# **PoDFA Metallographic Analysis Training Course**

Duration: 4.5 Days

### Program

Who should attend?

 Metallographers with experience in cutting, mounting, polishing and the use of an optical microscope.

## Training objectives:

At the end of the training course, attendees will be able to:

- ♦ Identify main types of inclusions under optical microscope
- ♦ Sample and prepare PoDFA or Prefil samples
- ◆ Perform accurate counting of each inclusion type and calculate the total metal cleanliness in mm²/kg.

#### Location

ABB Bomem's main office and manufacturing site in Quebec City, Canada

- ◆ Click <a href="here">here</a> to access a road map to our facility from the Quebec Airport (Jean-Lesage Airport).
- ♦ Click here to access tourist information sites.

#### Date

♦ To be determined upon demand.

\*Approximately three training sessions are given every year.



## **Schedule**

DAY 1	Introduction Sample Preparation (Part 1)	<ul> <li>Welcoming remarks and guided tour of ABB Bomem Inc.</li> <li>PoDFA Technology video presentation, filter certification</li> <li>General ABB presentation, PoDFA-f and Prefil presentations</li> <li>Metal Sampling         <ul> <li>Crucible preparation, safety equipment</li> <li>Each participant takes PoDFA and/or Prefil samples</li> </ul> </li> <li>PoDFA Standard Practice Instructions (Part 1)         <ul> <li>Receiving, Cutting and Mounting specimens</li> </ul> </li> </ul>
DAY 2	Sample Preparation (Part 2) Inclusion Identification	<ul> <li>◆ Polishing specimens</li> <li>◆ Survey of Inclusions         <ul> <li>Presentation and description of each inclusion type</li> </ul> </li> <li>◆ Review of each inclusion type under microscope</li> </ul>
DAY 3	Inclusion Identification and Counting	<ul> <li>PoDFA Standard Practice Instructions (Part 2)         PoDFA evaluation presentation         Grid and Estimate Method</li> <li>◆ Template presentation</li> <li>◆ 20 µm rule (Exercises)</li> <li>◆ PoDFA specimen evaluation</li> </ul>
DAY 4	Inclusion Counting	<ul> <li>PoDFA specimen evaluation (continued).</li> <li>** Each participant should evaluate at least one sample using the GRID method at 50X, 100X, 200X and one with the ESTIMATE method.</li> <li>Comparison and discussion of the results.</li> </ul>
DAY 5 (AM)	Examination Session and Varia	<ul> <li>PoDFA examination</li> <li>Choice to review one of the workshops (i.e. polishing)</li> <li>Conclusion and questions</li> </ul>

#### ABB

585 Charest Blvd East, suite 300 Quebec, QC G1K 9H4 Canada Telephone: +1 418 877 2944 Telefax: +1 418 877 2834 Email: mailto:metal@ca.abb.com

http://www.abb.com/analytical (click on "metallurgical analyzers") Internet:

