### **Course description**

# GB240 AC400 Controller with 800xA Maintenance

#### Course goal

The goal of this course is to enable the plant instrument engineers to maintain the System 800xA with AC400 Advant controllers.

#### Learning objectives

Upon completion of this course, students will be able to:

- Explain the System 800xA architecture and the function of the different components
- Navigate within the 800xA system
- Navigate within the Advant AC400 Controller
- Backup and Restore the 800xA system
- Import and Export Data from the 800xA system
- Backup Restore the AC400 Advant Controller
- Provide first line fault diagnosis
- Locate faults
- Trace signals from the I/O system through to the Operator displays
- Understand the AC400 Controller Operating modes
- Make basic Database changes
- Configure Operator Trends
- Configure Group Displays

#### **Participant profile**

This training is targeted to Instrument Maintenance Engineers, Technicians who need to access the system in a front line fault diagnosis role.

#### **Prerequisites**

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Students should have a basic knowledge of a Microsoft Windows Operating system.



#### **Topics**

- System 800xA architecture
- AC 400 Advant Controller Hardware
- AC 400 I/O system S100 & S400
- Signal Flow
- Advant Engineering Station
- Alarm and Events
- Historian and Trends
- Graphic Displays
- Faceplates and Graphic Elements
- Operator Workplace
- Backup / restore

#### **Course type and methods**

This is an instructor led course with interactive classroom discussions and associated lab exercises. Approximately 60% of the course is hands-on lab activities.

#### **Duration**

The duration is 5 days.

## To enrol on-line visit: www.abb.com/Abbuniversity/courses.aspx

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### **Course outline**

DAY 1	DAY 2	DAY 3	DAY 4	DAY 5
<ul> <li>Course overview</li> <li>Training Equipment Overview</li> <li>System 800xA architecture</li> <li>Process Adaptiion – Signal Path Hard/Software</li> <li>Process Portal A User Interface</li> <li>Quick List</li> <li>Advant 100ES Getting Started</li> <li>On-Line Builder Starting</li> <li>TSESS</li> </ul>	<ul> <li>Online Builder Command Set</li> <li>SHUDAS</li> <li>LSS</li> <li>MDB</li> <li>=LV</li> <li>LV</li> <li>LS</li> <li>GEPCD</li> <li>DIAG</li> <li>DUAP</li> <li>TSESS</li> </ul>	<ul> <li>GETAB</li> <li>LDIR</li> <li>LIST</li> <li>Operating Modes</li> <li>Cabinet Layout Designation</li> <li>Terminal Diagrams</li> <li>S100 I/O system</li> <li>AF100 Comms</li> <li>Power Supplies</li> </ul>	<ul> <li>Basic Units</li> <li>Master Net Comms</li> <li>PPA Backup/Rest ore</li> <li>PPA Export/Import</li> <li>Alarm/Event Lists</li> <li>Status Lists</li> <li>Fault Finding</li> </ul>	<ul> <li>Review Q/A</li> <li>AC400 Maintenance</li> <li>Fault Tracing</li> </ul>

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