ABB

L&W Elrepho
Testing and industry-specific instruments

L&W Elrepho is the paper industry's own spectrophotometer. It measures color, brightness, opacity and whiteness of paper, paperboard, tissue, pulp, coating inks and fillers. The visual appearance for a printed product is of crucial importance and is expensive to achieve. The instrument automatically measures according to the conditions specified by the user, e.g. D65-illuminant, C-illuminant, or a 420nm cut-off filter.

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L&W Elrepho comes in a standard version with a measurement table for fast sample handling (seen to the right above). But it can also be supplied without the measurement table (seen to the left above) which is useful when measuring on e.g. fillers.

L&W Elrepho is designed to make laboratory work easier. A sample is placed on the measurement table, and then automatically positioned against the instrument's measurement aperture. For opacity measurements, the black cavity is controlled automatically. In fact, the measurement software controls everything.

L&W Color-Brightness software is optimized for shift testing and has complete user interfaces for identification, measurement, and reporting. Grades with limit and target values can be set as required. The software reports most optical characteristics. Calculations can also be implemented to meet the user's needs.

Simple measurement sequences
The software automatically measures according to the conditions specified by the user, e.g. D65 illuminant, C illuminant, or a 420 nm cut-off filter. Measurement results can be copied to other programs by a simple copy and paste function. Alternatively, data can be saved in an Excel compatible file. Sample identities can be retrieved from (and measurement results sent to) other databases using standard commands and tools.

Benefits
- Easy to operate due to measurement table and optimized measurement program for routine testing
- One calibration for all filter conditions
- Different apertures included for measurements on small surfaces
- Fast measurement sequences with different UV-settings
- Residual ink evaluation with ERIC and INGEDE method
- Complies with ISO 2469, diffuse illumination and 0 (zero) degrees observation
- Measures whiteness and brightness at D65 and C-illuminant

Effective Residual Ink Concentration (ERIC) measurements

Residual ink measurements of recycled pulp and paper are made on a sheet and opaque pad according to the ISO 22 754 and TAPPI T 567 standards respectively. This measurement can alternatively be made on an opaque pad only. This latter method is not standardized. An alternative is to measure the ink elimination between two process stages with the INGEDE method.

Graphic presentations

The program features a number of ways to display the results graphically. The trend diagram is used to monitor the production over a longer period, while the L*a*b* plot shows the color coordinates for a series of samples. The reflectance curve provides important information about color dyeing and the fluorescence of the sample.

Traceable calibration

L&W Elrepho comes with traceable calibration in accordance with the ISO's hierarchy for photometric calibration and UV calibration at level C and D65. Working standards and a delivery certificate are included. The software has an easy function for checking the calibration, or making a new calibration, when necessary. A large number of reference and working standards with target values can be stored.

A complete system

The delivery includes L&W Elrepho spectrophotometer, L&W Color-Brightness software, PC and the accessories necessary for checking the calibration. Elrepho comes in a standard version with a measurement table for fast sample handling and can also be supplied without the measurement table, which can be useful when measuring on fillers, for example.

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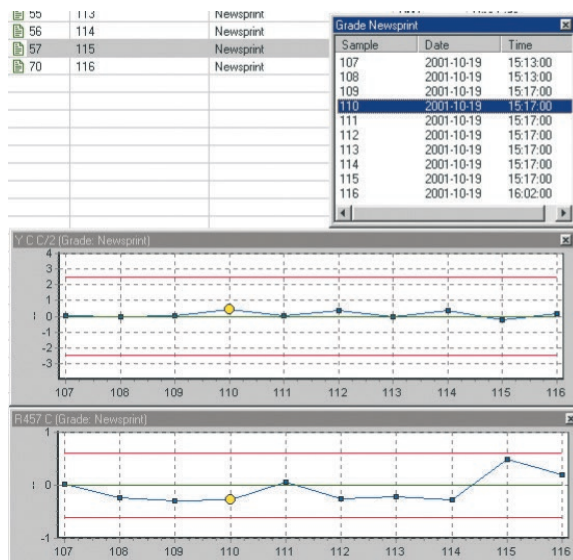Accessories, such as working standards, fixtures and measurement apertures.
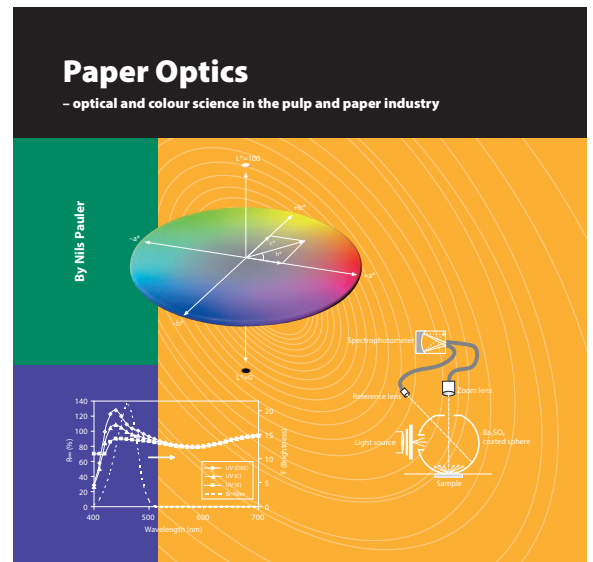
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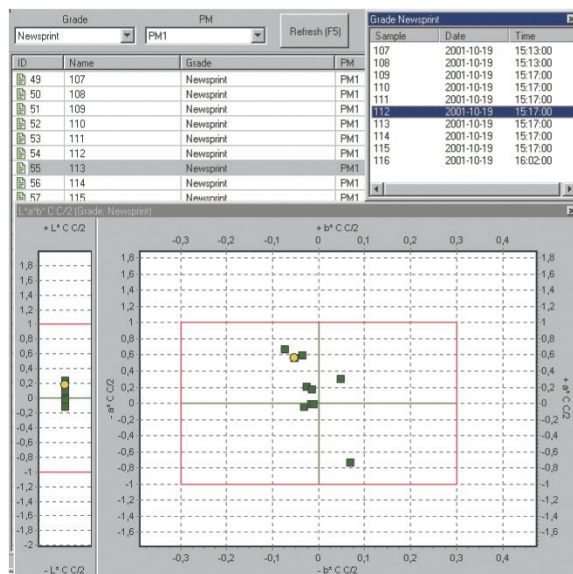PAPER OPTICS (by Prof. Nils Pauler) gives valuable knowledge regarding the measurement of optical properties of paper.

L&W Elrepho report examples

L&W Colour Brightness

ID	Type	Group	Source	Date	Time	Sample	Grade
57	Development 1		PM1	01-10-19	15.17	115	Newsprint

No.	Property	Mean	Std.Dev.	Count	min	max
6	L* C C/2	82,66	0,00	1	82,66	82,66
82,66						
14	a* C C/2	0,25	0,00	1	0,25	0,25
0,25						
22	b* C C/2	9,04	0,00	1	9,04	9,04
9,04						
36	Y C C/2	61,53	0,00	1	61,53	61,53
61,53						
64	CIE W 420 C/2	15,31	0,00	1	15,31	15,31
15,31						
66	CIE W C C/2	14,55	0,00	1	14,55	14,55
14,55						
70	CIE Flour C C/2	-0,77	0,00	1	-0,77	-0,77
-0,77						
72	R457 420	53,04	0,00	1	53,04	53,04
53,04						
74	R457 C	52,91	0,00	1	52,91	52,91
52,91						
76	R457 Flour C	-0,13	0,00	1	-0,13	-0,13
-0,13						

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The measurement results are presented on the screen as a test report…

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… or as trend graphs…

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… or as L*a*b*-plots

Technical specifications – L&W Elrepho, code 071

Alternatives	code 071 (with measurement table), code 071E (with measurement table, with ERIC), code 070 (without measurement table, without ERIC), code 070E (without measurement table, with ERIC), all with or without PC
Inclusive	L&W Color-Brightness software, PC, working standards, apertures, black cavity and cables

Measurement

Photometric range	0–200 %
Repeatability	< 0.01 ΔE CIELAB units on white ceramic tiles
Reproducibility	< 0.25 ΔE CIELAB units (average) on NCS color samples

Instrument

Spectral range	360–700 nm
Reporting range	400–700 nm adjustable to 360–700 nm
Measurement geometry	d/0°, according to ISO 2469
Measuring principle	SP 2000 dual-beam monochromator with 2 × 256 diodes in 2 nm intervals
Apertures	Standard 34 mm. Alternatively 9 mm or 6.6 mm. Automatic focus on the test area with 30 mm, 5 mm or 2.5 mm diameter. Optional 18 mm aperture with 16 mm test area diameter
Bandwidth	10 nm
Light source	Pulsed xenon lamp, D 65 – filtered
Measurement time	4–20 s, depending on the type of measurement
Filters	395 nm and 420 nm (UV cut-off), automatically selected from the program
UV level	D65 and C, automatically controlled from the program after calibration

Software

Operating system	Microsoft Windows
User program	L&W Color-Brightness measurement program specially developed for L&W Elrepho
Functions	Overview, control, identification, measurement, reporting, data output
Help functions	Calibration, calibration control, grade settings, calculated properties
Illuminant/Observer	D65/10°, C/2°, A/10°, D50/2°, F11/10°
Calibration	Commands for photometric and UV calibration. Calibrations and working standards with target values can be stored
Data output	L&W Autoline and Excel-compatible
Tabular reports	Test report
Graphical reports	Reflectance factor, opacity, scattering, absorption, trend, L*-a*-b*
Properties	X, Y, Z, L*, a*, b*, x, y, Rx, Ry, Rz, CIE Whiteness/Tint-D65 resp. C, Fluorescence, ISO Brightness, 65-Brightness, Yellowness, Opacity, Transparency, K/N-value, IE, Residual ink, DW, pe, s, k, sR457, kR457, Metamerism, ΔE and others

Installation requirements

Power	400 W		
Instrument air	> 0,5 MPa (70 psi) (not 070)		
Air consumption	0.2 m³/h (0.1 ft³/min) NTP (not 070)		
Dimensions	Instrument PC/Screen	0.4 × 0.5 × 0.6 m /16 × 20 × 24 in 0.6 × 0.6 × 0.5 m / 24 × 24 × 20 in	Volume	0.4 m³ / 14 ft³ 0.4 m³ / 14 ft³
Net weight	Instrument PC/screen	26 kg / 57 lb 12 kg / 27 lb	Gross weight	50 kg / 110 lb 32 kg / 71 lb

Dimensions				
	Instrument	0.4 × 0.5 × 0.6 m /16 × 20 × 24 in	Volume	0.4 m³ / 14 ft³
	PC/Screen	0.6 × 0.6 × 0.5 m / 24 × 24 × 20 in		0.4 m³ / 14 ft³
Net weight	Instrument	26 kg / 57 lb	Gross weight	50 kg / 110 lb
	PC/screen	12 kg / 27 lb		32 kg / 71 lb

Applicable standards

PAPTAC E1, E2
DIN 53 145/53 146/53 147/54 500
ISO 2469/2470/2471/5631/9416/11475/11476/12625-7/12625-15/22754/22891
SCAN G5/P3/P8/P66/P71/P 72
TAPPI T 519/525/527/560/567

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