```
var value = project.getRecipeItem("recipeName", "Set", "Element");
```

setRecipeItem

```
number setRecipeItem (recipeName, recipeSet, recipeElement, value )
```

Gets the value of the given recipe set element.

Parameter	Description
recipeName	String representing the recipe name
recipeSet	String representing the recipe set, can be either the recipe set name or 0 based set index.
recipeElement	String representing the recipe Element, can be either the element name or 0 based element index.
value	An object containing the value to store in the recipe. It can be an array type.

Return value

Interger value for denoting success and failure of action. A '0' means success and '-1' means failure.

```
var val = [2,3,4];
project.setRecipeItem("recipeName", "Set", "Element", val);
if (status == 0) {
    // Success
} else {
    // Failure
}
```

downloadRecipe

void downloadRecipe (recipeName, recipeSet)

Downloads the recipe set to the corresponding tag.

Pá	arameter	Description
re	cipeName	String representing the recipe name
re	cipeSet	String representing the recipe set, can be either the recipe set name or 0 based set index.

```
project.downloadRecipe("recipeName", "Set");
```

uploadRecipe

void uploadRecipe (recipeName, recipeSet)

Uploads the value of tags into the provided recipe set.

Parameter	Description
recipeName	String representing the recipe name
recipeSet	String representing the recipe set, can be either the recipe set name or 0 based set index.

```
project.uploadRecipe("recipeName", "Set");
```

launchApp

void launchApp(appName, appPath, arguments, singleInstance)

Executes an external application.

Parameter	Description
appName	String containing the application name
appPath	String containing the application absolute path
Arguments	String containing the arguments to be sent to application
singleInstance	true = only single instance allowed, false = multiple instances allowed

```
project.launchApp("PDF.exe","\\Flash\\QTHMI\\PDF","\\USBMemory\\file.pdf","true");
```

printGfxReport

void printGfxReport(reportName, silentMode)

Prints the graphic report specified by reportName.

Parameter	Description
reportName	String containing the report name
silentMode	True = silent mode enabled. No printer settings dialog is displayed.

```
project.printGfxReport("Report Graphics 1", true);
```

printText

void printText(text, silentMode)

Prints a fixed text.

Parameter	Description	
text	String to print	
silentMode	True = silent mode enabled. No printer settings dialog is displayed.	

```
project.printText("Hello I Am Text Printing", true);
```

printBytes

void printBytes(text, silentMode)

Prints a hexadecimal string representing data to print. For example, "1b30" to print < ESC 0 >

Parameter	Description	
text	Hexadecimal string to print	
silentMode	True = silent mode enabled. No printer settings dialog is displayed.	

```
project.printText("Hello I Am Text Printing", true);
```

emptyPrintQueue

void emptyPrintQueue()

Empties the print queue. Current job will not be aborted.

```
project.emptyPrintQueue();
```

pausePrinting

void pausePrinting();

Suspends printing operations. Will not suspend the print of a page already sent to the printer.

```
project.pausePrinting();
```

resumePrinting

void resumePrinting();

Resumes previously suspended printing.

```
project.resumePrinting();
```

abortPrinting

void abortPrinting();

Aborts current print operation and proceed with the next one in queue. This command will not abort the print of a page already sent to the printer.

```
project.abortPrinting();
```

printStatus

project.printStatus;

Returns a string representing current printing status.

Status string	Description
error	An error occurred during printing
printing	Ongoing printing
idle	System is ready to accept new jobs
paused	Printing has be suspended

```
var status = project.printStatus;
project.setTag("PrintStatus", status);
```

printGfxJobQueueSize

project.printGfxJobQueueSize;

Returns the number of graphic reports in queue for printing.

```
var gfxqueuesize = project.printGfxJobQueueSize;
project.setTag("printGfxJobQueueSize",gfxqueuesize);
```

printTextJobQueueSize

project.printTextJobQueueSize;

Returns the number of text reports in queue for printing.

```
var textjobqueuesize = project.printTextJobQueueSize;
project.setTag("printTextJobQueueSize",textjobqueuesize);
```

printCurrentJob

project.printCurrentJob;

Returns a string representing current job being printed

```
var currentjob = project.printCurrentJob;
project.setTag("printCurrentJob", currentjob);
```

printActualRAMUsage

project.printActualRAMUsage;

Returns an estimate of RAM usage for printing queues

```
var myVar = project.printActualRAMUsage;
alert(" actual ram usage is "+ myVar);
```

printRAMQuota

project.printRAMQuota;

Returns the maximum allowed RAM usage for printing queues

```
var ramquota = project.printRAMQuota;
project.setTag("printRAMQuota", ramquota);
```

printActualDiskUsage

project.printActualDiskUsage;

Returns the spool folder disk usage (for PDF printouts)

```
var myVar1 = project.printActualDiskUsage;
alert(" actual disk usage is "+ myVar1);
```

printDiskQuota

project.printDiskQuota;

Returns the maximum allowed size of spool folder (for PDF printouts).

```
var ramquota = project.printRAMQuota;
var diskquota = project.printDiskQuota;
```

printSpoolFolder

project.printSpoolFolder;

Returns current spool folder path (for PDF printouts).

```
var spoolfolder = project.printSpoolFolder;
project.setTag("printSpoolFolder", spoolfolder);
```

printPercentage

project.printPercentage;

Returns current job completion percentage (meaningful only for multipage graphic reports)

```
var percentage = project.printPercentage;
project.setTag("printPercentage",percentage);
```

State object

This is the class holding the state of a tag acquired from the controlled environment.

State object methods

Methods to be used with state objects.

getQualityBits

```
number getQualityBits()
```

Returns an integer - a combination of bits indicating tag value quality.

```
var state = new State();
var value = project.getTag("Tag1", state, 0);
var qbits = state.getQualityBits();
```

getTimestamp

```
number getTimestamp()
```

Returns time the value was sampled.

Return value

A number containing the timestamp (for example 1315570524492).



Note: Date is a native JavaScript data type.

```
var state = new State();
var value = project.getTag("Tag1", state, 0);
var ts = state.getTimestamp();
```

isQualityGood

boolean isQualityGood()

Returns whether the value contained in this state object is reliable.

Return value

A Boolean true if quality is good, false otherwise.

```
var state = new State();
var value = project.getTag("Tag1", state, 0);
if (state.isQualityGood()) {
    // do something...
}
```

Keywords

Global objects are predefined and can be referenced by the following names.

page

object page

References the page object for the current page.

```
function btnStd04 onMouseRelease(me) {
    var wgt = page.getWidget("rect1");
    var name = wgt.objectName;
```

project

object project

References the project widget.

```
var group = new Group();
project.getGroup("GroupName", group);
var value = group.getCount("Tag1");
```

Global functions

print

void print(message)

Prints a message to the HMI Logger window.

Parameter	Description
message	Message string

```
print("Test message");
```

alert

```
void alert( message )
```

Displays a pop-up dialog with the given message. The user must press the **OK** button in the dialog to continue with the execution of the script.

Parameter	Description
message	Message string



Note: The alert function may be used for debugging JavaScript functions.

alert("Test message");

Handling read/write files

Create folder

boolean fs.mkdir(strPath);

Creates a folder, if not already existing, in the specified path. Returns true on success and false if it fails.

Parameter	Description
strPath	Path string

Remove folder

boolean fs.rmdir(dirPath);

Remove directory at strPath if exists and empty. Returns true on success and false if it fails.

Parameter	Description
dirPath	Folder string

Read folder content

object fs.readdir(dirPath);

Reads the contents of a folder. Returns an array of the names of the files in the folder excluding '.' and '..'. Returns empty list if it fails.

Parameter	Description
dirPath	Folder string

Read file

object fs.readFile(strfile [,strFlag]);

Opens the strFile file in read mode, reads its contents and returns it.

Parameter	Description
strFile	File name string
strFlag	Read file mode:
	"b" reads and returns as binary file (otherwise returns a text file)

Write file

fs.writeFile(strFile, fileData, [strFlag]);

Creates the strFile file if not present. Opens the strFile file in write mode and writes the data fileData to the file.

Parameter	Description
strFile	File name string
fileData	Data to be write on the file in byte array
strFlag	Write file mode: • "a": appends fileData to the end of the text file • "r": replaces the contents of the file with fileData • "ab": appends fileData to the end of the binary file • "rb": replaces the contents of the binary file with fileData

Default flag is for writing text file in append and write mode. File path will be created if not present.

Returns -1 if write error occurs.

File exists

boolean fs.exists(strPath)

Returns true if the file or folder exists at strPath.

Parameter	Description
strPath	Path string

Remove file

boolean fs.unlink(strPath)

Removes the given file at strPath from filesystem if exists. Returns true on success and false if it fails.

Parameter	Description
strPath	Path string

File status

object fs.stat(strPath)

Retrieves information on the file/folder present at the specified path.

Parameter	Description
strPath	File/folder path string

var fileStats = var fs.stat(strPath)

fileStats.isFile	True if path is a file
fileStats.isDir	True if path is a folder
fileStats.size	Size in bytes of that file
fileStats.atime	Date object representing the last read access time
fileStats.mtime	Date object representing the last write access time
fileStats.ctime	Date object representing the creation time
fileStats.perm	File permissions

If path is invalid both is File and is Dir fields return false.

File permission table

0x4000	File is readable by the owner of the file
0x2000	File is writable by the owner of the file
0x1000	File is executable by the owner of the file
0x0400	File is readable by the user
0x0200	File is writable by the user
0x0100	File is executable by the user
0x0040	File is readable by the group
0x0020	File is writable by the group
0x0010	File is executable by the group
0x0004	File is readable by anyone
0x0002	File is writable by anyone

Important notes on file handling

Path for files and folders are expected to be UNIX style. This means the backslash character (\) is not recognized. Use slash character (/) instead.

File system object is a client side object. So operations are performed on local file system, not on server file system.

Current JavaScript API to get access at the device file system has been designed to manipulate small files. When a file is read, the entire file contents is temporarily stored inside the RAM available for JavaScript environment (16MB) and an exception is raised when there is not enough available memory. Good programming practice is to include the fs.readFile() call inside a try/catch block.

Limitations in working with widgets in JavaScript

Widgets cannot be instantiated by JavaScript, they can only be accessed and changed. If you need additional widgets on the page, you can add hidden widgets on the page, and then display or position them using JavaScript.

Debugging of JavaScript

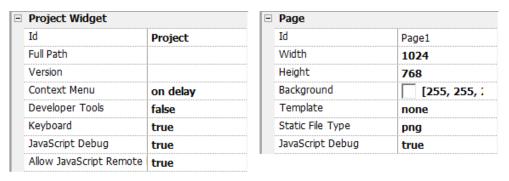
PB610-B Panel Builder 600 and HMI Runtime include a JavaScript debugger.

Two types of debuggers are available:

- Runtime debugger: a debugger running directly on the HMI device
- Remote debugger: a debugger running on a remote computer connected to the HMI device via Ethernet (usually computer running PB610-B Panel Builder 600)

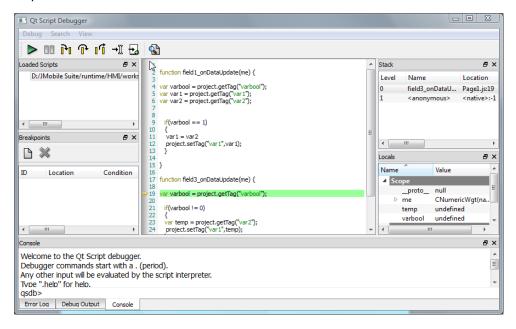
Enabling debugging

In the Properties pane of a page, set JavaScript Debug to true.



For schedulers and alarms debugging, enable JavaScript Debug in Project properties.

In the HMI Runtime, when the events are called, the debugger will show the debug information. In the Locals pane you can inspect all variables and elements.



For a complete reference guide about JavaScript Debugger refer to:

http://qt-project.org/doc/qt-4.8/qtscriptdebugger-manual.html

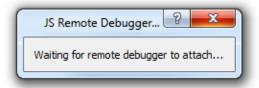


Note: For UN20 HMI devices (Windows CE MIPS HMI devices), the local debugger has been disabled. However, remote debugger is available for JavaScript debugging from a computer connected to HMI device via Ethernet.

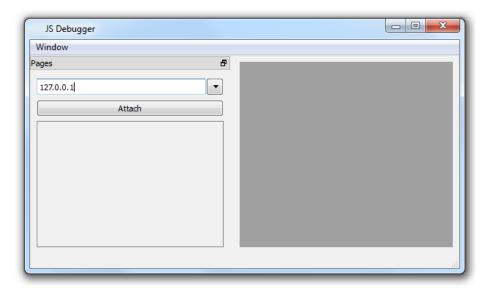
Remote JavaScript Debugger

Path: Run> Start JS Remote Debugger

- 1. Set the **Allow JavaScript Remote** and the **JavaScript Debug** parameters in the project Properties to true in all the pages where debugging is required.
- 2. Download the project: the following message is displayed on the runtime.



3. In the **JS Debugger** window, select the IP of the HMI device and click **Attach** to connect the debugger to the HMI device.



Remote JavaScript debugger connects to HMI Runtime using port 5100/TCP.



Note: The Remote JavaScript debugger tool is not supported in HMI Client.

JavaScript Memory Usage

When the memory exceeds the maximum, an out of memory exception is thrown with a custom message. Please note that we don't have a fine control over the actual memory usage so it is mainly a soft limit. Moreover we can't forbid the allocation (this will break the engine implementation), so exception is thrown only when the memory is already over the limit. Before raising the exception, a garbage collection is forced to see if some memory can be freed.

JavaScrip memory limit can be accessed from the global object **\$EngineMemory**. The default is 16MB, which should be enough for the typical JavaScript usage (mainly control, without many allocations).

- \$EngineMemory.setLimit() set maximum memory allowed for JavaScript (the default limit is 0x00FFFFFF)
- \$EngineMemory.getLimit() get maximum memory allowed for JavaScript
- \$EngineMemory.getSize() get currently used memory from JS (fastMallocStat)

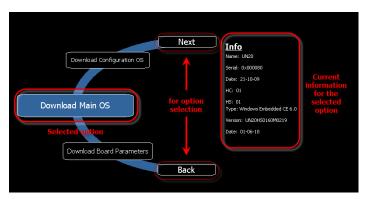
Test memory exception

To generate and test memory exception you can use the following snipped. Please note that we need to reset the memory limit to 0xfffffff to be able to run the alert, otherwise the memory allocations required to pop up the alert would fail.

```
try
{
    // Generate out-of-memory error
    var a = [];
    while (1)
    {
        a.push("a");
    };
} catch(e)
    // Ensure there is enough memory to pop up error message
    $EngineMemory.setLimit(0xffffffff);
    alert("Exception: " + e);
};
```

32 System Settings tool

The System Settings tool includes a rotating menu, and navigation buttons to scroll between the available options.



For each function and component on the left, the **Info** pane on the right displays all available information. In the example the version of the Main OS component is shown.

The System Settings tool can be used in two operating modes:

- User mode
- · System mode.

For each mode different options are available.

User Mode	291
System Mode	

User Mode

In User Mode a simplified interface gives users access to the basic settings of the HMI device.

When you access the tool at runtime selecting **Show system settings** from the context menu, the tool is started by default in User Mode.



Note: Press and hold on a screen area without buttons or other touch sensitive elements to display the context menu.

Elements available in User Mode

Element	Description
Calibrate Touch	Calibrate the touch screen
Display settings	Control backlight inactivity timeout and brightness

Element	Description		
Time	Set HMI device date and time manually or configure NTP servers		
Regional Settings	Select or customize the regional setting parameters		
BSP Settings	Display operating system version and unit operating timers to control buzzer and battery led.		
Network	Sets IP address and other network settings		
Plug-in List	List the plug-in modules installed and recognized by the system.		
	Note: this option may not be supported by all platforms and all versions.		
Close	Closes the system setting page		
Restart	Restart the HMI device		

System Mode

In System Mode a full interface gives users access to all the tool's options.

A special procedure is required to start the tool in System Mode, or when the standard access procedure cannot be used for some reason. Once activated by this special procedure, the System Settings tool always starts in System Mode.

To access System Mode:

- Execute a tap sequence on the touch screen during the power-up phase. A tap sequence is a high frequency sequence of touch activations executed immediately after the device has been powered.
- From the System Setting page, restart the panel in Configuration OS mode

Elements available in System Mode

In addition to those available in User Mode, the following features are also available:

Element	Description
Format Flash	Formats the internal device flash disk. All projects and the HMI Runtime will be erased, returning the device to its factory settings.
Restore Factory Settings	Restores factory settings as an alternative to Format Flash, in a more flexible way. The following options are available:
	Uninstall HMI : removes the HMI Runtime (entire qthmi folder) at the next start the device will behave as a brand new unit. This command does not reset settings such as IP address, brightness or RTC.
	Clear System Settings: resets system parameters (registry settings) and deletes the following files:
	\\Flash\\Documents and Settings\\system.hv
	\\Flash\\Documents and Settings\\default\\user.hv

Element	Description		
	\\Flash\\Documents and Settings\\default.mky		
	\\Flash\\Documents and Settings\\default.vol		
	System Mode password is also reset.		
	Clear Controller Application: clears current folders used by CODESYS V2.3 and CODESYS V3 internal controllers for applications:		
	\Flash\QtHmi\RTS\APP*.*		
	\Flash\QtHmi\RTS\VISU*.*		
	\Flash\QtHmi\codesys*		
	\Flash\\$SysData\$\codesys*		
	Clear sysdata settings: clears \Flash\\$SysData\$ folder		
	Service call: To be used only by technical support to fix display problems.		
	Note: Not all these options are available for all HMI devices and BSPs.		
Resize Image Area	Resizes the flash memory reserved to store the splash screen image displayed at power up. Default settings are normally suitable for all units.		
Download Configuration OS	Checks and upgrades the current version of the operating system used in System Mode(see "List of upgradable components" on page 296 for details)		
Download Main OS	Checks and upgrades the current version of the main operating system (see "List of upgradable components" on page 296 for details)		
Download Splash Image	Loads a new file for the splash screen image displayed by the unit at power up.		
	Tip: Update the splash screen image directly from the PB610-B Panel Builder 600 programming software.		
	See "Update of system components from the application" on page 297 for details.		
Download Bootloader	Checks and upgrades the current version of the system boot loader.		
Download Main FPGA	Checks and upgrades the current version of the main FPGA file. This function may not be available for all platforms and versions.		
Download Safe FPGA	Checks and upgrades the current version of the backup copy of the FPGA file. This function may not be available for all platforms and versions.		

Element	Description
Download System Supervisor	Checks and upgrades the current version of the system supervisor firmware (used for the RTC and power supply handling).
Upload Configuration OS	Copy the system files from the operator panel on the external device (usually an
Upload Main OS	USB stick).
Upload Splash Image	
Upload Bootloader	
Upload Main FPGA	
Upload Safe FPGA	
Upload System Supervisor	

System Setting tool password protection



CAUTION: Working with the System Settings tool is a critical operation and, when not performed correctly, may cause product damages requiring service of the product. Contact technical support for assistance.

Restrict access to the System Settings tool with a password, so that critical functions can only be accessed by authorized personnel.

To activate password protection:

- 1. Choose BSP Settings: the BSP Info/Settings dialog is displayed.
- 2. In the **Password** tab select the **Password Protected** option and enter password.



The password must be at least 5 characters long.

From this dialog you can also change current password.



Important: Store password in a safe place since you cannot be reset this password. You will have to return the device to factory for password reset.

33 Updating system components in HMI devices

Most of the system software components can be easily upgraded ensuring a high degree of flexibility in providing updates and fixes to existing and running systems.

New software modules can be uploaded using USB flash drives and following an upload procedure (see "Update system components via USB" on page 299 for details).

Each HMI device is labeled with a product code including all factory settings (hardware, software and firmware components). Refer to this label for information on your HMI device. The HMI device update tool also provides detail on the components actually running on the device.



CAUTION: Make sure you use the correct upgrade files, since loading upgrade files unsuitable for your device will cause serious system malfunction. Always check your device product code.



Note: Upgrade files are distributed upon request as a part of technical support activity.



Service call: Downgrade operations are complex tasks which might cause serious damage to your equipment if not performed correctly. These operations are reserved to technical support.

Display information on connected devices	296
List of upgradable components	296
Update of system components from the application	297
Update system components via USB	299

Display information on connected devices

The lower part of the **Manage Target** dialog displays information on the connected HMI devices.

Tab	Content			
Status Details	Status of executed commands			
Settings	Password and communication port settings. Test: verifies HMI device connection parameters Restart: resets the HMI device. Status Details Settings Device Information Note Connection Port: 2100 Default Password: Restart Successfully connected to panel			
Device Information	Shows HMI device internal information			
Note	Shows information on the selected component			

List of upgradable components

The HMI devices support the upgrade of the following components:

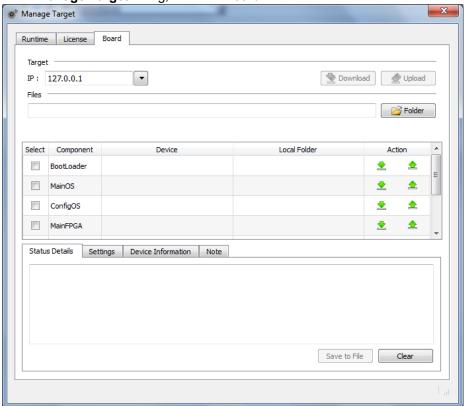
Component	Description		
System Supervisor	Firmware of the system supervisor controller (for example: packaged_GekkoZigBee_ v4.13.bin).		
	The System Supervisor component can be upgraded from V4.13 or above.		
	Important: Do not try to update versions V4.08, V4.09, V4.10 and V4.11 since they do not support automatic update from System Settings.		
Main FPGA	FPGA firmware (for example: h146xaf02r06.bin)		
Safe FPGA	Backup copy of the Main FPGA that ensures unit booting in case of main FPGA corruption (for example: h146xaf02r06.bin)		
	Important: Use the same file for updating Main and Safe FPGA components.		
Bootloader	Loader to handle device startup (for example: redboot_UN20HS010025.bin)		
Main OS	Main Operating System (for example: mainos_UN20HS0160M0237.bin)		
Configuration OS	Backup operating system that ensures units recovery in case of main operating system corruption (for example: configos_UN20HS0160C0237.bin)		

Update of system components from the application

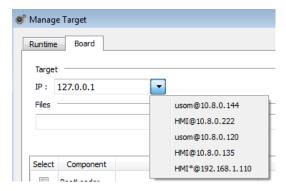
You can download system components to the HMI device using the Ethernet communication interface.

Path: Run> Manage Target

1. In the Manage Target dialog, click the Board tab.



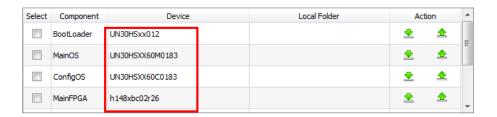
2. Select the IP of the HMI device from the **Target** list. If the desired IP is not listed, type it directly into the box.



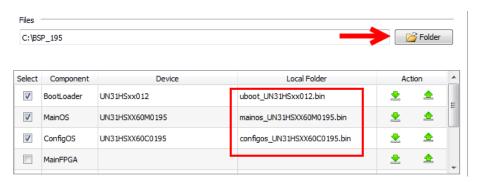


Note: Discovery service is a broadcast service. When a remote connection is done via VPN or from external networks it will not work and you will have to enter the address manually.

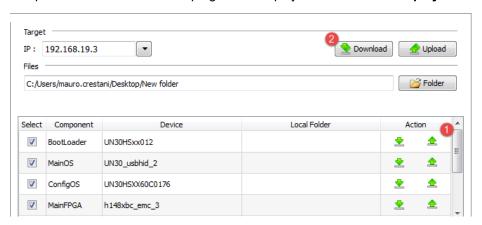
When the device has been recognized the HMI device details are displayed as in the example.



3. Click Folder and select the local folder containing the system files that can be used for the update.



4. Click the download icon next to each component to download it. Click **Download** to download several selected components at once: download progress is displayed in the **Status Display** tab.





Note: You need to restart the HMI device to finalize the update.

Uploading a splash screen picture

You can replace the default splash screen image shown by the devices during the power up phase.

The image used as splash screen must comply with the following requirements:

Format Bitmap, RGB 565 format

Size < 500 KB

Bitmap width Even number (for example 430x239)

To upload the splash screen image:

- 1. Rename the new image splash.bmp and copy it in the source folder.
- 2. Click Download.



Note: To ensure the best visual results, splash screen images must have a black background.

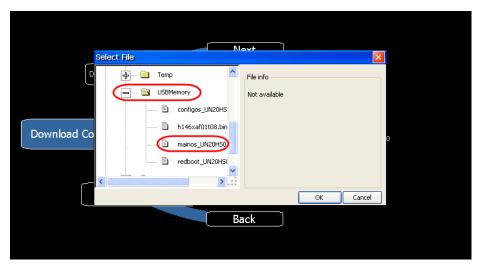
Update system components via USB

System components can be updated using a USB flash drives. For each component a specific update file is provided.



Important: A checksum .md5 file must be saved in the same location as the system file to be upgraded.

- 1. Copy all the upgrade files you need to a USB drive and plug it into the USB port of the HMI device.
- 2. Start the System Settings tool in System Mode (see "System Mode" on page 292 for details).
- 3. Click on the desired download function.
- 4. Browse the content of the USB drive to the files to download. The example shows Main OS components.



5. Click **Download** to transfer files to the HMI device.



Note: From this dialog click **Upload** to transfer files to the USB device.

6. Follow the instructions displayed to complete the update: the progress of the operation in displayed in a progress bar.

This operation may require a few minutes.



Important: Do not turn off the device while a system component is being upgraded.



Note: Upgrading procedures depend on hardware and operating system versions. Contact technical support for assistance.

34 Protecting access to HMI devices

The following operations are password protected on the HMI device:

- HMI Runtime management: install HMI Runtime and update HMI Runtime
- Board management: replace main BSP components such as Main OS, Configuration OS, Bootloader, and so on
- Download and upload of project files

A default password is used HMI Runtime and PB610-B Panel Builder 600 to access the HMI device.

If you change your password on the HMI device you will need to change it also PB610-B Panel Builder 600 side.

Changing password	302
Changing password on HMI device	302
Ports and firewalls	303

Changing password

To change the password in PB610-B Panel Builder 600:

- 1. On the Run menu, select Manage Target> Board> Connection settings.
- 2. Enter password to allow PB610-B Panel Builder 600 to access HMI Runtime. Default port = 2100.

Leave Old password empty if no password is set on the HMI device side.

Changing password on HMI device

To change the password on the HMI device, use one of the following methods:

 In the System Settings Tool (System mode): BSP Settings> Remote tab (see "System Mode" on page 292 for details).



This feature is available from BSP versions V1.64 ARM UN30/31 and V2.73 MIPS UN20 based on WCE OS.

• From the HMI Runtime context menu: Settings> Password tab.



Here you enter the same password set in the HMI device: the new password is stored into the device registry.

• Use the Set Target Password function in update package: the password is updated by HMI Runtime just after the update process is completed.



Note: A format of HMI device reset password device side.

For Win32 HMI Runtime, password is saved into Users\[username] \AppData\Roaming\ABB\buildNumber\server\config\RemoteUpdateConfig.xml.

Ports and firewalls

Here a list of all the ports used by PB610-B Panel Builder 600 components.

Port	Usage	Remote Access	Board Management	Runtime/Project Management	CODESYS
80/tcp	HTTP port	Yes	-	Yes	-
21/tcp	FTP cmd port	-	-	Yes	-
2100/tcp	Board port	-	Yes	-	-
16384- 17407/tcp	FTP data port (passive mode)	-	Yes	Yes	-
990/udp	UDP broadcast (Device discovery)	-	Optional	Optional	-
991/udp	UDP broadcast (Device discovery)	-	Optional	Optional	-
998/udp	UDP broadcast (Device discovery)	-	Optional	Optional	-
999/udp	UDP broadcast	-	Optional	Optional	-
	(Device discovery)				
5100/tcp	JS Remote Debugger	-	-	Optional	-
1200/tcp	CODESYS 2.3	-	-	-	Yes
11740- 11743/tcp	CODESYS 3	-	-	-	Yes
1217, 1740- 1743/udp					

Remote access

Remote access is required to connect to HMI Runtime using:

- HMI Client
- Web access

Runtime and project management ports

You use these ports to connect to HMI Runtime for operations such as update, installation and project download.

Board management ports

You use these ports to connect to the HMI device for Board operations such as BSP update, splash image download and so on.



Note: When broadcast service is not available, for example in VPN networks, type in the exact IP address to connect to the HMI device from PB610-B Panel Builder 600.

35 Factory restore

If you're having problems with the HMI device, try and restore factory default settings from System Mode.

- 1. Enter System Mode.
- 2. Use one of the following operations available in rotating menu:
 - Format Flash, to clean the flash drive and registry configuration.
 - Restore Factory Settings, to clean only the select components.



Note: Both operations do not involve firmware factory restore (MainOS, ConfigOS, Bootloader, FPGA images, etc).

See "System Mode" on page 292 for details.

36 Tips and tricks to improve performance

PB610-B Panel Builder 600 allows great flexibility for a project designers.

Follow these guidelines to create projects that perform better in terms of boot time, page change and animations.

Static Optimization	308
FAQ on Static Optimization	311
Page caching	312
Image DB	312
Precaching	312
FAQ on precaching	312

Static Optimization

Static optimization is a technique used in PB610-B Panel Builder 600 to improve run-time performance.

Using a lot of images and pictures in a project might degrade performances, static optimization merges several images into a single background image thus reducing rendering and loading times. Using this method only one raster image needs to be loaded and rendered instead of many single raster and/or vector images.

When you create a project in PB610-B Panel Builder 600, the pages might contain widgets such as texts, images, background images, background colors and so on which can be classified as:

- Static: values or properties do not change at run time.
- Dynamic: values or properties change at run time.



Note: Based on security settings, static parts of widgets could be not merged to background. This happens when a widget is configured as "hide" in security settings.



Important: When you change the properties of widgets with JavaScript set the widget Static Optimization to Dynamic, otherwise changes to properties will be ignored.

When downloading or validating a project, PB610-B Panel Builder 600 identifies static components and renders them as background images to .png files. These background images are saved as a part of the project under the folder /opt.

Background images can be created as follows:

- full page background images, containing all widgets merged to page background
- group background images, containing a group of static widgets merged together to form a group background. For
 example, the Gauge group is normally composed by a background, a scale, a label and a needle, where background
 scale and label can all be merged to a single background image.

The **Static Optimization** page attribute enables and disables static optimization of the whole page. If it is set to **false** the optimization is totally disabled.

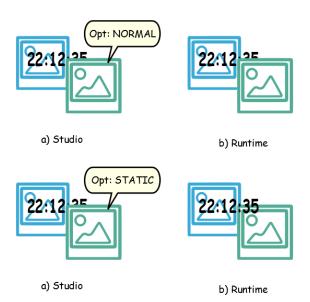
Finer control can be achieved setting the **Static Optimization** attribute of each single widget as follows:

- Normal: PB610-B Panel Builder 600 automatically detects if the widget can be merged with the background. This
 can be used if the widget is not a dynamic widget and does not overlap, that is it is not stacked above, a dynamic
 widget.
- **Static**: The image is forced to be merged with the background. This can be used when the static widget overlaps a dynamic transparent widget.



Note: In this case the automatic optimization will fail because it does not make any assumption on invisible areas which might be rendered at run time.

Dynamic: The widget is not optimized at all. Use this flag when a static widget needs to be changed by Javascript.



Tips for best performance

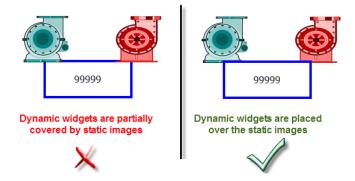
- 1. First of all: avoid placing static widgets over a dynamic widget. The overlapping area is computed considering the bounding rectangles of the widgets, that is the rectangles delimited by editing handles.
- 2. Don't use static optimization if your pages contain almost only dynamic objects. Static optimization would save many almost identical full size images for each page using up a lot of memory space that could be more effectively used to improve project performance with other techniques (such as, for example, page caching).
- 3. Bounding rectangles can include transparent areas, minimize transparent areas (for example splitting the image in multiple images) since they can be a waste of resources even when optimized.
- 4. Optimize image size. The image will be rendered at the size of the image widget containing the image. For best performances the widget needs to be the same size of the image.
- 5. Avoid using **Scale to fit** for image widgets, since this forces a rescaling at run time for dynamic images and "hides" the actual image size during editing.
- 6. Use Size to fit to make the widget to the real size of his contents.
- 7. If overlapping cannot be avoided make sure to place the static widgets in the back, that is behind the dynamic widget.
- 8. Choose the image file format based on the HMI device you are connecting to.

- 9. Avoid using too many widgets in a single page. Often widgets are placed outside the visible area or their transparency is controlled by a tag. Since widgets are loaded even if they are not visible, having too many widgets in a page can significantly slow down the page change time.
- 10. Split a page with many widgets into multiple pages with less widgets.
- 11. For popping up new graphic elements in a page, prefer dialog pages with controlled positioning to transparent widgets.
- 12. Check the *opt* folder to see if static optimization is working as expected, the widgets z-order might need to be adjusted.
- 13. Numeric fields are often used to run JavaScript code on OnDataUpdate event even if the widget doesn't need to be visible on the page. In this case place the widget outside the page visible area instead of making it invisible, altering font color or visibility property. In the latter case you might end up with many left over wedges.
- 14. Use a HotSpot button if you need a touch area to react to user inputs.
- 15. If you reuse a widget from the gallery or you create your own, remember to set the correct optimization properties. For example button widgets are dynamic widgets, if you use a button widget just for its frame it won't be optimized since the button widget is dynamic. If you just need the frame you should use the Up image.
- 16. With many pages having many dynamic widgets and using a common template:
 - 1. set template static optimization to true,
 - 2. set page static optimization to false, since the background is already provided by the template.

In this scenario the background image can be reused by many different pages thus saving memory space.

17. Do not use dynamic widgets, such as buttons, only for graphic purposes, when the button function is not needed, use image widgets instead to obtain the same graphical effect.

Here is an example of a correct and an incorrect use of static optimization.



Supported image formats

PB610-B Panel Builder 600 supports several raster formats like BMP, PNG, JPEG, TIFF and the vector format SVG. Here a list of pros and cons:

Image format	Pros	Cons
RASTER	Fast renderingWell standardized	Big file size Fixed resolution
VECTOR (SVG)	 Small file size Rescale without quality loss Can handle dynamic properties 	 Complex SVG images with many graphic items and layers can be slow to render. Creating an optimized SVG is not simple. Only Tiny 1.2 (http://www.w3.org/TR/SVGTiny12/) supported.



Note: Scour software is free tool that can be used to remove foreign code from file (http://www.codedread.com/scour/).

Static optimization of templates

Template pages can have large amounts of static content. However, static optimization cannot be applied to a template page, since where the template is used is based on the page design.

If a huge background image should be repeated in every page that uses the same template, this would increase the footprint of the device as the same static image would be created for each of the pages using the template page.

FAQ on Static Optimization

Q: In a page where there are a few identical widgets, in the opt folder I see a PNG for each one of them. If they are really identical, why should the software duplicate them instead of having just one PNG?

A: The software does not know if static images are actually the same since each widget could have different settings/properties altering the actual rendering at run time.

Q: Why are the static images stored in a separate folder called opt instead of storing them directly in the project folder?

A: This avoids name collisions and allows skipping the upload of optimization images

Q: Why are the static images stored as a PNG files instead of common JPEG files?

A: PNG format uses a lossless compression for images and supports transparencies. JPEG files would render fuzzier compared to the PNG files with a different result in PB610-B Panel Builder 600(not using optimization) and HMI Runtime.

Q: What will happen when no optimization is done in the software?

A: Every single widget is rendered at run time. In particular SVG images may require a lot of time to render in an embedded platform.

Page caching

Once accessed all pages are kept in a RAM cache up to the maximum allowed cache size depending on the actual platform's available RAM. This allows a much faster access since cached pages, once reloaded, only need to re-paint their content without reloading all page resources.

Image DB

Image DB is a technique used to track the usage of image files and reduce the cost of image loading by caching most frequently used images (example, Push Button images, Gauge needles, Slider thumbs and so on). The same image used in many different places is therefore loaded just once.

The image DB function will preload the top most used images at startup until memory limit is reached. This would further improve the individual page loading times.

The file imagecachelist.xml is created in *project/opt* folder, containing relevant information:

- Fill color (in case of SVG images)
- Size of SVG image
- Number of times an image is used in the project
- Number of different sizes for the same image

Tips for using the Image DB function

- 1. Use uniform size of buttons, gauges and other widgets wherever possible.
- 2. Use same color themes among widgets of the same kind.

Precaching

The Precache attribute of pages can be used to notify HMI Runtime to preload some pages in RAM at boot time for quicker access. Precaching is useful for complex pages having many dynamic widgets.

When this function is enabled on a page, access to the page is faster, however it also slows down boot-time since the system is not ready until all pages to be precached are not saved into the RAM.

Tips to precaching

- 1. Enable the precache function just for few pages having many dynamic widgets or for pages frequently used by users.
- 2. Do not enable the precache function for all the pages in the project since you would hiruno out of memory and have no benefit at all.
- 3. Disable static optimization for pages where the precache function is enabled to reduce memory used.

FAQ on precaching

Page limit for precaching

Based on the size and complexity of a page, the space required for precaching can be from 1,5Mb to 3Mb.

When a project is loaded, HMI Runtime proceeds as follows:

- 1. Page images are preloaded until 76 MB of memory space is still available (imageDBLowMem)
- 2. Pages where precache is set to **true** are preloaded untill 64 MB of memory space is still available (pageCacheLowMemMax). The images of these pages are loaded in the RAM (into the Image DB).

When the project is ready:

- 1. Any new page visited is saved in the cache (RAM) with all related images until 40 MB of memory space is still available(pageCacheLowMemMin)
- 2. When a page change happens and space in RAM is critical (<40MB), the HMI Runtime starts emptying the cache (RAM) removing pages and related images until 64 MB of memory space is made available. HMI Runtime removes data stored in the cache in the following order:
 - 1. last visited pages and bigger and unused images (>320x240),
 - 2. if more memory is needed also the pages in precache and all images loaded in Image DB can be removed.

37 FAQ

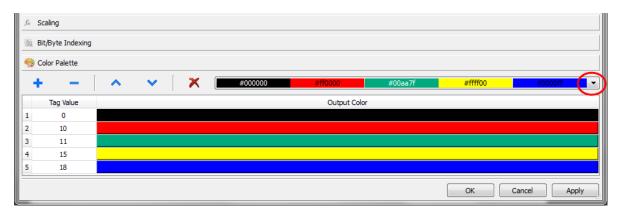
Changing fill color property according to tag values

PB610-B Panel Builder 600 allows to change the color property of a widget dynamically, based on tag values in two ways:

- Using ColorPalette
- · Connecting the Color property to a String type tag

Changing color property using ColorPalette

- 1. Create the tag (internal or PLC) that you want to refer to for color management. The tag can be of any data type. On the basis of the value of this tag, the color will change.
- 2. Attach this tag to the Fill Color property of an object (for example, a button).
- 3. In the same dialog select the **ColorPalette** tab and add the colors that will be used for the object according to the tag value.





Note: The last used colors' tables are saved and can be reused selecting them from the colors list box on the toolbar.

Changing color property connecting Color property to a String type tag

- 1. Create the tag (internal or PLC) that you want to refer to for color management. On the basis of the value of this tag, the color will change. The tag must be of String type and the **Arraysize** property of the tag must be big enough to contain the string formatted as explained here.
- 2. Attach this tag to the Fill Color property of an object (for example, a button).
- 3. Write in the **String** tag the RGB color code of the required color. Use one of these formats:
 - **#XXYYZZ**, Where XX, YY and ZZ are the RGB components of the needed color expressed in Hexadecimal format (range 00–FF).
- rgb(XXX,YYY,ZZZ), where XXX, YYY and ZZZ are the RGB components of the needed colors expressed in Decimal format (range 0–255).



Note: This feature can be applied to all the objects available in the Widget gallery that have a color property. The run-time change of the color is possible only thanks to the properties of the SVGs that are composing the object. This feature can not be applied to other image formats such as JPEG or BMP files.

38 CP600-eCo products

This section describes CP600-eCo HMI products and includes a description of the main features of this product family. CP600-eCo HMI products must be programmed using PB610-B Panel Builder 600 V2.00 or higher.

The Runtime loader	.318
Limitations	320
Converting projects between different HMI types	323

The Runtime loader

CP600-eCo HMI devices are delivered from factory without HMI Runtime.

When you power up the device for the first time, the Runtime Loader window is displayed.



System Settings

The user interface of System Settings is based on HTML pages and can be accessed both locally on the HMI device screen and remotely using a Web browser.

- 1. Click **System Settings** to configure system options.
- 2. To access System Settings using a Web browser, enter the IP address of the device, in the following format: https://IP/machine_config

Administrator username with full access right is "admin" with default password "admin". Generic username is "user" with default password "user"



WARNING: For security reasons, change the default passwords for both usernames (passwords can be modified from the "System Settings -> Authentication" command)



Note: Remote access requires port 443.

3. Browse through the options available in the menu on the left: the active item is highlighted and related information is displayed on the right.



Default security protocols proposed by the HTTPS server in the CP600-eCo HMI device are:

- SSLv3 256 bits ECDHE-RSA-AES256-SHA
- TLSv1 256 bits ECDHE-RSA-AES256-SHA



WARNING: We discourage usage of CBC cyber suites in the context of SSL3 or TLSv1.0 connections since potentially affected by some vulnerabilities.

See the CP600-eCo Series Operating Instructions manual for detailed information on how to set up system options.

Installing applications

- 1. Click **Startup sequence** to install/uninstall applications (for example HMI Runtime).
- 2. Click Install to install the application using an update package: the procedure is run automatically.

See "Transferring the project to HMI device" on page 53 for instructions on how to prepare the update package.

If you are using USB drives, the default path is /mnt/usbmemory.



Note: File systems supported are FAT16/32 and Linux Ext2, Ext3 and Ext4.

Uninstalling applications

Select one of the applications in the list and click **Uninstall** to remove it from HMI device.



Note: When uninstalling the runtime, you remove from the system not only the application but also all associated data such as projects, dynamic data and settings.

To change the order of execution of installed applications, go to **Boot Sequence** and drag and drop applications to change their order.

Limitations

Feature	Available in PB610-B Panel Builder 600 V2.00	Notes
Backup & Restore	No	-
LaunchApplication	Yes	Only generic Launch Application is supported. The other specific Launch Applications are not supported: • LaunchBrowser • LaunchVNC • LaunchPDFViewer • LaunchUpdater • LaunchHMICloudEnabler
Buzzer	Yes	Buzzer on touch is configured in the project file. See "Project properties pane" on page 40 for details. System variable "Buzzer Setup =1 (on touch)" is not supported. See "Buzzer variables" on page 65 for details.
Reports	Only PDF printing is supported	-
Access to a network path	No	-

Not supported System Variables

Following System Variables are not supported:

- Battery LED
- Battery Timeout
- External Timeout (seconds are converted to minute rounding up to next int value, for example, 60,120,180...)
- SD Card Name
- SD Card Size
- SD Card Freespace
- SD Card Status

Not supported actions

Following actions are not supported:

Action group	Action
Page	LaunchVNC
	LaunchPDFViewer
	LaunchBrowser
	LaunchHMICloudEnabler
System	ControlUserLED
	CopyCodesysProject
Print	PrintText
	PrintBytes

Security and access protection to HMI devices

The following operations can be protected with a password on the device:

Context	Operation
Runtime management	Install runtime
	Update runtime
Board management	Replace main BSP components such as:
	MainOS
	ConfigOS
	Bootloader
Project file	Download
	Upload

HMI Runtime and PB610-B Panel Builder 600 use a default password to access the HMI device.

Changing HMI device password

You can change the device password in HMI Runtime using one of these methods:

- System Settings > Authentication
- Runtime context menu > Settings > Password tab
- Set Target Password in update package: the password is updated by HMI Runtime after the update process has been completed. If the update fails (for example, the old password does not match the HMI password) a popup warning is displayed.

You can also change the password from PB610-B Panel Builder 600: Manage Target > Board > Connection Setting > Connection

Port used for this service is 443.

Supported protocols

Protocols based on Ethernet and serial protocols (RS-232, RS-422 and RS-485) are supported. Protocols requiring plug-in modules are not supported.

Table of functions and limits

Function	Max limit
Number of pages	100
Number of basic widgets	1000 x page
Number of tags	1000
Number of dialog pages	50 (max 5 can be opened at the same time)
Number of Recipes	32
Number of parameter sets for a recipe	1000
Number of elements per Recipe	1000
Number of user groups	16
Number of users	16
Number of concurrent remote clients	1
Number of schedulers	10
Number of alarms	500
Number of templates pages	50
Number of actions programmable per button state	16
Number of Trend Buffers	15
Number of curves per trend widget	5
Number of samples per trend buffer	200000
Number of tags per trend buffer	200
Number of trend buffer samples for a project	600000
Number of messages in a message field	1024
Number of languages	12
Number of events per buffer	1024
Number of event buffers	4
JavaScript file size per page	8KB
Size of project on disk	60MB

Function	Max limit
Number of indexed instances	100
Number of indexed alias	100
Number of indexed tag sets	30
Number of physical protocols	2
Number of reports	32
Number of reports pages	32
Max number of variables in variables widget	255
User folder size (UpdatePackage.zip)	5MB
FTP additional folders	5

Converting projects between different HMI types

CP600-eCo HMI devices have some functional limitations compared to standard HMI devices. Project conversion is supported, however, some manual operations may be required if the project uses features not supported in one of the two platforms.

Converting projects from CP600-eCo to CP600

CP600-eCo HMI devices support a subset of features compared to CP600 HMI devices, therefore, converting from CP600-eCo to CP600 does not require any adjustment. However, CP600-eCo HMI devices are based on Linux OS while CP600 HMI devices are based on Windows CE OS. Projects that use OS-specific external applications or paths (as an example the action LaunchApplication) may require manual adjustment.

Converting projects from CP600 to CP600-eCo

Converting a project from CP600 to CP600-eCo may require manual changes to compensate for unsupported features.



Warning: Adjust your projects removing not supported features before you convert them from CP600 to CP600-eCo.

Before you convert your project:

- Verify limitations and features not supported by the CP600-eCo HMI device (see "Limitations" on page 320 for details).
- Remove unsupported widgets, actions, system variables, protocols, project properties.
- If the project uses external storage, such as SD card not supported in CP600-eCo HMI devices, remove it or change paths to point to USB or internal flash memory.
- Adjust OS-specific external applications or paths.

- Reduce project size according to the HMI device type limitations (see "Limitations" on page 320 for details).
- Since CP600 and CP600-eCo devices are based on different hardware platforms with different CPU speed, RAM memory size, cache size, make sure you check project boot time and page loading time for each page in the project
- If the project includes features such as Reports or Buzzer, make sure your applications are compatible with the available features
- Verify JavaScript code for OS-specific operations.

OS-specific features

Linux is case sensitive, Windows CE is not. As a consequence, projects on CP600-eCo HMI devices, which are based on Linux OS, might have two different files named 'dump1.csv' and 'Dump1.csv'; this would not be possible on a CP600 HMI device which is Windows CE based.

39 Communication protocols

This section describes the available protocols.



Note: Changes in controller hardware or protocols may have occurred since this documentation was created. Always test and verify the functionality of the application. To accommodate developments in the controller hardware and protocols, drivers are continuously updated. Accordingly, always ensure that the latest driver is used in the application.

Different physical media, gateways, routers and hubs can be used in the communication network. Also, other devices can independently make simultaneous use of the network. However, it is important to ensure that the traffic generated by these devices does not degrade the communication speed (round-trip time) to an unacceptable level.

ABB CODESYS	Ethernet	326
ABB CODESYS	Serial	336
ABB Mint Contro	oller HCP	342
ABB Modbus RT	TU	351
ABB Modbus TC	P	358
ABB Pluto		364
BACnet		370
CODESYS V2 Et	hernet	389
Ethernet/IP CIP .		403
Modbus RTU		421
Modbus RTU Ser	rver	438
Modbus TCP		455
Modbus TCP Ser	ver	472
Simatic S7 Ether	net	483

ABB CODESYS Ethernet

The ABB CODESYS Ethernet communication driver for Ethernet has been specifically designed to support communication with ABB controllers series AC500 designed for standardized IEC 61131-3 programming, based on the CODESYS V2.3 system.



Note: CODESYS Ethernet Driver is supported with AC500 FW 2.1 or newer and not with AC500 FW 1.xx



Note: To accommodate developments in the controller protocol and hardware, drivers are continuously updated. Make sure the latest driver is used in the application.



Note: Changes in the controller protocol or hardware may have occurred since this documentation was created. This may interfere with the functionality of this driver. Therefore, always test and verify the functionality of the application.

Limitations

CODESYS Level 4 is not supported. Maximum block size is 1024.

Protocol Editor Settings

Adding a protocol

To configure the protocol:

- 1. In the Config node double-click Protocols.
- 2. To add a driver, click +: a new line is added.
- 3. Select the protocol from the PLC list.

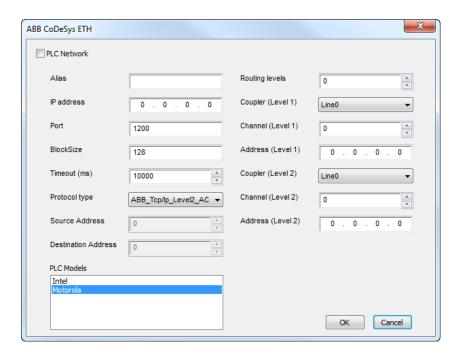
The driver configuration dialog is displayed.

Add a driver in the Protocol editor and select ABB CODESYS ETH from the list of available protocols.

The following protocols type are supported:

- Tcp/lp Level 2 Route
- ABB Tcp/Ip Level 2 Route AC
- Tcp/Ip

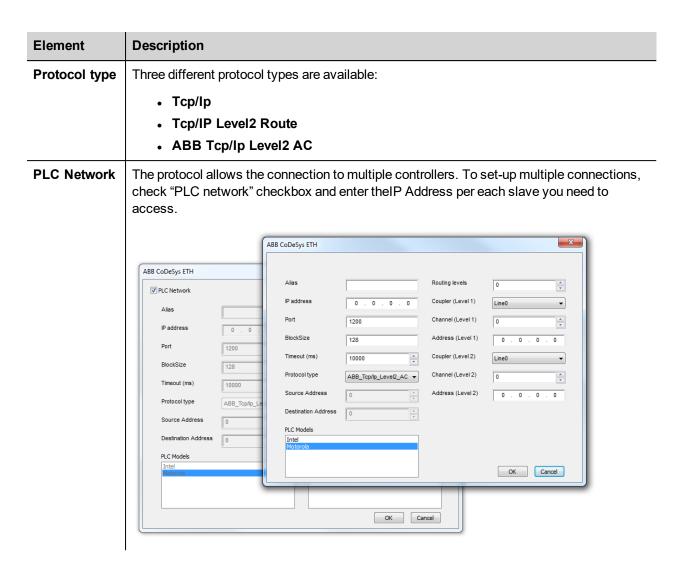
Select protocol type from the Protocol type combo box in the ABB CODESYS ETH dialog.



Some of the parameters of the dialog are common to the different protocol types, others are specific.

The parameters common to the different protocol types are:

Element	Description
Alias	Name identifying nodes in network configurations. The name will be added as a prefix to each tag name imported for each network node.
IP address	Ethernet IP address of the controller
Port	Port number used for the communication. Default value is 1200 for ABB drivers. For AC500 and 3S drivers select port 1201.
BlockSize	The max block size supported by your controller
Timeout	Time delay in milliseconds between two retries in case of missing response from the server device.
PLC Model	Byte order that will be used by the communication driver when sending communication frames to the PLC; Intel is also commonly referred as "little-endian", Motorola as "bigendian"
	Select "Motorola" for AC500.



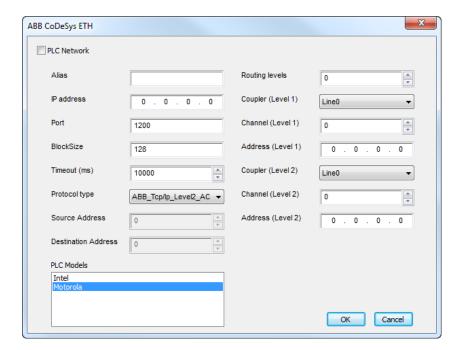
Protocol types

The **Tcp/Ip** protocol type corresponds to the 3S Level 4 driver and does not require additional setup besides the common parameters.



The **Tcp/IP Level2 Route** protocol type corresponds to the standard 3S Level 2 Route driver and requires two additional parameters:

Parameter	Description
Source Address (SrcAdr), Destination	Destination is the node of the PLC and allows the protocol to read variables in a subnetwork. The address is used to read variables when multiple PLCs are connected in a sub-network (serial network) but only one of it has the Ethernet interface.
Address	This is currently not applicable for AC500 PLCs.



The **ABB Tcp/Ip Level2 AC** protocol type implements a specific variation of the standard Level 2 protocol with the additional use of a routing driver. This protocol type is normally used to connect to PLCs via other PLCs acting as gateways.

This protocol type requires the following additional parameters:

- Routing Levels
- Coupler (Level 1)
- Channel (Level 1)
- Address (Level 1)
- Coupler (Level 2)
- Channel (Level 2)
- Address (Level 2)

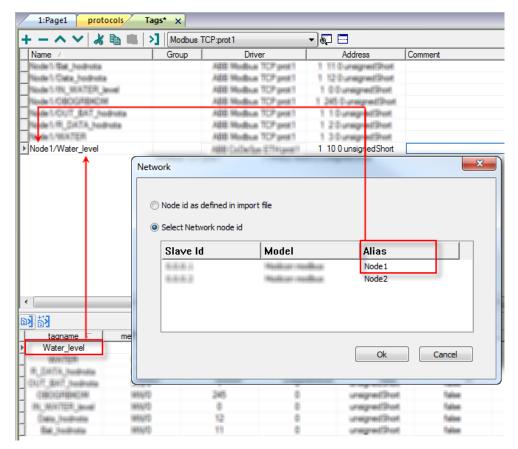
For detailed information see *AC500* and *Control Builder* documentation, chapter *Programming interfaces to the AC500* used by the Control Builder.

Adding an alias name to a protocol

Tag names must be unique at project level, however, the same tag names might need to be used for different controller nodes (for example when the HMI device is connected to two devices running the same application).

When creating a protocol you can add an alias name that will be added to tag names imported for this protocol.

In the example, the connection to a certain controller is assigned the name **Node1**. When tags are imported for this node, all tag names will have the prefix **Node1** making each of them unique at the network/project level.





Note: Aliasing tag names is only available for imported tags. Tags which are added manually in the Tag Editor do not need to have the Alias prefix in the tag name.

The Alias string is attached on the import. If you modify the Alias string after the tag import has been completed, there will be no effect on the names already present in the dictionary. When the Alias string is changed and tags are re-imported, all tags will be re-imported with the new prefix string.

CODESYS Software Settings

When you create the project in CODESYS V2, select **Download symbol file** (Target Settings > General).





Note: ABB CODESYS Ethernet driver supports the automatic symbol file (SDB) upload from the controller; any change in the tag offset due to new compilation on PLC software side does not require a symbol file re-import. The Tag file has to be re-imported only in case of tag renaming or addition of new tags.

Standard Data Types

The import module supports variables of standard data types and user defined data types.

The following are considered as standard data types:

Supported data types

- BOOL
- WORD
- **DWORD**
- INT
- UINT
- UDINT
- DINT
- STRING*
- REAL
- TIME
- DATE & TIME

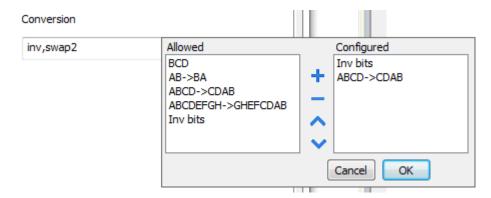
and 1-dimensional ARRAY of the types above. See "Programming concepts" section in the main manual.



Note *: String length for a STRING variable in PLC should be max 80 characters. Declare a STRING variable either with a specified size (str: STRING(35) or default size (str: STRING) which is 80 characters.

Tag Conversion

Conversion to be applied to the tag.



Depending on data type selected, the **Allowed** list shows one or more conversions, listed below.

Value	Description
Inv bits	Invert all the bits of the tag.
	Example: 1001 → 0110 (in binary format) 9 → 6 (in decimal format)
Negate	Set the opposite of the tag value.
	<i>Example:</i> 25.36 → -25.36
AB -> BA	Swap nibbles of a byte.
	Example: 15D4 → 514D (in hexadecimal format) 5588 → 20813 (in decimal format)
ABCD -> CDAB	Swap bytes of a word.
	Example: 9ACC → CC9A (in hexadecimal format) 39628 → 52378 (in decimal format)
ABCDEFGH -> GHEFCDAB	Swap bytes of a double word.
	Example: 32FCFF54 → 54FFFC32 (in hexadecimal format) 855441236 → 1426062386 (in decimal format)

Value	Description
ABCNOP -> OPMDAB	Swap bytes of a long word.
	Example: $142.366 \rightarrow -893553517.588905 \text{ (in decimal format)} \\ 0\ 10000000110\ 000111001011101101100100101101000011100101$
BCD	Separate the byte in two nibbles, and reads them as decimal (from 0 to 9) Example: 23 → 17 (in decimal format) 0001 0111 = 23 0001 = 1 (first nibble) 0111 = 7 (second nibble)

Select the conversion and click on plus button. The selected item will be added on **Configured** list.

If more conversions are configured, they will be applied in order (from top to bottom of **Configured** list).

Use the arrow buttons to order the configured conversions.

Node Override IP

The protocol provides the special data type Node Override IP which allows you to change the IP address of the target controller at runtime.

This memory type is an array of 4 unsigned bytes, one per each byte of the IP address.

The Node Override IP is initialized with the value of the controller IP specified in the project at programming time.

Node Override IP	Modbus operation
0.0.0.0	Communication with the controller is stopped, no request frames are generated anymore.
Different from 0.0.0.0	It is interpreted as node IP override and the target IP address is replaced runtime with the new value.

If the HMI device is connected to a network with more than one controller node, each node has its own Node Override IP variable.



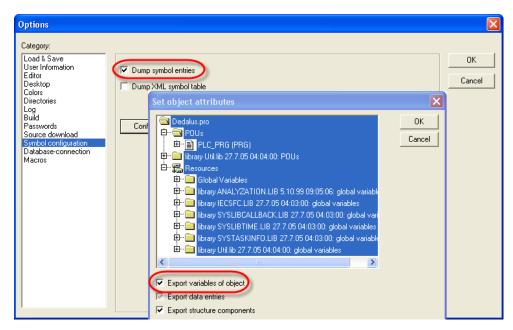
Note: Node Override IP values assigned at runtime are retained through power cycles.



Exporting tags from the controller

When configuring PLC using the manufacturer's configuration software, enable Symbol file (file with .sym extension) creation under the CODESYS programming software:

- 1. In the Project menu, click Options.
- 2. Select Symbol configuration.
- 3. Select Dump symbol entries.
- 4. Click Configure symbol file: the Set object attributes dialog is displayed.
- 5. Select Export variables of object.
- 6. Click OK.



Importing tags

You may import tags from a .sym file exported from a controller. See "My first project" section in the main manual.

Communication status

The current communication status can be displayed using system variables.

See "System Variables" section in the main manual.

Codes supported for this communication driver:

Error	Cause and action
Symbols file not present	Check Symbol file and download again the PLC program
"tag" not present in Symbols files	Check if the Tag is present into the PLC project
Time out on Acknowledge	Controller didn't send acknowledge
Time out on last Acknowledge	Controller didn't send last acknowledge
Time out on data receiving	Controller didn't reply with data
Connection timeout	Device not connected

ABB CODESYS Serial

The ABB CODESYS Serial communication driver has been specifically designed to support communication with Series 500 ABB controllers designed for IEC 61131-3 programming, based on the CODESYS V2.3 system.

Limitations

This protocol does not support AC500 firmware version earlier than V2.0.

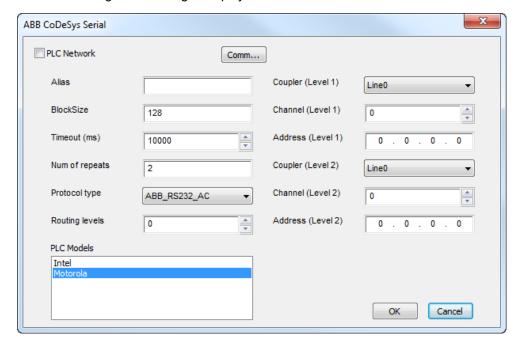
Protocol Editor Settings

Adding a protocol

To configure the protocol:

- 1. In the Config node double-click Protocols.
- 2. To add a driver, click +: a new line is added.
- 3. Select the protocol from the PLC list.

The driver configuration dialog is displayed.



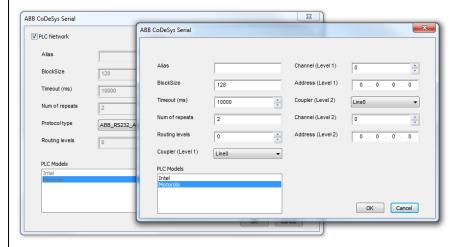
Element	Description	
Alias	Name identifying nodes in network configurations. The name will be added as a prefix to each tag name imported for each network node.	
BlockSize	The max block size supported by your controller (limit is 1024 kB).	
Timeout (ms)	Time delay in milliseconds between two retries in case of missing response from the server device.	
Num of repeats	Number of times a certain message will be sent to the controller before reporting the communication error status.	

Element	Description	
Protocol	Two different protocol types available:	
type	Serial_RS232: corresponds to the standard 3S driver.	
	ABB_RS232_AC: implements a specific variation of the standard Level 2 protocol with the additional use of a routing driver. Normally used to connect to PLCs via other PLCs acting as gateways.	
	The ABB_RS232_AC protocol type requires the proper settings of the following additional parameters:	
	Routing Levels	
	Coupler (Level 1)	
	Channel (Level 1)	
	Address (Level 1)	
	Coupler (Level 2)	
	Channel (Level 2)	
	Address (Level 2)	
	For detailed information see AC500 and Control Builder documentation, chapter Programming interfaces to the AC500 used by the Control Builder.	
PLC Models	The list allows selecting the PLC model you are going to connect to. The selection will influence the data range offset per each data type according to the specific PLC memory resources.	

Element Description

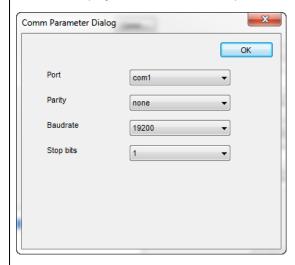
PLC Network

The protocol allows the connection to multiple controllers. To set-up multiple connections, check "PLC network" checkbox and enter the node ID per each slave you need to access.



Comm...

If clicked displays the communication parameters setup dialog.



Element	Description	
Port	Serial port selection.	
	COM1: device PLC port.	
	COM2: computer/printer port.	
Parity, Baudrate, Stop bits	Serial line parameters.	
	Parity must be set to none for AC500.	
Mode	Serial port mode. Available modes:	

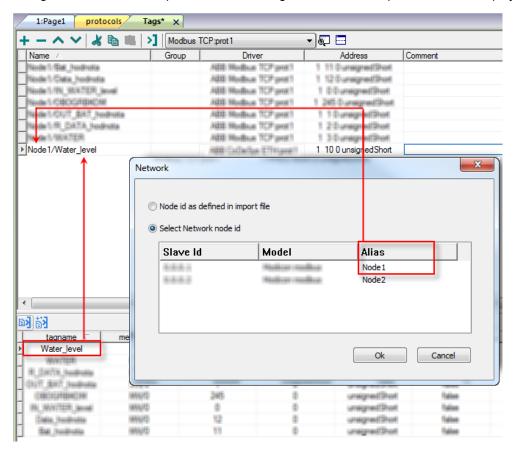
Element	Description	
	Element	Description
		• RS-232
		• RS-485 (2 wires)
		• RS-422 (4 wires)

Adding an alias name to a protocol

Tag names must be unique at project level, however, the same tag names might need to be used for different controller nodes (for example when the HMI device is connected to two devices running the same application).

When creating a protocol you can add an alias name that will be added to tag names imported for this protocol.

In the example, the connection to a certain controller is assigned the name Node1. When tags are imported for this node, all tag names will have the prefix Node1 making each of them unique at the network/project level.



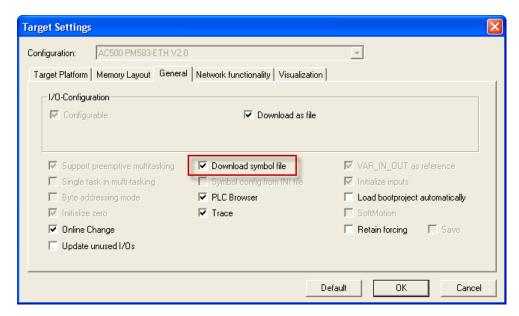


Note: Aliasing tag names is only available for imported tags. Tags which are added manually in the Tag Editor do not need to have the Alias prefix in the tag name.

The Alias string is attached on the import. If you modify the Alias string after the tag import has been completed, there will be no effect on the names already present in the dictionary. When the Alias string is changed and tags are re-imported, all tags will be re-imported with the new prefix string.

CODESYS software settings

When you create the project in CODESYS V2, select **Download symbol file** (Target Settings > General).



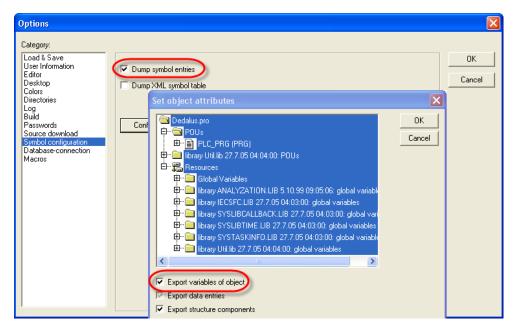


Note: ABB CODESYS Serial driver supports the automatic symbol file (SDB) upload from the controller; any change in the tag offset due to new compilation on PLC software side does not require a symbol file re-import. The Tag file has to be re-imported only in case of tag renaming or addition of new tags.

Exporting tags from the controller

When configuring PLC using the manufacturer's configuration software, enable Symbol file (file with .sym extension) creation under the CODESYS programming software:

- 1. In the Project menu, click Options.
- 2. Select Symbol configuration.
- 3. Select Dump symbol entries.
- 4. Click Configure symbol file: the Set object attributes dialog is displayed.
- 5. Select Export variables of object.
- 6. Click OK.



Importing tags

You may import tags from a .sym file exported from a controller. See "My first project" section in the main manual.

Data types

The import module supports variables of standard data types and user defined data types.

Supported data types

- BOOL
- WORD
- DWORD
- INT
- UINT
- UDINT
- DINT
- STRING*
- REAL
- TIME
- DATE & TIME

and 1-dimensional ARRAY of the types above. See "Programming concepts" section in the main manual.



Note *: String length for a STRING variable in PLC should be max 80 characters. Declare a STRING variable either with a specified size (str: STRING(35) or default size (str: STRING) which is 80 characters.

Unsupported data types

- LWORD
- LINT
- LREAL

Communication status

Current communication status can be displayed using system variables. See "System Variables" section in the main manual.

Codes supported for this communication driver:

Error	Cause and action
Symbols file not present	Check Symbol file and download again the PLC program
"tag" not present in Symbols files	Check if the Tag is present into the PLC project
Time out on Acknowledge	Controller didn't send acknowledge
Time out on last Acknowledge	Controller didn't send last acknowledge
Time out on data receiving	Controller didn't reply with data
Connection timeout	Device not connected

ABB Mint Controller HCP

This communication protocol allows the HMI devices to connect to the ABB motion and servo drive devices using the HCP and HCP2 communication protocols.

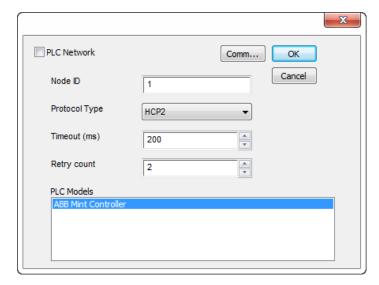
Protocol Editor Settings

Adding a protocol

To configure the protocol:

- 1. In the **Config** node double-click **Protocols**.
- 2. To add a driver, click +: a new line is added.
- 3. Select the protocol from the PLC list.

The driver configuration dialog is displayed.

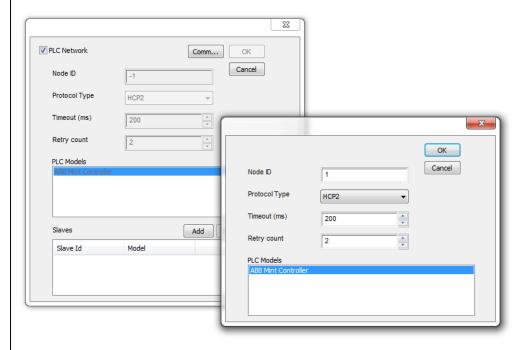


Element	Description
Node ID	Node ID assigned to the controller device.
Protocol Type	Two protocols are available: • HCP • HCP2
Timeout (ms)	Time delay in milliseconds between two retries in case of missing response from the server device.
Retry count	Number of times a certain message will be sent to the controller before reporting the communication error status.
PLC Models	PLC model you are going to connect to.

Element Description

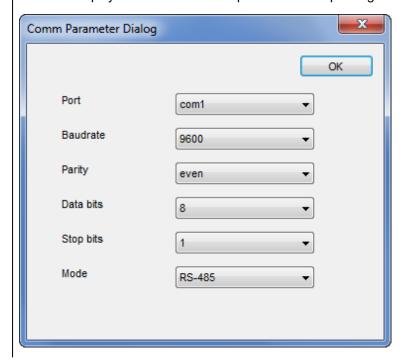
PLC Network

The protocol allows the connection of multiple controllers to one HMI device. To set-up multiple connections, check "PLC network" checkbox and enter the node ID per each slave you need to access.



Comm...

If clicked displays the communication parameters setup dialog.



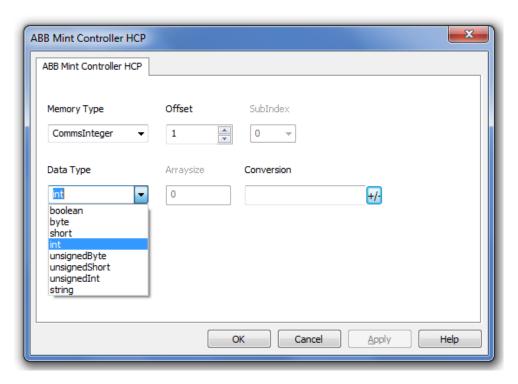
Element	Description	
	Element	Description
	Port	Serial port selection.
		COM1= device PLC port.
		COM2= computer/printer port.
	Baudrate, Parity, Data Bits, Stop bits	Serial line parameters.
	Mode	Serial port mode. Available modes:
		• RS-232.
		• RS-485 (2 wires).
		• RS-422 (4 wires).

Data types

The ABB Mint Controller HCP driver provides the support for two Memory Types which are referring to the same physical memory area in the Mint controller:

- **Comms**: should only be used with floating point values. The Mint program on the ABB controller should use COMMS to access this data.
- CommsInteger: allows a variety of integer-based data types to be selected.

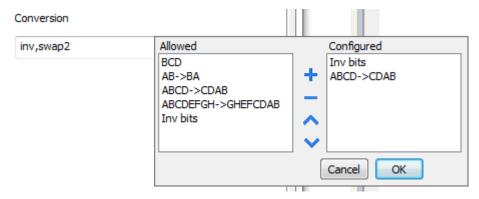
If the Mint controller program uses	then
COMMS keyword for a tag setup to use the Commsinteger memory type	only the bottom 23 bits will be accurate (due to floating point precision of the COMMS keyword).
COMMSINTEGER keyword for a tag setup to use the Commsinteger memory type	the value is precise for the full 32 bits.



See "Programming concepts" section in the main manual.

Tag Conversion

Conversion to be applied to the tag.



Depending on data type selected, the **Allowed** list shows one or more conversions, listed below.

Value	Description
Inv bits	Invert all the bits of the tag.
	Example: $1001 \rightarrow 0110$ (in binary format) $9 \rightarrow 6$ (in decimal format)
Negate	Set the opposite of the tag value.
	Example:

Value	Description
	25.36 → -25.36
AB -> BA	Swap nibbles of a byte.
	Example: 15D4 → 514D (in hexadecimal format) 5588 → 20813 (in decimal format)
ABCD -> CDAB	Swap bytes of a word.
	Example: 9ACC → CC9A (in hexadecimal format) 39628 → 52378 (in decimal format)
ABCDEFGH -> GHEFCDAB	Swap bytes of a double word.
	Example: 32FCFF54 → 54FFFC32 (in hexadecimal format) 855441236 → 1426062386 (in decimal format)
ABCNOP -> OPMDAB	Swap bytes of a long word.
	Example: $142.366 \rightarrow -893553517.588905 \text{ (in decimal format)} \\ 0\ 10000000110\ 000111001011101101100100101101000011100100101$
BCD	Separate the byte in two nibbles, and reads them as decimal (from 0 to 9)
	Example: 23 → 17 (in decimal format) 0001 0111 = 23 0001 = 1 (first nibble) 0111 = 7 (second nibble)

Select the conversion and click on plus button. The selected item will be added on **Configured** list.

If more conversions are configured, they will be applied in order (from top to bottom of **Configured** list).

Use the arrow buttons to order the configured conversions.

Tag Import

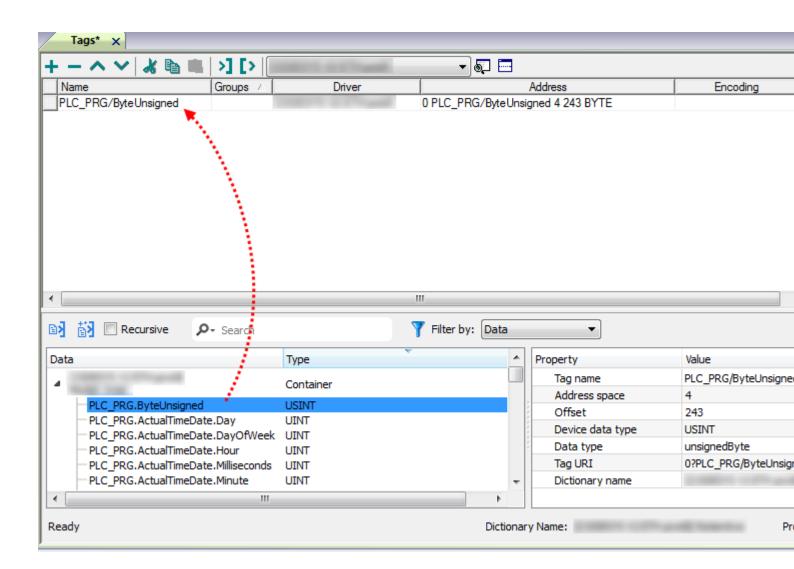
Select the driver in Tag Editor and click on the Import Tags button to start the importer.



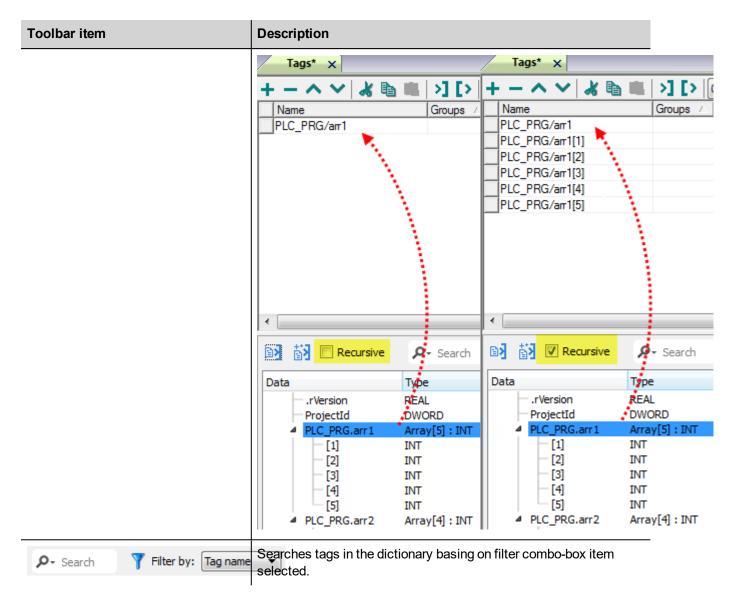
Locate the .xml file exported from Tag Editor and click Open.



Tags included in the symbol file are listed in the tag dictionary. The tag dictionary is displayed at the bottom of the screen.



Toolbar item	Description
K €	Import Tag(s).
	Select tags to be imported and click on this icon to add tags from tag dictionary to the project
€	Update Tag(s).
	Click on this icon to update the tags in the project, due a new dictionary import.
Recursive	Check this box to import all sub-elements of a tag.
	Example of both checked and unchecked result:



Communication status

Current communication status can be displayed using system variables. See "System Variables" section in the main manual.

Codes supported by this communication driver:

Error	Cause	Action
NAK	The controller replies with a not acknowledge.	-
Timeout	A request is not replied within the specified timeout period.	Check if the controller is connected and properly configured to get network access.
Line Error	An error on the communication parameter setup is detected (parity, baud rate, data bits, stop bits).	Check if the communication parameter settings of the controller is compatible with the device communication setup.

Error	Cause	Action
Invalid response	The device did received a response with invalid format or contents from the controller.	Ensure the data programmed in the project are consistent with the controller resources.
General Error	Unidentifiable error. Should never be reported.	Contact technical support.

ABB Modbus RTU

The HMI devices can be connected to a Modbus network as the network master using this driver.

This specific implementation of the Modbus RTU driver provides easy handling of the connections to ABB controllers providing specific support for PLC models and tag import facilities.

Implementation details

The ABB Modbus RTU implementation supports only a subset of the Modbus standard RTU function codes.

Code	Function	Description
01	Read Coil Status	Reads multiple bits in the device Coil area
02	Read Input Status	Read the ON/OFF status of the discrete inputs (1x reference) in the slave
03	Read Holding Registers	Read multiple Registers
04	Read Input Registers	Reads the binary contents of input registers (3x reference) in the slave
05	Force Single Coil	Forces a single Coil to either ON or OFF
06	Preset Single Register	Presets a value in a Register
16	Preset Multiple Registers	Presets value in multiple Registers



Note: Communication speed with controllers is supported up to 115200 baud.



Note: Floating point data format is IEEE standard compliant.

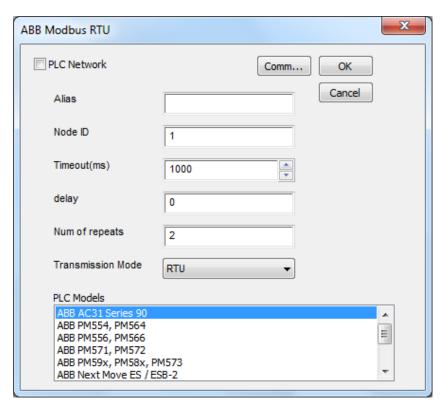
Protocol Editor Settings

Adding a protocol

To configure the protocol:

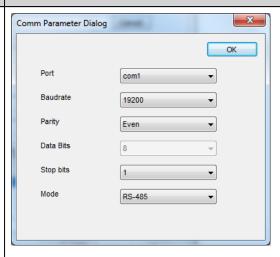
- 1. In the Config node double-click Protocols.
- 2. To add a driver, click +: a new line is added.
- 3. Select the protocol from the PLC list.

The driver configuration dialog is displayed.



Element	Description	
Alias	Name identifying nodes in network configurations. The name will be added as a prefix to each tag name imported for each network node.	
Node ID	Modbus node of the slave device.	
Timeout (ms)	Time delay in milliseconds between two retries in case of missing response from the server device.	
delay	Time delay in milliseconds between the end of the last received frame and the starting of a new request. If set to 0, the new request will be issued as soon as the internal system is able to reschedule it.	
Num of repeats	Number of times a certain message will be sent to the controller before reporting the communication error status.	
Transmission Mode	RTU: use RTU mode ASCII: use ASCII mode Note: When PLC network is active, all nodes will be configured with the same Transmission Mode.	
PLC Models	PLC model you are going to connect to. The selection influences the data range offset per each data type according to the specific PLC memory resources.	
Comm	If clicked displays the communication parameters setup dialog.	

Element Description



Element	Parameter
Port	Serial port selection.
	COM1: device PLC port.
	COM2: computer/printer port.
Baudrate, Parity, Data Bits, Stop bits	Serial line parameters.
Mode	Serial port mode. Available modes:
	• RS-232.
	• RS-485 (2 wires).
	• RS-422 (4 wires).

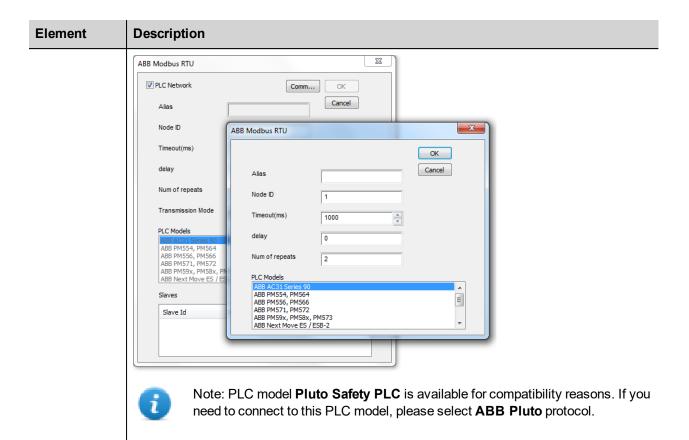
When using the controllers:

- ABB NextMove ES / ESB-2
- ABB e100 Motion Product
- ABB e150 Motion Product

make sure that Parity has been set to "None"

PLC Network

The protocol allows the connection of multiple controllers to one operator panel. PLC Network must be selected to enable multiple connections.

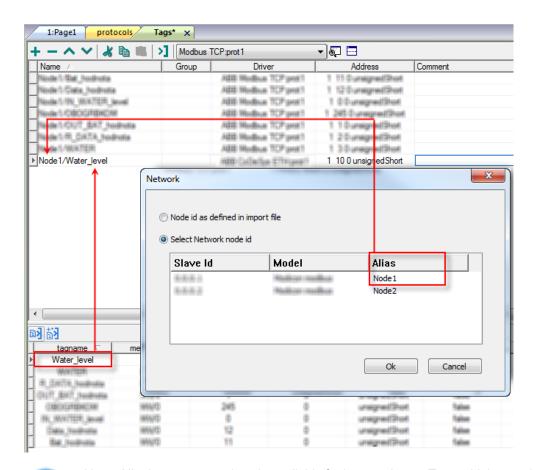


Adding an alias name to a protocol

Tag names must be unique at project level, however, the same tag names might need to be used for different controller nodes (for example when the HMI device is connected to two devices running the same application).

When creating a protocol you can add an alias name that will be added to tag names imported for this protocol.

In the example, the connection to a certain controller is assigned the name **Node1**. When tags are imported for this node, all tag names will have the prefix **Node1** making each of them unique at the network/project level.





Note: Aliasing tag names is only available for imported tags. Tags which are added manually in the Tag Editor do not need to have the Alias prefix in the tag name.

The Alias string is attached on the import. If you modify the Alias string after the tag import has been completed, there will be no effect on the names already present in the dictionary. When the Alias string is changed and tags are re-imported, all tags will be re-imported with the new prefix string.

Node Override ID (master devices)

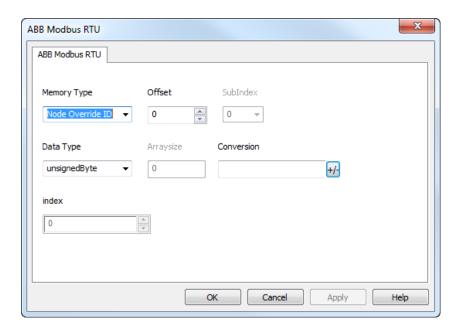
The protocol provides the special data type Node Override ID which allows you to change the node ID of the target controller at runtime. This memory type is an unsigned byte.

The node Override ID is initialized with the value of the node ID specified in the project at programming time.

Node Override ID	Modbus operation
0	Communication with the controller is stopped. In case of write operation, the request will be transmitted without waiting for a reply.
1 to 254	It is interpreted as the value of the new node ID and is replaced for runtime operation.
255	Communication with the controller is stopped; no request messages are generated.



Note: Node Override ID value assigned at runtime is retained through power cycles.

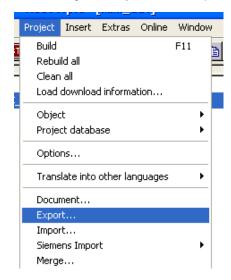


Exporting tags from a controller

The ABB controllers programming supports tag export in .exp format.

To export tags:

Select Project> Export...: an .exp file will be created.



Importing tags

You may import tags from an .exp file exported from a controller. See "My first project" section in the main manual.

Communication status

Current communication status can be displayed using System Variables. See "System Variables" section in the main manual.

Codes supported for this communication driver:

Error	Cause	Action
NAK	The controller replies with a not acknowledge.	-
Timeout	A request is not replied within the specified timeout period.	Check if the controller is connected and properly configured to get network access.
Line Error	An error on the communication parameter setup is detected (parity, baud rate, data bits, stop bits).	Check if the communication parameter settings of the controller is compatible with the device communication setup.
Invalid response	The device did received a response with invalid format or contents from the controller.	Ensure the data programmed in the project are consistent with the controller resources.
General Error	Unidentifiable error. Should never be reported.	Contact technical support.

ABB Modbus TCP

ABB Modbus TCP driver provides easy handling of the connection to the ABB controllers providing specific supports for PLC models and tag import facilities.

Various Modbus TCP-capable devices can be connected to the HMI device. To set-up your Modbus TCP device, please refer to the documentation you have received with the device.

The implementation of the protocol operates as a Modbus TCP client.

Implementation details

The ABB Modbus TCP supports only a subset of the standard Modbus TCP function codes.

Code	Function	Description
01	Read Coil Status	Reads multiple bits in the device Coil area
02	Read Input Status	Read the ON/OFF status of the discrete inputs (1x reference) in the slave
03	Read Holding Registers	Read multiple Registers
04	Read Input Registers	Reads the binary contents of input registers (3x reference) in the slave
05	Force Single Coil	Forces a single Coil to either ON or OFF
06	Preset Single Register*	Presets a value in a Register
16	Preset Multiple Registers*	Presets value in multiple Registers

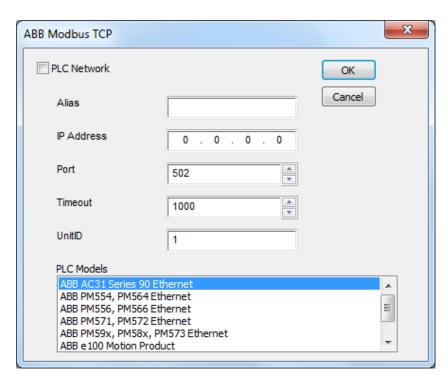
Protocol Editor Settings

Adding a protocol

To configure the protocol:

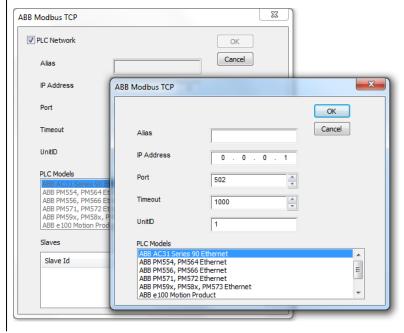
- 1. In the Config node double-click Protocols.
- 2. To add a driver, click +: a new line is added.
- 3. Select the protocol from the PLC list.

The driver configuration dialog is displayed.



Element	Description
Alias	Name identifying nodes in network configurations. The name will be added as a prefix to each tag name imported for each network node.
IP Address	Ethernet IP address of the controller.
Port	Port number used by the Modbus TCP driver. The default value can be changed when the communication goes through routers or Internet gateways where the default port number is already in use.
Timeout	Time delay in milliseconds between two retries in case of missing response from the server device.
UnitID	Usually used when communicating over Ethernet-to-serial gateways and then interpreted as the Slave ID. This value is simply copied into the Unit Identifier field of the Modbus TCP communication frame. This is rarely used and in most cases can be left zero.

Element	Description
PLC Models	PLC model you are going to connect to. The selection influences the data range offset per each data type according to the specific PLC memory resources.
PLC Network	IP address for all controllers in multiple connections. PLC Network check box must be selected to enable multiple connections.

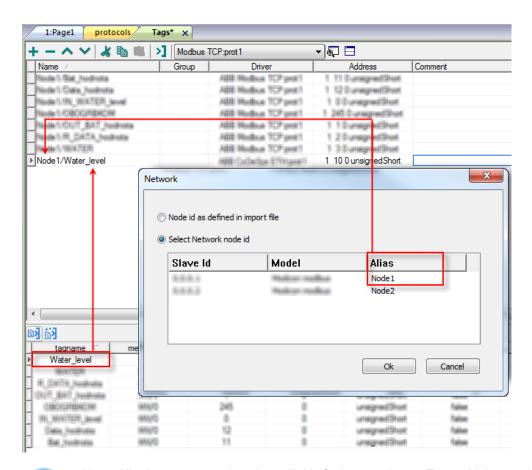


Adding an alias name to a protocol

Tag names must be unique at project level, however, the same tag names might need to be used for different controller nodes (for example when the HMI device is connected to two devices running the same application).

When creating a protocol you can add an alias name that will be added to tag names imported for this protocol.

In the example, the connection to a certain controller is assigned the name **Node1**. When tags are imported for this node, all tag names will have the prefix **Node1** making each of them unique at the network/project level.





Note: Aliasing tag names is only available for imported tags. Tags which are added manually in the Tag Editor do not need to have the Alias prefix in the tag name.

The Alias string is attached on the import. If you modify the Alias string after the tag import has been completed, there will be no effect on the names already present in the dictionary. When the Alias string is changed and tags are re-imported, all tags will be re-imported with the new prefix string.

Node Override ID (master devices)

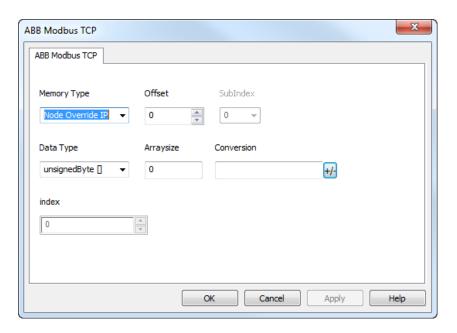
The protocol provides the special data type Node Override ID which allows you to change the node ID of the target controller at runtime. This memory type is an unsigned byte.

The node Override ID is initialized with the value of the node ID specified in the project at programming time.

Node Override ID	Modbus operation
0	Communication with the controller is stopped. In case of write operation, the request will be transmitted without waiting for a reply.
1 to 254	It is interpreted as the value of the new node ID and is replaced for runtime operation.
255	Communication with the controller is stopped; no request messages are generated.



Note: Node Override ID value assigned at runtime is retained through power cycles.

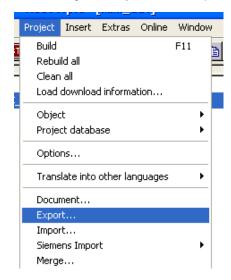


Exporting tags from the controller

The ABB controllers programming supports tag export in .exp format.

To export tags:

Select Project> Export...: an .exp file will be created.



Importing tags

You may import tags from an .exp file exported from a controller. See "My first project" section in the main manual.

Communication status

Current communication status can be displayed using system variables. See "System Variables" section in the main manual.

Codes supported for this communication driver:

Error	Cause	Action
NAK	The controller replies with a not acknowledge.	-
Timeout	A request is not replied within the specified timeout period.	Check if the controller is connected and properly configured to get network access.
Invalid response	The device did received a response with invalid format or contents from the controller.	Check if the data programmed in the project are consistent with the controller resources.
General Error	Unidentifiable error.	Contact technical support.

ABB Pluto

The HMI devices can be connected to a Modbus network as the network master using this generic driver.

This specific implementation of the Modbus RTU driver provides easy handling of the connections to the ABB controllers providing specific support for ABB Pluto Safety PLC and tag import facilities.

Implementation details

This Modbus RTU implementation supports only a subset of the standard Modbus function codes.

Code	Function	Description
01	Read Coil Status	Reads multiple bits in the device Coil area
02	Read Input Status	Read the ON/OFF status of the discrete inputs (1x reference) in the slave
03	Read Holding Registers	Read multiple Registers
04	Read Input Registers	Reads the binary contents of input registers (3x reference) in the slave
05	Force Single Coil	Forces a single Coil to either ON or OFF
06	Preset Single Register	Presets a value in a Register
16	Preset Multiple Registers	Presets value in multiple Registers



Note: Communication speed with controllers is supported up to 115200 baud.



Note: Floating point data format is IEEE standard compliant.

Protocol Editor Settings

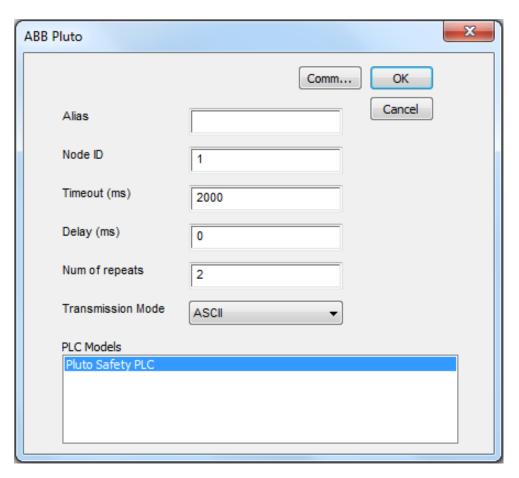
Adding a protocol

To configure the protocol:

- 1. In the **Config** node double-click **Protocols**.
- 2. To add a driver, click +: a new line is added.
- 3. Select the protocol from the PLC list.

The driver configuration dialog is displayed.

The driver configuration dialog is shown in the following figure.

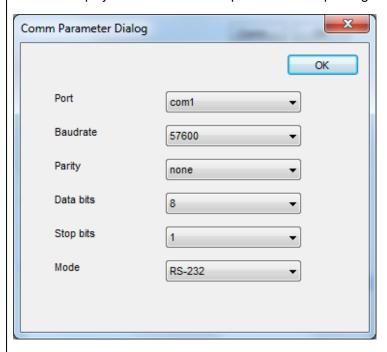


Element	Description	
Alias	Name identifying nodes in network configurations. The name will be added as a prefix to each tag name imported for each network node.	
Node ID	Modbus node of the slave device.	
Timeout (ms)	Time delay in milliseconds between two retries in case of missing response from the slave device.	
Delay (ms)	Time delay in milliseconds between the end of the last received frame and the starting of a new request. If set to 0, the new request will be issued as soon as the internal system is able to reschedule it.	
Num of repeats	Number of times a certain message will be sent to the controller before reporting the communication error status. When set to 1 the panel will report the communication error if the response to the first	
	request packet is not correct.	
Transmission Mode	RTU: use RTU mode ASCII: use ASCII mode	

Element	Description	
PLC Models	PLC model you are going to connect to. The selection influences the data range offset per each data type according to the specific PLC memory resources.	
Comm	If clicked displays the communication parameters setup dialog	

Comm...

If clicked displays the communication parameters setup dialog.



Element	Description
Port	Serial port selection.
	COM1: device PLC port.
	COM2: computer/printer port (if available)
Baudrate, Parity, Data bits, Stop bits	Serial line parameters.
Mode	Serial port mode. Available modes:
	• RS-232.
	• RS-485 (2 wires).
	• RS-422 (4 wires).

Node Override ID (master devices)

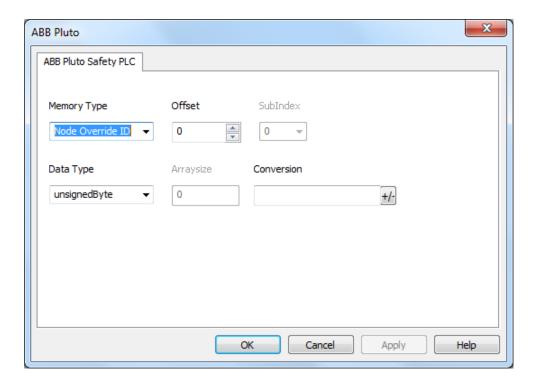
The protocol provides the special data type Node Override ID which allows you to change the node ID of the target controller at runtime. This memory type is an unsigned byte.

The node Override ID is initialized with the value of the node ID specified in the project at programming time.

Node Override ID	Modbus operation
0	Communication with the controller is stopped. In case of write operation, the request will be transmitted without waiting for a reply.
1 to 254	It is interpreted as the value of the new node ID and is replaced for runtime operation.
255	Communication with the controller is stopped; no request messages are generated.



Note: Node Override ID value assigned at runtime is retained through power cycles.

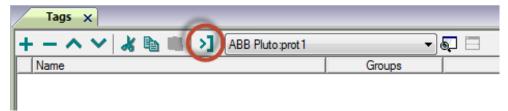


Tag import

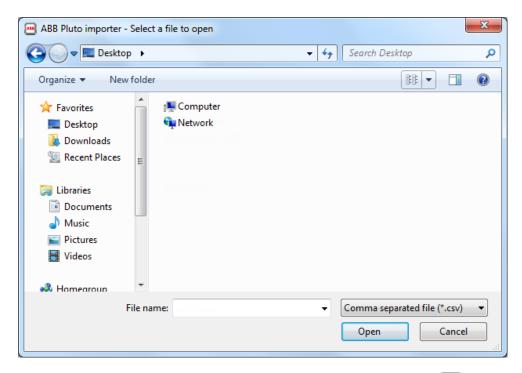
ABB Pluto driver supports tag import.

The ABB Pluto Safety PLC programming suite allows to export tags in .csv format.

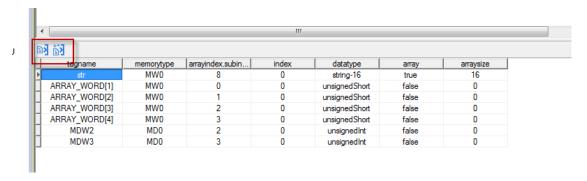
- 1. In the Tag Editor select the driver.
- 2. Click the **Import Tags** button to start the import.



3. Locate the .csv file and confirm.



4. To import tags, select one or more tags in the .csv file and click the Import tag button: tags are copied to the project.



See "My first project" section in the main manual.

Communication status

Current communication status can be displayed using System Variables. See "System Variables" section in the main manual.

Codes supported for this communication driver:

Error	Cause	Action
NAK	The controller replies with a not acknowledge.	-
Timeout	A request is not replied within the specified timeout period.	Check if the controller is connected and properly configured to get network access.
Line Error	An error on the communication parameter setup is detected (parity, baud rate, data bits, stop	Check if the communication parameter settings of the controller is compatible with the device communication

Error	Cause	Action
	bits).	setup.
Invalid response	The device did received a response with invalid format or contents from the controller.	Ensure the data programmed in the project are consistent with the controller resources.
General Error	Unidentifiable error. Should never be reported.	Contact technical support.

BACnet

The BACnet communication driver has been designed to connect HMI devices to BACnet networks and supports IP and MS/TP communication.

The HMI device operates as a BACnet device.

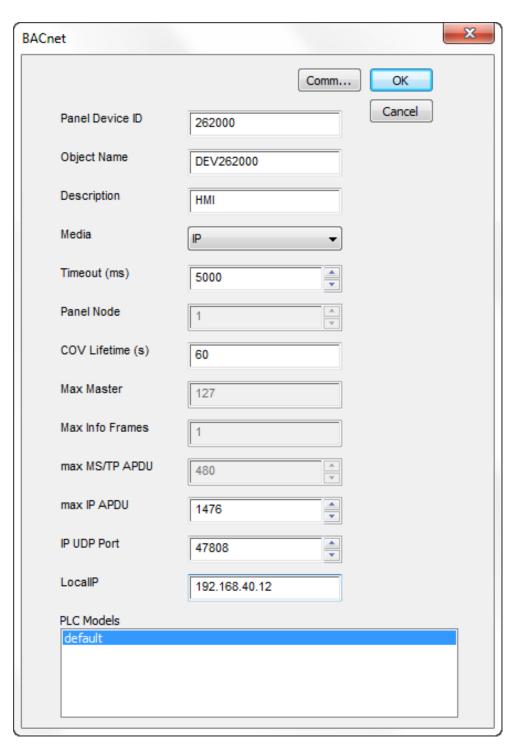
Protocol Editor Settings

Adding a protocol

To configure the protocol:

- 1. In the **Config** node double-click **Protocols**.
- 2. To add a driver, click +: a new line is added.
- 3. Select the protocol from the PLC list.

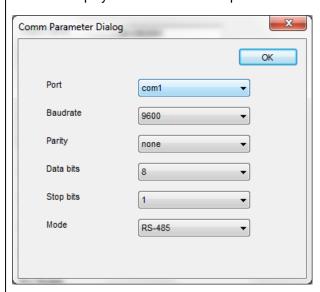
The driver configuration dialog is displayed.



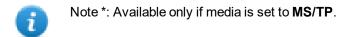
Element	Description
Panel Device ID	Identifies the HMI device in the network.
Object Name	BACnet Object Name for the HMI device.
Description	HMI device description, for documentation purposes.
Media	Type of communication of the protocol.

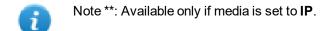
Element	Description
	MS/TP: Master-Slave/Token-Passing communication (RS-485).
	IP: based on standard UDP/IP communication.
Timeout (ms)	Time delay in milliseconds between two retries in case of missing response from the BACnet device.
Panel Node *	MS/TP address. Physical device address on the link; it is not passed through routers.
COV Lifetime (s)	Desired lifetime of the subscription in seconds before the it shall be automatically cancelled A value of zero indicates an indefinite lifetime, without automatic cancellation.
Max Master *	Highest allowable address for master nodes. Must be less than or equal to 127.
Max Info Frames *	Maximum number of information frames the node may send before it must pass the token. Max Info Frames may have different values on different nodes and may be used to allocate more or less of the available link bandwidth to particular nodes.
Max MS/TP APDU *	Maximum length of APDU (Application Layer Protocol Data Unit), which means the actual packet length on BACnet network. This value cannot exceed 480 (default value).
Max IP APDU **	Maximum length of APDU (Application Layer Protocol Data Unit), which means the actual packet length on BACnet network. This value cannot exceed 1476 (default value).
IP UDP Port **	Port number for IP communication.
Local IP **	IP Address of the network adapter to use for protocol. Not required if the device has only one Ethernet adapter.

Element Description PLC Models Reserved for future use. Comm... * If clicked displays the communication parameters setup dialog.



Element	Description
Port	Communication port.
Baudrate, Parity, Data bits, Stop bits	Communication parameters.
Mode	Communication mode. Available modes:
	• RS-232
	• RS-485
	• RS-422

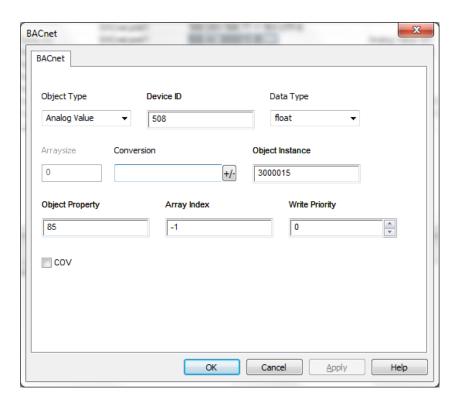




Tag Editor Settings

Path: ProjectView> Config > double-click Tags

- 1. To add a tag, click +: a new line is added.
- 2. Select BACnet from the Driver list: the tag definition dialog is displayed.



Elemen t	Description
Object Type	Type of BACnet object to be referenced. Available object types: Device Analog Input Analog Output Analog Value Binary Input Binary Output Binary Value Multi-state Input Multi-state Output Multi-state Value Integer Value Large Analog Value Large Analog Value
Device ID	ID of the device containing the object.
Data Type	Data type for display presentation. Available data types: • boolean

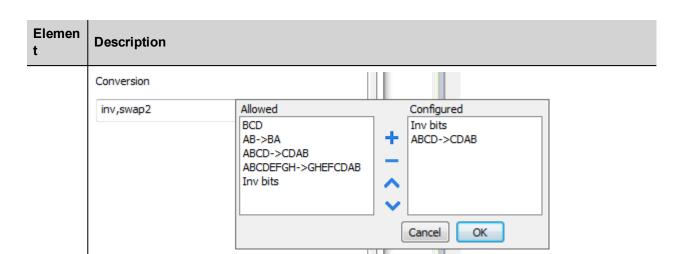
Elemen	Description		
	 int unsignedInt float double string binary boolean[] These data types are data t The equivalence with BACr 		
	BACnet data type	Software data type	Notes
	BOOLEAN	Boolean	-
	INTEGER	Int	-
	UNSIGNED_INTEGER	unsignedInt	-
	REAL	Float	-
	BIT_STRING	boolean-x	x = size
	CHARACTER_ STRING	string-x	x = size
	OCTET_STRING	binary-x	x = size
	DATE	int or unsignedInt	-
	TIME	int or unsignedInt	-
	BACnetObjectIdentifier	int or unsignedInt	Use conversions instance and objType for proper display

Arraysi ze

Array size for the variable.

Conver sion

Conversion to be applied to the tag.



Depending on data type selected, the **Allowed** list shows one or more conversions, listed below.

Value	Description
Inv bits	Invert all the bits of the tag.
	Example: 1001 \rightarrow 0110 (in binary format) $9 \rightarrow 6$ (in decimal format)
Negate	Set the opposite of the tag value.
	Example: 25.36 → -25.36
AB -> BA	Swap nibbles of a byte.
	Example: 15D4 → 514D (in hexadecimal format) 5588 → 20813 (in decimal format)
ABCD -> CDAB	Swap bytes of a word.
	Example: 9ACC → CC9A (in hexadecimal format) 39628 → 52378 (in decimal format)
ABCDEFGH ->	Swap bytes of a double word.
GHEFCDAB	Example: 32FCFF54 → 54FFFC32 (in hexadecimal format) 855441236 → 1426062386 (in decimal format)
ABCNOP ->	Swap bytes of a long word.
OPMDAB	Example: 142.366 → -893553517.588905 (in decimal format) 0 10000000110

Elemen t	Description							
	Value		Description	n				
			→ 1 1000001	1100 001010			0011100101011	
	BCD		Separate th	ne byte i	n two nibbles,	and rea	ds them as deci	mal (from 0 to 9)
			Example: 23 → 17 (in 0001 0111 0001 = 1 (fi 0111 = 7 (s	= 23 rst nibb	le)			
	Select the co	nversior	and click on	plus but	ton. The selec	ted iten	n will be added o	n Configured
	If more conve	ersions a	ire configured	, they w	ill be applied ir	order (1	from top to botto	m of Configured
	Use the arrov	v buttons	s to order the	configur	ed conversion	S.		
Object Instanc e	BACnet ID of	the obje	ect to be refere	enced.				
Object Propert y	most standar	d objects	s).		ced (example:		ue 85 means <i>pr</i> e	sent-value for
	Property	Val ue	Property	Val ue	Property	Val ue	Property	Val ue
	accepted- modes	175	effective- period	32	max-info- frames	63	reason-for- halt	100
	acked- transitions	0	elapsed- active- time	33	max- master	64	recipient-list	102
	ack- required	1	error-limit	34	max-pres- value	65	records- since- notification	140
	action	2	event- enable	35	max- segment	167	record-count	141

Elemen

Description

Property	Property		Val ue	Property	Val ue	Property	Val ue	
				s- accepted				
action-text	3	event- state	36	member- of	159	reliability	103	
active-text	4	event- time- stamps	130	minimum- off-time	66	relinquish- default	104	
active-vt- sessions	5	event-type	37	minimum- on-time	67	required	105	
active-cov- subscriptio ns	152	event- parameter s	83	minimum- output	68	resolution	106	
adjust- value	176	exception- schedule	38	minimum- value	136	scale	187	
alarm-value	6	fault- values	40	minimum- value- timestam p	150	scale-factor	188	
alarm- values	7	feedback- value			min-pres- value	69	schedule- default	174
all	8	file- access- method			mode	160	segmentatio n-supported	107
all-writes- successful	9	file-size	42	model- name	70	setpoint	108	
apdu- segment- timeout	10	file-type	43	modificati on-date	71	setpoint- reference	109	
apdu- timeout	11	firmware- revision	44	notificatio n-class	17	slave- address- binding	171	
application- software- version	12	high-limit	45	notificatio n- threshold	137	setting	162	

Elemen t	Description							
	Property	Val ue	Property	Val ue	Property	Val ue	Property	Val ue
	archive	13	inactive- text	46	notify- type	72	silenced	163
	attempted- samples	124	in-process	47	number- of-APDU- retries	73	start-time	142
	auto-slave- discovery	169	input- reference	181	number- of-states	74	state-text	110
	average- value	125	instance- of	48	object- identifier	75	status-flags	111
	backup- failure- timeout	153	integral- constant	49	object-list	76	stop-time	143
	bias	14	integral- constant- units	50	object- name	77	stop-when- full	144
	buffer-size	126	last-notify- record	173	object- property- reference	78	system- status	112
	change-of- state-count	15	last- restore- time	157	object- type	79	time-delay	113
	change-of- state-time	16	life-safety- alarm- values	166	operation- expected	161	time-of- active-time- reset	114
	client-cov- increment	127	limit- enable	52	optional	80	time-of- state-count- reset	115
	configurati on-files	154	limit- monitorin g-interval	182	out-of- service	81	time- synchronizat ion- recipients	116
	controlled- variable- reference	19	list-of- group- members	53	output- units	82	total-record- count	145

Elemen

Description

Property	Val ue	Property	Val ue	Property	Val ue	Property	Val ue
controlled- variable- units	20	list-of- object- property- references	54	polarity	84	tracking- value	164
controlled- variable- value	21	list-of- session- keys	55	prescale	185	units	117
count	177	local-date	56	present- value	85	update- interval	118
count- before- change	178	local-time	57	priority	86	update-time	189
count- change- time	179	location	58	pulse-rate	186	utc-offset	119
cov- increment	22	log-buffer	131	priority- array	87	valid- samples	146
cov-period	180	log- device- object- property	132	priority- for-writing	88	value-before- change	190
cov- resubscript ion-interval	128	log-enable	133	process- identifier	89	value-set	191
database- revision	155	log- interval	134	profile- name	168	value- change-time	192
date-list	23	logging- object	183	program- change	90	variance- value	151
daylight- savings- status	24	logging- record	184	program- location	91	vendor- identifier	120
deadband	25	low-limit	59	program- state	92	vendor-name	121
derivative- constant	26	maintenan ce-	158	proportion al-	93	vt-classes- supported	122

Elemen t	Description							
	Property	Val ue	Property	Val ue	Property	Val ue	Property	Val ue
			required		constant			
	derivative- constant- units	27	manipulat ed- variable- reference	60	proportion al- constant- units	94	weekly- schedule	123
	description	28	manual- slave- address- binding	170	protocol- object- types- supported	96	window- interval	147
	description- of-halt	29	maximum- output	61	protocol- revision	139	window- samples	148
	device- address- binding	30	maximum- value	135	protocol- services- supported	97	zone- members	165
	device-type	31	maximum- value- timestamp	149	protocol- version	98		
	direct- reading	156	max-apdu- length- accepted	62	read-only	99		

Index

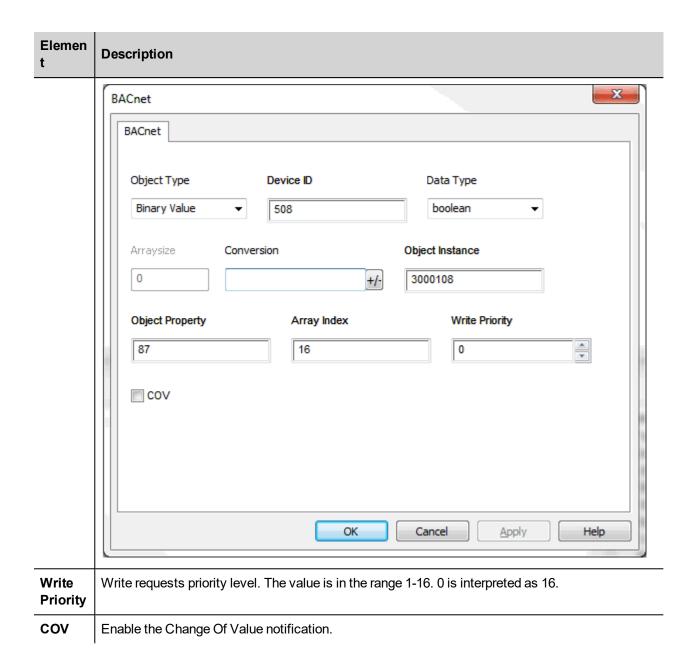
Index for subscribing elements in BACnet arrays.

- -1 means read all elements
- 0 to n means read the specified element

Priority Array example

To read a priority array object it is necessary to set **Object Property = 87** and **Array Index** has to refer to the priority item to be read.

The following figure shows how to read the 16th item of a priority array.



Clear/Set Priority

The system offers actions for a more flexible handling of Write Priority.

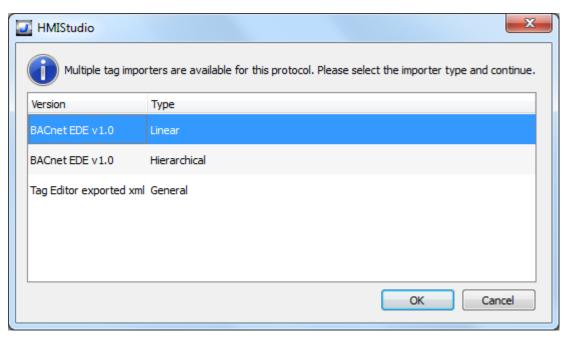
Action	Description	
BACnetClearPriority	Clears the priority array at the position associated to the BACnet tag passed as parameter.	
	This action has immediate effect on the BACnet device.	
BACnetClearAllPriorities	Clears all positions in the priority array.	
	This action has immediate effect on the BACnet device.	
BACnetSetPriority	Overrides the Write Priority value configured in the BACnet tag definition.	
	This action has two parameters:	
	TagName: name of the BACnet tag.	
	TagPriority: new value of Write Priority for the BACnet tag passed as parameter.	
	This action only overrides the value of Write Priority in the BACnet tag definition and does not perform any communication with the BACnet device. Any write command that will be performed to the Present Value property of the BACnet device identified by the tag, will be performed using the new Write Priority value.	
	The priority value will be valid until:	
	A new call to the BACnetSetPriority action changes it.	
	 The HMI device is restarted. The value of WritePriority defined in the project is valid in this case. 	

Tag Import

Select the driver in Tag Editor and click on the **Import Tags** button to start the importer.



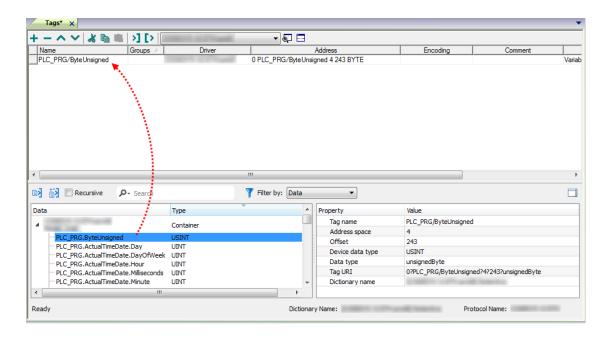
The following dialog shows which importer type can be selected.



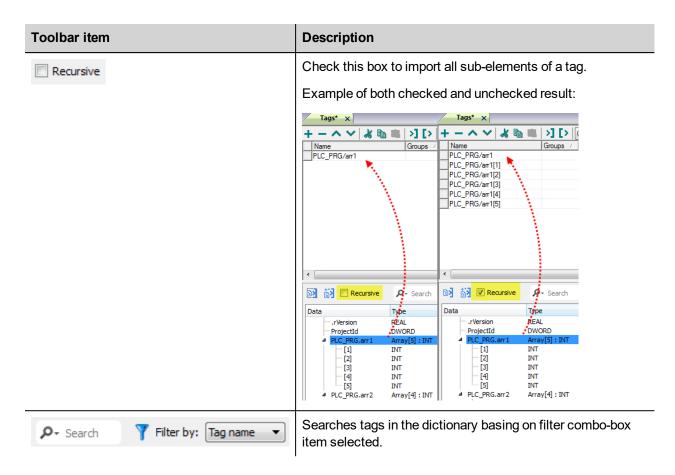
Importer	Description
BACnet EDE v1.0 Linear	Requires a .csv file.
	All variables will be displayed at the same level.
BACnet EDE v1.0	Requires a .csv file.
Hierarchical	All variables will be displayed according to BACnet EDE Hierarchical view.
Tag Editor exported xml	Select this importer to read a generic XML file exported from Tag Editor by appropriate button.
	1:Page1

Once the importer has been selected, locate the symbol file and click **Open**.

Tags included in the symbol file are listed in the tag dictionary. The tag dictionary is displayed at the bottom of the screen.



Toolbar item	Description
E Kal	Import Tag(s).
	Select tags to be imported and click on this icon to add tags from tag dictionary to the project
K	Update Tag(s).
	Click on this icon to update the tags in the project, due a new dictionary import.



DEVICE Object Properties

A BACnet network scanner can detect properties when exploring the network and obtaining data from HMI device.

This are the supported DEVICE object properties:

Property	Description
Object_Identifier	BACnetObjectIdentifier
Object_Name	CharacterString
Object_Type	BACnetObjectType
System_Status	BACnetDeviceStatus
Vendor_Name	CharacterString
Vendor_Identifier	Unsigned16
Model_Name	CharacterString
Firmware_Revision	CharacterString
Application_Software_Version	CharacterString
Protocol_Version	Unsigned

Property	Description
Protocol_Revision	Unsigned
Protocol_Services_Supported	BACnetServicesSupported
Protocol_Object_Types_Supported	BACnetObjectTypesSupported
Object_List	BACnetARRAY[N]of BACnetObjectIdentifier
Max_APDU_Length_Accepted	Unsigned
Segmentation_Supported	BACnetSegmentation
APDU_Timeout	Unsigned
Number_Of_APDU_Retries	Unsigned
Device_Address_Binding	List of BACnetAddressBinding
Database_Revision	Unsigned

Communication status

Current communication status can be displayed using system variables. See "System Variables" section in the main manual.

Codes supported by this communication driver:

Error	Cause
Cannot bind to the device_id	Cannot establish communication with the Device ID provided for this tag.
Cannot read the property data type	The type of the property to write cannot be determined.
write conversion error	A conversion associated to this tag has failed.
Cannot write ICOM type BACnet type	A datatype selected for this tag is not compatible with the BACnet property to set.
Timeout on COV subscription	A request for COV subscription for this tag has timed out.
Timeout on waiting COV update	A COV notification has not been received for this tag whithin timeout.
Can't get COV for this property	The selected property for COV notification is unsupported.
datagramItem conversion error	A conversion associated to a tag that is part of a datagram has failed.
Timeout waiting on response	No response for a request of read or write property within timeout.
datagram element, no data available	No data available for a tag that is part of datagram.

Error	Cause
datagram element, Unsupported BACnet data type	Read datagram element is of unsupported BACnet type.
datagram element, can't convert BACnet type to	A Data Type selected for a tag which is part of a datagram is not compatible with the BACnet property to read.
No data in response	No data available for a tag.
Datagram element 'element_ URI' error: 'error_class': error_code	The reading of indicated datagram element 'element_URI' was reported as error. The error descriptions error_class and error_code are included in the message.
datagram object does not match	The object of the received datagram item does not match the asked object.
datagram property does not match	The property of the received datagram item does not match the asked property.
BACnet abort: reason_of abort	BACnet abort message was received. The reason of abort is given.
BACnet reject: reason_of_ rejection	BACnet reject message was received. The reason of rejection is given.
BACnet error: error_class: error_code	BACnet error message was received. The error description is given as combination of error_class and error_code .
parameter 'parameter_name' out of range	The protocol parameter parameter_name value is out of range.

CODESYS V2 Ethernet

CODESYS V2 communication driver for Ethernet supports communication with controllers based on the CODESYS V2.3 version.

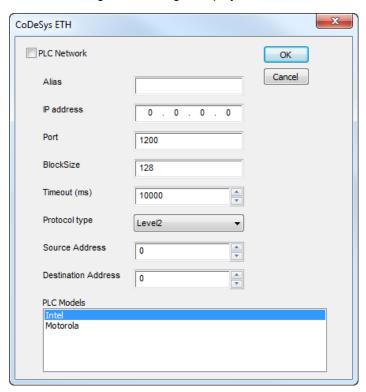
Protocol Editor settings

Adding a protocol

To configure the protocol:

- 1. In the Config node double-click Protocols.
- 2. To add a driver, click +: a new line is added.
- 3. Select the protocol from the PLC list.

The driver configuration dialog is displayed.

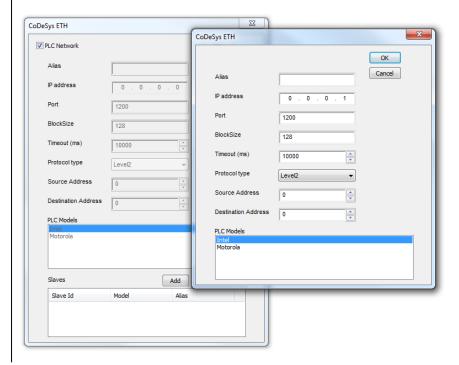


Element	Description
Alias	Name identifying nodes in network configurations. The name will be added as a prefix to each tag name imported for each network node.
IP address	Ethernet IP address of the controller.
Port	Port number used by the CODESYS V2 Ethernet driver. The default value is set to 1200 , which is also the default setting of CODESYS-based controllers.
Block Size	Maximum block size supported by your controller (limit is 1024 KB).

Element	Description
Timeout (ms)	Time delay in milliseconds between two retries of the same message when communication fails.
Protocol type	Protocol variant to be used. Please make sure you check which protocol variant is supported by the CODESYS run-time you want to connect.
Source Address, Destination Address	Available only when TCP/IP Level 2 Route is selected in Protocol Type . The Destination is the node of the PLC and allows the protocol to read variables in a sub-network. The address is used to read variables when multiple PLCs are connected in a sub-network (serial network) but only one have the Ethernet interface.
PLC Models	Two PLC models are available. Intel Motorola
PLC	IP address for all controllers in multiple connections. PLC network check box must be

PLC Network

IP address for all controllers in multiple connections. **PLC network** check box must be selected to enable multiple connections.



CODESYS V2 Ethernet driver supports connection to multiple controllers starting from version V1.60.



Note: CODESYS V2 Ethernet driver is recommended when creating projects for the internal controller iPLC CODESYS. To use the CODESYS V2 Ethernet driver with iPLC, configure the IP address of the PLC as localhost (127.0.0.1).

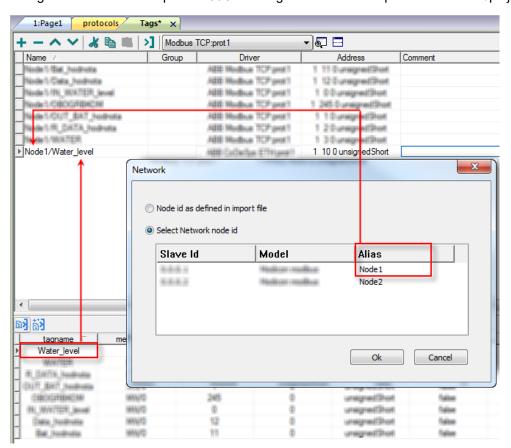
iPLC CODESYS supports communication with CODESYS V2 Ethernet driver with symbol based support starting from V1.55 and above.

Adding an alias name to a protocol

Tag names must be unique at project level, however, the same tag names might need to be used for different controller nodes (for example when the HMI device is connected to two devices running the same application).

When creating a protocol you can add an alias name that will be added to tag names imported for this protocol.

In the example, the connection to a certain controller is assigned the name **Node1**. When tags are imported for this node, all tag names will have the prefix **Node1** making each of them unique at the network/project level.



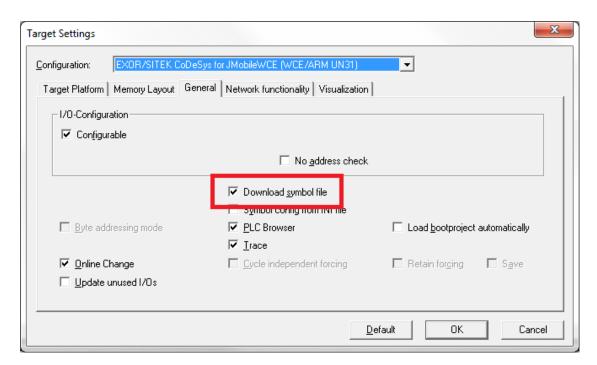


Note: Aliasing tag names is only available for imported tags. Tags which are added manually in the Tag Editor do not need to have the Alias prefix in the tag name.

The Alias string is attached on the import. If you modify the Alias string after the tag import has been completed, there will be no effect on the names already present in the dictionary. When the Alias string is changed and tags are re-imported, all tags will be re-imported with the new prefix string.

CODESYS software settings

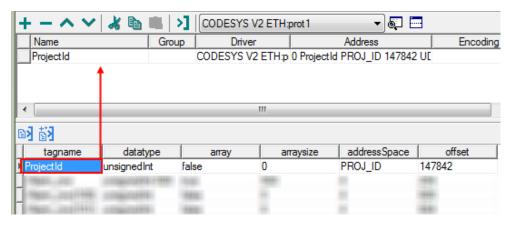
When creating the project in CODESYS, select Download symbol file.





Note: CODESYS V2 Ethernet communication driver supports the automatic symbol file (SDB) upload from the PLC; any change in the tag offset due to new compilation of the PLC program does not require a symbol file reimport. Tag file has to be re-imported only in case of tag rename or definition of new tags.

When the option **Download symbol file** is not available or cleared, the protocol can work only if the **ProjectId** tag is imported. If the tag offset changes because of a new compilation of the PLC program, the symbol file must be re-imported.



Data types

The import module supports variables of standard data types and user defined data types.

Supported data types

- BOOL
- WORD
- **DWORD**
- INT
- UINT
- UDINT
- DINT
- STRING*
- REAL
- TIME
- DATE & TIME

and 1-dimensional ARRAY of the types above. See "Programming concepts" section in the main manual.



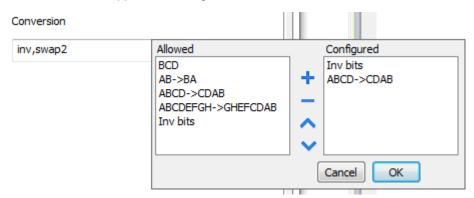
Note *: String length for a STRING variable in PLC should be max 80 characters. Declare a STRING variable either with a specified size (str: STRING(35) or default size (str: STRING) which is 80 characters.

Unsupported data types

- LWORD
- LINT
- LREAL

Tag conversion

Conversion to be applied to the tag.



Depending on data type selected, the **Allowed** list shows one or more conversions, listed below.

Value	Description
Inv bits	Invert all the bits of the tag.
	Example: 1001 → 0110 (in binary format) 9 → 6 (in decimal format)
Negate	Set the opposite of the tag value.
	<i>Example:</i> 25.36 → -25.36
AB -> BA	Swap nibbles of a byte.
	Example: 15D4 → 514D (in hexadecimal format) 5588 → 20813 (in decimal format)
ABCD -> CDAB	Swap bytes of a word.
	Example: 9ACC → CC9A (in hexadecimal format) 39628 → 52378 (in decimal format)
ABCDEFGH -> GHEFCDAB	Swap bytes of a double word.
	Example: 32FCFF54 → 54FFFC32 (in hexadecimal format) 855441236 → 1426062386 (in decimal format)
ABCNOP -> OPMDAB	Swap bytes of a long word.
	Example: 142.366 → -893553517.588905 (in decimal format) 0 10000000110 00011100101101100100101101
	(in binary format)
BCD	Separate the byte in two nibbles, and reads them as decimal (from 0 to 9)
	Example: 23 → 17 (in decimal format) 0001 0111 = 23 0001 = 1 (first nibble) 0111 = 7 (second nibble)

Select the conversion and click on plus button. The selected item will be added on **Configured** list.

If more conversions are configured, they will be applied in order (from top to bottom of **Configured** list).

Use the arrow buttons to order the configured conversions.

Node Override IP

The protocol provides the special data type Node Override IP which allows you to change the IP address of the target controller at runtime.

This memory type is an array of 4 unsigned bytes, one per each byte of the IP address.

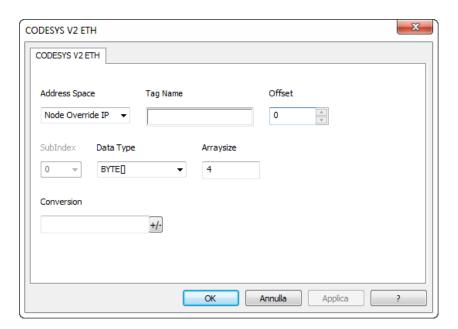
The Node Override IP is initialized with the value of the controller IP specified in the project at programming time.

Node Override IP	Modbus operation
0.0.0.0	Communication with the controller is stopped, no request frames are generated anymore.
Different from 0.0.0.0	It is interpreted as node IP override and the target IP address is replaced runtime with the new value.

If the HMI device is connected to a network with more than one controller node, each node has its own Node Override IP variable.



Note: Node Override IP values assigned at runtime are retained through power cycles.



Tag Import

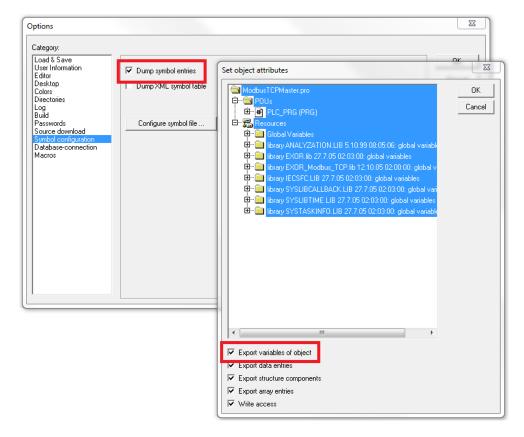
Exporting Tags from PLC

When configuring PLC using the manufacturer's configuration software, enable Symbol file (.sym extension) creation under the CODESYS programming software:

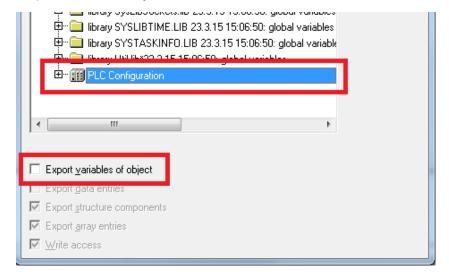
- 1. In the Project menu, click Options.
- 2. Click Symbol configuration.
- 3. Select Dump symbol entries.
- 4. Click OK.



Note: Click then **Configure symbol file...** and select **Export variables of object**. We recommend to clear the check box and re-select to be sure about the proper settings.



In some cases, duplication of symbols for variables associated to integrated I/O modules in the ".sym" file may be experienced. To remove the duplication selected the "PLC Configuration" voice from the objects list and uncheck the option "Export variables of object".

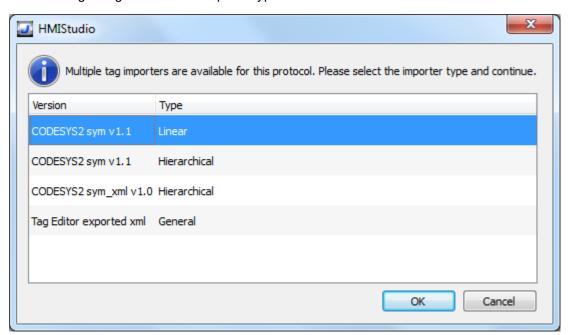


Importing Tags in Tag Editor

Select the driver in Tag Editor and click on the **Import Tags** button to start the importer.



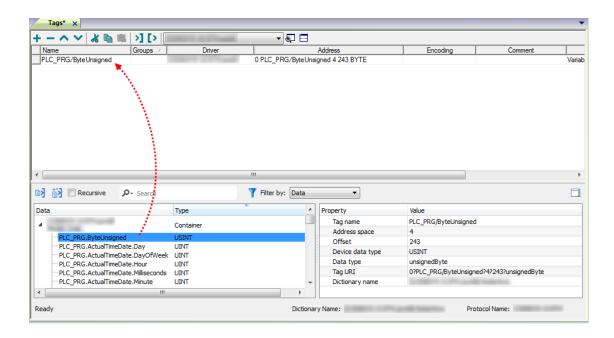
The following dialog shows which importer type can be selected.



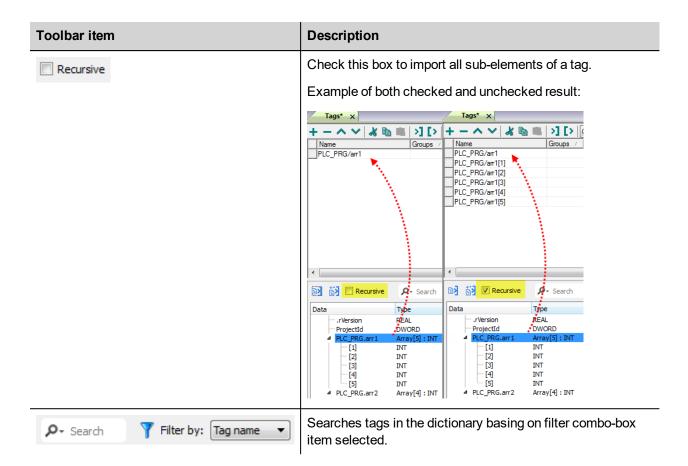
Importer	Description
CODESYS2 sym v1.1	Requires a .sym file.
Linear	All variables will be displayed at the same level.
CODESYS2 sym v1.1	Requires a .sym file.
Hierarchical	All variables will be displayed according to CODESYS V2 Hierarchical view.
CODESYS2 sym_xml	Requires a .sym_xml file.
v1.0 Hierarchical	All variables will be displayed according to CODESYS V2 Hierarchical view.
Tag Editor exported xml	Select this importer to read a generic XML file exported from Tag Editor by appropriate button.
	1:Page1

Once the importer has been selected, locate the symbol file and click **Open**.

Tags included in the symbol file are listed in the tag dictionary. The tag dictionary is displayed at the bottom of the screen.

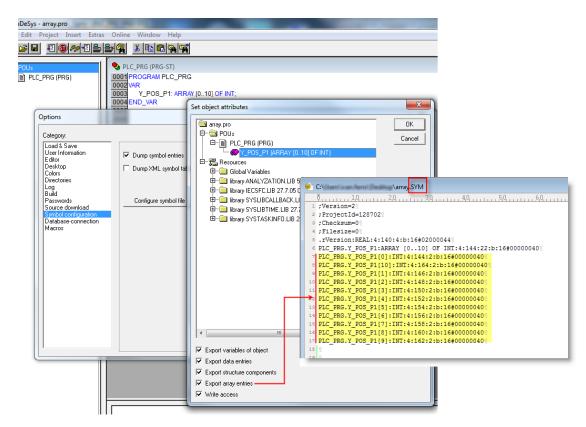


Toolbar item	Description
E €	Import Tag(s).
	Select tags to be imported and click on this icon to add tags from tag dictionary to the project
ĕ ä	Update Tag(s).
	Click on this icon to update the tags in the project, due a new dictionary import.



Exporting tag arrays

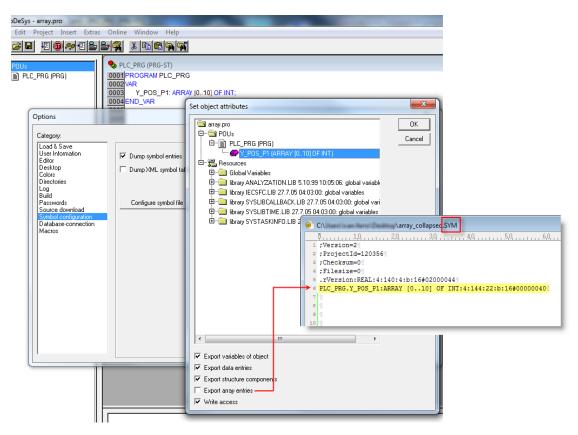
In CODESYS V2 program tag arrays are split into individual elements and one tag for each element is created. In the following example one array with 10 elements.



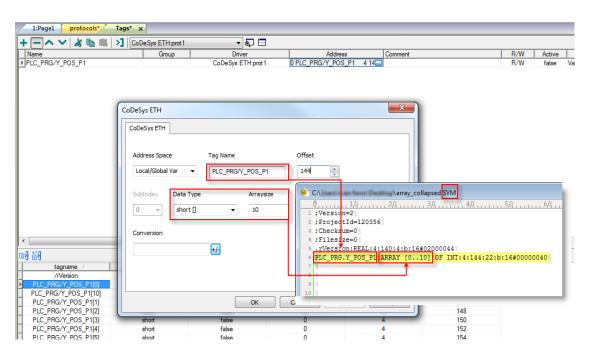
0

Note: If **Export array entries** is selected, a tag for each element will be created and exported into the .sym file. The entire tag list will be automatically imported into the Tag editor.

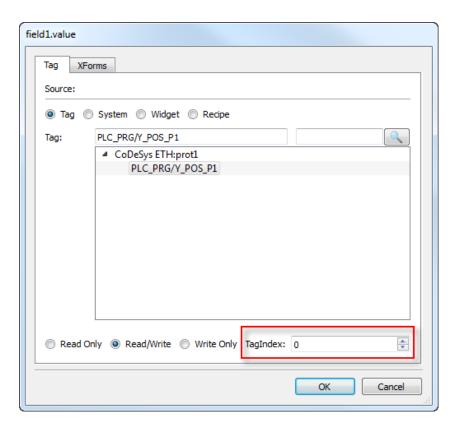
By clearing **Export array entries** only one tag for each one array can be created.



Note: When **Export array entries** has been cleared, only one tag is created and exported into the .sym file. The array is not automatically imported in the Tag editor and tags need to be manually configured in Tag editor.



All tag elements can be referenced in the editor using TagIndex in the Attach to Tag dialog.



Communication status

Current communication status can be displayed using system variables. See "System Variables" section in the main manual.

Codes supported by this communication driver:

Error	Cause and action
Symbols file not present	Check Symbol file and download again the PLC program.
"tag" not present in Symbols files	Check if the Tag is present into the PLC project.
Time out on Acknoledge	Controller didn't send acknowledge.
Time out on last Acknoledge	Controller didn't sent last ack.
Time out on data reciving	Controller does not reply with data.
Connection timeout	Device not connected.

Ethernet/IP CIP

The protocol has been implemented according to the published Ethernet/IP specifications (available from www.odva.org).

The Ethernet/IP CIP driver has been designed to provide the best performance with the least amount of impact on the system's overall performance. Although the Ethernet/IP CIP driver is fast, we suggest to use short Tag names. Tags are read from and written to the device by specifying their symbolic name in the communications request, therefore the longer the tag name is, the larger the request will be.

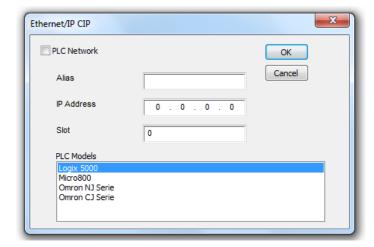
Protocol Editor Settings

Adding a protocol

To configure the protocol:

- 1. In the Config node double-click Protocols.
- 2. To add a driver, click +: a new line is added.
- 3. Select the protocol from the PLC list.

The driver configuration dialog is displayed.



Field	Description
Alias	Name identifying nodes in network configurations. The name will be added as a prefix to each tag name imported for each network node.
IP Address	Ethernet IP address of the controller.
Slot	CPU slot number for Logix 5000 models (typically 0). Refer to the controller documentation for further details.

Field	Description	
PLC Models	PLC model used to import tags file.	
PLC Network	Enable access to multiple networked controllers. For every controller (slave) set the proper option. Ethernet/IP CIP PAddress PAddress Sibit Omero Symnac Paddress Demon Symnac Paddress Sleves Sleves Sleves Sleves	

Rockwell Logix 5000

The Ethernet/IP CIP driver allows to connect Allen-Bradley ControlLogix and CompactLogix Ethernet controllers. Communication with ControlLogix® 5500 controllers can be accomplished through an Ethernet/IP communication module for Ethernet such as the 1756-EN2T or 1756-ENET.

Ethernet communication with CompactLogix™ 5300 controllers requires a processor with a built-in Ethernet/IP port such as the 1769-L32E.

Tag exchange

The internal memory organization of the Logix CPUs is not fixed but configured by the user at development time. Each data item can be identified by a string called "tag". The RSLogix 5000 software can then export to the application the list of tags created for each controller.

The project loaded on the HMI device must refer to the tag names assigned in the RSLogix 5000 software at development time. The Tag Editor supports direct import of the tag file generated by the RSLogix 5000 software in .csv format.

The implementation of the Ethernet/IP driver also supports access to structured data types which can be imported from .l5x files.

The driver supports access to both controller and program tags.

Module-Defined and User-Defined data types

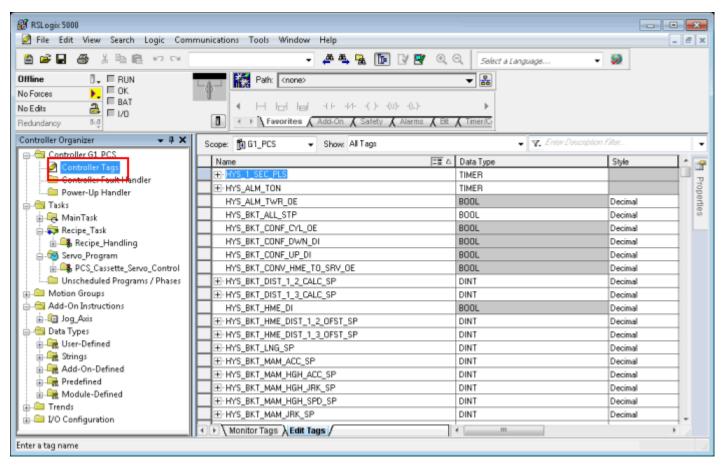
RSLogix 5000 allows you to define Tags with several data types.

Data type group	Description
Predefined	Standard data types such as BOOL, DINT, SINT, INT and other less common data types such as PID, COUNTER, TIMER.
Module-Defined	Data type associated with I/O optional modules usually referenced by aliases.
User-Defined	Custom data type defined by user

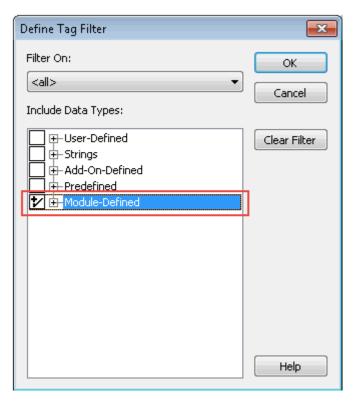
In order to import Predefined (with the exception of standard data types which are always imported) and Module-Defined data type you need to edit the ETIPSpecialDataTypes.xml file located under *languages\shared\studio\tagimport* or *studio\tagimport* depending on installed version.

To do this:

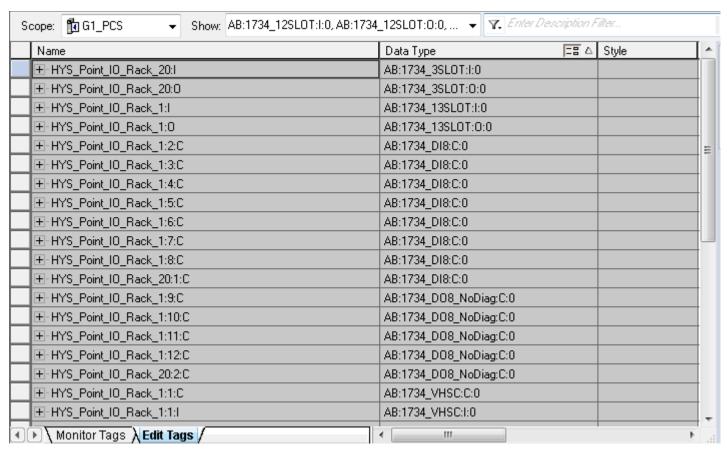
1. From the Controller Organizer pane, select Controller Tags.



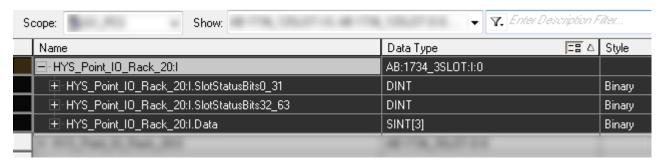
2. Filter tags to display only Module-Defined tags.



Only tags (alias) with data type belonging to optional I/O Modules will be displayed.



In this example alias HYS Point IO Rack 20:I refers to data type AB:1734 3SLOT:I:0. Expand this tag to see how this data type is structured:



To make sure that HYS Point IO Rack 20:1, and all his sub-tags, will be imported into the project, open the ETIPSpecialDataTypes.xml file in any text editor and check if the AB:1734_3SLOT:1:0 data type is included. If so you can proceed with the following data type. If not, you need to add it manually.

The structure is as in this example:

```
<p
 <Member Name="bbb" DataType="ccc" Dimension="ddd" Radix="eee"/>
-</Members>
 </DataType>
```

where:

- aaa = Alias/Tag data type
- bbb = Sub-tag Name (it's sub-tag name part after dot)
- ccc = Sub-tag data type
- ddd = Array dimension (0 if it is not an array)
- eee = Style

In the example above:

```
🔚 ETIPSpecialDataTypes.xml 🗵
238
      <DataType Name="AB:1734 3SLOT:I:0">
239
      -<members>
240
        <Member Name="SlotStatusBit0 31" DataType="DINT" Dimension="0" Radix="Binary"/>
241
        <Member Name="SlotStatusBit32 63" DataType="DINT" Dimension="0" Radix="Binary"/>
242
243
        <Member Name="Data" DataType="SINT" Dimension="3" Radix="Binary"/>
244
        </Members>
245
        </DataType>
```

- Repeat step 2 for all Module-Defined data types.
- 4. Repeat the procedure from step 2, filtering tags to display only Predefined tags.

Allen-Bradley Micro800

The Ethernet/IP CIP driver provides an easy and reliable way to connect to Allen-Bradley Micro800 controllers.

The scope of variables into a Micro800 controller can be local to a program or global:

- local variables (program-scoped tags) are assigned to a specific program in the project and available only to that program. These tags are not supported within this driver.
- global variables (controller-scoped tags) belong to the controller in the project and are available to any program in the project. These tags are supported within this driver.

Omron Sysmac

Data in NJ and CJ controllers can be accessed via CIP protocol. Each data item can be identified by a string called "tag". Use appropriate programming tools for controller to export the list of tags.

NJ series controller are programmed using Sysmac Studio:

- NJ301-xxxx
- NJ501-xxxx

CJ series controller are programmed using CX-One:

- CJ2M CPU-3x
- CJ2H CPU 6x-EIP
- Any CPU with a CJ1W-EIP21 attached.

Tag exchange

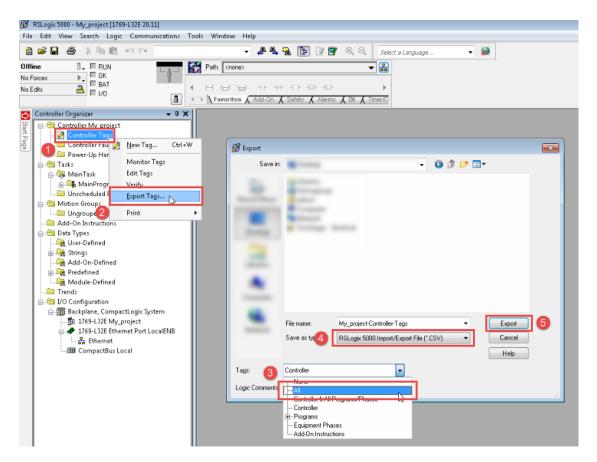
The project loaded on the HMI device must refer to the tag names assigned in the programming software at development time. The Tag Editor supports direct import of the tag file generated by the Sysmac Studio software in .njf format or generated by CX-One in the .cjf format.

All tags to be accessed by the HMI device must be declared as global variables.

Export CSV and L5X Files Using RSLogix5000

To export the .csv tag file:

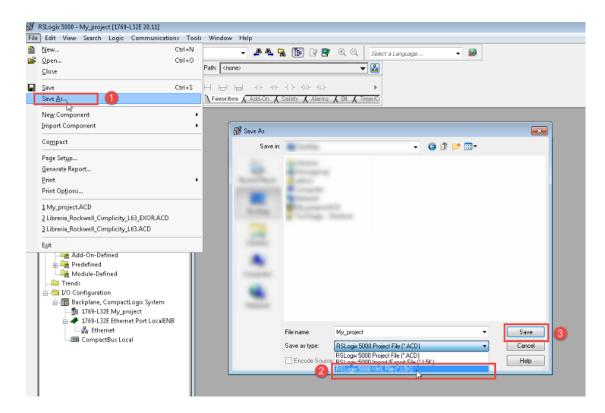
- 1. From the Controller Organizer pane, right-click on Controller Tags.
- 2. Select Export Tags: the Export dialog is displayed.



- 3. Choose All from the Tags list to export all tags.
- 4. Select the Save as type option to .csv.
- 5. Click **Export**: all the tags are exported to an .csv file.

To export the .15x data type file:

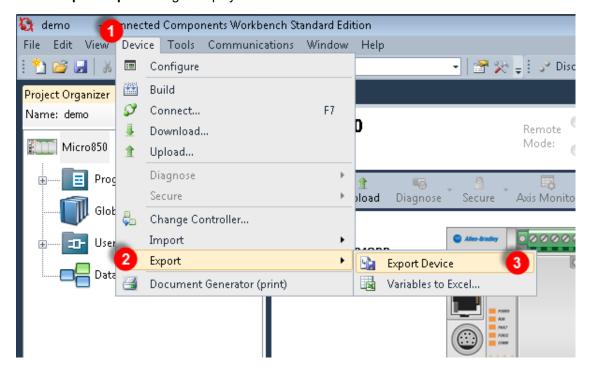
- 1. Choose File > Save As.
- 2. Select the **Save as type** option to .l5x.
- 3. Click **Save**: all the tags are exported to an .15x file.



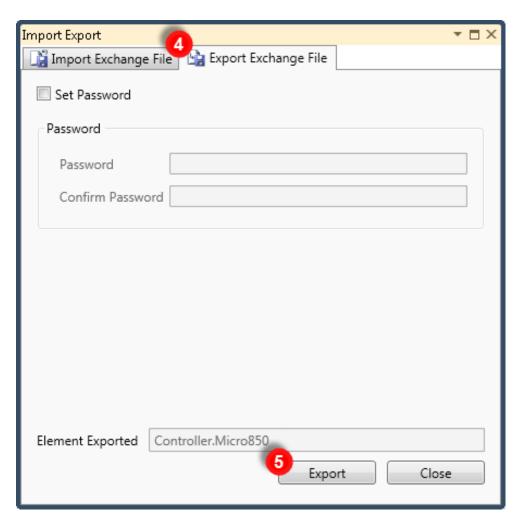
Export ISAXML File Using Connected Component Workbench

To export .isaxml global variables including I/O tags:

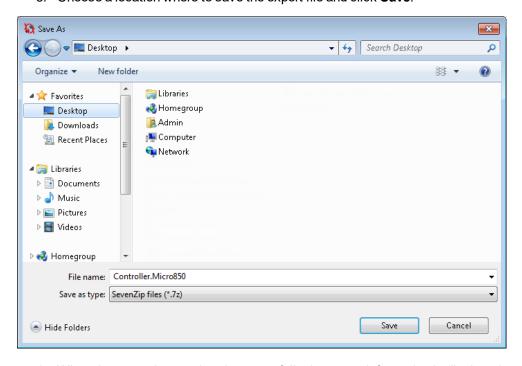
 From the Connected Components Workbench (CCW), select Device > Export > Export Device: the Import/Export dialog is displayed.



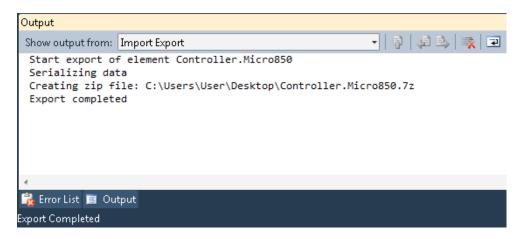
2. In the Export Exchange File tab click Export.



3. Choose a location where to save the export file and click Save.



4. When the export is completed successfully the output information is displayed:



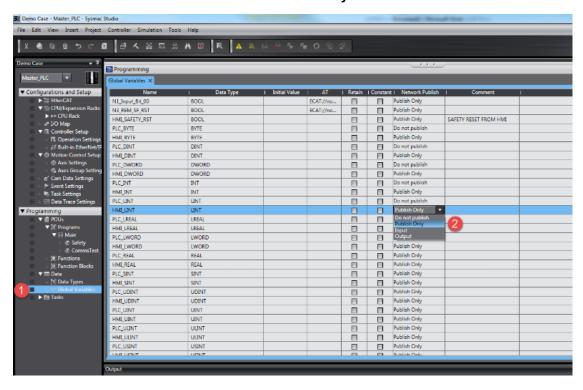


Note: CCW export file is a 7-zip compressed archive. Use a suitable zip utility to exctract archive content into a local folder.

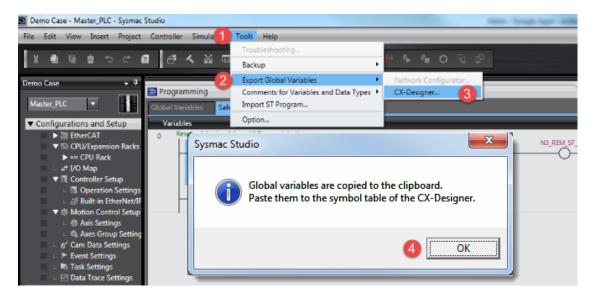
Export NJF Files Using Sysmac

To export the .njf tag file:

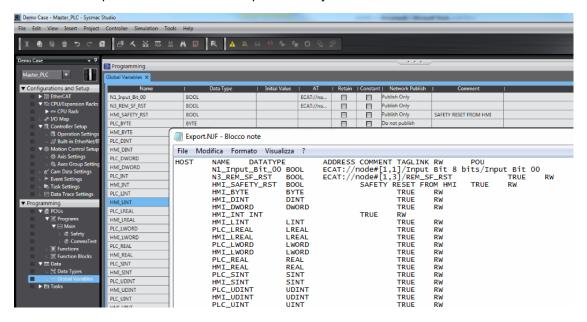
- 1. In Sysmac Studio declare tags as Global variables.
- 2. Set the Network Publish attribute to Publish Only.



2. From the Tools menu, choose Export Global Variables > CX-Designer.



- Click **OK** to confirm.
- 4. Cut and paste the content of the clipboard in any text editor.



4. Save the file as .njf.

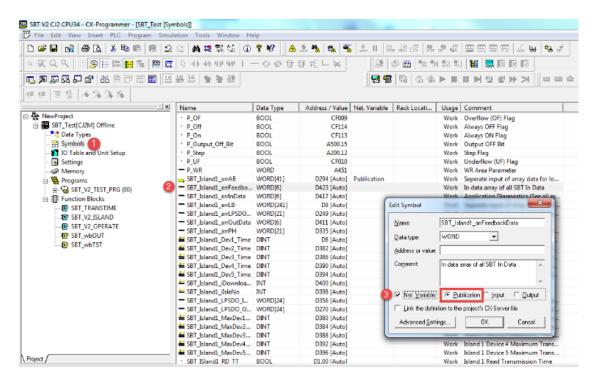


Note: Make sure you use the Save As function or the file will be named *.njf.txt and will not be visible from the importer.

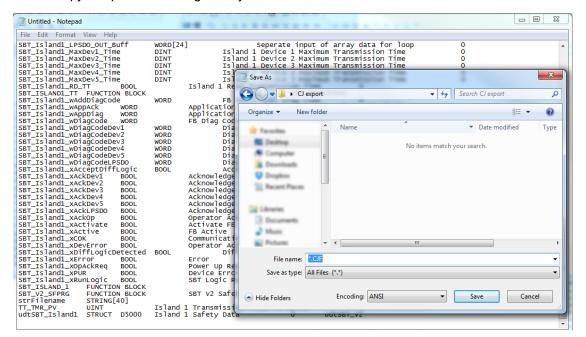
Export CJF and CJS Files Using CX-One

To export the .cjf tag file:

- 1. In CX-One open the Symbols file in the project.
- 2. In the Edit Symbol dialog set the Net. Variables attribute to Publication.



3. Copy and paste all the tags in any text editor.



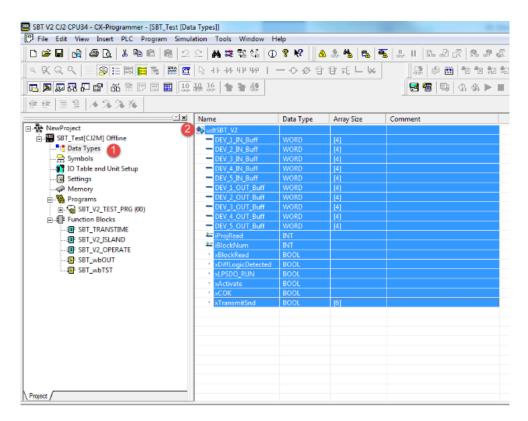
4. Save the file as .cjf.



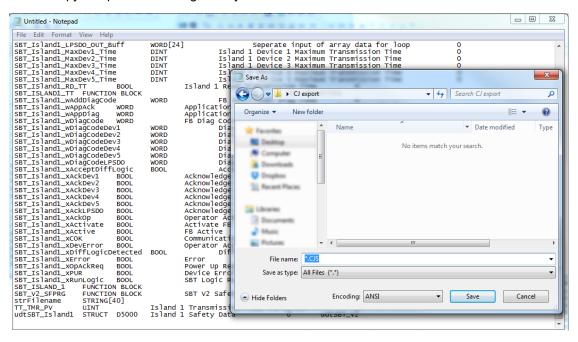
Note: Make sure you use the **Save As** function or the file will be named *.njf.txt and will not be visible from the importer.

To export the .cjs tag file:

1. In CX-One open the Data Types file in the project.



2. Copy and paste all the tags in any text editor.



3. Save the file as .cjs.



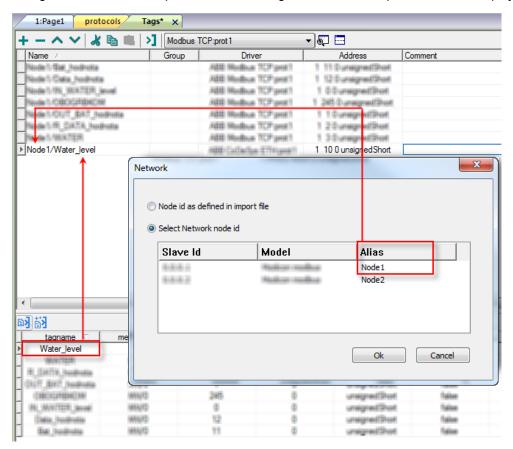
Note: Make sure you use the Save As function or the file will be named *.cjs.txt and will not be visible from the importer.

Adding an alias name to a protocol

Tag names must be unique at project level, however, the same tag names might need to be used for different controller nodes (for example when the HMI device is connected to two devices running the same application).

When creating a protocol you can add an alias name that will be added to tag names imported for this protocol.

In the example, the connection to a certain controller is assigned the name **Node1**. When tags are imported for this node, all tag names will have the prefix **Node1** making each of them unique at the network/project level.





Note: Aliasing tag names is only available for imported tags. Tags which are added manually in the Tag Editor do not need to have the Alias prefix in the tag name.

The Alias string is attached on the import. If you modify the Alias string after the tag import has been completed, there will be no effect on the names already present in the dictionary. When the Alias string is changed and tags are re-imported, all tags will be re-imported with the new prefix string.

Node Override IP

The protocol provides the special data type Node Override IP which allows you to change the IP address of the target controller at runtime.

This memory type is an array of 4 unsigned bytes, one per each byte of the IP address.

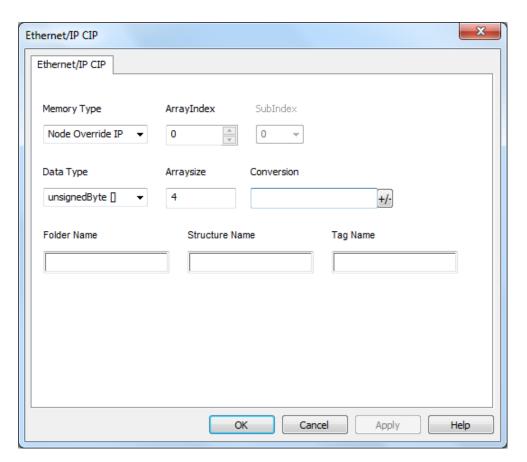
The Node Override IP is initialized with the value of the controller IP specified in the project at programming time.

Node Override IP	Modbus operation
0.0.0.0	Communication with the controller is stopped, no request frames are generated anymore.
Different from 0.0.0.0	It is interpreted as node IP override and the target IP address is replaced runtime with the new value.

If the HMI device is connected to a network with more than one controller node, each node has its own Node Override IP variable.



Note: Node Override IP values assigned at runtime are retained through power cycles.

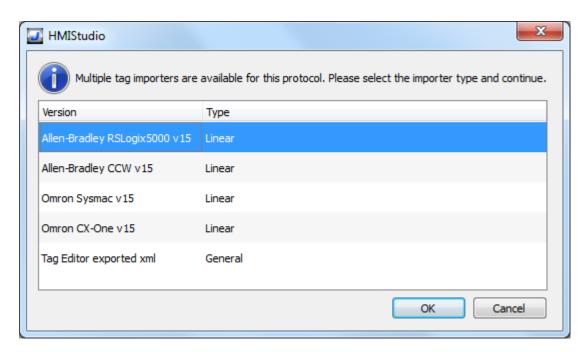


Tag Import

Select the driver in Tag Editor and click on the **Import Tags** button to start the importer.



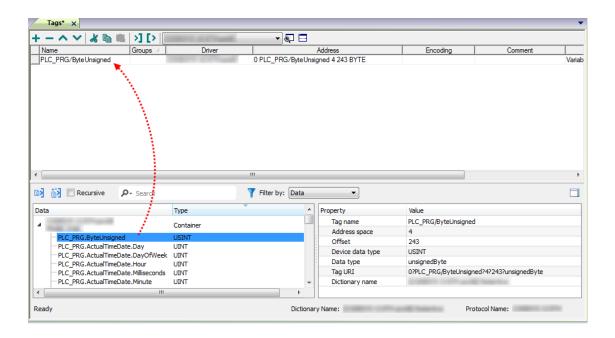
The following dialog shows which importer type can be selected.



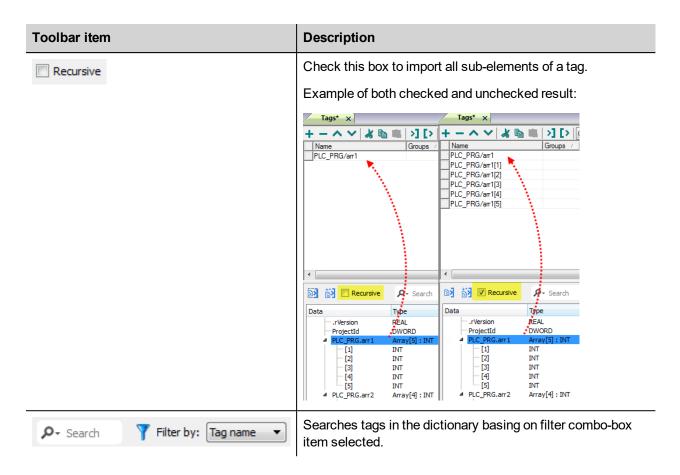
Importer	Description
Allen-Bradley	Requires a .csvand .l5x (optional) files.
RSLogix5000 v15 Linear	Check Export CSV and L5X Files Using RSLogix5000 for more details.
	All variables will be displayed at the same level.
Allen-Bradley CCW v15	Requires a .isaxml file.
Linear	Check Export ISAXML File Using Connected Component Workbench for more details.
	All variables will be displayed at the same level.
Omron Sysmac v15	Requires a .njf file.
Linear	Check Export NJF Files Using Sysmac for more details.
	All variables will be displayed at the same level.
Omron CX-One v15	Requires a .cjfand .cjs (optional) files.
Linear	Check Export CJF and CJS Files Using CX-One for more details.
	All variables will be displayed at the same level.
Tag Editor exported xml	Select this importer to read a generic XML file exported from Tag Editor by appropriate button.
	1:Page1 Tags* ×

Once the importer has been selected, locate the symbol file and click **Open**.

Tags included in the symbol file are listed in the tag dictionary. The tag dictionary is displayed at the bottom of the screen.



Toolbar item	Description
E ≰	Import Tag(s).
	Select tags to be imported and click on this icon to add tags from tag dictionary to the project
Ki Ki	Update Tag(s).
	Click on this icon to update the tags in the project, due a new dictionary import.



Communication status

Current communication status can be displayed using System Variables. See "System Variables" section in the main manual.

Codes supported for this communication driver:

Error	Cause	Action	
NAK	The controller replies with a not acknowledge.	-	
Timeout	A request is not replied within the specified timeout period.	Check if the controller is connected and properly configured to get network access.	
Invalid response	The device did received a response with invalid format or contents from the controller.	Ensure the data programmed in the project are consistent with the controller resources.	
General Error	Unidentifiable error. Should never be reported.	Contact technical support.	

Modbus RTU

The operator panels can be connected to a Modbus network as the network master using this communication driver.

Implementation details

The Modbus RTU implementation supports only a subset of the Modbus standard RTU function codes.

Code	Function	Description
01	Read Coil Status	Reads multiple bits in the device Coil area
02	Read Input Status	Read the ON/OFF status of the discrete inputs (1x reference) in the slave
03	Read Holding Registers	Read multiple Registers
04	Read Input Registers	Reads the binary contents of input registers (3x reference) in the slave
05	Force Single Coil	Forces a single Coil to either ON or OFF
06	Preset Single Register	Presets a value in a Register
16	Preset Multiple Registers	Presets value in multiple Registers



Note: Communication speed with controllers is supported up to 115200 baud.



Note: Floating point data format is IEEE standard compliant.

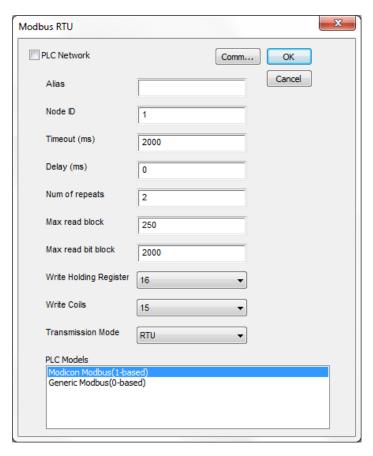
Protocol Editor Settings

Adding a protocol

To configure the protocol:

- 1. In the Config node double-click Protocols.
- 2. To add a driver, click +: a new line is added.
- 3. Select the protocol from the PLC list.

The driver configuration dialog is displayed.



Element	Description	
Alias	Name identifying nodes in network configurations. The name will be added as a prefix to each tag name imported for each network node.	
Node ID	Modbus node of the slave device.	
Timeout (ms)	Time delay in milliseconds between two retries in case of missing response from the server device.	
Delay (ms)	Time delay in milliseconds between the end of the last received frame and the starting of a new request. If set to 0, the new request will be issued as soon as the internal system is able to reschedule it.	
Num of repeats	Number of times a certain message will be sent to the controller before reporting the communication error status.	
	When set to 1 the panel will report the communication error if the response to the first request packet is not correct.	
Max read block	Maximum length in bytes of a data block request. It applies only to read access of Holding Registers.	
Max read bit block	Maximum length in bits of a block request. It applies only to read access of Input Bits and Output Coils.	
Write Holding	Modbus function for write operations to Holding Registers. Select between the function 06 (preset single register) and function 16 (preset multiple registers).	

Element	Description			
Register	If function 06 is selected, the protocol will always use function 06 for writing to the controller, even when writing to multiple consecutive registers.			
	If function 16 is selected, the protocol will always use function 16 to write to the controller, even for a single register write request and the Max read block size parameter of the query is set to 2. The use of function 16 may result in higher communication performance.			
Write Coils	Modbus function for write operations to Output Coils. Select between the function 05 (write single coil) and function 15 (write multiple coils).			
	If Modbus function 05 is selected, the protocol will always use function 05 for writing to the controller, even when writing to multiple consecutive coils.			
	If Modbus function 15 is selected, the protocol will always use function 15 to write to the controller, even for a single coil write request. The use of function 15 may result in higher communication performance.			
Transmission Mode	RTU: use RTU mode ASCII: use ASCII mode Note: When PLC network is active, all nodes will be configured with the same Transmission Mode.			
PLC Models	Two PLC models are available: • Modicon Modbus - addressing space starts from offsets 1 for all the memory types. • Generic Modbus - adressing space starts from offset 0 for all the memory types.			
Comm	If clicked displays the communication parameters setup dialog.			
	Comm Parameter Dialog OK Port Baudrate 19200 Parity Even Data Bits Stop bits 1 Mode RS-485			

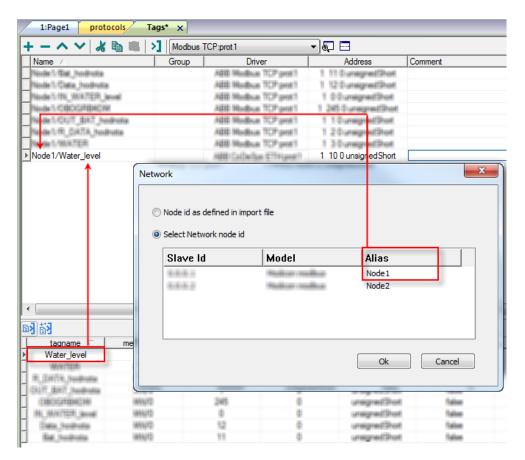
Element	Description	
	Element	Parameter
	Port	Serial port selection.
		COM1: device PLC port.
		COM2: computer/printer port on panels with 2 serial ports or optional Plug-In module plugged on Slot 1/2 for panels with 1 serial port on-board.
		COM3: optional Plug-In module plugged on Slot 3/4 for panels with 1 serial port on-board.
	Baudrate, Parity, Data Bits, Stop bits	Serial line parameters.
	Mode	Serial port mode. Available modes:
		• RS-232.
		• RS-485 (2 wires).
		• RS-422 (4 wires).
PLC Network	Multiple controllers can be connected to one HMI device. To set-up multiple connections, select PLC network and click Add to configure each slave	

Adding an alias name to a protocol

Tag names must be unique at project level, however, the same tag names might need to be used for different controller nodes (for example when the HMI device is connected to two devices running the same application).

When creating a protocol you can add an alias name that will be added to tag names imported for this protocol.

In the example, the connection to a certain controller is assigned the name **Node1**. When tags are imported for this node, all tag names will have the prefix **Node1** making each of them unique at the network/project level.





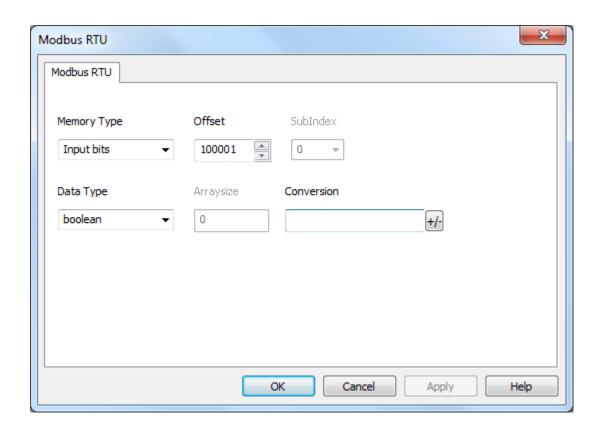
Note: Aliasing tag names is only available for imported tags. Tags which are added manually in the Tag Editor do not need to have the Alias prefix in the tag name.

The Alias string is attached on the import. If you modify the Alias string after the tag import has been completed, there will be no effect on the names already present in the dictionary. When the Alias string is changed and tags are re-imported, all tags will be re-imported with the new prefix string.

Tag Editor Settings

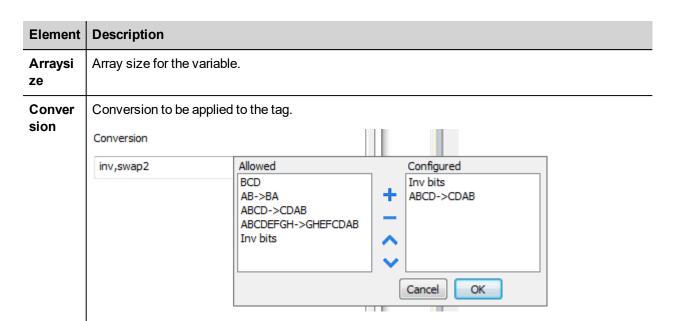
Path: ProjectView> Config > double-click Tags

- 1. To add a tag, click +: a new line is added.
- 2. Select Modbus RTU from the protocol list: tag definition dialog is displayed.



Element	Description			
Memory Type	Memory Type	De	scription	
Турс	Input bits	1 bi	it data input registers	
	Output coils	1 bi	t data output registers	
	Holding registers	uns	signed 16 bit holding registers	3
	Input registers	uns	signed 16 bit input registers	
	32 bit Long Integer	uns	igned 32 bit holding registers	3
	32 bit Floating Point	IEE	EE single precision 32 bit floa	ting point holding registers
	Node Override ID	pro	tocol parameter (see Specia	I Data Types for mode details)
	Modicon Mode	pro	tocol parameter (see Specia	I Data Types for mode details)
	Serial Baudrate	pro	tocol parameter (see Specia	I Data Types for mode details)
	Serial Parity	pro	tocol parameter (see Specia	I Data Types for mode details)
	Serial Stop Bits	pro	tocol parameter (see Specia	I Data Types for mode details)
	Serial Mode	pro	tocol parameter (see Specia	I Data Types for mode details)
	Serial Done	pro	tocol parameter (see Specia	I Data Types for mode details)
Offset	Memory Type		Offset	Resource Address
	Coils		0 – 65535	0 – 65535
	Input bits		100000 – 165535	0 – 65535
	Input registers		300000 – 365535	0 – 65535
	Holding registers		400000 – 465535	0 – 65535
	32 bit Long Integer		0-65535	0 – 65535
	32 bit Floating Point		0-65535	0 – 65535
	Node Override ID		0	1
	Modicon Mode		0	1
	Serial Baudrate		0	1
	Serial Parity		0	1
	Serial Stop Bits		0	1
	Serial Mode		0	1
	Serial Done		0	

Element	Description		
	Note: Data in the table refer to PLC model "Generic Modbus (0-based)".		
SubInd ex	This allows resource offset selection within the register.		
Data Type	Available data types:		



Depending on data type selected, the **Allowed** list shows one or more conversions, listed below.

Value	Description
Inv bits	Invert all the bits of the tag.
	Example: 1001 → 0110 (in binary format) 9 → 6 (in decimal format)
Negate	Set the opposite of the tag value.
	<i>Example:</i> 25.36 → -25.36
AB -> BA	Swap nibbles of a byte.
	Example: 15D4 → 514D (in hexadecimal format) 5588 → 20813 (in decimal format)
ABCD -> CDAB	Swap bytes of a word.
	Example: 9ACC → CC9A (in hexadecimal format) 39628 → 52378 (in decimal format)
ABCDEFGH -> GHEFCDAB	Swap bytes of a double word. Example: 32FCFF54 → 54FFFC32 (in hexadecimal format) 855441236 → 1426062386 (in decimal format)
ABCNOP -> OPMDAB	Swap bytes of a long word.

Element	Description		
	Value	Description	
→ 1 10000011100		$142.366 \rightarrow -893553517.588905$ (in decimal format) 0 10000000110 00011100101101100100101110110	
	BCD	Separate the byte in two nibbles, and reads them as decimal (from 0 to 9) Example: 23 → 17 (in decimal format) 0001 0111 = 23 0001 = 1 (first nibble) 0111 = 7 (second nibble)	
	Select the conversion and click on plus button. The selected item will be added on Configured list.		
	If more conversions are configured, they will be applied in order (from top to bottom of Configured list).		
	Use the arrow buttons to order the configured conversions.		

Node Override ID

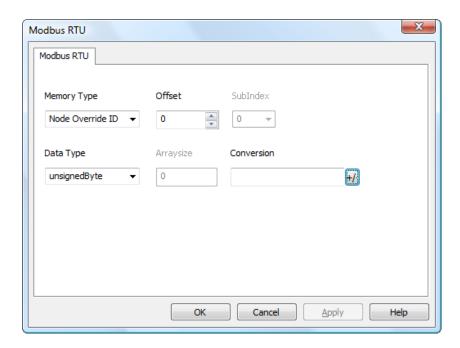
The protocol provides the special data type Node Override ID which allows you to change the node ID of the slave at runtime. This memory type is an unsigned byte.

The node Override ID is initialized with the value of the node ID specified in the project at programming time.

Node Override ID	Modbus operation
0	Communication with the controller is stopped. In case of write operation, the request will be transmitted without waiting for a reply.
1 to 254	It is interpreted as the value of the new node ID and is replaced for runtime operation.
255	Communication with the controller is stopped; no request messages are generated.



Note: Node Override ID value assigned at runtime is retained through power cycles.



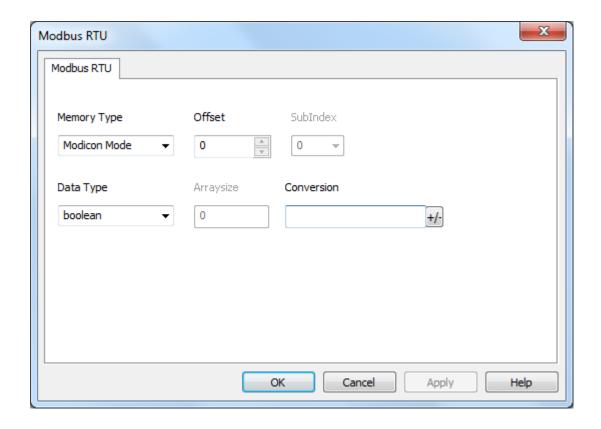
Modicon Mode

The protocol provide a special data type that can be used to override the Modicon Mode parameter at runtime.

Modicon Mode Description		Description
0 Generic Modbus (0-based). Register indexes start from 0.		Generic Modbus (0-based). Register indexes start from 0.
1 Modicon Modbus (1-based). Register indexes start from 1.		



Note: Modicon Mode parameter value assigned at runtime is retained through power cycles.



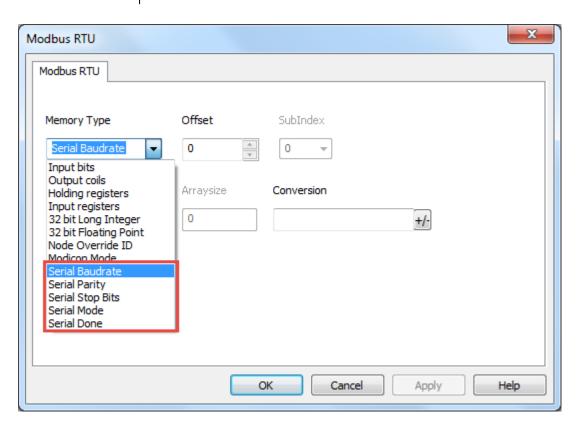
Serial Parameters Override

The protocol provide special data types that can be used to override the serial parameters at runtime.

Parameter	Description			
Serial Baudrate		unsigned 32 bit value for baudrate overriding. Possible values are 150, 300, 600, 1200, 2400, 4800, 9600, 19200, 38400, 57600, 115200.		
Serial Parity	unsigned 8 bit value for parity overriding. Possible values are described in the following list.			
Value Description		Description		
0 none parity		none parity		
1 even parity		even parity		
2 odd parity		odd parity		
Serial Stop Bits	unsigned 8 bit value for stop bits overriding. Possible values are 1, 2.			
Serial Mode	unsigned 8 bit value for serial mode overriding. Possible values are described in the following list.			

Parameter	Descripti	Description		
	Value	Value Description		
	0	RS-232 mode		
	1	RS-485 mode		
	2	RS-422 mode		
Serial Done	Set to 1 to overwrite the communication line parameters. The parameters are processed all together			

only when this variable is set to value 1

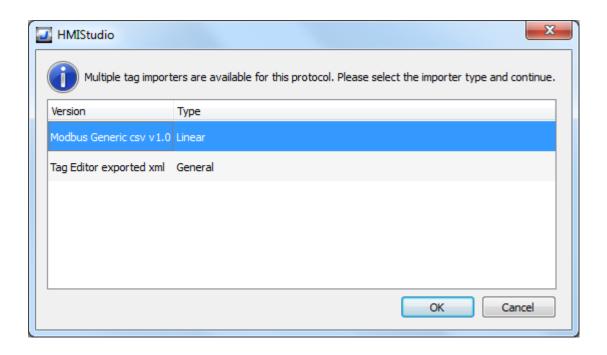


Tag Import

Select the driver in Tag Editor and click on the **Import Tags** button to start the importer.



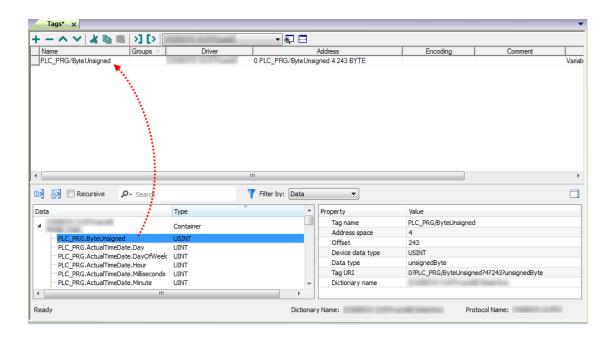
The following dialog shows which importer type can be selected.



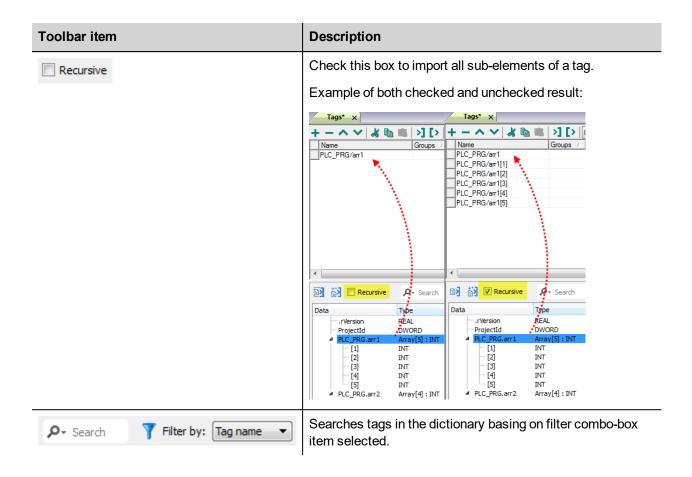
Туре	Description	
Modbus Generic csv v1.0 Linear	Requires a .csv file. All variables will be displayed at the same level.	
Tag Editor exported xml Select this importer to read a generic XML file exported from Tag Edit appropriate button.		
	1:Page1	

Once the importer has been selected, locate the symbol file and click **Open**.

Tags included in the symbol file are listed in the tag dictionary. The tag dictionary is displayed at the bottom of the screen.



Toolbar item	Description	
E Kal	Import Tag(s).	
	Select tags to be imported and click on this icon to add tags from tag dictionary to the project	
K	Update Tag(s).	
	Click on this icon to update the tags in the project, due a new dictionary import.	



Modbus Generic csv file structure

This protocol supports the import of tag information when provided in .csv format according to the following format:

NodeID, TagName, MemoryType, Address, DataFormat,...,[Comment]



Note: Fields in brackets are optional as well as fields between Data Format and Comment.

Field	Description
NodelD	Node the tag belongs to
TagName	Tag description
MemoryType	OUTPINPIREGHREG
Address	Offset compatible with Modbus notation
DataFormat	Data type in internal notation. See "Programming concepts" section in the main manual.
Comment	Optional additional description.

Tag file example

Example of .csv line:

2, Holding Register 1, HREG, 400001, unsignedShort,



Note: This line has no comment. When the Comment is missing, the comma as a terminator character is mandatory.

Communication status

Current communication status can be displayed using System Variables. See "System Variables" section in the main manual.

Codes supported for this communication driver:

Error	Cause	Action
		Check if the controller is connected and properly configured to get network access.
Incorrect node address in response	The device received a response with an invalid node address from the controller.	-
The received message too short	The device received a response with an invalid format from the controller.	-
Incorrect writing data acknowledge	The controller did not accept a write request.	Check if project data is consistent with the controller resources.

Modbus RTU Server

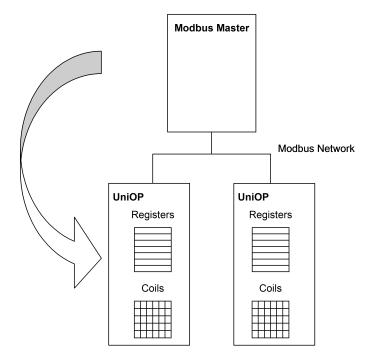
Modbus RTU Server communication driver allows connecting the HMI device as a slave in a Modbus RTU network. Standard Modbus messages are used for information exchange.

This approach allows connecting HMI devices to SCADA systems through the universally supported Modbus RTU communication protocol.

Principle of operation

This communication driver implements a Modbus RTU slave unit in the HMI device. A subset of the complete range of Modbus function codes is supported. The available function codes allow data transfer between the master and the slave.

The following diagram shows the system architecture.



The HMI device is actually simulating the communication interface of a PLC: Coils and Registers are respectively boolean and 16 bit integers.

The device always access data in its internal memory. Data can be transferred to and from the Modbus Master only on initiative of the Master itself.

Implementation details

This Modbus RTU slave implementation supports only a subset of the standard Modbus function codes.

Code Function Description		Description
01	Read Coil Status	Reads multiple bits in the device Coil area.
03	Read Holding Registers	Read multiple device Registers.

Code	Function	Description	
05	Force Single Coil	Forces a single device Coil to either ON or OFF.	
06	Preset Single Register	Presets a value in a device Register.	
08	Loopback Diagnostic Test	Only sub function 00 (Return Query Data) is supported.	
15	Force Multiple Coils	Forces multiple device Coils to either ON or OFF.	
16	Preset Multiple Registers	Presets value in multiple device Registers.	
17	Report Slave ID	Returns diagnostic information of the controller present at the slave address.	
23	Read Write Multiple Registers	Read & presets values in multiple device Registers	

Exception Codes

Code	Description		
01	Illegal Function. the function code received in the query is not supported		
02	Illegal Data Address. Data Address received in the query exceeds the predefined data range (see Tag Definition for detailed ranges of all types).		
03	Illegal Data Value. A sub function other than 00 is specified in Loopback Diagnostic Test (Code 08).		

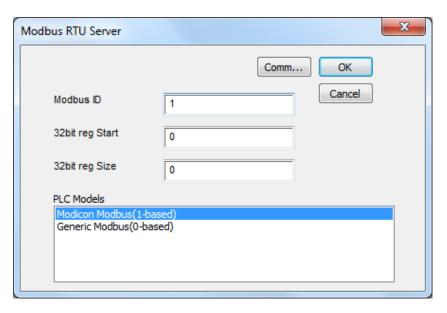
Protocol Editor Settings

Adding a protocol

To configure the protocol:

- 1. In the **Config** node double-click **Protocols**.
- 2. To add a driver, click +: a new line is added.
- 3. Select the protocol from the **PLC** list.

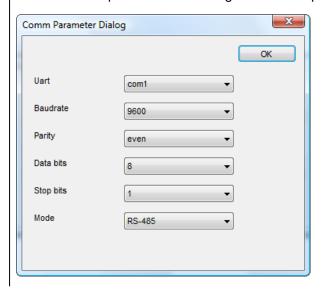
The driver configuration dialog is displayed.



Element	Description			
Modbus ID	Modbus node ID. Every Modbus server device in the network must have its own Modbus ID.			
	32 bit registries memory area definition.			
32bit reg Start	Start value represents the first register address.			
32bit reg Size	Size value represents the number of registries.			
	Note: A request to one of the registries inside this area gives a 4 byte answer.			

Element	Description	
PLC Models	Allows you to select between two models of Modbus RTU Server.	
	Modicon Modbus (1-based): implements a Holding Register range between 400001 and 465536 and an Output Coils range between 1 and 65536.	
	Generic Modbus (0-based): implements a Holding Register range between 400000 and 465535 and an Output Coils range between 0 and 65535.	
	Note: The address range used in the Modbus frames is always between 0 and 65535 for the Holding Registers and between 0 and 65535 for Coils.	
Comm	If clicked displays the communication parameters setup dialog.	

You have to set parameters according to the values programmed in Modbus Master.

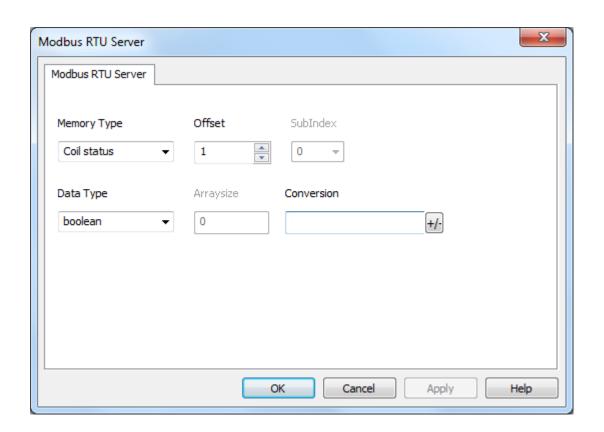


Element	Description		
	Element	Description	
	Uart	Serial port selection.	
		On UN20 devices:	
		 com1 = device port labeled PLC com2 = device port labeled PC/Printer 	
		On UN30 and UN31 devices:	
		• com1 = integrated serial port	
		com2 = add-on module plugged in Slot#1 or into Slot#2	
		com3 = add-on module plugged in Slot#3 or into Slot#4	
	Baudrate, Parity, Data bits, Stop bits	Serial line parameters.	
	Mode	Serial port mode. Available options:	
		• RS-232	
		• RS-485 (2 wires)	
		• RS-422 (4 wires)	

Tag Editor Settings

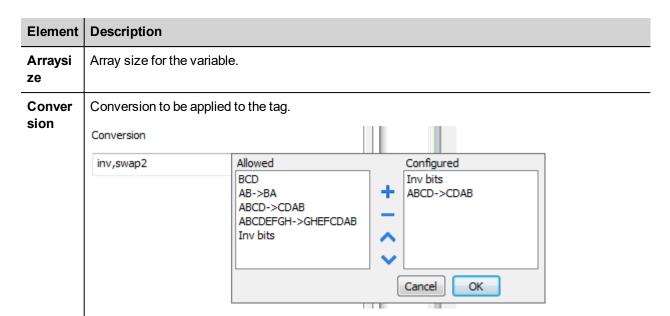
Path: ProjectView> Config > double-click Tags

- 1. To add a tag, click +: a new line is added.
- 2. Select **Modbus RTU Server** from the protocol list: tag definition dialog is displayed.



Element	Description			
Memory Type	Memory Type De		escription	
туре	Coil status	1 bi	bit data output registers	
	Input status	1 bi	t data input registers	
	Input registers	uns	signed 16 bit input registers	
	Holding registers	uns	igned 16 bit holding registers	3
	32 bit Long Integer	uns	igned 32 bit holding registers	3
	32 bit Floating point	IEE	E single precision 32 bit floa	iting point holding registers
	Node Override ID	pro	tocol parameter (see Specia	I Data Types for mode details)
	Modicon Mode	pro	tocol parameter (see Specia	I Data Types for mode details)
	Serial Baudrate	pro	tocol parameter (see Specia	I Data Types for mode details)
	Serial Parity	pro	tocol parameter (see Specia	I Data Types for mode details)
	Serial Stop Bits	protocol parameter (see Special Data Types for mode details)		I Data Types for mode details)
	Serial Mode	pro	tocol parameter (see Specia	I Data Types for mode details)
	Serial Done	pro	tocol parameter (see Specia	I Data Types for mode details)
Offset	Memory Type		Offset	Resource Address
	Coils		0 – 65535	0 – 65535
	Input bits		100000 – 165535	0 – 65535
	Input registers		300000 – 365535	0 – 65535
	Holding registers		400000 – 465535	0 – 65535
	32 bit Long Integer		0 – 65535	0 – 65535
	32 bit Floating point		0 – 65535	0 – 65535
	Node Override ID		0	1
	Modicon Mode		0	1
	Serial Baudrate		0	1
	Serial Parity		0	1
	Serial Stop Bits		0	1
	Serial Mode		0	1
	Serial Done		0	1

Element	Description			
	Note: Data in the table refer to PLC model "Generic Modbus (0-based)".			
SubInd ex	This allows resource offset selection within the register.			
Data	Available data types:			
Type	• boolean			
	• byte			
	• short			
	• int			
	unsignedByte			
	unsignedShort			
	unsignedInt			
	• float			
	double			
	• string			
	• binary			
	See "Programming concepts" section in the main manual.			
	Note: To define arrays, select one of Data Type format followed by square brackets (byte[], short[]).			



Depending on data type selected, the **Allowed** list shows one or more conversions, listed below.

Value	Description
Inv bits	Invert all the bits of the tag.
	Example: $1001 \rightarrow 0110$ (in binary format) $9 \rightarrow 6$ (in decimal format)
Negate	Set the opposite of the tag value.
	<i>Example:</i> 25.36 → -25.36
AB -> BA	Swap nibbles of a byte.
	Example: 15D4 → 514D (in hexadecimal format) 5588 → 20813 (in decimal format)
ABCD -> CDAB	Swap bytes of a word.
	Example: 9ACC → CC9A (in hexadecimal format) 39628 → 52378 (in decimal format)
ABCDEFGH -> GHEFCDAB	Swap bytes of a double word. Example: 32FCFF54 → 54FFFC32 (in hexadecimal format) 855441236 → 1426062386 (in decimal format)
ABCNOP -> OPMDAB	Swap bytes of a long word.

Element	Description		
	Value	Description	
		Example: $142.366 \rightarrow -893553517.588905 \text{ (in decimal format)} \\ 0.10000000110 \\ 000111001011101101100100010$	
	BCD	Separate the byte in two nibbles, and reads them as decimal (from 0 to 9)	
		Example: 23 → 17 (in decimal format) 0001 0111 = 23 0001 = 1 (first nibble) 0111 = 7 (second nibble)	
	Select the conversion a list.	and click on plus button. The selected item will be added on Configured	
	If more conversions are configured, they will be applied in order (from top to bottom of Configured list).		
	Use the arrow buttons to order the configured conversions.		

Node Override ID

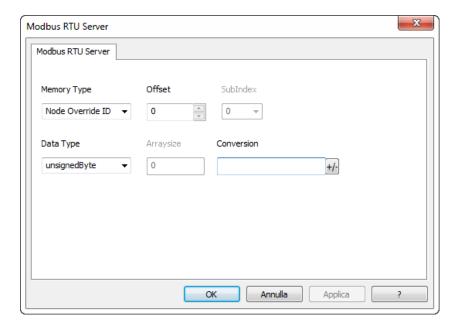
The protocol provides the special data type Node Override ID which allows you to change the node ID of the slave at runtime. This memory type is an unsigned byte.

The node Override ID is initialized with the value of the node ID specified in the project at programming time.

Node Override ID	Modbus operation
0	Communication with the slave is stopped. In case of write operation, the device will not respond to request frames.
1 to 255	It is interpreted as the value of the new node ID and is replaced for runtime operation.



Note: Node Override ID value assigned at runtime is retained through power cycles.



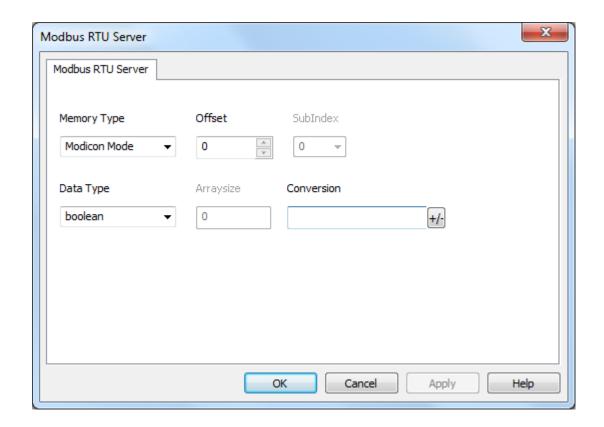
Modicon Mode

The protocol provide a special data type that can be used to override the Modicon Mode parameter at runtime.

Modicon Mode	Description
0 Generic Modbus (0-based). Register indexes start from 0.	
1	Modicon Modbus (1-based). Register indexes start from 1.



Note: Modicon Mode parameter value assigned at runtime is retained through power cycles.

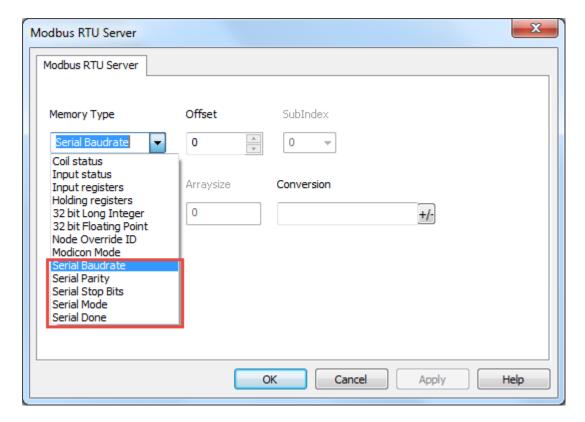


Serial Parameters Override

The protocol provide special data types that can be used to override the serial parameters at runtime.

Parameter	Description			
Serial Baudrate	unsigned 32 bit value for baudrate overriding. Possible values are 150, 300, 600, 1200, 2400, 4800, 9600, 19200, 38400, 57600, 115200.			
Serial Parity	unsigned 8 bit value for parity overriding. Possible values are described in the following list.			
	Value Description			
	0 none parity			
	1 even parity			
	2	odd parity		
Serial Stop Bits	unsigned 8 bit value for stop bits overriding. Possible values are 1, 2.			
Serial Mode	unsigned 8 bit value for serial mode overriding. Possible values are described in the following list.			

Parameter	Description		
	Value Description		
	0 RS-232 mode		
	1	RS-485 mode	
	2	RS-422 mode	
Serial Done	Set to 1 to overwrite the communication line parameters. The parameters are processed all together only when this variable is set to value 1		

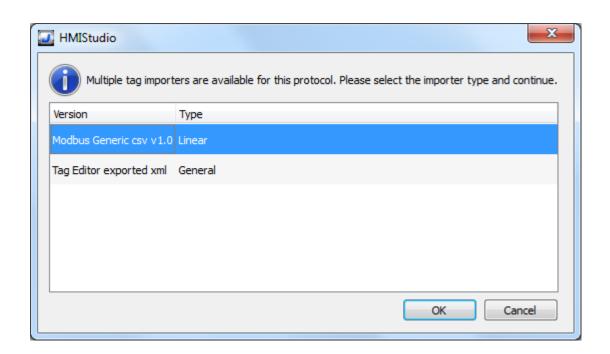


Tag Import

Select the driver in Tag Editor and click on the **Import Tags** button to start the importer.



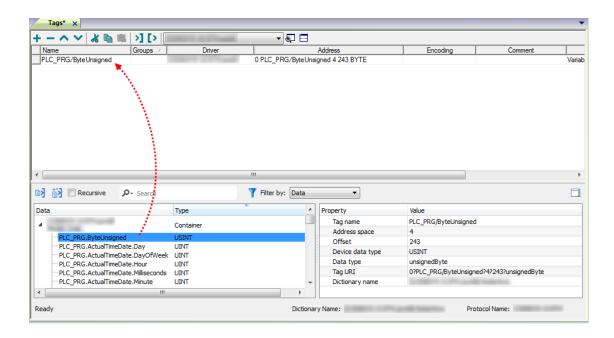
The following dialog shows which importer type can be selected.



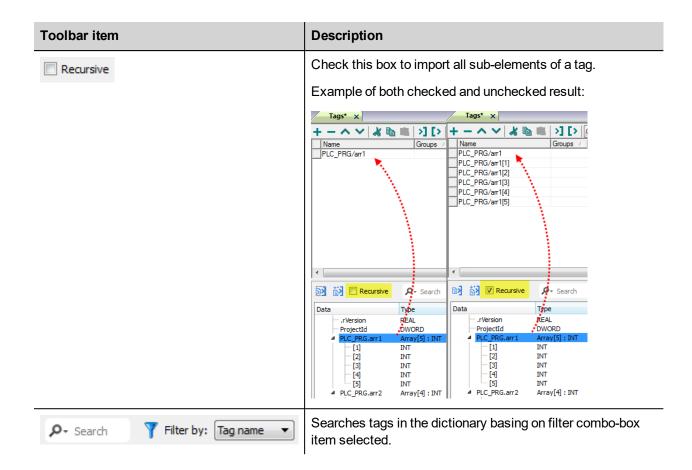
Туре	Description	
Modbus Generic csv v1.0 Linear	Requires a .csv file. All variables will be displayed at the same level.	
Tag Editor exported xml	Select this importer to read a generic XML file exported from Tag Editor by appropriate button.	
	1:Page1	

Once the importer has been selected, locate the symbol file and click **Open**.

Tags included in the symbol file are listed in the tag dictionary. The tag dictionary is displayed at the bottom of the screen.



Toolbar item	Description
K	Import Tag(s).
	Select tags to be imported and click on this icon to add tags from tag dictionary to the project
€	Update Tag(s).
	Click on this icon to update the tags in the project, due a new dictionary import.



Modbus Generic csv file structure

This protocol supports the import of tag information when provided in .csv format according to the following format:

NodeID, TagName, MemoryType, Address, DataFormat,...,[Comment]



Note: Fields in brackets are optional as well as fields between Data Format and Comment.

Field	Description	
NodelD	Node the tag belongs to	
TagName	Tag description	
MemoryType	OUTPINPIREGHREG	
Address	Offset compatible with Modbus notation	
DataFormat	Data type in internal notation. See "Programming concepts" section in the main manual.	
Comment	Optional additional description.	

Tag file example

Example of .csv line:

2, Holding Register 1, HREG, 400001, unsignedShort,



Note: This line has no comment. When the Comment is missing, the comma as a terminator character is mandatory.

Communication status

Current communication status can be displayed using system variables. This communication protocol acts as server and doesn't return any specific Protocol Error Message.

See "System Variables" section in the main manual.

Modbus TCP

Various Modbus TCP-capable devices can be connected to HMI devices. To set-up your Modbus TCP device, please refer to the documentation you have received with the device.

The implementation of the protocol operates as a Modbus TCP client only.

Implementation details

This Modbus TCP implementation supports only a subset of the Modbus TCP standard function codes.

Code	Function	Description
01	Read Coil Status	Reads multiple bits in the HMI device Coil area.
02	Read Input Status	Reads the ON/OFF status of the discrete inputs (1x reference) in the slave.
03	Read Holding Registers	Reads multiple registers.
04	Read Input Registers	Reads the binary contents of input registers (3x reference) in the slave.
05	Force Single Coil	Forces a single coil to either ON or OFF.
06	Preset Single Register	Writes a value to one register.
15	Write Multiple Coils	Writes each coil in a sequence of coils to either ON or OFF.
16	Preset Multiple Registers	Writes values to a block of registers in sequence.

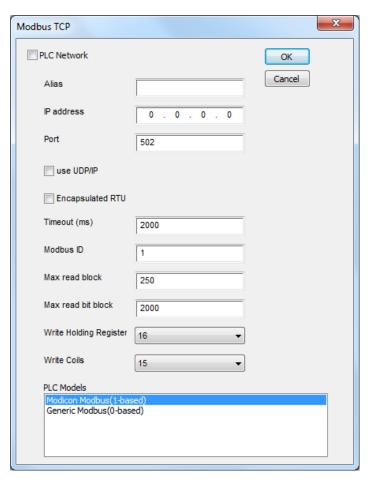
Protocol Editor Settings

Adding a protocol

To configure the protocol:

- 1. In the Config node double-click Protocols.
- 2. To add a driver, click +: a new line is added.
- 3. Select the protocol from the PLC list.

The driver configuration dialog is displayed.



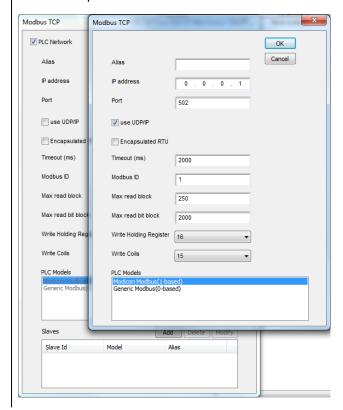
Element	Description
Alias	Name identifying nodes in network configurations. The name will be added as a prefix to each tag name imported for each network node.
IP address	Address of the controller.
Port	Port number used by the Modbus TCP driver. The default value is 502 and can be changed when the communication goes through routers or Internet gateways where the default port number is already in use.
use UDP/IP	If selected, the protocol will use connectionless UDP datagrams.
Encapsulated RTU	If selected, the protocol will use serial RTU protocol over Ethernet instead of Modbus TCP protocol, independently from TCP or UDP usage.
Timeout (ms)	Time delay in milliseconds between two retries in case of missing response from the server device.
Modbus ID	Usually used when communicating over Ethernet-to-serial gateways and then interpreted as the Slave ID. This value is simply copied into the Unit Identifier field of the Modbus TCP communication frame. This is rarely used and in most cases can be left zero.
Max read block	Maximum length in bytes of a data block request. It applies only to read access of Holding Registers.

Element	Description
Max read bit block	Maximum length in bits of a block request. It applies only to read access of Input Bits and Output Coils.
Write Holding Register	Modbus function for write operations to Holding Registers. Select between the function 06 (preset single register) and function 16 (preset multiple registers).
	If function 06 is selected, the protocol will always use function 06 for writing to the controller, even when writing to multiple consecutive registers.
	If function 16 is selected, the protocol will always use function 16 to write to the controller, even for a single register write request and the Max read block size parameter of the query is set to 2 . The use of function 16 may result in higher communication performance.
Write Coils	Modbus function for write operations to Output Coils. Select between the function 05 (write single coil) and function 15 (write multiple coils).
	If Modbus function 05 is selected, the protocol will always use function 05 for writing to the controller, even when writing to multiple consecutive coils.
	If Modbus function 15 is selected, the protocol will always use function 15 to write to the controller, even for a single coil write request. The use of function 15 may result in higher communication performance.

Element	Description		
PLC Models	Two PLC models are available.		
	 Modicon Modbus (1-based): has an addressing space that starts from offsets 1 for all memory types. 		
	Generic Modbus (0-based): has an addressing space that starts from offset 0 for all memory types.		

PLC Network

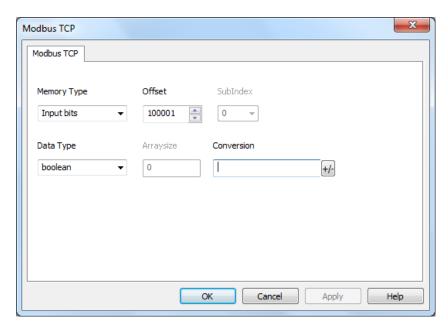
IP address for all controllers in multiple connections. **PLC Network** must be selected to enable multiple connections.



Tag Editor Settings

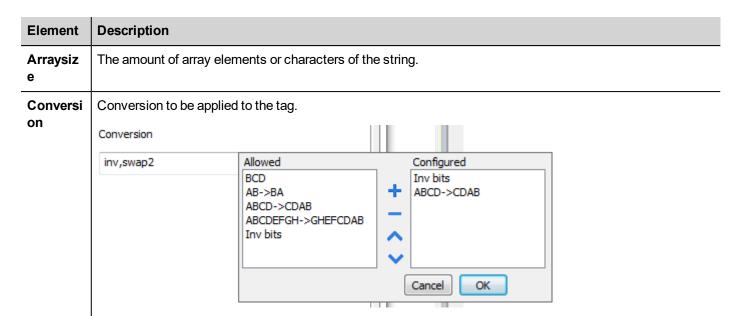
Path: ProjectView> Config > double-click Tags

- 1. To add a tag, click +: a new line is added.
- 2. Select Modbus TCP from the Driver list: tag definition dialog is displayed.



Element	Description			
Memory Type	Memory Type	Description		
. , , ,	Input bits	1 bit data input registers		
	Output coils	1 bit data output registers		
	Holding registers	unsigned 16 bit holding registers		
	Input registers	unsigned 16 bit input registers		
	32 bit Long Integer	unsigned 32 bit holding registers		
	32 bit Floating point	IEEE single precision 32 bit floating point holding registers		
	Node Override IP	protocol parameter (see Special Data Types for mode details)		
	Node Override Port	protocol parameter (see Special Data Types for mode details)		
	Node Override ID	protocol parameter (see Special Data Types for mode details)		
	Modicon Mode	protocol parameter (see Special Data Types for mode details)		
Offset	Memory Type	Offset	Resource Address	
	Input bits	100000 – 165535	Discrete Inputs	
	Output coils	0 – 65535	Coils	
	Holding registers	400000 – 465535	Holding Registers	
	Input registers	300000 – 365535	Input Registers	
	<u> </u>			

Element	Description			
	Memory Type	Offset	Resource Address	
	32 bit Long Integer	0 – 65535	Holding Registers	
	32 bit Floating point	0 – 65535	Holding Registers	
	Node Override IP	0-4	1	
	Node Override Port	0	1	
	Node Override ID	0	1	
	Modicon Mode	0		
SubInde x	This allows resource offset selection within the register.			
Data Type	Available data types:			



Depending on data type selected, the **Allowed** list shows one or more conversions, listed below.

Value	Description	
Inv bits	Invert all the bits of the tag.	
	Example: $1001 \rightarrow 0110$ (in binary format) $9 \rightarrow 6$ (in decimal format)	
Negate	Set the opposite of the tag value.	
	<i>Example:</i> 25.36 → -25.36	
AB -> BA	Swap nibbles of a byte.	
	Example: 15D4 → 514D (in hexadecimal format) 5588 → 20813 (in decimal format)	
ABCD -> CDAB	Swap bytes of a word.	
	Example: 9ACC → CC9A (in hexadecimal format) 39628 → 52378 (in decimal format)	
ABCDEFGH -> GHEFCDAB	Swap bytes of a double word. Example: 32FCFF54 → 54FFFC32 (in hexadecimal format) 855441236 → 1426062386 (in decimal format)	
ABCNOP -> OPMDAB	Swap bytes of a long word.	

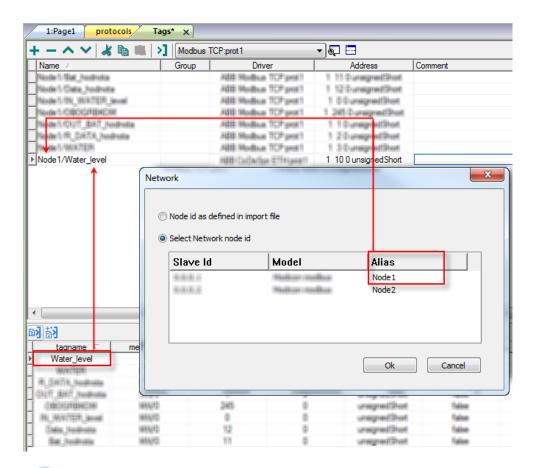
Element	Description	
	Value	Description
		Example: $142.366 \rightarrow -893553517.588905 \text{ (in decimal format)} \\ 0.10000000110 \\ 0001110010111011011001001011101000011100101$
	BCD	Separate the byte in two nibbles, and reads them as decimal (from 0 to 9)
		Example: 23 → 17 (in decimal format) 0001 0111 = 23 0001 = 1 (first nibble) 0111 = 7 (second nibble)
	Select the conversion and click on plus button. The selected item will be added on Configured list.	
	If more conversions are cor	nfigured, they will be applied in order (from top to bottom of Configured list).
	Use the arrow buttons to or	der the configured conversions.

Adding an alias name to a protocol

Tag names must be unique at project level, however, the same tag names might need to be used for different controller nodes (for example when the HMI device is connected to two devices running the same application).

When creating a protocol you can add an alias name that will be added to tag names imported for this protocol.

In the example, the connection to a certain controller is assigned the name **Node1**. When tags are imported for this node, all tag names will have the prefix **Node1** making each of them unique at the network/project level.





Note: Aliasing tag names is only available for imported tags. Tags which are added manually in the Tag Editor do not need to have the Alias prefix in the tag name.

The Alias string is attached on the import. If you modify the Alias string after the tag import has been completed, there will be no effect on the names already present in the dictionary. When the Alias string is changed and tags are re-imported, all tags will be re-imported with the new prefix string.

Node Override IP

The protocol provides the special data type Node Override IP which allows you to change the IP address of the target controller at runtime.

This memory type is an array of 4 unsigned bytes, one per each byte of the IP address.

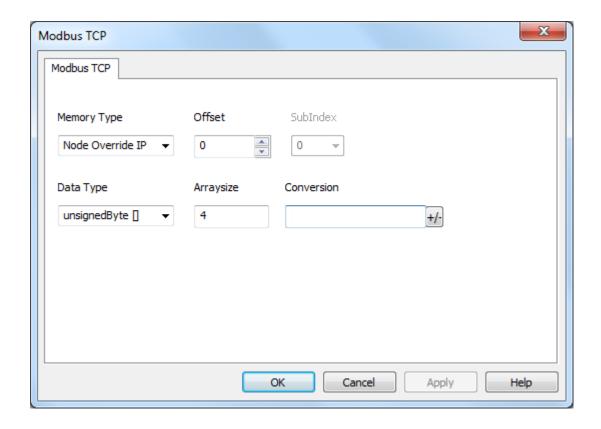
The Node Override IP is initialized with the value of the controller IP specified in the project at programming time.

Node Override IP	Modbus operation
0.0.0.0	Communication with the controller is stopped, no request frames are generated anymore.
Different from 0.0.0.0	It is interpreted as node IP override and the target IP address is replaced runtime with the new value.

If the HMI device is connected to a network with more than one controller node, each node has its own Node Override IP variable.



Note: Node Override IP values assigned at runtime are retained through power cycles.



Node Override Port

The protocol provides the special data type Node Override Port which allows you to change the network Port of the target controller at runtime.

This memory type is an unsigned short.

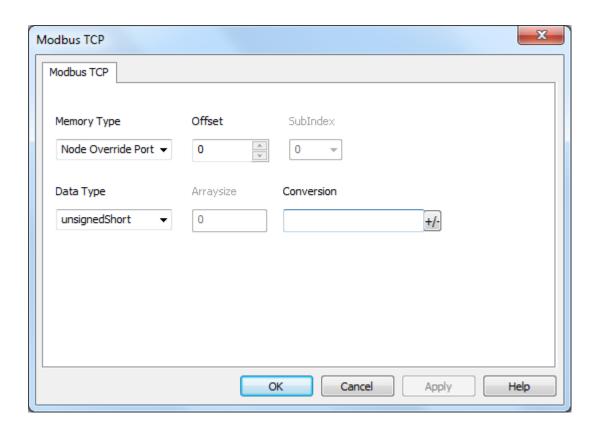
The Node Override Port is initialized with the value of the controller Port specified in the project at programming time.

Node Override Port	Modbus operation	
0	Communication with the controller is stopped, no request frames are generated anymore.	
Different from 0		

If the HMI device is connected to a network with more than one controller node, each node has its own Node Override Port variable.



Note: Node Override Port values assigned at runtime are retained through power cycles.



Node Override ID

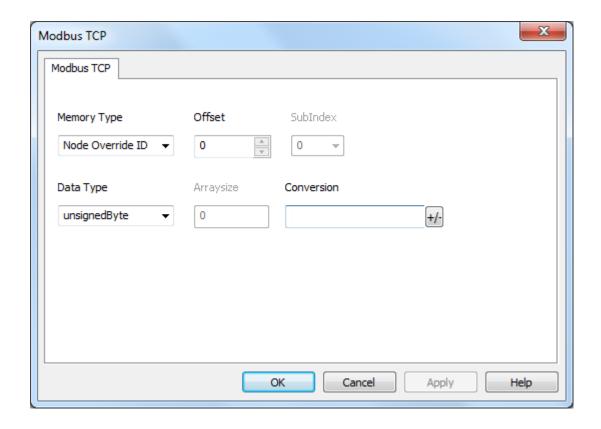
The protocol provides the special data type Node Override ID which allows you to change the node ID of the slave at runtime. This memory type is an unsigned byte.

The node Override ID is initialized with the value of the node ID specified in the project at programming time.

Node Override ID	Modbus operation
0	Communication with the controller is stopped. In case of write operation, the request will be transmitted without waiting for a reply.
1 to 254	It is interpreted as the value of the new node ID and is replaced for runtime operation.
255	Communication with the controller is stopped; no request messages are generated.



Note: Node Override ID value assigned at runtime is retained through power cycles.



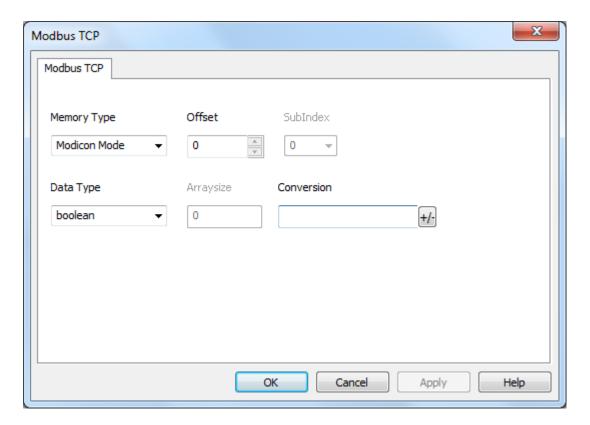
Modicon Mode

The protocol provide a special data type that can be used to override the Modicon Mode parameter at runtime.

Modicon Mode	Description	
0	Generic Modbus (0-based). Register indexes start from 0.	
1	Modicon Modbus (1-based). Register indexes start from 1.	



Note: Modicon Mode parameter value assigned at runtime is retained through power cycles.

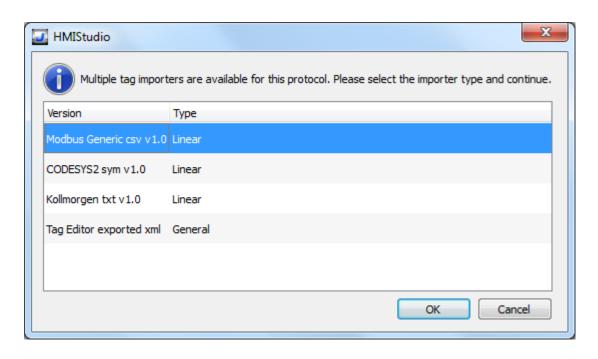


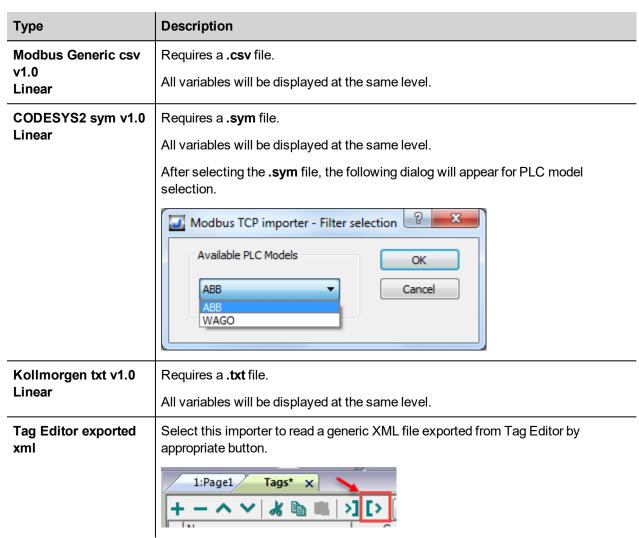
Tag Import

Select the driver in Tag Editor and click on the **Import Tags** button to start the importer.



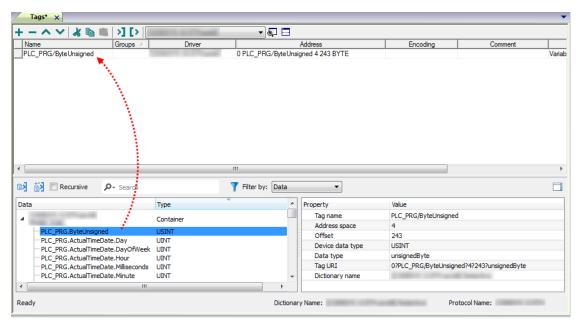
The following dialog shows which importer type can be selected.



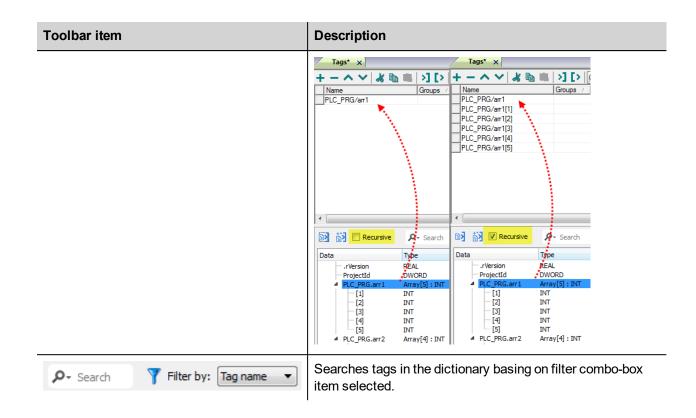


Once the importer has been selected, locate the symbol file and click **Open**.

Tags included in the symbol file are listed in the tag dictionary. The tag dictionary is displayed at the bottom of the screen.



Toolbar item	Description
Ke	Import Tag(s).
	Select tags to be imported and click on this icon to add tags from tag dictionary to the project
€	Update Tag(s).
	Click on this icon to update the tags in the project, due a new dictionary import.
Recursive	Check this box to import all sub-elements of a tag.
	Example of both checked and unchecked result:



Modbus Generic csv file structure

This protocol supports the import of tag information when provided in .csv format according to the following format:

NodeID, TagName, MemoryType, Address, DataFormat,...,[Comment]



Note: Fields in brackets are optional as well as fields between Data Format and Comment.

Field	Description
NodelD	Node the tag belongs to
TagName	Tag description
MemoryType	OUTP INP IREG HREG
Address	Offset compatible with Modbus notation
DataFormat	Data type in internal notation. See "Programming concepts" section in the main manual.
Comment	Optional additional description.

Tag file example

Example of .csv line:

2, Holding Register 1, HREG, 400001, unsignedShort,



Note: This line has no comment. When the Comment is missing, the comma as a terminator character is mandatory.

Communication status

Current communication status can be displayed using system variables. See "System Variables" section in the main manual.

Codes supported for this communication driver:

Error	Cause	Action
No response	No reply within the specified timeout.	Check if the controller is connected and properly configured to get network access.
Incorrect node address in response	The device received a response with an invalid node address from the controller.	-
The received message too short The device received a response with an invalid format from the controller.		-
Incorrect writing data acknowledge	The controller did not accept a write request.	Check if project data is consistent with the controller resources.

Modbus TCP Server

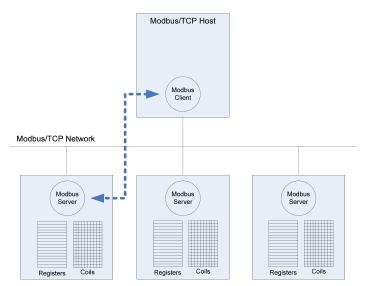
Modbus TCP Server communication driver allows connecting the HMI device as a server in a Modbus TCP network. It is possible for Modbus TCP clients to connect then to multiple HMI panels acting as servers. Standard Modbus TCP messages are used for information exchange.

This approach allows connecting HMI devices to SCADA systems through the universally supported Modbus TCP communication protocol.

Principle of operation

This communication driver implements a Modbus TCP Server unit in HMI device. A subset of the complete range of Modbus function codes is supported. The available function codes allow data transfer between clients on the TCP network and the server. The HMI device acts as a server in the network. It can exchange data with up to 32 clients. This means that up to 32 clients can be connected to the HMI device at the same time. If all the 32 available connections are in use, any further attempt to connect by a client will be refused by the system.

The following diagram shows the system architecture.



The device simulates the communication interface of a PLC: Coils and Registers data types are respectively boolean and 16 bit integers.

The device always access data in its internal memory. Data can be transferred to and from the Modbus Client only on the initiative of the client itself.

Implementation details

This Modbus TCP Server implementation supports only a subset of the Modbus standard function codes.

Code	Function	Description
01	Read Coil Status	Reads multiple bits in the device Coil area.
02	Read Input Status	Reads multiple bits in the device Coil area.
03	Read Holding Registers	Read multiple device Registers.

Code	Function	Description
04	Read Input Registers	Read multiple device Registers.
05	Force Single Coil	Forces a single device Coil to either ON or OFF.
06	Preset Single Register	Presets a value in a device Register.
15	Force Multiple Coils	Forces multiple device Coils to either ON or OFF.
16	Preset Multiple Registers	Presets value in multiple device Registers.
23	Read Write Multiple Registers	Read & presets values in multiple device Registers



Note: For both PLC models the Read Coil Status and Read Input Status function codes both access the same Coil memory area in the HMI device memory. The Read Holding Registers and Read Input Registers function codes both access the same Register area in the HMI device memory.

Exception Codes

Code	Description
01	Illegal Function. the function code received in the query is not supported
02	Illegal Data Address. Data Address received in the query exceeds the predefined data range (see Tag Definition for detailed ranges of all types).

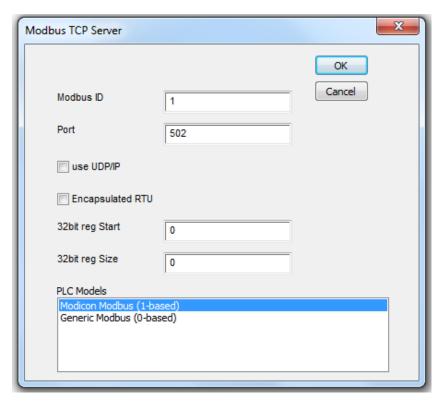
Protocol Editor Settings

Adding a protocol

To configure the protocol:

- 1. In the **Config** node double-click **Protocols**.
- 2. To add a driver, click +: a new line is added.
- 3. Select the protocol from the PLC list.

The driver configuration dialog is displayed.

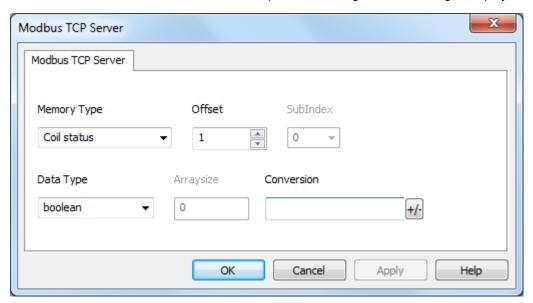


Element	Description		
Modbus ID	Modbus node ID of the HMI device. Every Modbus server device in the network must have its own Modbus ID.		
Port	Port number used by the Modbus TCP protocol. Default value is 502 . Set the value accordingly to the port number used by your Modbus TCP Network.		
use UDP/IP	If selected, the protocol will use connectionless UDP datagrams.		
Encapsulated RTU	If selected, the protocol will use serial RTU protocol over Ethernet instead of Modbus TCP protocol, independently from TCP or UDP usage.		
	32 bit registries memory area definition.		
32bit reg	Start value represents the first register address.		
Start	Size value represents the number of registries.		
32bit reg Size	Note: A request to one of the registries inside this area gives a 4 byte answer.		
PLC Models	Allows you to select between two models of Modbus TCP Server.		
	 Modicon Modbus (1-based): implements a Holding Register range between 400001 and 465536 and an Output Coils range between 1 and 65536. 		
	 Generic Modbus (0-based): implements a Holding Register range between 400000 and 465535 and an Output Coils range between 0 and 65535. 		
	Note: The address range used in the Modbus frames is always between 0 and 65535 for the Holding Registers and between 0 and 65535 for Coils.		

Tag Editor Settings

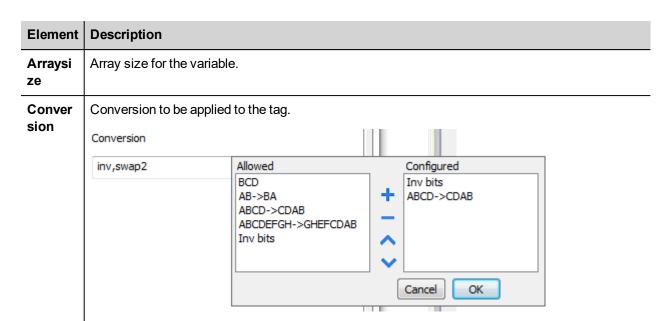
Path: ProjectView> Config > double-click Tags

- 1. To add a tag, click +: a new line is added.
- 2. Select **Modbus TCP Server** from the protocol list: tag definition dialog is displayed.



Element	Description				
Memory Type	Memory Type	Description			
1,00			it data output registers	gisters	
	Input status	1 b	it data input registers		
	Input registers	uns	signed 16 bit input registers		
	Holding registers	unsigned 16 bit holding registers			
	32 bit Long Integer	unsigned 32 bit holding registers			
32 bit Floating point IEEE single precision 3		EE single precision 32 bit floa	2 bit floating point holding registers		
	Modicon Mode protocol parameter (see Special Data Type			Il Data Types for mode details)	
Offset	Memory Type		Offset	Resource Address	
	Coils		0 – 65535	0 – 65535	
	Input bits		100000 – 165535	0 – 65535	
	Input registers		300000 – 365535	0 – 65535	
	Holding registers		400000 – 465535	0 – 65535	

Element	Description		
	Memory Type	Offset	Resource Address
	32 bit Long Integer	0-65535	0 – 65535
	32 bit Floating point	0 – 65535	0 – 65535
	Modicon Mode	0	1
	Note: Data in the table re	fer to PLC model "Generic M	odbus (0-based)".
SubInd ex	This allows resource offset selection within the register.		
Data	Available data types:		
Туре	• boolean		
	• byte		
	• short		
	intunsignedByte		
	unsignedSyteunsignedShort		
	unsignedInt		
	float		
	• double		
	• string		
	• binary		
	See "Programming concepts" section in the main manual.		
	Note: To define arrays, s (byte[], short[]).	elect one of Data Type forma	t followed by square brackets



Depending on data type selected, the **Allowed** list shows one or more conversions, listed below.

Value	Description
Inv bits	Invert all the bits of the tag.
	Example: 1001 \rightarrow 0110 (in binary format) $9 \rightarrow 6$ (in decimal format)
Negate	Set the opposite of the tag value.
	<i>Example:</i> 25.36 → -25.36
AB -> BA	Swap nibbles of a byte.
	Example: 15D4 → 514D (in hexadecimal format) 5588 → 20813 (in decimal format)
ABCD -> CDAB	Swap bytes of a word.
	Example: 9ACC → CC9A (in hexadecimal format) 39628 → 52378 (in decimal format)
ABCDEFGH -> GHEFCDAB	Swap bytes of a double word. Example: 32FCFF54 → 54FFFC32 (in hexadecimal format) 855441236 → 1426062386 (in decimal format)
ABCNOP -> OPMDAB	Swap bytes of a long word.

Element	Description		
	Value	Description	
		Example: $142.366 \rightarrow -893553517.588905 \text{ (in decimal format)} \\ 0.10000000110 \\ 000111001011101101100100010$	
	BCD	Separate the byte in two nibbles, and reads them as decimal (from 0 to 9)	
		Example: 23 → 17 (in decimal format) 0001 0111 = 23 0001 = 1 (first nibble)	
		0111 = 7 (second nibble)	
	Select the conversion a list.	and click on plus button. The selected item will be added on Configured	
	If more conversions are configured, they will be applied in order (from top to bottom of Configured list).		
	Use the arrow buttons	Use the arrow buttons to order the configured conversions.	

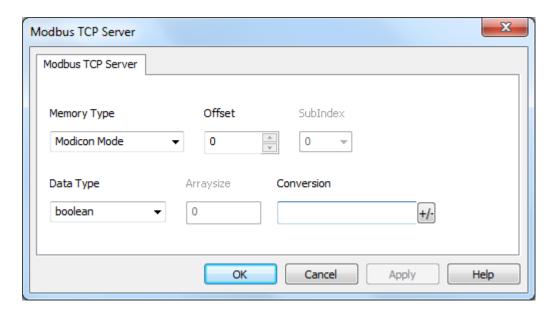
Modicon Mode

The protocol provide a special data type that can be used to override the Modicon Mode parameter at runtime.

Modicon Mode	Description
0	Generic Modbus (0-based). Register indexes start from 0.
1	Modicon Modbus (1-based). Register indexes start from 1.



Note: Modicon Mode parameter value assigned at runtime is retained through power cycles.

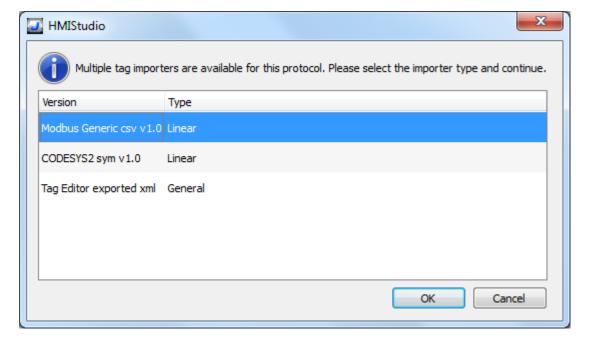


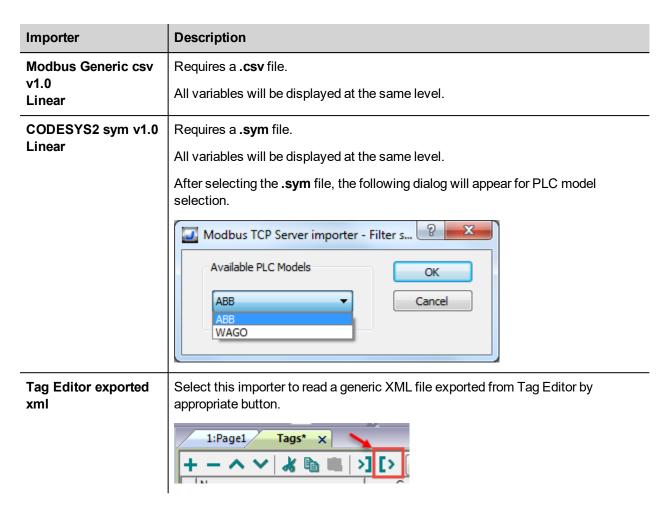
Tag Import

Select the driver in Tag Editor and click on the Import Tags button to start the importer.



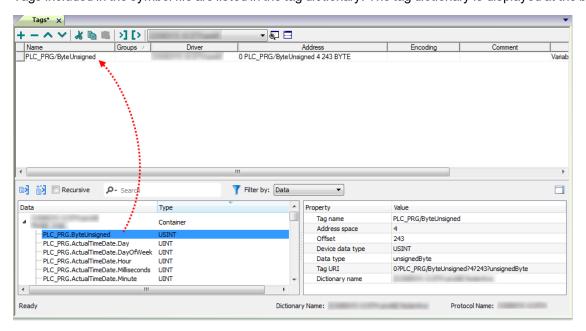
The following dialog shows which importer type can be selected.

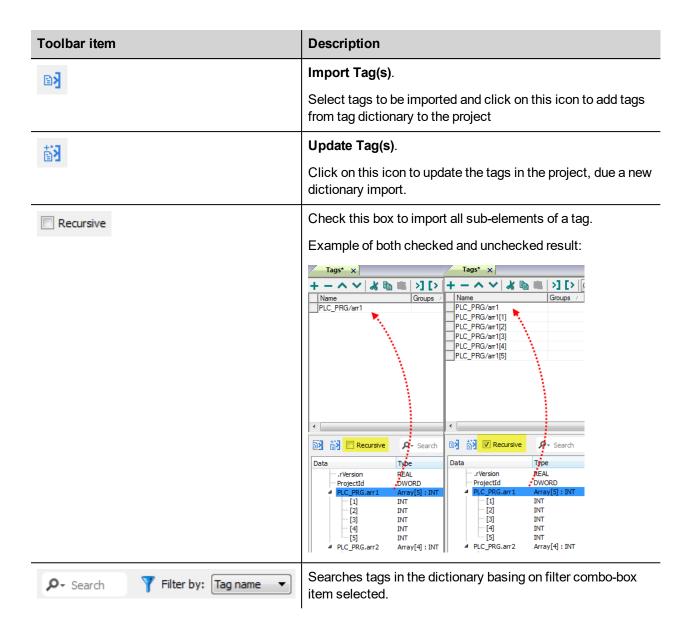




Once the importer has been selected, locate the symbol file and click Open.

Tags included in the symbol file are listed in the tag dictionary. The tag dictionary is displayed at the bottom of the screen.





Modbus Generic csv file structure

This protocol supports the import of tag information when provided in .csv format according to the following format:

NodeID, TagName, MemoryType, Address, DataFormat,...,[Comment]



Note: Fields in brackets are optional as well as fields between Data Format and Comment.

Field	Description
NodelD	Node the tag belongs to
TagName	Tag description

Field	Description
MemoryType	• OUTP
	• INP
	• IREG
	• HREG
Address	Offset compatible with Modbus notation
DataFormat	Data type in internal notation. See "Programming concepts" section in the main manual.
Comment	Optional additional description.

Tag file example

Example of .csv line:

2, Holding Register 1, HREG, 400001, unsignedShort,



Note: This line has no comment. When the Comment is missing, the comma as a terminator character is mandatory.

Communication status

The HMI device is a server station in the Modbus TCP network. The current implementation of the protocol doesn't report any communication error code apart from standard communication error codes related to the proper driver loading.

See "System Variables" section in the main manual.

Simatic S7 Ethernet

The Simatic controller must either have an on-board Ethernet port or be equipped with an appropriate Ethernet interface (either built-in or with a module).

Communication is based on the PG/OP (ISO on TCP) communication functions.

This documents describes the driver settings to be applied in programming IDE software and in S7 PLC programming software.

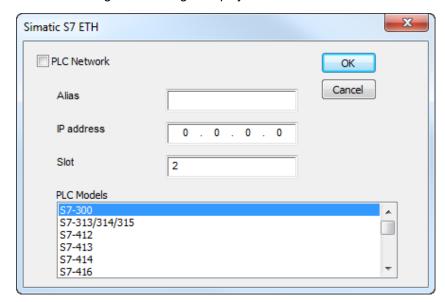
Protocol Editor Settings

Adding a protocol

To configure the protocol:

- 1. In the **Config** node double-click **Protocols**.
- 2. To add a driver, click +: a new line is added.
- 3. Select the protocol from the PLC list.

The driver configuration dialog is displayed.



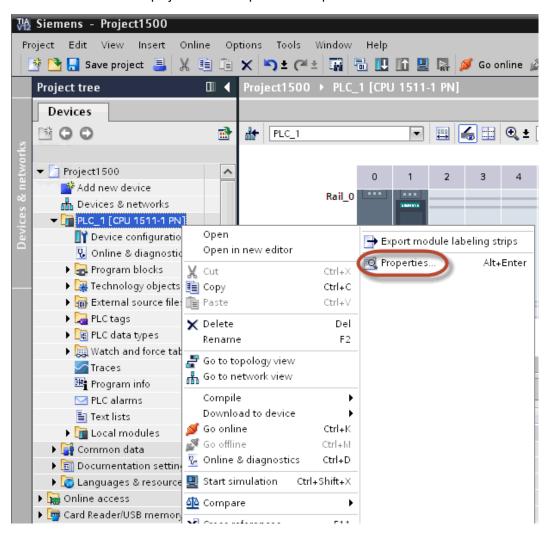
Element	Description
Alias	Name identifying nodes in network configurations. The name will be added as a prefix to each tag name imported for each network node.
IP address	Ethernet IP address of the controller.
Slot	Number of the slot where the CPU is mounted. 2 for S7-300, may take a higher value for S7-400 systems.

Element	Description
PLC Models	Several Siemens controllers are supported. Check the programming IDE software for a complete list.
PLC Network	Enable access to multiple networked controllers. For every controller (slave) set the proper option.

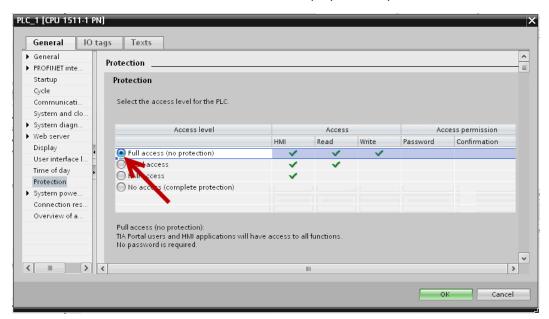
S7-1200 and S7-1500 PLC configuration

S7-1200 (starting from firmware version 4.0) and S7-1500 PLC Series from Siemens have a built-in firewall; by default the maximum protection level is enabled. To establish communication with these PLC models it is necessary to enable S7 communication with 3rd party devices; this setting is available in TIA Portal programming software.

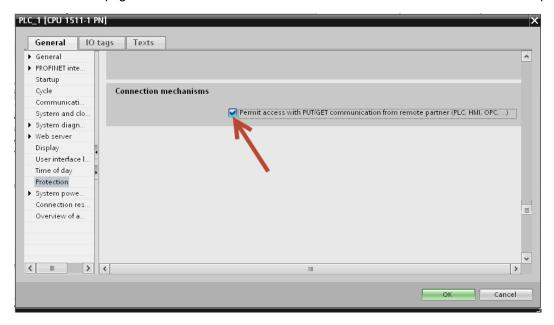
- 1. Open the PLC project in TIA Portal.
- 2. Select the PLC from the project tree and open PLC Properties.



3. In General > Protection make sure that "Full access (no protection)" has been selected.



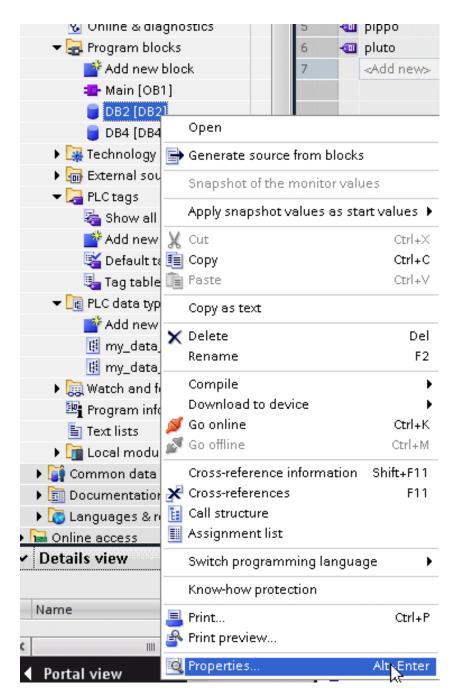
4. Scroll down the page and check "Permit access with PUT/GET communication from remote partner".



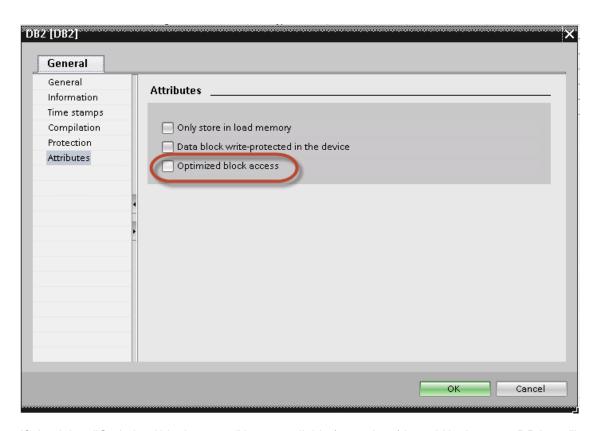


Note: If variables are defined in "Program blocks", DB must configured as "Not optimized".

To check or change DB optimization, open DB Properties:



In General > Attributes uncheck "Optimized block access":



If check box "Optimized block access" is not available (grayed-out) it could be because DB is an "instance DB" linked to an "optimized access FB".

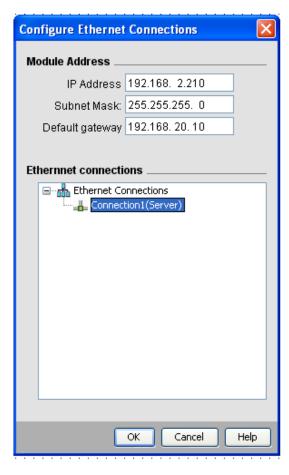
After compiling the project, tag offsets will be shown close to variable name.

These settings can be applied to TIA Portal programming software, S7-1200 PLC family starting from PLC firmware version 4.0 and S7-1500 PLC family.

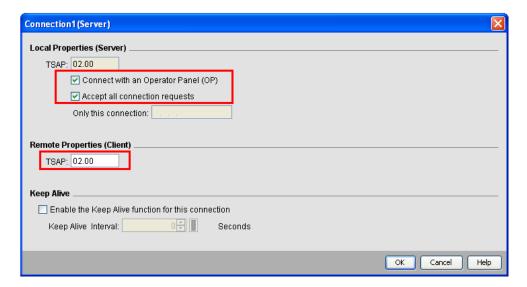
Logo! PLC configuration

To configure communication with Logo! PLC:

- 1. Open the Logo!Soft Comfort project.
- 2. Select **Tools > Ethernet Connections**: the Configure Ethernet Connections dialog is displayed.



- 3. Right-click on **Ethernet Connections** and add a server connection.
- 4. Double-click on the newly created connection: the connection properties dialog is displayed.

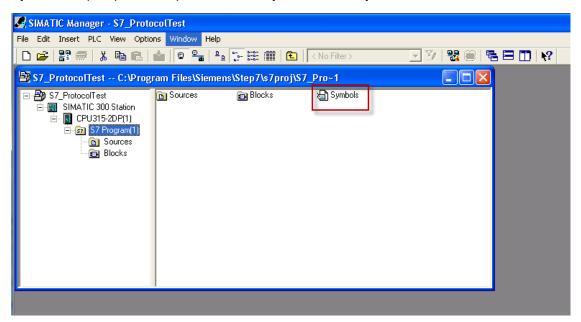


- 5. Select the Connect with an operator panel (OP) and Accept all connection requests options.
- 6. In the Remote Properties (Client) section, set TSAP to 02.00.

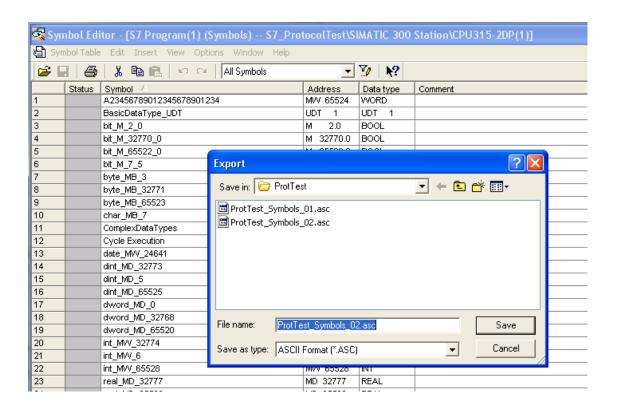
Export ASC File Using Simatic STEP7

The Simatic S7 Ethernet tag import filter accepts symbol files (ASCII format .asc) and source files (.awl extension) created by the Simatic Step7. The symbol file can be previously exported using the Step7 symbol table utility.

Symbol files (.asc) can be exported from the symbol table utility.



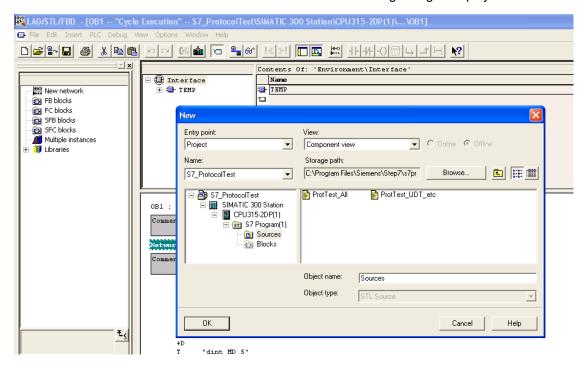
- 1. From the Symbol Table menu in the Symbol Editor choose Export.
- 2. Assign a name and save the symbol table as ASCII file.



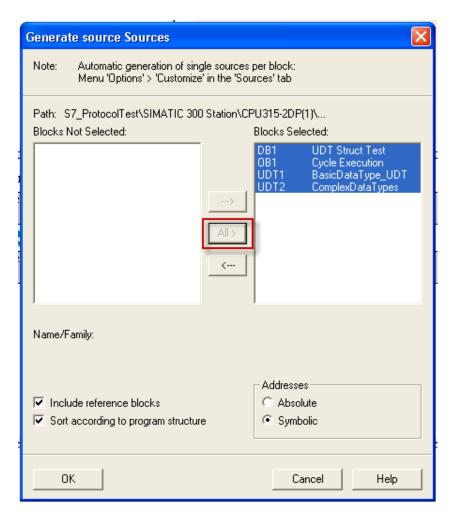
Exporting sources

These files are created exporting source code.

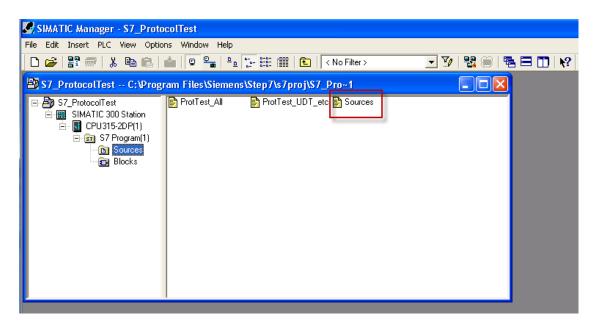
- 1. Open any program block in the editor, "OB1" in this example.
- 2. From the File menu choose Generate Source: the following dialog is displayed:



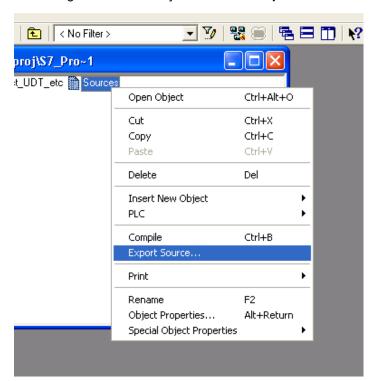
1. Assign a name, "Sources" in the example, and click **OK**: the **Generate source Sources** dialog is displayed.



- 2. Click All > to generate source for all blocks.
- 3. Select the following options:
- · Include reference blocks
- Sort according to program structure
- Symbolic address
- 4. Click **OK** to confirm: the "Sources" object is generated in the Step7 project as in the example.



5. Right click on the object and select **Export Sources**.

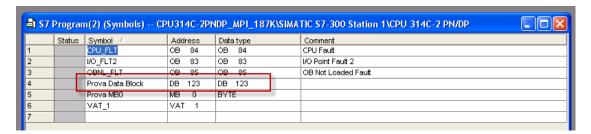


The generated .awl file can be imported in the Tag Editor.



Note: The .awl file contains additional information not included in the .asc file exported from the symbol table.

Make sure that reference to all data blocks is inserted in the symbol table. The tags from a data block are imported only if the symbol table contains a line with the data block name and related comment.



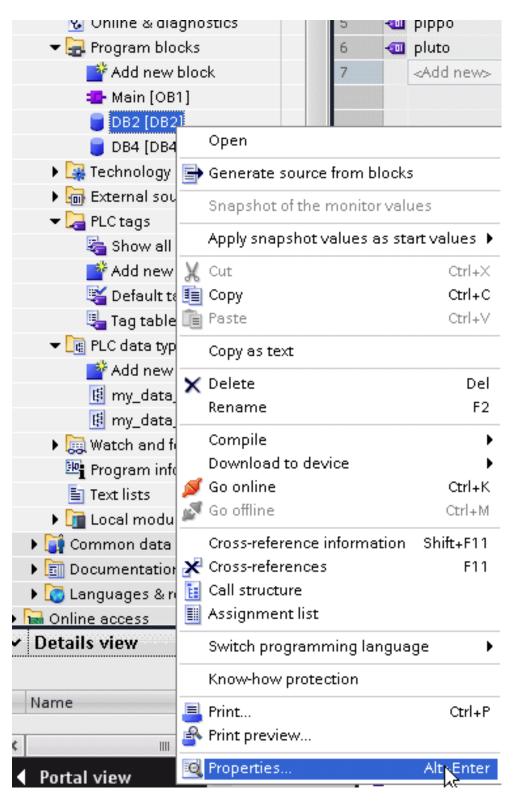
Each entry enables the import filter to import the tags related to the specified data block.

Export TIA, XLSX, SCL, UDT Files Using TIA Portal

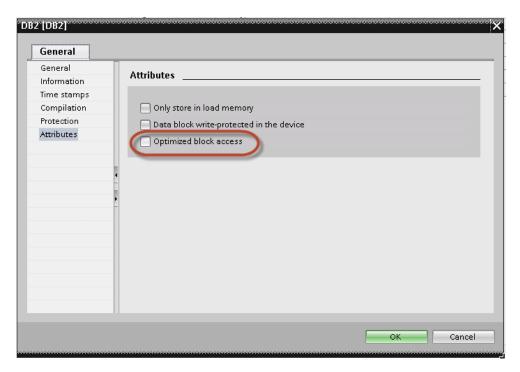
Exporting .tia files

These files refer to DB tags defined in **Program blocks**.

- 1. Configure the Data Block as **Not optimized**.
- 2. Right-click on the Data Block and choose **Properties**:



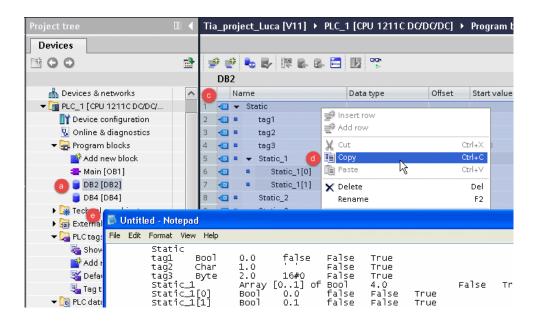
3. In the **General** tab select **Attributes** and unselect **Optimized block access**.



Note: If the options Optimized block access is not enabled (checkbox grayed out) this might mean that the Data Block is an "instance DB" linked to an "optimized access FB".



4. Build the project to make sure TIA Portal calculates the tags offset.



- 5. Double-click on a DB name.
- 6. Expand the view of program block selected.
- 7. Select all rows.
- 8. Copy and paste into any text editor.
- 9. Save the file as DBxxx.tia, where xxx=number of DB.
- •

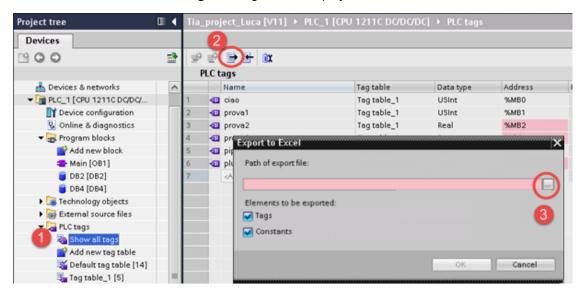
Note: Make sure you use the **Save As** function or the file will be named DB2.tia.txt and will not be visible from the importer.

10. Repeat from step 5 for all program blocks.

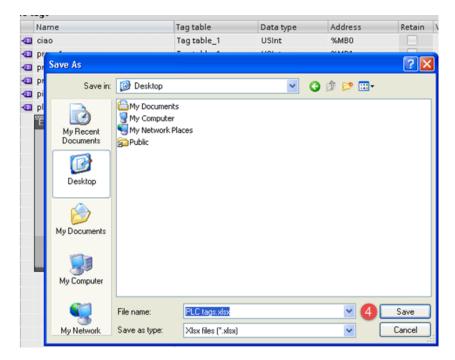
Exporting .xlsx files

An Excel file refers to PLC tags.

1. Double-click **Show all tags**: the tag table is displayed.



- 2. Click the **Export** button and browse for path file.
- 3. Define file name.
- 4. Click Save to confirm.

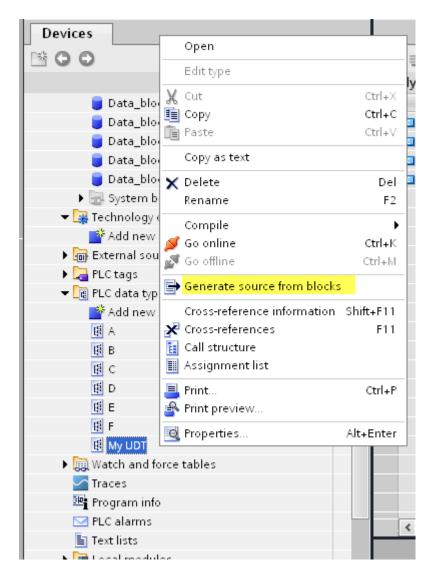


5. Click OK to export.



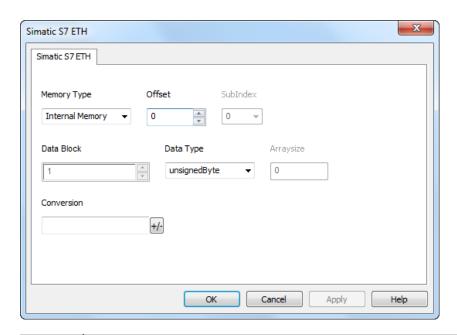
Exporting .scl or udt files

To create the file, expand PLC Data Type item from TIA Portal project tree and right click on the user defined structure. Then click on Generate source from blocks.



Tag Editor Settings

In the Tag Editor select "Simatic S7 ETH" from the list of defined protocols and click + to add a tag.



Description			
Area of PLC where tag is located.			
Data Type	Simatic Type		
Internal Memory	M		
Data Block	DB		
Input	I (E)		
Output	O (A)		
Timer value	Т		
Counter value	С		
Offset address where tag is located.			
Resource offset within the register.			
Data block number for Data Block Memory Type.			
Available data types:			
• boolean			
-			
• unsignedShort			
	Area of PLC where tag is located. Data Type Internal Memory Data Block Input Output Timer value Counter value Offset address where tag is located. Resource offset within the register. Data block number for Data Block Memory Type Available data types:		

Element Description

- unsignedInt
- float
- string

See "Programming concepts" section in the main manual.



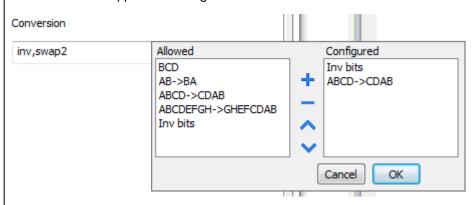
Note: To define arrays, select one of Data Type format followed by square brackets.

Arraysi ze

The amount of array elements or characters of the string.

Conver sion

Conversion to be applied to the tag.



Depending on data type selected, the **Allowed** list shows one or more conversions, listed below.

Value	Description	
Inv bits	Invert all the bits of the tag.	
	Example: $1001 \rightarrow 0110$ (in binary format) $9 \rightarrow 6$ (in decimal format)	
Negate	Set the opposite of the tag value.	
	<i>Example:</i> 25.36 → -25.36	
AB -> BA	Swap nibbles of a byte.	
	Example: 15D4 \rightarrow 514D (in hexadecimal format) 5588 \rightarrow 20813 (in decimal format)	
ABCD -> CDAB	Swap bytes of a word.	
	Example:	

Element	Description			
	Value	Description		
		9ACC → CC9A (in hexadecimal format) 39628 → 52378 (in decimal format)		
	ABCDEFGH -> GHEFCDAB	Swap bytes of a double word. Example: 32FCFF54 → 54FFFC32 (in hexadecimal format) 855441236 → 1426062386 (in decimal format)		
	ABCNOP -> OPMDAB	Swap bytes of a long word. Example: $142.366 \rightarrow -893553517.588905 \text{ (in decimal format)} \\ 0.10000000110 \\ 000111001011101101100100010$		
	BCD	Separate the byte in two nibbles, and reads them as decimal (from 0 to 9) Example: 23 → 17 (in decimal format) 0001 0111 = 23 0001 = 1 (first nibble) 0111 = 7 (second nibble)		
	S5timer(BCD)	Used to support S5timer. Check Simatic S5timer special data type for more details.		
	S5timer(BIN)	Legacy transformation for S5timer in binary format.		

Select the conversion and click on plus button. The selected item will be added on Configured

If more conversions are configured, they will be applied in order (from top to bottom of Configured list).

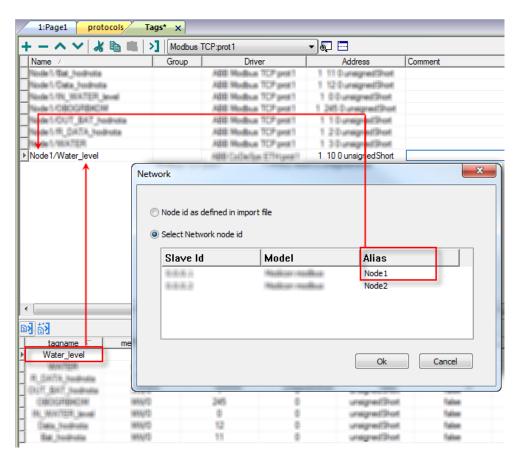
Use the arrow buttons to order the configured conversions.

Adding an alias name to a protocol

Tag names must be unique at project level, however, the same tag names might need to be used for different controller nodes (for example when the HMI device is connected to two devices running the same application).

When creating a protocol you can add an alias name that will be added to tag names imported for this protocol.

In the example, the connection to a certain controller is assigned the name **Node1**. When tags are imported for this node, all tag names will have the prefix Node1 making each of them unique at the network/project level.





Note: Aliasing tag names is only available for imported tags. Tags which are added manually in the Tag Editor do not need to have the Alias prefix in the tag name.

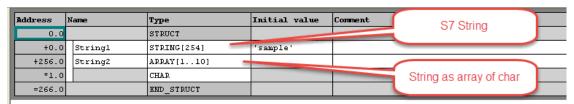
The Alias string is attached on the import. If you modify the Alias string after the tag import has been completed, there will be no effect on the names already present in the dictionary. When the Alias string is changed and tags are re-imported, all tags will be re-imported with the new prefix string.

String data type

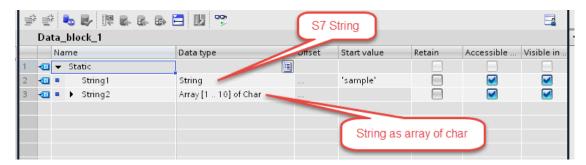
In Simatic S7 PLC two different types of tags manage string variables:

- as Array [1..xx] of characters,
- as String[xx].

Step7 string declaration is shown in this example:



TIA Portal string declaration is shown in this example:





Note: When using String[xx] data type specific a conversion must be applied to the tag. If the tag dictionary is imported from TIA Portal or Step7 using the import tool, however, conversion of the string tags is performed automatically and no further action is required.

To add a string as an array of characters:

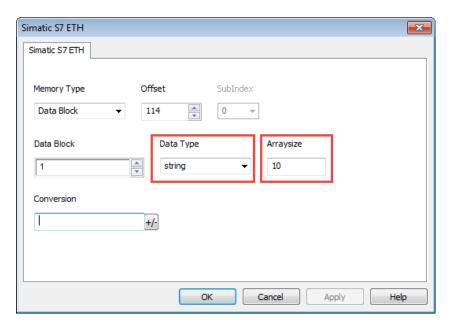
1. Press the + in the Tag Editor.



- 2. Select string as Data Type.
- 3. Enter string length in Arraysize.
- 4. Click **OK** to confirm.

To add a string data type:

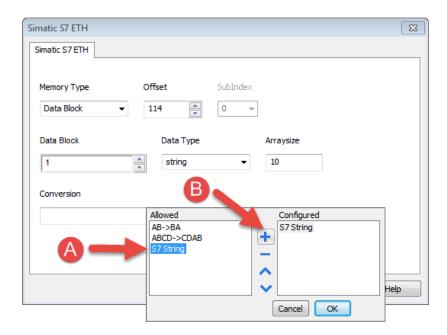
1. Press the + in the Tag Editor.



- 2. Select string as Data Type.
- 3. Enter string length in Arraysize.
- 4. Click +/- to open the Conversion dialog.



5. In the conversion dialog select the **S7 String** conversion type.



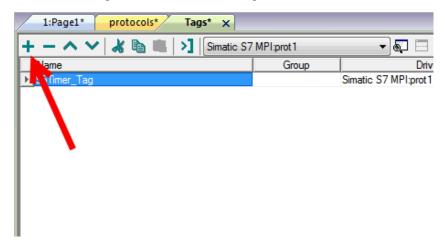
- 6. Click + to add the conversion: the conversion will be listed into the Configured list on the right.
- 7. Click **OK** to confirm.

Simatic S5Timer data type

Simatic drivers support a special data type, the S5Timer data type.

The tag must be configured with a specific data type and a conversion must be applied to the tag to correctly read/write a Simatic S5Timer Variable.

1. In the Tag Editor click + to add a tag.



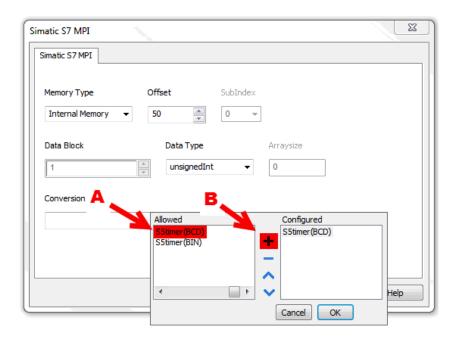
2. Select unsignedInt as Data Type.



3. Click +/- to open the Conversion dialog.



- 4. In the conversion dialog select the **S5timer(BCD)** conversion type.
- 5. Click + to add the conversion: the conversion will be listed into the **Configured** list on the right.



6. Click **OK** to confirm.

Node Override IP

The protocol provides the special data type Node Override IP which allows you to change the IP address of the target controller at runtime.

This memory type is an array of 4 unsigned bytes, one per each byte of the IP address.

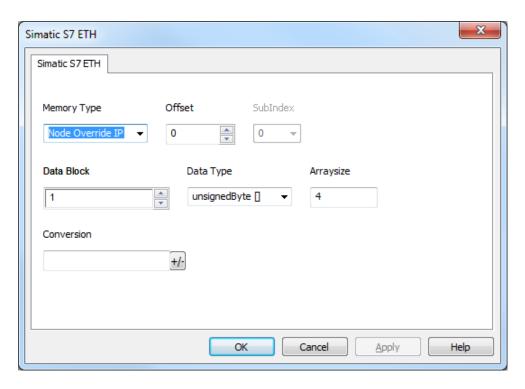
The Node Override IP is initialized with the value of the controller IP specified in the project at programming time.

Node Override IP	Modbus operation	
0.0.0.0	Communication with the controller is stopped, no request frames are generated anymore.	
Different from 0.0.0.0	It is interpreted as node IP override and the target IP address is replaced runtime with the new value.	

If the HMI device is connected to a network with more than one controller node, each node has its own Node Override IP variable.



Note: Node Override IP values assigned at runtime are retained through power cycles.

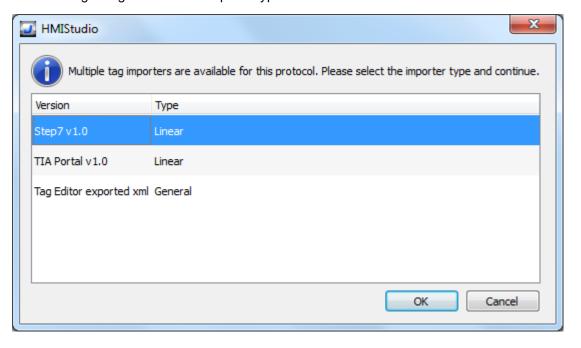


Tag Import

Select the driver in Tag Editor and click on the **Import Tags** button to start the importer.



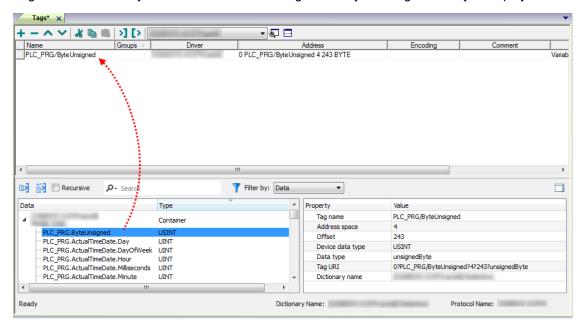
The following dialog shows which importer type can be selected.

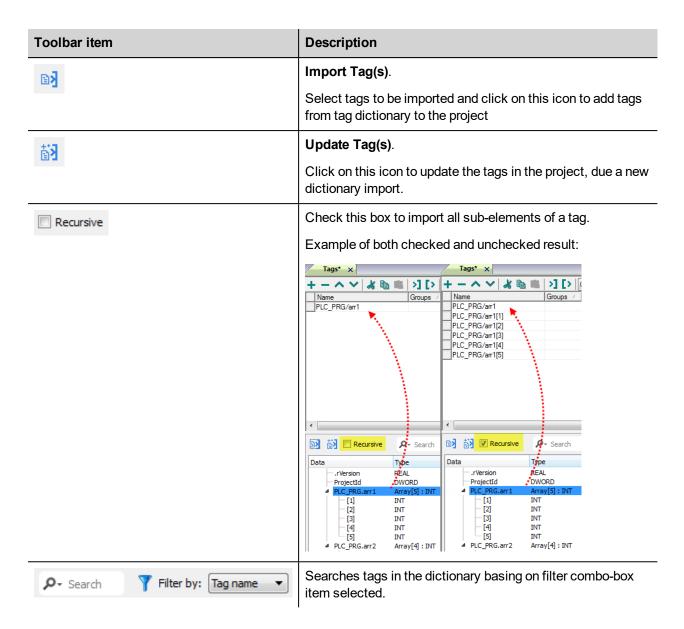


Importer	Description	
Step7 v1.0 Linear	Requires an .ascfile. Check Export ASC File Using Simatic STEP7 for more details.	
TIA Portal v1.0 Linear	All variables will be displayed at the same level. Requires .tia, .xlsx, .scl (optional), .udt (optional) files. Check Export TIA, XLSX, SCL, UDT Files Using TIA Portal for more details.	
Tag Editor exported xml	All variables will be displayed at the same level. Select this importer to read a generic XML file exported from Tag Editor by appropriate button.	
	1:Page1 Tags* ×	

Once the importer has been selected, locate the symbol file and click Open.

Tags included in the symbol file are listed in the tag dictionary. The tag dictionary is displayed at the bottom of the screen.





Communication status

Current communication status can be displayed using system variables. See "System Variables" section in the main manual.

Codes supported by this communication driver:

Error	Cause	Action
NAK	The controller replies with a not acknowledge.	-
Timeout	A request is not replied within the specified timeout period.	Check if the controller is connected and properly configured to get network access.
Invalid response	The device did received a response with invalid format or contents from the controller.	Ensure the data programmed in the project are consistent with the controller resources.
General Error	Unidentifiable error. Should never be reported.	Contact technical support.

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