



# Robotics product range

Helping our customers make the journey to the flexible, efficient factory of the future while continuing to make work more meaningful

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- Collaboration: flexibility to accommodate low volume, high mix, short cycle production
- Simplification: managing increased automation complexity and making robots easier to use
- Digitalization: unlocking new levels of performance and reliability in connected robots

**ABB Robotics is a pioneer in** industrial and collaborative robots and advanced digital services. As one of the world's leading robotics suppliers, we are active in 53 countries and over 100 locations and have shipped over 300,000 robot solutions in a diverse range of industries and applications. We help our customers to improve flexibility, efficiency, safety and reliability, while moving towards the connected and collaborative factory of the future.

# **Table of contents**

16

<b>04</b> – 05	The Factory of the Future
<b>06</b> -07	Robots: YuMi®
<b>08</b> -09	Customer service
<b>10</b> – 15	Selection table - robots
<b>16</b> – 29	Robots
<b>30</b> – 31	Press automation robots
<b>32</b> – 35	Paint robots
<b>36</b> – 37	Controllers
<b>38</b> – 41	Body-in-White
<b>42</b> – 43	Positioners
<b>44</b> – 54	Application equipment
<b>55</b> – 59	Modular solutions
<b>60</b> – 61	Software products: RobotStudio®
<b>62</b> – 64	Software products: RobotWare
<b>65</b> – 67	Application software

### The Factory of the Future Flexible for growth, efficient at every level

It is not easy to compete while the ground is shifting under your feet. In many industries 'high mix, low volume' is the new normal, while automation becomes more complex and product cycles shorter. Is your business ready?



The factory of the future is smart and connected. However, adapting to the realities of today's manufacturing environment can carry unique pain points:

- Powerful performance can be unlocked by connecting the virtual world with physical robots, systems and equipment in factories.
- Shop floor disruptions and higher engineering costs from more frequent line changes
- Managing increasingly complex automation processes and data
- Higher cost of downtime from shorter product lifecycles
- Lost productivity to maintain safety with the increased need for human and robot interaction

ABB is helping its customers make the journey to the factory of the future - one which is flexible for new growth opportunities and efficient through the entire automation lifecycle.

We combine the experience of 300,00 plus delivered robots with our deep domain expertise and first-mover advantage in digital to prepare our customers to meet tomorrow's challenges, today.

ABB focuses on three building blocks for the factory of the future - Collaboration, Simplification, and Digitalization.



#### SafeMove2 allows people to work closer to robots without unnecessary stoppages

### Collaboration

Collaboration is not only about safety or 'co-bots,' it means people and robots working close together with flexibility and productivity. Collaboration also means your robotic solutions are part of the manufacturing ecosystem, not separate islands of automation.



programming allows

even untrained users to quickly setup robots.

Simplification

Robots that are easy to install, program, and use are imperative to global enterprises & local manufacturing shops alike. As automation becomes more complex, it also becomes more critical to have intuitive dashboards that help people make better decisions.





ABB Ability™ Connected

Services provides proactive intelligence that can reduce incidents

by up to 25%.

### Digitalization

Securely connecting robots to the digital world can improve the efficiency of each step of the automation lifecycle: engineering, commissioning, operations and maintenance.

Advanced analytics can help improve the performance and reliability of single robots, systems, or even entire fleets across several locations.







### YuMi<sup>®</sup>: Creating an automated future together. You and Me.

01 YuMi assembles USB sticks at DEONET in the Netherlands.

02 YuMi manufactures sockets at ABB's plant in the Czech Republic.

03 YuMi makes electrical socket in Ede, the Netherlands

The new era of robotic co-workers is here. YuMi® is the result of years of research and development, making collaboration between humans and robots a reality, but it is also much more.

ABB has developed a collaborative, dual arm, small parts assembly robot solution that includes flexible hands, parts feeding systems, camera-based part location and state-of-the-art robot control. YuMi is a vision of the future. YuMi will change the way we think about assembly automation. YuMi is "you and me", working together to create endless possibilities.

#### Human - robot collaboration

YumI is the innovative human-friendly dual arm robot with breakthrough functionality designed to unlock vast global additional automation potential in the industry.

YuMi is designed for a new era of automation, for example in small parts assembly, where people and robots work side-by-side on the same tasks. Safety is built into the functionality of the robot itself. YuMi<sup>®</sup> removes the barriers to collaboration by making fencing and cages a thing of the past.

At only 38 kg and approximately the size of a small human, YuMi is quickly and easily installed on the production line to work hand-in-hand with a human colleague. Lead-through programming means YuMi® can be taught a process by being physically guided through it, eliminating the need for complex, timeconsuming code-based instruction.

Precise YuMi

is accurate enough

needle

to thread a

World's first truly collaborative human sized dual-arm robot

Safe, Integrated collision detection soft padding, and eliminated pinch points

Intuitive lead-through programming requries **no** special training or programming skills







### **Customer Service** Value-added services across the entire life cycle

ABB Robotics customer service is dedicated to securing your productivity anytime. anywhere For support, dial 1-800-HELP-365

#### At your service. Worldwide.

ABB Robotics Customer Service helps its customers to increase uptime, resolve issues faster and reduce lifetime ownership costs. This includes unlocking the benefits of connected robots & advanced analytics.

ABB Robotics is an innovator in advanced, digital services, having introduced its Remote Services offering over a decade ago, long before 'the Internet of Things" was even coined. Today all ABB robots are delivered with embedded connectivity, and there are more than 6,000 ABB connected robots in 750+ customer sites in 40 countries.

This is part of the largest service offering and broadest service network in the industry, including over 1,600 service professionals in 53 countries and 24/7 global support through dedicated call centers for immediate response. ABB's comprehensive offering also includes parts and logistics, field service, training, and expert systems and application services based on ABB's experience from having sold more than 300,000 robots.

#### Robot Care Service Agreements

A Robot Care service agreement from ABB, ensures that unplanned stops are reduced to a minimum, and if they occur, ABB can deliver a fast response tailored to your needs, further supported via ABB Ability<sup>™</sup> Connected Services.

Within the selectable options of our service agreement configuration tool, our experts stand ready to help you choose the service solution that suits your needs. In addition to our flexible service agreements, we offer four standardized Robot Care service agreement packages that are based on extensive experience and an understanding of customer needs.

#### Value-added life cycle services

Our service teams are on call 24/7 to provide the support you need to maximize your productivity no matter the type, model or age of the robots. For optimized return on equipment investment, you can depend on ABB Robotics' support during the four life cycle phases of your robot system.

Lifetime Extension phase

4

3 Production Improvement phase

01 ABB Robotics' value-added life cycle services

#### Start-up phase

During the installation Start-up phase, ABB ensures a fast ramp-up, the right operations, and guarantees the longest possible equipment lifetime. This is enabled by simulation and offline programming with RobotStudio<sup>®</sup>, as well as commissioning services, training, spare part packages and technical support.

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simulatio,

#### Benefits:

- Faster ramp-up
- Risk reduction
- Secured long equipment lifetime

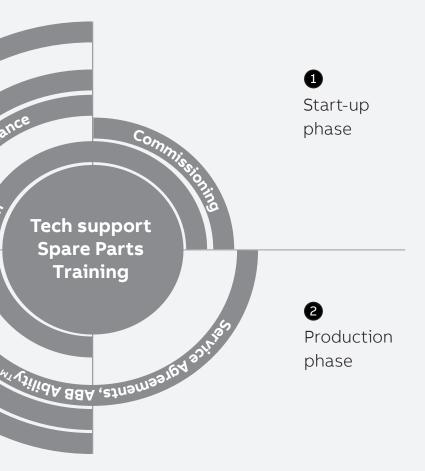
#### **Production phase**

For the Production phase, ABB ensures production continuity, increased uptime, availability and cost control. This is secured by our service agreements with ABB Ability Connected Services, Preventive Maintenance and Repair services.

#### Benefits:

- Production continuity
- Increased uptime
- Increased availability
- Cost control





#### **Production Improvement phase**

In the Production Improvement phase, ABB ensures reduced cycle time, improved productivity, increased production output and reduced costs. This is achieved by equipment upgrades, remanufacturing, and ABB Ability Connected Services.

#### Benefits:

- Reduced cycle time
- Improved productivity
- Increased production output
- Reduced costs

#### Lifetime Extension phase

Finally, during the Lifetime Extension phase, ABB ensures secured production, maximized Return On Investment for the equipment, the latest technology performance and safety. This is achieved with the fast and secure replacement of manipulator, controller and complete robot.

#### Benefits:

- Secured production
- Maximized Return On Investment
- Latest technology
- Safety

### **Selection table** Robots

PRODUCT	BASIC SPEC	IFICATIONS	PRODUCT	BASIC
IRB 120 and	Load (kg)	3.00	IRB 1600	Load (
IRB 120T	Reach (m)	0.58		Reach
	Position repeatability (mm)	0.01	P	Positi repeat (mm)
5	Protection	Std: IP30 Option: Cleanroom class 5, certified by IPA		Prote
	Mounting	Floor, wall, inverted, and tilted angles		Moun
IRB 1200	Load (kg)	5.00 7.00	IRB 1660ID	Load (
	Reach (m)	0.90 0.70	- 3	Reach
7	Position repeatability (mm)	.025 0.02	2 tes	Positi repeat (mm)
	Protection	Std: IP40 Option: IP67, Clean room ISO 4, food grade Iubricant	No.	Prote
	Mounting	Any angle		Moun
IRB 140 and	Load (kg)	6.00	IRB 2400	Load
IRB 140T	Reach (m)	0.81		Reach
R	Position repeatability (mm)	0.03		Positi repeat (mm)
- A	Protection	Std: IP67 Option: Cleanroom class 6, Foundry Plus	A Car	Prote
	Mounting	Floor, wall, inverted, and tilted angles		Moun
IRB 1520ID	Load (kg)	4.00	IRB 2600 and	Load (
	Reach (m)	1.50	IRB 2600ID*	Reach
K	Position repeatability (mm)	0.05		Positi repeat (mm)
	Protection	Std: IP40		Prote
	Mounting	Floor, inverted		Moun

υст	BASIC SPEC	IFICATIONS
00	Load (kg)	6.00 6.00 10.0 10.0
	Reach (m)	1.20 1.45 1.20 1.45
0	Position repeatability (mm)	0.02 0.02 0.02 0.05
	Protection	Std: IP54 Option: Foundry Plus 2 with IP67
	Mounting	Floor, wall, inverted, tilted angles, and shelf
60ID	Load (kg)	4.00 6.00
	Reach (m)	1.55 1.55
	Position repeatability (mm)	0.02 0.02
	Protection	Std: IP40 (wrist IP67)
	Mounting	Floor, wall, inverted, and tilted angles
00	Load (kg)	12.0 20.0
	Reach (m)	1.55 1.55
- Per	Position repeatability (mm)	0.03 0.03
ALL STREET	Protection	Std: IP54 Option: IP67 with foundry plus 2
	Mounting	Floor, inverted
00 and	Load (kg)	8.0* 12.0 12.0 15.0* 20.0
00ID*	Reach (m)	2.0* 1.65 1.85 1.85* 1.65
	Position repeatability (mm)	0.02 0.04 0.04 0.02 0.04
	Protection	Std: IP67; IP54 (axis 4) Option: Foundry Plus 2
	Mounting	Floor, wall, inverted, tilted angles, and shelf

tilted angles, and shelf

PRODUCT	BASIC SPEC	IFICATIONS	PRODUCT	BASIC SPEC	IFICATIONS
IRB 4400	Load (kg)	10.0 60.0	IRB 6650S	Load (kg)	90.0 125 200
	Reach (m)	2.55 1.96		Reach (m)	3.90 3.50 3.00
15 -07	Position repeatability (mm)	0.05 0.05	1	Position repeatability (mm)	0.13 0.13 0.14
18	Protection	Std: IP54 Option: IP67, Foundry Plus 2	Q,	Protection	Std: IP67 Option: Foundry Plus 2, high pressure steam washable
	Mounting	Floor		Mounting	Shelf
IRB 4600	Load (kg)	20.0 40.0 45.0 60.0	IRB 6660	Load (kg)	100 130 205
	Reach (m)	2.50 2.55 2.05 2.05		Reach (m)	3.30 3.10 1.90
. The second sec	Position repeatability (mm)	0.05 0.06 0.05 0.06	-	Position repeatability (mm)	0.10 0.11 0.07
	Protection	Std: IP67 Option: Foundry Plus 2, Foundry Prime 2		Protection	Std: IP67 Option: Foundry Plus 2
	Mounting	Floor, inverted, tilted angles, and shelf		Mounting	Floor
IRB 6620 and	Load (kg)	150 150*	IRB 6700 and	Load (kg)	150 155 175 200 20
IRB 6620LX*	Reach (m)	2.20 1.90*	IRB 6700LeanID	Reach (m)	3.20 2.85 3.05 2.60 2.8
	Position	0.10 0.10		Load (continued	235 245 300
1.	repeatability (mm)		-		3) 2.65 3.00 2.70
J)		Std. IDGG (lipear avia)	2	•	eatability (mm) 0.10
a	Protection	Std: IP66 (linear axis) Option: Foundry Plus 2		Protection	Std: IP67 Option: Foundry Plus 2
	Mounting	Floor, inverted, tilted angles; Wall, inverted*		Mounting	Floor
IRB 6640	Load (kg)	185 235	IRB 6700	Load (kg)	245 300
	Reach (m)	2.80 2.55	Inverted	Reach (m)	2.90 2.60
6	Position repeatability (mm)	0.10 0.10		Position repeatability (mm)	0.06 0.05
2	Protection	Std: IP67 Option: Foundry Prime 2	9	Protection	Std: IP67 Option: Foundry Plus 2
	Mounting	Floor		Mounting	Inverted

### **Selection table** Robots

12

Load (kg) Reach (m) Position repeatability (mm) Protection Mounting Load (kg) Reach (m) Position repeatability (mm) Protection	235 205 2.65 2.80 0.05 0.05 Std: IP69 Foundry Prime 3 Floor 150 325 340 400 500 3.50 3.10 2.80 2.55 2.55 0.19 0.10 0.27 0.19 0.08	IRB 260	Load (kg) Reach (m) Position repeatability (mm) Protection Mounting Load (kg) Reach (m)	30.0 1.53 0.03 Std: IP67 Floor 110	4-AXIS ROBOT
Position repeatability (mm) Protection Mounting Load (kg) Reach (m) Position repeatability (mm)	0.05 0.05 Std: IP69 Foundry Prime J Floor 150 325 340 400 500 3.50 3.10 2.80 2.55 2.55	IRB 460	Position repeatability (mm) Protection Mounting Load (kg)	0.03 Std: IP67 Floor	
repeatability (mm) Protection Mounting Load (kg) Reach (m) Position repeatability (mm)	Std: IP69         Foundry Prime 3           Floor         150         325         340         400         500           3.50         3.10         2.80         2.55         2.55	IRB 460	repeatability (mm) Protection Mounting Load (kg)	Std: IP67 Floor	
Mounting Load (kg) Reach (m) Position repeatability (mm)	Foundry Prime 3         Floor         150       325       340       400       500         3.50       3.10       2.80       2.55       2.55	IRB 460	Mounting Load (kg)	Floor	4-AXIS
Load (kg) Reach (m) Position repeatability (mm)	1503253404005003.503.102.802.552.55	IRB 460	Load (kg)		
Reach (m) Position repeatability (mm)	3.50 3.10 2.80 2.55 2.55	IRB 460		110	
Position repeatability (mm)		No.	Reach (m)		
repeatability (mm)	0.19 0.10 0.27 0.19 0.08	1 and 1	· · ·	2.40	
Protection			Position repeatability (mm)	0.20	4-AXIS ROBOT
	Std: IP67 Option: Foundry Plus 2	A A A	Protection	Std: IP67	4-AXIS
Mounting	Floor		Mounting	Floor	-
_oad (kg)	550 800 1000*	IRB 660	Load (kg)	180 250	
Reach (m)	4.20 3.50 Axis 6*		Reach (m)	3.15 3.15	
Position repeatability (mm)	0.10 0.10		Position repeatability (mm)	0.05 0.05	ROBOT
Protection	Std: IP67, Foundry Plus 2	1 to	Protection	Std: IP67	4-AXIS
Mounting	Floor		Mounting	Floor	-
_oad (kg)	1.00 1.00 3.00 6.00 8.00	IRB 760	Load (kg)	450	
Reach (m)	1.13 1.60 1.13 1.60 1.13		Reach (m)	3.18	
Position repeatability (mm)	0.10 0.10 0.10 0.10 0.10	1-2	Position repeatability (mm)	0.05	ROBOT
Protection	Std: IP54/67/IP69K	. 6	Protection	Std: IP67	4-AXIS
	Option: Wash down, Stainless Cleanroom, ISO class 5–7, IRB 360-		Mounting	Floor	- 4
	oad (kg) each (m) osition epeatability nm) rotection lounting oad (kg) each (m) osition epeatability nm)	Iounting         Floor           oad (kg)         550         800         1000*           each (m)         4.20         3.50         Axis 6*           osition         0.10         0.10         0.10           epeatability         0.10         0.10         0.10           rotection         Std: IP67, Foundry Plus 2         0.00         1.00           lounting         Floor         0.10         1.00         3.00         6.00         8.00           oad (kg)         1.00         1.00         3.00         6.00         8.00           each (m)         1.13         1.60         1.13         1.60         1.13           osition         0.10         0.10         0.10         0.10         0.10           each (m)         1.13         1.60         1.13         1.60         1.13           osition         0.10         0.10         0.10         0.10         0.10           eaction         Std: IP54/67/IP69K         Option: Wash down, Stainless Cleanroom, ISO	Iounting         Floor           load (kg)         550         800         1000*         IRB 660           each (m)         4.20         3.50         Axis 6*         IRB 660           osition         0.10         0.10         0.10         Image: state stat	IountingFloorMountinglountingFloorIRB 660Load (kg)each (m)4.20 3.50 Axis 6*Reach (m)osition epeatability nm)0.10 0.10Position repeatability (mm)rotectionStd: IP67, Foundry Plus 2Position repeatability (mm)IountingFloorMountingIountingFloorMountingIountingFloorMountingIountingNo 1.00 3.00 6.00 8.00 each (m)IRB 760Load (kg) Reach (m)Iounting0.10 0.10 0.10 0.10 0.10IRB 760Load (kg) Reach (m)osition epeatability nm)0.10 0.10 0.10 0.10IRB 760Load (kg) Reach (m)rotectionStd: IP54/67/IP69K Option: Wash down, Stainless Cleanroom, ISO class 5-7, IRB 360-Mounting	Iounting         Floor         Mounting         Floor           load (kg)         550         800         1000*         IRB 660         Load (kg)         180         250           each (m)         4.20         3.50         Axis 6*         Reach (m)         3.15         3.15           osition petatability mm)         0.10         0.10         0.10         Nounting         Position repeatability (mm)         0.05         0.05           rotection         Std: IP67, Foundry Plus 2         Mounting         Floor         Mounting         Floor           Iounting         Floor         IRB 760         Load (kg)         450           each (m)         1.13         1.60         1.13         1.60         1.13           osition appeatability mm)         0.10         0.10         0.10         0.10         0.10           option: Wash down, Stainless Cleanroom, ISO class 5-7, IRB 360-         Floor         Mounting         Floor

PRODUCT	BASIC SPEC	IFICATIONS
IRB 910 SC	Load (kg)	3.00 3.00 3.00
	Reach (m)	0.45 0.55 0.65
	Position repe	atability (mm)
A88	Axis 1 + 2 Axis 3 Axis 4	±0.01 ±0.01 ±0.01 deg
	Protection	Std: IP20
	Mounting	Table
IRB 14000	Load (kg)	0.50
YuMi®	Reach (m)	0.559
	Position repeatability (mm)	0.02
	Protection	Std:IP30 Clean room IS0
	Mounting	Bench, table
	Safety	PL b Cat B
IRB 14050	Load (kg)	0.50
single-arm YuMi	Reach (m)	0.559
	Position repeatability (mm)	0.02
	Protection	Std:IP30 Clean room IS0
-	Mounting	All angles, inclutable, wall, & co
	Safety	PL d Cat 3 prot emergency sto PL b Cat b spe SafeMove2 Pro

\*Load up to 1000 kg while the wrist is down

NS	PRODUCT	BASIC SPEC	CIFICATIONS	
0 3.00 max 6.00	IRB 6660RX	Load (kg)	75.0/50.0	z
5 0.65		Reach (m)	3.10 + 1.3/1.45	MATIC
nm)		Protection	Offset 6th–7th axis: 1.30/1.45 m Height: 127 mm	PRESS AUTOMATION
	IRB 7600RX	Load (kg)	85.0/80.0	Z
		Reach (m)	3.50 + 1.3/1.45	MAT10
		Protection	Offset 6th–7th axis: 1.30/1.45 m Height: 127 mm	PRESS AUTOMATION
	IRB 6660FX	Load (kg)	40.0	z
	80	Reach (m)	3.10 + 1.40	IATIC
om ISO 5 able B		Protection	Stroke: ± 1.40 m Height: 130 mm Max. speed: 5.0 m Max. acceleration: 20 (m/s2)	PRESS AUTOMATION
	IRB 7600FX	Load (kg)	100	z
	(7-axis robot)	Reach (m)	3.10 + 1.75	ATIO
		Protection	Stroke: ± 1.75 m Height: 130 mm Max. speed: 5 m Max. acceleration: 18 (m/s2)	PRESS AUTOMATION
om ISO 5 s, including	IRB 760	Load (kg)	150 (crossbar,	zo
ll, & ceiling	Twin XB		tooling, and part)	MATI
3 protective & cy stop b speed super. e2 Pro option	1 pa	Reach (m)	3.10 + 1.75	PRESS AUTOMATION

13

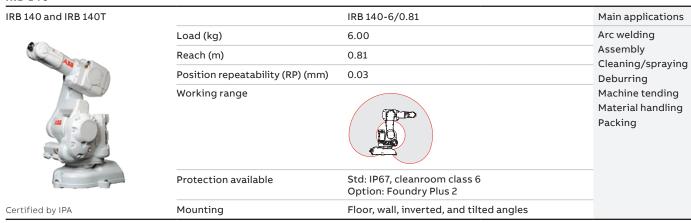
### **Selection table** Paint robots

PRODUCT	BASIC SPEC	IFICATIONS		PRODUCT	BASIC SPEC	IFICATIONS	
IRB 52	Load (kg)	7.0 7.0		IRB 5400-12	Load (kg)	25.0	
	Reach (m)	1.20 1.45		Slim Arm	Reach (m)	3.10	
	Position repeatability (mm)	0.15 0.15	ROBOT	a state	Position repeatability (mm)	0.15	ROBOT
	Protection	La L	Protection	Std: IP67, Ex	PAINT		
	Mounting	Floor, wall, inverted			Mounting	Floor	-
IRB 580	Load (kg)	10.0 10.0		IRB 5400-13/14	Load (kg)	25.0	
	Reach (m) 2.20 2.60	Slim Arm	Reach (m)	3.10 Rail travel length: 1.0 - 14.0			
-	repeatability (mm)		ROBOT		Position repeatability	0.15	ROBOT
	Protection	Std: IP67, Ex	PAINT	PAINT	(mm) Protection	Std: IP67, Ex	PAINT
	Mounting	Floor			Mounting	Clean-wall rail, in-booth rail	
IRB 580-13/14	Load (kg)	10.0 10.0		IRB 5400-22	Load (kg)	25.0	
	Reach (m)	2.20 2.60 Rail travel		Process Arm	Reach (m)	3.10	_
		length: 1.0 - 14.0	PAINT ROBOT	- 2	Position repeatability	0.15	ROBOT
	Position repeatability (mm)	0.30 0.30			(mm) Protection	Std: IP67, Ex	PAINT ROI
	Protection	Std: IP67, Ex	Ч				Ч
	Mounting	Clean-wall rail, in-booth rail			Mounting	Floor	

PRODUCT	BASIC SPECIFICATIONS			PRODUCT	BASIC SPECIFICATIONS			
IRB 5400-23/24 Process arm		25.0		IRB 5500-25 Elevated rail	Load (kg)	13.0		
Z	Reach (m)	length:	10 Rail travel		Reach (m)	3.00 Rail travel length: 1.0 - 14.0	TO	
	Position repeatability (mm)	0.15	PAINT ROE	B L	Position repeatability (mm)	0.15	PAINT ROBOT	
	Protection	Std: IP67, Ex	P/		Protection	Std: IP67, Ex	4	
	Mounting	Clean-wall rail in-booth rail			Mounting	Elevated Robot: tilted, upright, inverted		
IRB 5500-22	Load (kg)	13.0		IRB 5350	Load (kg)	5.00		
Process Arm	Reach (m)	3.00		3-axis/4-axis	Reach (m)	1.35 Rail travel	BOT	
	Position repeatability	0.15	BOT			length: 3.0 - 10.0	RO	
	(mm) Protection	Std: IP67, Ex	PAINT ROF		Position repeatability (mm)	0.15	A F N F R	
			Ч		Protection	Std: IP67, Ex	ACCR	
	Mounting	Floor, wall, tilt inverted	ed,		Mounting	Floor, rail		
IRB 5500-23	Load (kg)	13.0						
Process Arm	Reach (m)	Rail trav 3.00 length: 1.0 - 14.						
	Position repeatability (mm)	0.15	PAINT ROBOT					
	Protection	Std: IP67, Ex	A A					
	Mounting	Clean-wall rail						

#### IRB 120

IRB 120 and IRB 120T		IRB 120-3/0.58	Main applications
	Load (kg)	3.00	Assembly
	Reach (m)	0.58	Machine tending Material handling
	Position repeatability (RP) (mm)	0.01	Packaging
	Working range		Dispensing
	Protection available	Std: IP30, cleanroom class 5 Option: Food Grade Lubrication	_
Certified by IPA	Mounting	Floor, wall, inverted, and tilted angles	



IRB 910SC						
IRB 910SC-3/0.45, IRB 910SC-3/0.55, and IRB 910SC-3/0.65			IRB910-3/0.45	IRB910-3/0.55	IRB910-3/0.65	Main applications
	Load (kg)	Load (kg)		3, max 6	3, max 6	Assembly
	Reach (m)		0.45	0.55	0.65	<ul> <li>Component placement</li> <li>Machine loading</li> </ul>
	Position	Axis 1 + Axis 2	±0.01	±0.01	±0.01	Maching unloading Kitting
	repeatability (RP) (mm)	Axis 3	±0.01	±0.01	±0.01	
		Axis 4	±0.01 deg	±0.01 deg	±0.01 deg	
	Working range					-
	Protection availal	ble	Std: IP20	Std: IP20	Std: IP20	
Certified by IPA	Mounting		Table	Table	Table	



IRB 1600-6/1.2 and		IRB 1600-6/1.2	IRB 1600-10/1.2	Main applications
IRB 1600-10/1.2	Load (kg)	6.00	10.00	Assembly
1000	Reach (m)	1.20	1.20	Cleaning/spraying Extraction
ALL STOR	Position repeatability (RP) (mm)	0.02	0.02	Machine tending Material handling Packing
	Working range			
- Aller	Protection available	Std: IP54 Option: IP67 with Fou	ndry Plus 2	
	Mounting	Floor, wall, tilted, inve	rted, shelf	

IRB 1600-6/1.45 and		IRB 1600-6/1.45	IRB 1600-10/1.45	Main applications
IRB 1600-10/1.45	Load (kg)	6.00	10.00	Arc welding
1000	Reach (m)	1.45	1.45	Assembly
and the second	Position repeatability (RP) (mm)	0.02	0.05	<ul> <li>Cleaning/sprayin</li> <li>Cutting</li> </ul>
A REAL	Working range			Machine tending Material handling Packing
	Protection available	Std: IP54 Option: IP67 with Fou	ndry Plus 2	
	Mounting	Floor, wall, tilted, inve	rted, shelf	

IRB 1200-5/0.9	IRB 1200-7/0.7	Main applications
5.00	7.00	Assembly
0.90	0.70	Machine tending Material handling
0.025	0.02	Material handling
	om class 3. Option: IP67, ood Grade Lubrication	
Floor, wall, inverte	d, and tilted angles	

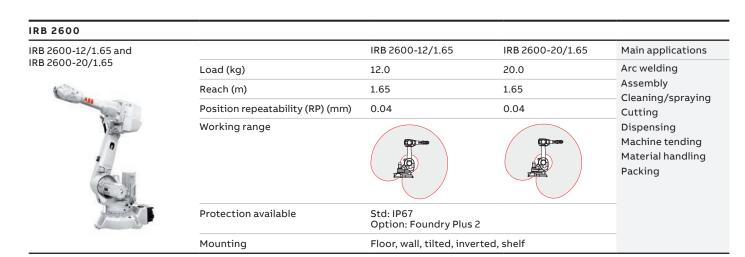
### IRB 1660ID

IRB 1660ID-4/1.55 and		IRB 1660ID-4/1.55	IRB 1660ID-6/1.55	Main applications
IRB 1660ID-6/1.55	Load (kg)	4.00	6.00	Arc welding
(ABS	Reach (m)	1.55	1.55	Machine tending
Aller	Position repeatability (RP) (mm)	0.02	0.02	material handling
and a second sec	Working range			
and the second s	Protection available	Std: IP40	Std: IP67 (base, lower arm, wrist), IP54 (axis 4)	_
	Mounting	Floor, inverted, tilted	Floor, tilted, inverted, shelf	



### IRB 2400

IRB 2400-10/1.55 and IRB 2400-16/1.55		IRB 2400-10/1.55	IRB 2400-16/1.55	Main applications
	Load (kg)	12.0	20.0	Cutting/deburring
	Reach (m)	1.55	1.55	Grinding/polishing
	Position repeatability (RP) (mm)	0.03	0.03	
	Working range			
	Protection available	Std: IP54 Option: IP67 with Fo	undry Plus 2	
	Mounting	Floor, inverted		





IRB 2600ID			
IRB 2600ID-15/1.85		IRB 2600ID-15/1.85	Main applications
	Load (kg)	15.0	Arc welding
110	Reach (m)	1.85	Assembly Dispensing
Color	Position repeatability (RP) (mm)	0.02	Machine tending
	Working range		Material handling
D	Protection available	Standard: IP67 (base, lower arm, wrist), IP54 (axis 4)	
the second se	Mounting	Floor, wall, tilted, inverted, shelf	



18

IRB 2600-12/1.85	Main applications
12.0	Arc welding
1.85	Assembly Cleaning/spraying
0.04	Cutting
	Dispensing Machine tending Material handling Packing
Std: IP67 Option: Foundry Plus 2	
Floor, wall, tilted, inverted, shelf	

IRB 2600ID-8/2.00	Main applications
8.00	Arc welding
2.00	Dispensing Machine tending
0.02	Material handling
Standard: IP67 (base, lower arm, wrist), IP54 (axis 4)	
Floor, wall, tilted, inverted, shelf	

#### IRB 4400

IRB 4400/L10		IRB 4400/L10	Main applications
	Load (kg)	10.0	Cutting/deburring
2	Reach (m)	2.55	Die spraying Dispensing
1 Alexandre	Position repeatability (RP) (mm)	0.05	Grinding/polishing
and the	Working range		Measuring
and a	Protection available	Std: IP54 Option: IP67, Foundry Plus 2	-
	Mounting	Floor	

IRB 4400/L60		IRB 4400/L60	Main applications
	Load (kg)	60.0	Cutting/deburring
France	Reach (m)	1.96	Dispensing
	Position repeatability (RP) (mm)	0.05	<ul> <li>Grinding/polishin</li> <li>Measuring</li> </ul>
	Working range		
-	Protection available	Std: IP54 Option: IP67, steam washable - Foundry Plus 2	
	Mounting	Floor	

IRB 4600				
IRB 4600-20/2.50 and IRB 4600-40/2.55		IRB 4600-20/2.50	IRB 4600-40/2.55	Main applications
	Load (kg)	20.0	40.0	Arc welding
Sec. 1	Reach (m)	2.50	2.55	Assembly Dispensing
	Position repeatability (RP) (mm)	0.05	0.06	Laser welding Machine tending Material handling Packing/palletizing Press brake tending
	Working range			
	Protection available	Std: IP67 Option: Foundry Plus 2	, Foundry Prime 2	
	Mounting	Floor, tilted, inverted, s	shelf	

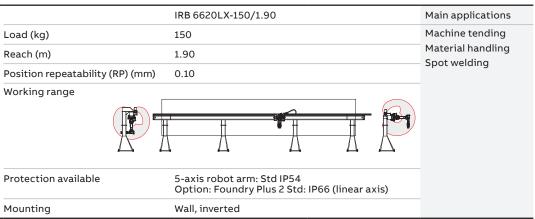
RB 4600-45/2.05 and		IRB 4600-45/2.05	IRB 4600-60/2.05	Main applications
RB 4600-60/2.05	Load (kg)	45.0	60.0	Assembly
10	Reach (m)	2.05	2.05	Deburring Dispensing
	Position repeatability (RP) (mm)	0.05	0.06	Machine tending Material handling Packing/palletizing Press brake tending
	Working range			
	Protection available	Std: IP67. Option: Four Foundry Prime 2 (valid		
	Mounting	Floor, tilted, inverted,	shelf	

3 6620-150/2.20		IRB 6620-150/2.20	Main applications
	Load (kg)	150	Assembly
ALL 0	Reach (m)	2.20	Cleaning/spraying
G	Position repeatability (RP) (mm)	0.10	Cutting/deburring Dispensing
	Working range		Grinding/polishing Machine tending Material handling Spot welding
	Protection available	Standard: IP54 Option: Foundry Plus 2	
	Mounting	Floor, tilted, inverted*	

#### IRB 6620LX

IRB 6620LX-150/1.90





Protection available

Mounting

Load (kg)

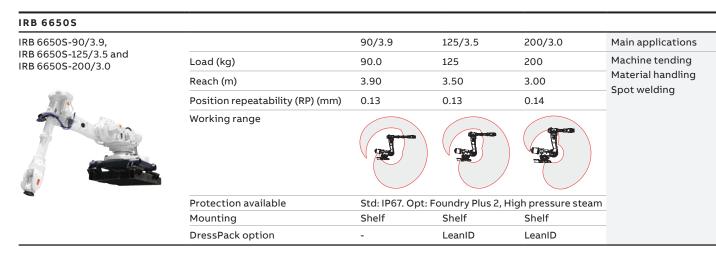
Reach (m)

Working range

#### IRB 6640

IRB 6640-185/2.80 and
IRB 6640-235/2.55

B 6640-185/2.80 and B 6640-235/2.55		IRB 6640-185/2.80	IRB 6640-235/2.55	Main applications
	Load (kg)	185	235	Machine tending
	Reach (m)	2.80	2.55	Material handling Spot welding
	Position repeatability (RP) (mm)	0.05	0.05	spot weiding
	Working range			
	Protection available	Std: IP67 Option: Foundry Plus 2		
A PROPERTY AFF	Mounting	Floor		



IRB 6660				
IRB 6660-100/3.3 and		IRB 6660-100/3.3	IRB 6660-130/3.1	Main applications
IRB 6660-130/3.1	Load (kg)	100	130	Machine tending
	Reach (m)	3.30	3.10	Material handling Press tending
C	Position repeatability (RP) (mm)	0.10	0.11	Press tending
	Working range			
	Protection available	Std: IP67 Option: Foundry Plus 2		
	Mounting	Floor		

IRB 6660	
IRB 6660-205/1.9	
	Load (kg)
all .	Reach (m)
C'an is	Position repeatability (RP) (m
	Working range
	Protection available
	Mounting

IRB 6700-155/2.85 and		IRB 6700-155/2.85	IRB 6700-200/2.60	Main applications
IRB 6700-200/2.60	Load (kg)	155	200	Assembly
1	Reach (m)	2.85	2.60	Cutting/deburring
	Position repeatability (RP) (mm)	0.10	0.10	<ul> <li>Grinding/polishing</li> <li>Machine tending</li> </ul>
	Working range			Material handling Spraying Spot welding
	Protection available	Std: IP67. Option: Four	idry Plus 2	
14 A	Mounting	Floor	Floor	
	DressPack option	LeanID	LeanID	

IRB 6700		
IRB 6700-150/3.20,		
IRB 6700-175/3.05 , IRB 6700-205/2.80 and IRB 6700-235/2.65	Load (kg) Reach (m)	
6	Working range	
1		
2.		
C Z Z F		
	Protection available	
and the second sec	Mounting	
	Dross Pack option	

Mounting DressPack option

	IRB 6660-205/1.9	Main applications
	205	Cutting
	1.90	Grinding Machining
ım)	0.07	Milling
		Sawing
	Std: IP67, incl. chip protection Option: Foundry Plus 2	
	Floor	

150/3.20	175/3.05	205/2.80	235/2.65	Main applications
150	175	205	235	Assembly
3.20	3.05	2.80	2.65	Cutting/deburring Grinding/polishing
0.10	0.10	0.10	0.10	Machine tending
T				Material handling Spraying Spot welding
Std: IP67. O	ption: Found	ry Plus 2		
Floor	Floor	Floor	Floor	
LeanID	LeanID	LeanID	LeanID	

IRB 6790				
IRB 6790-235/2.65 and		IRB 6790-235/2.65	IRB 7600-205/2.80	Main applications
IRB 7600-205/2.80	Load (kg)	235	205	Washing & cleaning
6-0-	Reach (m)	2.65	2.80	Machine tending Material handling
D.	Position repeatability (RP) (mm)	0.05	0.05	Material handling
Ellinov	Working range			
	Protection available	Std: IP69 Foundry Prime 3		
	Mounting	Floor	Floor	
	DressPack options	-	-	

IRB 6700				
IRB 6700-245/3.00 and		IRB 6700-245/3.00	IRB 6700-300/2.70	Main applications
IRB 6700-300/2.70	Load (kg)	245	300	Assembly
1 million	Reach (m)	3.00	2.70	Cutting/deburring Grinding/polishing
e m	Position repeatability (RP) (mm)	0.10	0.11	Machine tending
	Working range			Material handling Spraying Spot welding
	Protection available	Std: IP67. Option: Foun	dry Plus 2	
	Mounting	Floor	Floor	
	DressPack options	LeanID	LeanID	

#### IRB 6700 inverted

IRB 6700 inverted-245/2.9 and IRB 6700 inverted-300/2.6		IRB 6700 inverted-245	IRB 6700 inverted-300	Main applications
	Load (kg)	245	300	Assembly
1 P.	Reach (m)	2.90	2.60	Cutting/deburring Grinding/polishing
	Position repeatability (RP) (mm)	0.06	0.05	Machine tending
	Working range			Material handling Spraying Spot welding
	Protection available	Std: IP67. Option: Found	ry Plus 2	_
	Mounting	Inverted	Inverted	
	DressPack options	LeanID	LeanID	

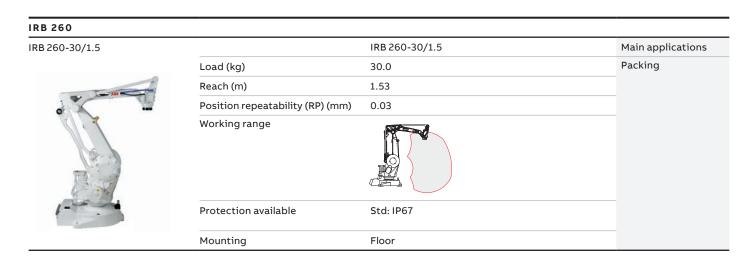
IRB 7600-325/3.10,	
IRB 7600-340/2.80 , IRB 7600-400/2.55 and	Load (kg)
IRB 7600-500/2.55	Reach (m)
(1)	Position repeatability (RP) (mm)
23	Working range
	Protection available
TEL	Mounting
	DressPack option

IRB 7600-150/3.50		IRB 7600-150/3.50	Main applications
	Load (kg)	150	Assembly
1	Reach (m)	3.50	Cutting/deburring
the section of the se	Position repeatability (RP) (mm)	0.19	Grinding/polishing Machine tending
K	Working range		Material handling
	Protection available	Std: IP67. Option: Foundry Plus 2	
	Mounting	Floor	
	DressPack options	-	

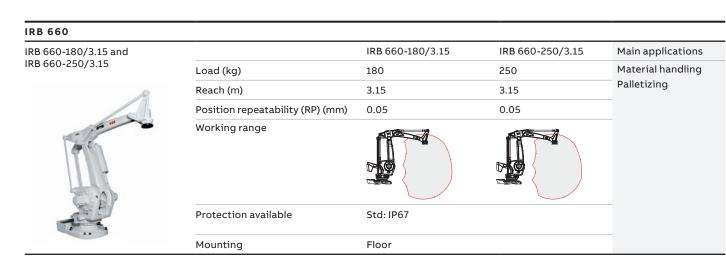
IRB 8700				
IRB 8700-550/4.20 and		IRB 8700-550/4.20	IRB 8700-800/3.50	Main applications
IRB 8700-800/3.50	Load (kg)	550	800	Machine tending
BOUKS	Reach (m)	4.20	3.50	Material handling Machining
	Position repeatability (RP) (mm)	0.10	0.10	Spot welding
-2-	Working range			
	Protection available	Std: IP67, Foundry Plus 2		
Contraction of the second	Mounting	Floor	Floor	
	DressPack options	LeanID	LeanID	

325/3.10	340/2.80	400/2.55	500/2.55	Main applications
325	340	400	500	Assembly
3.10	2.80	2.55	2.55	Cutting/deburring Grinding/polishing
0.10	0.27	0.19	0.08	Machine tending
				Material handling Spraying Spot welding
Std: IP67. Op	otion: Foundr	y Plus 2		
Floor	Floor	Floor	Floor	
LeanID	LeanID	LeanID	LeanID	

### Robots 4-axis and delta robots



IRB 460-110/2.4		IRB 460-110/2.4	Main applications
	Load (kg)	110	Material handling
R	Reach (m)	2.40	Depalletizing
No.	Position repeatability (RP) (mm)	0.20	Palletizing
	Working range		
A. A.	Protection available	Std: IP67	_
	Mounting	Floor	-

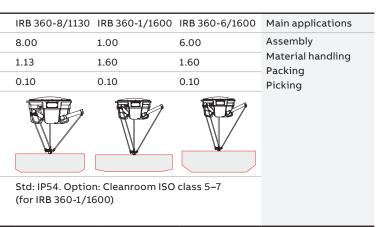




IRB 360-1/1130 and		IRB 360-1/1130	IRB 360-3/1130	Main application
IRB 360-3/1130	Load (kg)	1.00	3.00	Assembly
	Reach (m)	1.13	1.13	Material handling Packing
	Position repeatability (RP) (mm)	0.10	0.10	Picking
	Working range			
	Protection available	Std: IP54/67/IP69K. C Stainless Cleanroom, IRB 360-1/1130 certif	ISO class 5–7,	

IRB 360	
IRB 360-8/1130,	
IRB 360-1/1600 and IRB 360-6/1600	Load (kg)
	Reach (m)
	Position repeatability (RP) (mm)
	Working range
	Protection available

IRB 760-450/3.2	Main applications
450	Depalletizing
3.18	Full layer palletizing Material handling
0.05	Palletizing
Std: IP67	
Floor	



### **Robots** Collaborative robots

YuMi®			
IRB 14000		IRB 14000-0.5/0.559	Main applications
	Load (kg)	0.50	Small parts material
	Reach (m)	0.559	handling
	Position repeatability (RP) (mm)	0.02	Small parts asembly
	Working range		
	Protection available	Std: IP30 and Clean Room ISO 5	
	Mounting	Table	
Certfied by IPA	Functional safety	PL b Cat B	

IRB 14050		IRB 14050-0.5/0.559	Main applications
	Load (kg)	0.50	Small parts material
	Reach (m)	0.559	handling
	Position repeatability (RP) (mm)	0.02	Pick and place
	Working range		
	Protection available	Std: IP30 and Clean Room ISO 5	
2	Mounting	All angles, including table, wall, and ceiling	
Certfied by IPA	Functional safety	PL d Cat 3 protective stop and emergency stop, PL b Cat b speed supervision, SafeMove2 Pro option	



#### Grippers

Small parts modular servo gripper		Grippers	Main applications
	Weight (g)	215 - 280 depending on configuration	Small parts assembly
a e	Load (g)	Up to 285	Options:
ABB	Position repeatability - servo gripper (RP) (mm)	0.05	Five possible configurations using function modules:
	Finger stroke (mm)	50	Servo
	Stroke	0 - 50 mm	<ul> <li>Servo + Vacuum</li> <li>Servo + Vacuum 1</li> <li>+ Vacuum 2</li> <li>Servo + Vision</li> <li>Servo + Vision</li> </ul>
	Protection	Std: IP30	+ Vacuum
	Mounting	YuMi® toolflange	
	Vacuum spec. (bar)	Input max 6, Vacuum max 0.050	

#### Small parts storage, feeding and presentation

FlexFeeder™



Max. Feature Dimension Min. Feature Dimension Product weight Feeder weight Feeder dimension (mm)

Illumination area dimension (mm) IRB 14050 single-arm YuMi

FlexFeeder - Single	FlexFeeder - Double	Main applications
< 25	< 30	Small parts
> 0.50	> 0.50	presentation 3D to 2D
< 0.1	< 0.1	Storage and parts
27.0	40.0	handling
754x737x125	754x737x230	For integration with
90x160	200x160	2D vision

Load (kg) Reach (m)

Reorientation axes

### Robots Press automation robots

#### IRB 6660RX (7-axis robot)

IRB 6660RX



	IRB 6660RX	Main applications
Load (kg)	75/50	Press automation
Reach (m)	3.10 + 1.3/1.45	Machine tending Material handling
7 <sup>th</sup> axis rotational	Offset 6th–7th axis: 1.30/1.45 m Height: 127 mm	material handling



IRB 760 Twin XB - TRX

IRB 760 Twin XB - TRX

#### IRB 7600RX (7-axis robot)

IRB 7600RX



	IRB 7600RX	Main applications
Load (kg)	85/80	Press automation
Reach (m)	3.50 + 1.3/1.45	Machine tending Material handling
7 <sup>th</sup> axis rotational	Offset 6th–7th axis: 1.30/1.45 m Height: 127 mm	Material handling

#### IRB 6660FX (7-axis robot)

IRB 6660FX



	IRB 6660FX	Main applications
Load (kg)	40	Press automation
Reach (m)	3.10 + 1.40	Machine tending Material handling
7 <sup>th</sup> axis linear	Stroke: ± 1.40 m Height: 130 mm Max. speed: 5 m Max. acceleration: 20 (m/s2)	Material handling

IRB 760FX			
IRB 760FX		IRB 760FX	Main applications
	Load (kg)	100	Press automation
	Reach (m)	3.20 + 1.65	Machine tending Material handling
	7 <sup>th</sup> axis linear	Stroke: 1.65 m Height: 175 mm	
	Tilting module	+/- 30	

IRB 7600FX	Main applications
100	Press automation
3.10 + 1.75	Machine tending Material handling
Stroke: ± 1.75 m Height: 130 mm Max. speed: 5 m Max. acceleration: 18 (m/s2)	

IRB 760 Twin XB - TRX	Main applications
150 (Crossbar, tooling, and part)	Press automation
3.50 + 1.3/1.45	Material handling
α-α': ± 20° / + 90° in bolster ATC position β-β': ± 5° γ-γ': ± 20°	

# **Robots** Paint robots

IRB 52				
RB 52/1.2 and IRB 52/1.45		IRB 52/1.2	IRB 52/1.45	Main applications
	Load (kg)	7.00	7.00	Painting
1 Parts	Reach (m)	1.20	1.45	
2 American	Position repeatability (RP) (mm)	0.15	0.15	
Alls	Working range			
(	Protection available	Std: IP67, Ex (wrist I	P54)	
	Mounting	Floor. Wall and inver	ted are optional	

IRB 580-13/14 Rail mounted		IRB 580-13/14 with 1220 mm arm	IRB 580-13/14 with 1620 mm arm	Main applications
	Load (kg)	10.0	10.0	Painting
	Reach (m)	2.20	2.60	_
a /	Rail travel length (m)	1.00 - 14.0	1.00 - 14.0	
	Position repeatability (RP) (mm)	0.30	0.30	
	Working range	1		
	Protection available	Std: IP67, Ex (wrist IP	54)	
	Mounting	Clean wall rail, In-boot	:h rail	

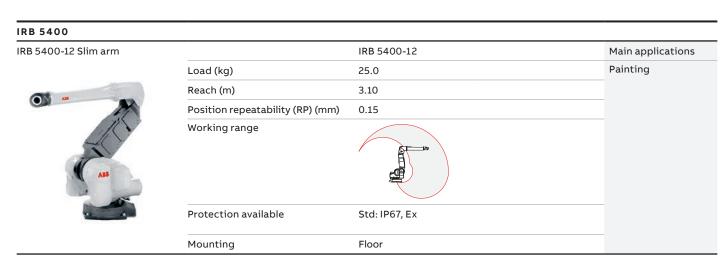
#### IRB 580

IRB 580-12, 1220 mm

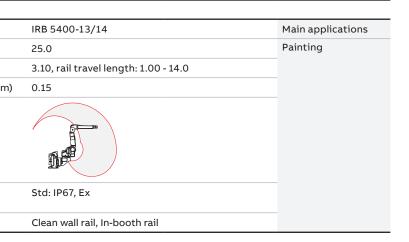


	IRB 580-12, 1220 mm	Main applications
Load (kg)	10.0	Painting
Reach (m)	2.20	
Position repeatability (RP) (mm)	0.30	
Working range		
Protection available	Std: IP67, Ex	
Mounting	Floor	

#### IRB 580 IRB 580-12, 1620 mm IRB 580-12, 1620 mm Main applications Load (kg) 10.0 Painting Reach (m) 2.60 Position repeatability (RP) (mm) 0.30 Working range ₫ Protection available Std: IP67, Ex Mounting Floor



IRB 5400	
IRB 5400-13/14 Slim arm, Rail mounted	Load (kg)
	Reach (m)
15	Position repeatability (RP) (mr
	Working range
A DECEMBER	Protection available
	Mounting

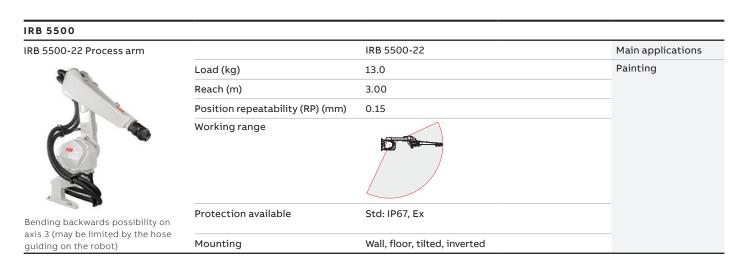


#### PAINT ROBOTS

# **Robots** Paint robots

#### IRB 5400 IRB 5400-22 Process arm IRB 5400-22 Main applications Painting Load (kg) 25.0 Reach (m) 3.10 Position repeatability (RP) (mm) 0.15 Working range Ð Protection available Std: IP67, Ex Mounting Floor

IRB 5400			
IRB 5400-23/24 Process arm,		IRB 5400-23/24	Main applications
Rail mounted	Load (kg)	25.0	Painting
	Reach (m)	3.10, rail travel length: 1.00 - 14.0	
	Position repeatability (RP) (mm)	0.15	
	Working range		
	Protection available	Std: IP67, Ex	
	Mounting	Clean wall rail, In-booth rail	



IRB 5500	
IRB 5500-23 Process arm,	
Rail mounted	Load (kg)
3	Reach (m)
I	Position repeatability (RP) (mm
	Working range
Bending backwards possibility on axis 3 (may be limited by the hose	Protection available
guiding on the robot)	Mounting
IRB 5500 IRB 5500-25 Elevated rail	
	Load (kg)
	Reach (m)
	Position repeatability (RP) (mm
TAT	Working range

Protection available
Mounting

IRB 5350 door opener	
IRB 5350 3-axis/4-axis	
	Load (kg)
	Reach (m)
1 m	Position repeatability (RP) (mm)
	Working range Protection available
	Mounting

IRB 5500-23	Main applications
13.0	Painting
3.00, rail travel length: 1.00 - 14.0	
0.15	
Std: IP67, Ex	
Clean-wall rail	

IRB 5500-25	Main applications
13.0	Painting
3.00, rail travel length: 1.00 - 14.0	
0.15	
 Std: IP67, Ex	
Elevated. Robot: tilted, upright and inverted	

IRB 5350 3-axis/4-axis	Main applications
5.00	Painting
1.35, rail travel length: 3.00 - 10.0	
0.15	
Std: IP66, Ex	_
Floor, rail	

CONTROLLERS

### Controllers

#### OmniCore™ controller



	Omnicore controller
Size H x W x D (mm)	449 x 443 x 170
Electrical connections	Single phase 220/230 V, 50-60 Hz
Protection	Std: IP20
IRB support	The controllers are designed to support new small robots.
Features	Built-in SafeMove2, Built-in connectivity to the ABB Ability™ Connected Services

#### IRC5 single cabinet controller and drive module

		Single cabinet	Drive module
	Size H x W x D (mm)	970 x 725 x 710	720 x 725 x 710
1	Electrical connections	200–600 V, 50–60 Hz	200–600 V, 50–60 Hz
	Protection	Std: IP54 (IP33 in rear compartment)	Std: IP54 (IP33 in rear compartment
	IRB support	All robots except IRB 910 SC	All robots except IRB 910 SC
		Based on advanced dynamic modelling of the robot for the physically shortes precise path accuracy (TrueMove™).	g, the IRC5 optimizes the performance t possible cycle time (QuickMove™) and

#### IRC5 compact controller



	IRC5 compact controller
Size H x W x D (mm)	320 x 449 x 490
Electrical connections	220–230 V, 50–60 Hz, single phase
Protection	Std: IP20
IRB support	IRB 120, IRB 140, IRB 260, IRB 360, IRB 1200, IRB 1410, IRB 1600, IRB 910SC

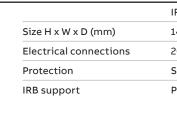
#### IRC5 panel mounted controller

(the second		T B
4	1 1 1 1 1 1	
1		

ller				
		Control module	Drive module small	Drive module large
	Size H x W x D (mm)	375 x 498 x 271	375 x 498 x 299	658 x 498 x 425
	Electrical connections	200–600 V, 50–60 Hz	200–600 V, 50–60 Hz	200–600 V, 50–60 Hz
	Protection	Std: IP20	Std: IP20	Std: IP20
	IRB support	IRB 140, IRB 260, IRB 360, IRB 1200, IRB 1600 (small drive unit), IRB 2400, IRB 2600, IRB 4400, IRB 4600, IRB 6620, IRB 6640, IRB 6650S, IRB 6700, IRB 7600, IRB 460, IRB 660, IRB 760 (large drive unit)		

#### IRC5P paint robot controller





#### New FlexPendant

|--|

Size	8"
Protection	St
IRB support	Tł
Functions	Jo

FlexPendant		Fle
		Fie
	Size	6.5
	Protection	Sto
	IRB support	No

	FI
Protection	St
IRB support	Pa

IRC5P

1450 x 725 x 710

200–600 V, 50–60 Hz

Std: IP54 (IP33 in rear compartment)

Paint robots

New FlexPendant

" graphical multi-touch color touch screen

Std: IP54

The new FlexPendant is designed to support new small robots.

Joystick, hot-swapable-add/remove during operation, membrane keyboard with 12 buttons, USB 3.0 support

exPendant

5.5" color touch screen / 1 kg

td: IP54

on-paint robots

exPaint Pendant

d: IP54, EX protected

aint robots

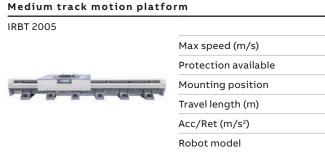
#### BODY-IN-WHITE

### **Body-in-white**

#### Gate Framer



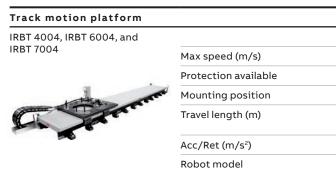
Strokes (mm) Repeatability (mm) Max tooling weight (gate) (k Max speed Cycle time Stiffness/flexibility Max static force in Y Lifetime Weight		Gate Framer
	Strokes (mm)	3000
	Repeatability (mm)	+/- 0.1
	Max tooling weight (gate) (kg)	3000
	Max speed	1.10 m/s for setters – 2.10 m/s for storages
	Cycle time	18 second gate change (excluding tooling clamping and unclamping)
	Stiffness/flexibility	S = 100 daN/mm
	Max static force in Y	300 daN for each side
	Lifetime	> 1 million cycles
	Weight	70 tons (6 models)



#### ModulFlex



	ModulFlex
Repeatability (mm)	X & Y : +/- 0.1 , Z : +/- 0.5
Max tooling weight (kg)	3000
Max speed	4 sec from storage to carriage
Cycle time	Tooling change within 12 seconds
Stiffness	0.01 mm/daN
Flexibility	Up to 6 models
Robots in the Framer	4x SW, 2x MH
Dimensions: 6 models	14 x 15 m



#### Roller hemming head



	Roller hemming head
Hemming force (typical)	60 to 100 daN for 0.8 mm panel
Hemming force (maximum)	300 daN at air supply: 5 bars minimum 160 daN for C-push head
Force variation speed	600 daN/s
Flange angle	Up to 130°
Hemming stroke (mm)	Up to 20
Roll-in (mm)	0.20
Embedded rollers	2 rollers plus additional roller, blade, or pointer

#### FlexTrack

IRT501-66, IRT501-66R, IRT501-90, and IRT501-90R



### Max speed (m/s) Load (kg) Travel length (m) Track length (m) Width (m) Acc/Ret (m/s²) Robot model

IRBT 2005
2.00
Standard and covered version
Floor
0.80 – 19.80 (in steps of 1.0 m)
2.50 up to 4.00, depending on actual load
IRB 1520 IRB 1600 IRB 2600 IRB 4600

IRBT 4004	IRBT 6004	IRBT 7004
2.00	1.60	1.20
Std: Foundry, IP65	Std: Foundry, IP65	Std: Foundry, IP65
Floor	Floor	Floor
1.90–19.90 (in steps of 1.0 m)	1.70–19.70 (in steps of 1.0 m)	1.70–19.70 (in steps of 1.0 m)
2.50	2.00	1.80
IRB 4400-60 IRB 4600	IRB 6620 IRB 6640 IRB 6650S IRB 6700	IRB 7600

IRT501-66	IRT501-66R	IRT501-90	IRT501-90R	
2.00	1.50	1.50	1.20	
900	2000	2000	2950	
1.00 - 25.0	1.00 - 25.0	1.00 - 25.0	1.00 - 25.0	
2.10 - 105	2.10 - 105	2.10 - 105	2.10 - 105	
0.66	0.66	0.90	0.90	
2.00	1.20	1.20	1.00	

None (material handling track motion)

#### BODY-IN-WHITE

### **Body-in-white**

#### FlexLifter

IRL 100 and IRL 190



	IRL 100	IRL 190
Load (kg)	1000	500
Lifting height (mm)	100	190
Speed (mm/s)	40.0	76.0
Lift time (sec)	2.50	2.50
Rotation	Optional 360° rotation	Optional 360° rotation
Mounting	Floor or FlexTrack, IRT501-66R, 90, 90R	Floor or FlexTrack, IRT501-66R, 90, 90R

#### FlexPLP

IRPLP050, 1 axis horizontal



Repeatability (mm)
Speed (mm/s)
Stroke (mm)
Dynamic load (kg)
Static load (kg)

#### FlexLifter

IRL 600

FlexPLP



	IRL 600
Load (kg)	600
Lifting height (mm)	600
Speed (mm/s)	200
Lift time (sec)	3.00
Rotation	
Mounting	Floor or FlexTrack, IRT501-66,66R

	Number of axes**	1 to 3 (X, Y, Z, X+Y,	X+Z, X+Y+Z)			
		670				
		590		590		
AR		510		510	510	
		430	2110	430	430	
		350	1630	350	350	
		270	1150	270	270	
	Available strokes (mm)	190	990	190	190	
		1 <sup>st</sup> horizontal axis (ball screw)	1 <sup>st</sup> horizontal axis (rack & pinion*)	Second horizontal axis	Vertical axis	
	Dynamic payload (kg)	220				
	Linear axis speed (mm/s)	200				
	Pos. repeatability (mm)	± 0.025				
		IRPLP220				

\* Rack and pinion drive type for the first horizontal axis can have up to 2110mm stroke for a single carriage, and can be increased in steps of 480mm when multiple carriages are mounted.

\*\*Additional carriages can be mounted on the floor axis. - 2 carriages max. on floor axis with ball screw drive type. - No limit on floor axis with rack and pinion drive type.

#### FlexPLP

IRPLP050, 1 axis vertical



Repeatability (mm)	
Speed (mm/s)	
Stroke (mm)	
Dynamic load (kg)	
Static load (kg)	

IRPLP050, 3 axis		3 axis	
10.00	Repeatability (mm)	+/- 0.05	
	Speed (mm/s)	100	
	Stroke (mm)	X = 400, Y = 300, Z = 200	
LENA	Dynamic load (kg)	30.0	
	Static load (kg)	150	

H400
+/- 0.05
200
400
50.0
150

V200
+/- 0.05
100
200
50.0
150

#### POSITIONERS

### Positioners

IRBP A					IRBP K
RBP A-250, IRBP A-500, and		A-250	A-500	A-750	IRBP K-300, IRBP K-600 and
RBP A-750	Max handling capacity (kg)	250	500	750	IRBP K-1000
and the second s	Max working envelope ø (mm)	1000	1450	1450	AND
	Max length (mm)	900	950	950	
RBP B					IRBP L
RBP B-250, IRBP B-500,		B-250	B-500	B-750	IRBP L-300, IRBP L-600,
and IRBP B-750	Max handling capacity (kg)	250 (each side)	500 (each side)	750 (each side)	IRBP L-1000, IRBP L-2000 a IRBP L-5000
	Max working envelope ø (mm)	1000	1450	1450	
	Max length (mm)	900	1000	1000	
RBP C					IRBP R
RBP C-500 and IRBP C-1000		C-500	C-1000		IRBP R-300, IRBP R-600 and
	Max handling capacity (kg)	500 (each side)	1000 (each side)		IRBP R-1000
	Max working envelope ø (mm) Max length (mm)	-	-		ABER
IRBP D IRBP D-600		D-600			
	Max handling capacity (kg)	600 (each side)			
	Max working envelope ø (mm) Max length (mm)	1200 2000			

Max handling capacity (kg)



Max working envelope ø (mm)

Max length (mm)

### Max handling capacity (kg)

Max working envelope ø (mm)



Max length (mm)

#### Max handling capacity (kg)

Max working envelope ø (mm)

Max length (mm)





42

K-300	K-600	K-1000
300 (each side)	600 (each side)	1000 (each side)
1200	1400	1400
4000	4000	4000

L-300	L-600	L-1000	L-2000	L-5000
300	600	1000	2000	5000
1500	1500	1500	1500	1500
4000	4000	4000	4000	4000

R-300	R-600	R-1000
300 (each side)	600 (each side)	1000 (each side)
1000	1200	1200
1600	2000	2000

### **Application equipment** Arc welding

#### Arc welding



Arc welding

Welding torches

44



WeldGuide IV is the most powerful robotic though-the arc joint seam tracker on the market. To perform accurate welding it is important not only to see the arc, but also to listen to the sound of the welding process. We had this in mind when developing the thru-the-arc tracking sensor WeldGuide. It uses two sensor inputs - the welding current and the arc voltage. Measurements are synchronized with the weave pattern of the robot along the weld seam and provides both vertical and horizontal correction signals to the robot controller, to ensure consistent location of the welding arc along the seam. The WeldGuide sensor reads the real values from the welding arc 25,000 times per second, which means it is up to 25 times faster than traditional tracking methods.

We offer a wide range or welding torches from the leading brands for local installation. For delivery with the

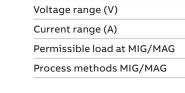
Esab AristoMig 5000i process equipment we offer the Binzel ABIROB A and ABIROB W torch packages with air

and water cooling. For delivery with the RPC process equipment we offer the Binzel ABIROB A torch package

(air cooling) for IRB 1520ID and the Esab PSF315 welding torch kit (air cooling) for IRB 1410.

#### Arc welding

Esab AristoMig 5000i



#### Arc welding

Arc welding

Arc welding

Power Source RPC S-400

Voltage range (V) Current range (A) Welding mode

### Arc welding

TSC Torch Service Center 2013



Our Torch Service Center is an integrated system for the mechanical removal of spatter from welding torches.

The robot control system operates and supervises the cleaning operation to ensure it does not start until the torch is clamped in the correct position. This guarantees that no vibrations or shocks reach the robot and the torch is locked in the same position every time for more precise cleaning and less wear on the parts being cleaned.

#### Arc welding

Bull's Eye

The Bull's Eye provides the user with a fully automated tool center point calibration giving the highest possible level of utilization, quality and productivity from your robot station.



Customised pre-defined programs enable fully automatic tool centre point calibration during production execution, reducing down time to almost zero.



Accuracy (mm)

Search speed (mm/s)

Search time per point/one dimension (sec)



Esab AristoMig 5000i
8.00 - 60.0
16 - 500
60% duty cycle: 500A/40V, 100 % duty cycle: 400A/36V
Short arc, Spray arc, Rapid arc, Pulse arc
Esab AristoMig 5000i process equipment standard packages with the Esab AristoMig integrated GUI. Available for IRB 1600, IRB 1600ID, IRB 2600 and IRB 2600ID.

RPC S-	400

400 (-15%... + 20%)

400 80% duty cycle

Synergic MIG/MAG

ABB RPC S-400 process equipment standard packages with the ABB RPC S integrated GUI. Available for IRB 1410 and IRB 1520ID. Only for the Asian market.

Available for Fronius, RPC, Esab, Lincoln and Miller power source packages. The easy-to-use FlexPendant GUI provides operators with a single point of programming, an overview of cell status and a display of important quality and production data. With just a few buttons, an intuitive and PC-like, multilingual interface, the operator can organize the welding operation with a minimum of training. By integrating the power source interface on the FlexPendant the operator can have full control over voltage, current, speed, gas flow, etc.

SmartTac	
20-50 (depending on position accuracy required)	
+/- 0.25 (with search speed 20 mm/sec)	
2–6 (depending on workpiece complexity)	

### **Application equipment** Dispensing & machine tending

Dispensing				
Doser (single or double,				
heated or not heated)	Gross volume (cm <sup>3</sup> )	80.0	155	560
$\cap$	Nominal flow (ml/s)	24.0	37.50	80.0
A Inc.	Peak flow (ml/s)	28.0	44.0	96.0
	Nominal pressure / peak pressure (bar)	150/250	150/250	150/250
	Dimensions* (mm)	170 x 460 x 950	180 x 470 x 960	200 x 510 x 1390
a oro		*Max. envelope volume; not h	eated single doser, incl. inlet	and outlet valves; no cablir
Dispensing				
Pump (single or double barrel, neated or not heated)				
leated of not neated)	Barrel size (I)	30.0	50.0	200
5	Follower plate (ø) (mm)	280	355	571
	Pressure ratio	65:1	65:1	65:1
	Delivery volume per	150	150	150



Max current (A)

Barrel size (l)	30.0	50.0	200
Follower plate (ø) (mm)	280	355	571
Pressure ratio	65:1	65:1	65:1
Delivery volume per double stroke (cm³)	150	150	150
Dimensions* (mm)	1070 x 700 x 2350	1070 x 700 x 2350	1070 x 700 x 2350
		*\\/i	dth denth maximum heigh

\*Width, deptn, maxir

Applicators	Gluing	SPA470 Sealing	SPA410 Sealing	Material Tempera	ture Conditioning
		1 nozzle*	3 nozzles	Peltier 600W**	Peltier 800W**
*Optional with nozzle changer.	U				
**Air- or watercooled.					

3.00

#### Machine tending Tool System TS 2600ID

by routing the cables and hoses th to any gripper while the optional t	D enables access to tight spaces while having full control of the DressPack brough the robots upper arm. The manifold delivers air, power and signals cool changer is suitable for automatic tool change increasing the flexiblity udded benefits of less wear and tear, no restrictions of the robots <i>v</i> ity.
Handling capacity (kg)	60.0
Max air pressure (bar)	10.0
Air connections	G 1/8"
Max voltage (V)	60.0

# **Application equipment** Force control & vision

#### Integrated force control

Integrated force control



Conventional robotic solutions are controlled by predefined paths and speeds. However, with Integrated Force Control, the robot reacts to its surrounding and can deviate from its programmed path or speed based on feedback from the force sensor. It is possible to automate complex tasks which previously required skilled personnel and advanced fixed automation.

Integrated force control	·
Integrated force control	Capacity
	Fx, Fy
	Fz
	Mx, My, Mz
	Dimensions
	Height (mm)

Diameter (ø mm)

#### Integrated vision

Integrated vision





Sensor 165	Sensor 660	Sensor 2500	Main applications
165 N	660 N	2500 N	Grinding
495 N	1980 N	6250 N	Milling Polishing
15.0 Nm	60.0 Nm	400 Nm	Deburring
			Assembly
40.0	40.0	62.0	Product testing
104	104	168	

Compact smart cameras that are easily programmed in RobotStudio® together with the robots makes vision guided robots viable for any user. The vision system is highly robust and proven in industrial solutions under tough conditions. The product comes complete with cables, filters, lenses, cameras and software.

### **Application equipment** Material handling

#### Material handling DressPack

To support different production needs a family of DressPacks has been developed for Material Handling.

Common features:

48

- Well documented solutions including training material, circuit diagram and CAD models.
- Easy to maintain including spare part support.

- Supports parallel signals as well as common fieldbus communication.

## **Application equipment** Motor and gear units

# Gear units Gear units MTD / MID

Max handling capacity (kg) Max continous torque (Nm)



Max bend moment (Nm)

#### Motor units

Robot model

IRB 6700

IRB 6650S

IRB 7600 IRB 8700

Motor units MTD / MID



Rated speed (rpm)

Max dynamic torque (Nm)

#### Material handling DressPack

Material handling DressPack

Integrated DressPack - LeanID

External DressPack with retract arm function External DressPack with a retract arm pulling the cables away from the wrist. Minor Robot model individual adjustment needed for DressPack. IRB 6620



This type of DressPack creates flexibility for a variety of production demands. It is

in changing products is high. No individual adjustment are needed for DressPack.

intended for production where there are high demands on flexibility and accessibility.

For operations with many complex wrist movements and where the need for flexibility

#### Material handling DressPack

External DressPack

 External DressPack targeting production with basic needs for robot handled tool.	Robot model
Individual adjustment needed for DressPack.	IRB 6620
	IRB 6650S
	IRB 6700
	IRB 7600
	IRB 8700

MTD 250	MTD 500	MTD 750	MTD 2000	MTD 5000	MID 500	MID 1000
300	600	1000	2000	5000	1300	3300
350	650	900	3800	9000	1400	3800
650	3300	5000	15000	60000	5000	15000

MU 100	MU 200	MU 250	MU 300	MU 400
3300	5000	4750	5000	4700
4.30	14.0	28.0	42.80	50.0

## **Application equipment** Palletizing

lexGripper - Claw		Claw		
0	Handled products	1		
and the	Max. weight per lift (kg)	50.0		
	Gripper weight (kg)	70.0		
	Finger pitch (mm)	75.0		
	Bag dimensions	Bag height range 120 - 240 mm Bag length range 300 - 750 mm Bag width range 250 - 450 mm		
	Main application	Bag palletizing		
Palletizing grippers				
	Handled products	1-2	1-5	
			1 - 5 60.0	
	Handled products	1-2		
	Handled products Max. weight per lift (kg)	1-2 40.0	60.0	
Palletizing grippers FlexGripper - Clamp	Handled products Max. weight per lift (kg) Gripper weight (kg)	1 - 2 40.0 45.0	60.0 80.0	

#### Palletizing grippers

FlexGripper - Vacuum



	Vacuum
Handled products	1-5
Max. weight per lift (kg)	40.0
Gripper weight (kg)	75.0
Finger pitch (mm)	10.0
Bag dimensions (LxWxH range) (mm)	Minimum product size (LxWxH) 200 x 200 x 10 mm
Main application	Case palletizing handled pallet types: GMA/AUS/EUR/ISO

# **Application equipment** Press automation

Press automation Carbon fiber tooling Our modular tooling concept co (1 & 2) with aluminum component Carbon fiber improves perform vibrations and weight. Its desig The carbon fiber boom (1) is an it has been dimensioned to han common component for 6- and 7- axis robots. There are two length variants: 1000 and 1400 mm.

#### Press automation

DDC - Dynamic Drive Chain (Press servotechnology)



combines carbon fiber for structural components	Main applications
ents (3) for adaptation to each specific part.	Press automation
nance thanks to a dramatic reduction in deflection, ign features a reduced height for optimum cycle time.	Material handling
n extension of the robot arm. With a length of 1450 mm, ndle up to 100kg. The carbon fiber gondola arm (2) is a d Z axis robots. There are two longth variants, 1000 and	

DDC allows new and existing presses to take full advantage of servo technology with limited peak power, using a servo motor to open and close the press faster while performing the stamping process with the energy accumulated in the flywheel. It consists of a servo kit (gear motor plus drive) that is integrated in the same master control as the automation. The DDC line is capable of running 30% faster than common lines. Energy losses decrease thanks to regeneration capability of both motors.

## **Application equipment** Painting

#### Color change unit Color change unit



Our color change units are specifically designed for fast color change. The internal bores of the color change unit are without "dead-ends," reducing the cleaning cycle to a minimum. Both plastic and steel versions are available, with or without recirculation. The ABB color change units are compatible with solvent based and water borne paint materials used in 1K and 2K systems.

#### 2K mixer unit



Our 2K mixers are specifically designed for precise mixing of two component fluids and optimized for fast material change. The 2K mixer unit is using the same fluid valves as in the color change unit (common parts). 2K mixer unit is designed and optimized to be used in combination with ABB's gear pumps (and IPS software).

#### GearPump unit



Our precision paint pump provides constant and consistent fluid regulation for automatic coating applications. It is specifically designed for fast color change. The ABB gear pumps can be used for paint, catalyst and clear coat and are available in sizes: 1.2 cc/rev, 3 cc/rev, 6 cc/rev and 9 cc/rev. The compact design uses light weight materials and is optimized for low material waste and color change time.

#### M-PAC color change module



The modular concept of M-PAC paint application equipment makes it easy to combine the various components to build compact and light units for integration on the robot arms. This enables for the robots to use high acceleration and the application solution to have minimum material waste. The color change module can be mounted directly on a gear pump module for maximum paint savings and minimum color change time. This complete assembly is designed to be integrated in the robot with the shortest possible supply line to the atomizer (typically less than 650 mm).

#### Compact CBS unit and C-CBS2

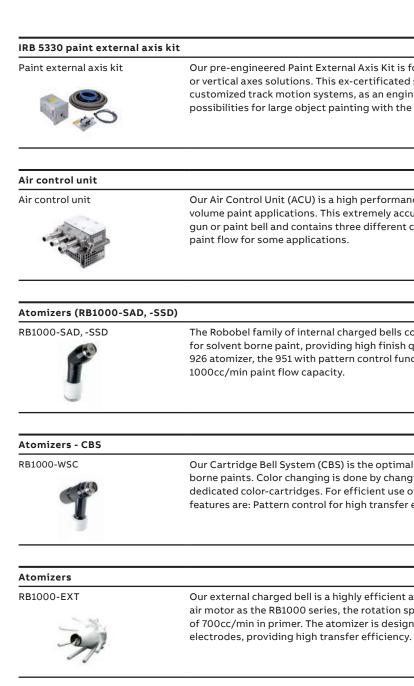


The Compact CBS is an optimized solution for internal charge waterborne materials. This CBS unit is used to prepare and change the paint cartridges in the CBS bell atomizer which is handled and controlled by the ABB paint robot. It is a cost effective solution, prepared for 1 or 2 filling stations with flushable cartridges. Flushable cartridges are used when the cartridges are connected to a color change unit for changing the paint material in the same cartridge. Color change waste in a flushable cartridge is slightly more than with dedicated cartridges (< 30 ml).

#### IRB 5320 workpiece positioner

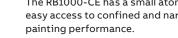


The IRB 5320 Workpiece Positioner is a manipulator that is integrated with a six-axis paint robot, simplifying the painting process. It operates with either one or three axes. The three-axis version of the IRB 5320 is used to precisely position workpieces for painting. The turntables are controlled by the fully-integrated robot servo unit alternating as the loading/unloading station and as the place where the robot paints the workpieces. This single-axis positioner is built, with precision and reliability, on the proven ABB robotics gear box and delivered in several thousand units prior to this introduction.



#### Atomizers

RB1000-CE



52



Our pre-engineered Paint External Axis Kit is for the control and positioning of ABB paint robots on linear or vertical axes solutions. This ex-certificated servo unit is specially designed to be used, together with customized track motion systems, as an engineering building block for paint application, extending possibilities for large object painting with the use of a standardized external axis solution.

Our Air Control Unit (ACU) is a high performance, cost-efficient air flow controller typically used for high volume paint applications. This extremely accurate and reliable unit controls the air flow destined to a paint gun or paint bell and contains three different channels that control spray patterns, bell rotation and even

The Robobel family of internal charged bells consist of highly efficient, high performance rotary atomizers for solvent borne paint, providing high finish quality and high transfer efficiency. It includes the popular 926 atomizer, the 951 with pattern control function, and the RB1000 high performance atomizer with up to

Our Cartridge Bell System (CBS) is the optimal solution for saving paint, both for water borne and solvent borne paints. Color changing is done by changing the paint cartridge, resulting in near zero paint-loss for dedicated color-cartridges. For efficient use of space and cost a flushable version is also available. Key features are: Pattern control for high transfer efficiency, and high flow capacity for high acceleration robots.

Our external charged bell is a highly efficient atomizer designed for waterborne paint. By utilizing the same air motor as the RB1000 series, the rotation speed performance is up to max 80,000 rpm with a paint flow of 700cc/min in primer. The atomizer is designed with an air heater-free system and has an newly designed

The RB1000-CE has a small atomizer head with the o30-mm bell cup and the compact COPES ring. This allows easy access to confined and narrow spaces such as automobile interiors while significantly increaseing

# **Application equipment** Painting

Atomizers	
ABB Ability™ Connected Atomizer	The RB1000i is the first connected, sensor-equipped, robotic paint atomizer that allows real-time smart diagnostics by providing an environmentally friendly system turnkey solution for increasing uptime and ensuring zero quality defects.
	The atomizer increases transfer efficiency by 10%, reduces paint loss inside atomizer during color changes by 75%, and reduces compressed air consumption by 20%, in total to save customers millions of dollars in cost.
Atomizers	
ROBOBEL031-PC	The 031-PC bell is easiest way for general industry customers to gain access to ABB's bell atomizer technology. The circle spray pattern and variable pattern control of ROBOBEL031-PC bring a lot of benefits to users that normally use spray gun. Since the 031-PC uses no high-voltage, not only both water-borne and solvent-borne but also coating materials can be used. There are widely line-up bell cup and selectable for suitable size.
Application package	
Paint Application Packages (PAP)	ABB's standardized paint application packages are complete solution designed to have your system up and running very quickly. They are pre-engineered and pre-connected to enable fast installation. They require less field tuning and come documented with standardized interfaces. The packages are flexible. You can choose between gun or bell, select the number of colors, pump sizes, cable length, etc.
Application package	
Simplified Robot Programming (SRP)	The ABB Simplified Robot Programming solution combines modern motion tracking technology, with smart software and a teaching handle (tracing device) which resembles a traditional spray gun. Recording mode is activated from the teaching tool and records paint commands along the motion path, visually guided by a line laser to see where the trigger on points are located on the object. Speed, accuracy and fluidness of motion are fully editable in RobView once the recording has stopped.
Feather duster	
	Designed for the cleaning of each bodies preliminary to Dripting. The Footbar Ductor system advents good of

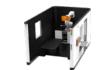


Designed for the cleaning of car bodies preliminary to Painting, The FeatherDuster system advantageously replace purpose-built "tack off" machines with robotic technology that is incredibly flexible and built on wellestablished standards to achieve higher quality, efficiency and ease of use.

### **Modular solutions**

#### **3D inspection**

Robotic 3D inspection system



making optimum use of available space.

#### FlexWasher



The FlexWasher™ technology combines the durability of a single ABB Foundry Prime2 robot and industry proven part cleaning methods integrated into a complete system. The technology is based on a common platform capable of handling unique part types with varying size and complexity in geometry.

#### Laser welding



maximum flexibility in a limited amount of floor space.

#### Palletizing



#### Packing



configuration or modules depending on the need.

#### Spot welding



workshop

The turnkey Robotic 3D inspection system is the ultimate answer for industries looking for a fast ROI while reaching 100% quality control with a productivity ramp up, and operative costs reduction. ABB's 3D robotic inspection system is a new generation of standardized measuring cells, which are designed to deliver costeffective, state-of-theart robotic 3D inspection operations. All cells deliver maximum performance whilst

The FlexCutLaser and FlexWeldLaser cells are ABB's integrated solution for high performance laser welding and cutting. These laser welding solutions offer self-contained modular designs which utilize compact, preengineered cells in a variety of configurations, allowing for easy cell transport, minimum set up time, and

PalletPack is a package of pre-engineered products to make end-of-line and bag palletizing solutions more accessible and easier to use. The package includes robot, gripper and easy-to-use wizard on Flexpendant for setting up different palletizing tasks. A PLC including safety is included for control of the complete line.

RacerPack is a robot function package for packing of flow wrapped products. Receiving flow wraps on a high speed in feed conveyor, RacerPack distributes the products into an indexing belt from which the IRB 360 picks up the products and pack them into boxes. The product is modular and can be ordered with full

FlexSpot is a new generation of standardized spot welding cells, which are designed to deliver cost-effective, state of-the-art robotic spot welding operations. All cells deliver maximum performance whilst making optimum use of available space. Composed with modular equipment, the production FlexSpot cells can be used independently or combined together to build up an assembly line, mini-assembly zones or a complete

### **Modular solutions** FlexArc<sup>®</sup> standard arc welding cells

ABB FlexArc robotic welding cells are complete robot systems available in several flexible and versatile standard modular packages, designed to deliver cost-effective, state of-the-art robotic welding operations.

ABB Robotics FlexArc cells offer modular, standardized, "plug & produce" robot welding cells

Optimal productivity requires equipment that combines effective operation with maximum costefficiency. Modular, pre-engineered robot cells are an established way of providing this type of solution. FlexArc cells deliver max. performance while making optimum use of available space. All equipment is installed on the common platform

which provides for easy relocation within facilities. The complete cell is tested in production, allowing customers to obtain a fully functioning solution without need for further on-site commissioning. The FlexPendant GUI not only provides operators with an overview of the cell's status, but also important quality and production data.

#### Cells based on A-type positioners





Robot	IRB 1520ID, IRB 1600(ID), IRB 2600(ID), IRB 4600
Number of robots	1-2
Positioners	IRBP A-250, IRBP A-500, IRBP A-750
Handling capacity	Max 750 kg
Process equipment package	Fronius, SKS, ESAB, Kemppi

#### Cells based on B-type positioners

FlexArc B



Robot	IRB 1520ID, IRB 1600(ID), IRB 2600(ID), IRB 4600
Number of robots	1-2
Positioners	IRBP B-250, IRBP B-500, IRBP B-750
Handling capacity	Max 750 kg
Process equipment package	Fronius, SKS, ESAB, Kemppi
Welding torch	Fronius, Dinse, Binzel, SKS
Safety equipment	Complete system of safety features: safety fencing, light curtains, laser scanner, roll doors, safety locks, safety PLC

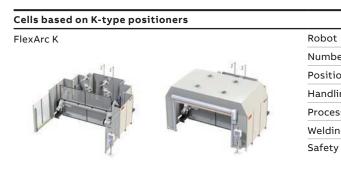
#### Cells based on C-type positioners

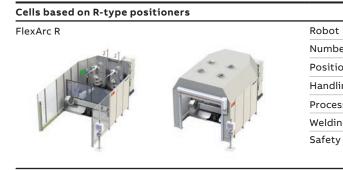
FlexArc C
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Robot	IRB 1520ID, IRB 1600(ID), IRB 2600(ID), IRB 4600
Number of robots	1 - 2 (up to 3 on request)
Positioners	IRBP C-500, IRBP C-1000
Handling capacity	Max 1000 kg
Process equipment package	Fronius, SKS, ESAB, Kemppi
Welding torch	Fronius, Dinse, Binzel, SKS
Safety equipment	Complete system of safety features: safety fencing, light curtains, laser scanner, roll doors, safety locks, safety PLC











Cells based on D-type positioners

Robot	IRB 1520ID, IRB 1600(ID), IRB 2600(ID), IRB 4600
Number of robots	1 - 2 (up to 3 on request)
Positioners	IRBP D-300, IRBP D-600
Handling capacity	Max 600 kg
Process equipment package	Fronius, SKS, ESAB, Kemppi
Welding torch	Fronius, Dinse, Binzel, SKS
Safety equipment	Complete system of safety features: safety fencing, light curtains, laser scanner, roll doors, safety locks, safety PLC

t	IRB 1520ID, IRB 1600(ID), IRB 2600(ID), IRB 4600
per of robots	1 - 2 (up to 4 on request)
oners	IRBP K-300, IRBP K-600, IRBP K-1000
ling capacity	Max 1000 kg
ss equipment package	Fronius, SKS, ESAB, Kemppi
ng torch	Fronius, Dinse, Binzel, SKS
y equipment	Complete system of safety features: safety fencing, light curtains, laser scanner, roll doors, safety locks, safety PLC

t	IRB 1520ID, IRB 1600(ID), IRB 2600(ID), IRB 4600
per of robots	1 - 2 (up to 4 on request)
oners	IRBP R-300, IRBP R-600, IRBP R-1000
ling capacity	Max 1000 kg
ss equipment package	Fronius, SKS, ESAB, Kemppi
ng torch	Fronius, Dinse, Binzel, SKS
y equipment	Complete system of safety features: safety fencing, light curtains, laser scanner, roll doors, safety locks, safety PLC

t	IRB 1520ID, IRB 1600(ID), IRB 2600(ID), IRB 4600
per of robots	1 - 2 (up to 4 on request)
oners	2 IRBP L
ling capacity	Max 300 kg
ss equipment package	Fronius, SKS, ESAB, Kemppi
ng torch	Fronius, Dinse, Binzel, SKS
y equipment	Complete system of safety features: safety fencing, light curtains, laser scanner, roll doors, safety locks, safety PLC

t	IRB 1520ID, IRB 1600(ID), IRB 2600(ID), IRB 4600
per of robots	1 - 2 (up to 4 on request)
oners	2 IRBP L
ling capacity	Max 300 kg
ss equipment package	Fronius, SKS, ESAB, Kemppi
ng torch	Fronius, Dinse, Binzel, SKS
y equipment	Complete system of safety features: safety fencing, light curtains, laser scanner, roll doors, safety locks, safety PLC

### Modular solutions FlexLoader™ machine tool tending cells

ABB FlexLoader is the next generation of standardized and flexible machine tool tending cells designed to feed your machines and automate handling of workpieces in production.

When compared with manual labor, robotic automation increases machine tool utilization by up to 60%

With more efficient and advanced machine tools entering the market the demands on more intelligent and flexible robotic automation for machine tool tending is ever increasing. All cells in the FlexLoader family are standardized and built using the latest technology to meet the increasing requirements for a flexible and cost-effective production.

The FlexLoader cells from ABB provide reliable and predictable output from robot and machine tool. It facilitates higher machine tool utilization, typically in the range of above 90% compared with traditional manual machine tools, which often are in the range of 50%. This results in a much faster ROI and gives a sustainable competitive advantage.

#### FlexLoader SC 3000

FlexLoader SC 3000



Standardized and flexible solution that increases machine tool utilization by as much as 60% while reducing operating costs. The key characteristics of this model are its modularity, small footprint, and ease of use.

The FlexLoader SC 3000 is a preengineered, welltested and reliable automation solution with safety built in. Modularity means users can customize the robot cell to meet any need, for example workpieces can be loaded by conveyor or drawer.

Benefits Great modularity and small footprint - Extremely simple to operate and teach-in for new workpieces - One-day installation

#### FlexLoader SC 6000

FlexLoader SC 6000



The FlexLoader SC 6000 is available in two variants, with the IRB 2600 robot (20kg/1.65m reach) and with the IRB 4600 robot (60kg/2.05m reach). Both come complete with a robot controller inside its fully integrated control cabinet. The FlexLoader SC 6000 is a pre-engineered, well-tested and reliable automation solution.

Designed to load and unload machine tools using vision guided robotics, the integrated solution is capable of handling a variety of additional manufacturing operations such as marking, deburring and cleaning with air.

Benefits - Extremely simple to operate and teach-in for new workpieces Can be equipped with six standard plug-and-play options - One-day installation

#### FlexLoader FP 100

FlexLoader FP 100



It's compact but has a wide range of functions. Even if you're only processing two workpieces, FlexLoader FP 100 is a good investment. It completely replaces conventional bowl feeders. The buffer is located outside of the cell, making it simple to tip in workpieces.

With the feeder on a mobile fixture, it's easy to move it between applications. A large number of small workpieces (up to 60 mm depending on their geometry) can be fed without having to change the hardware. Many adjustments can be made during operation. The significance of different parameters is displayed on a screen. The operator can easily teach the robot to pick up new products in just a few minutes, right at the machine. The gripper fingers are all that need to be adjusted.

FlexLoader FP 300



very little space.

With the right robot and FlexLoader Vision system, the robot cell is very flexible. Workpieces are poured into a buffer, then vibrated forward to the camera conveyor belt where they are picked up automatically.

Like all FlexLoader robot cells, FlexLoader FP 300 is extremely easy to operate. It doesn't require any mechanical adjustments and changeover time is short. The operator will be able to teach in new workpieces in under 10 minutes for FlexLoader FP 300 after just a few days of training.

#### FlexLoader FP 400

FlexLoader FP 400

The cell will with high speed and great accuracy handle workpieces up to 250 mm long and approximately 3 kg in weight. Workpieces are either tipped directly onto a buffer conveyor, or a pallet tipper can be connected.



The shortest possible cycle time is approximately 2.3 seconds.

FlexLoader FP 400 is easy to operate, works for extended periods of time without attendance, and can manage most feeding tasks. The operator can teach in new workpieces in less than 10 minutes.

#### FlexLoader FP 600

FlexLoader FP 600



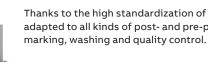
It replaces fixtures with traditional conveyors, is very flexible and has no limits for size or weight of workpieces. It can be adapted for different kinds of machine tending, but can also be equipped with add-on options for deburring, air cleaning station, workpiece marking, washing and quality control. New workpieces are programmed in just a few minutes.

Workpieces are placed manually on a conveyor belt that also functions as a buffer. FlexLoader FP 600 can be unmanned for long periods of time while the robot picks up workpieces from the belt and feeds them on to one or more processing machines.

The system can be integrated into existing production lines where workpieces come separated from each other. The robot can also place finished workpieces directly onto pallets, sometimes with dividers.

#### FlexLoader FP 800

FlexLoader FP 800



### FlexLoader FP 850

FlexLoader FP 850

Rather than using traditional 2d or 3d vision, FlexLoader FP 850, utilizes a laser sensor that is placed in the gripping tool to guide the robot to the workpieces. The advantage is that less hardware is required, such as no computer or camera tower. FlexLoader FP 850 is also very compact. A robot and a pallet, that's all there is to it. It can be adjusted to tend one or several machines as well as post- and pre-processes such as handling pallets, deburring, cleaning, workpiece marking, washing and quality control.

It replaces manual tending and other feeders when a short cycle time is required. FlexLoader FP 300 is quickly and easily installed or moved. The whole cell, including the robot, is built on a single baseplate and takes up

The model of robot is chosen according to the needs in reach and payload as well as the desired cycle time.

It is a fully automated feeder for all kinds of workpieces, picking straight from the pallet as long as the workpieces are semi-oriented or arranged in layers, with or without dividers.

Thanks to the high standardization of all FlexLoader function packages, FlexLoader FP 800 can easily be adapted to all kinds of post- and pre-processes such as pallet handling, deburring, air cleaning, workpiece

It handles workpieces that are in disarray just as well as those arranged in layers, with or without dividers.

#### RobotStudio – PowerPacs

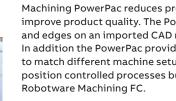
RobotStudio Machine Tending PowerPac

Machine Tending.



### RobotStudio – PowerPacs

RobotStudio Machining PowerPac



#### RobotStudio – PowerPacs

RobotStudio Cutting PowerPac

RobotStudio Cutting PowerPac is an offline programming tool that allows operators to create, modify and verify cutting programs in an offline 3D simulation instead of on the factory floor. RobotStudio Cutting PowerPac is seamlessly integrated with RobotWare Cutting.





RobotStudio – PowerPacs

RobotStudio Picking PowerPac

downloaded into PickMaster 3 for real production.



### RobotStudio – PowerPacs

RobotStudio Palletizing PowerPac







Computer-based programming is the best way to maximize return on investment for robotic systems, resulting in lower costs, faster time to market and superior end products.

RobotStudio allows programming to be done on a computer without committing to construction or disturbing existing production.

ABB's simulation and offline programming software, RobotStudio, allows robot programming to be done on a PC without shutting down production. RobotStudio provides the tools to increase the profitability of your robot system by letting you perform tasks such as training, programming, and optimization without disturbing production,

providing numerous benefits to our customer's team and business. RobotStudio is built on the ABB VirtualController, an exact copy of the real software that runs your robots in production. This allows very realistic simulations to be performed, using real robot programs and configuration files identical to those used on the shop floor.

#### RobotStudio

#### RobotStudio



The computer-based system design in RobotStudio ensures you do it right the first time, with the ability to verify tooling, cycle times, work envelopes, and product throughput before any construction begins in the real world.

Achieving perfectly optimized solutions is made possible because you can quickly and easily try multiple configurations on your PC. You can be certain your system will work properly in the real world after seeing it work in the virtual world. The end result is greatly reduced risk.

#### RobotStudio – PowerPacs

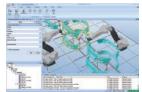
RobotStudio ArcWelding **PowerPac** 



ArcWelding PowerPac is an add-in to RobotStudio that makes it fast and easy to program arc-welding applications. It includes VirtualArc, an expert system that makes it possible to determine the process parameters necessary to achieve a particular welding result. Use of ArcWelding PowerPac makes it easy to make sure that the optimum tool angles are always used, resulting in higher quality welds and shorter cycletimes.

#### RobotStudio – PowerPacs

#### RobotStudio Painting PowerPac



The Painting PowerPac integrates paint programming knowledge and paint process tools into RobotStudio. It will speed up your programming and simulation of painting robots and painting equipment, and is a faster and more intuitive way to create paint programs. Paint strokes are easy to create and edit. Instructions for paint events are automatically added to your program and the event trigger axis automatically selected. Robot positions for the acceleration and deceleration distances are calculated automatically. Paint process performance parameters can be predicted off-line.

RobotStudio Machine Tending PowerPac – an add-on for RobotStudio, ABB's powerful PC-based programming tool - provides a platform for quick, easy creation and editing of machine tending robot cells in a 3D virtual environment. RobotStudio Machine Tending PowerPac is seamlessly integrated with RobotWare

Machining PowerPac reduces programming complexity by 50% and optimizes machining tool path to improve product quality. The PowerPac guides the users in creating accurate targets and paths from surfaces and edges on an imported CAD model while having control of related process parameters in the simulation. In addition the PowerPac provides the possibility to convert CNC-Code to RAPID and customize conversion to match different machine setups. RobotStudio MachiningPowerPac not only supports the traditional position controlled processes but also supports force controlled processes and is seamlessly integrated with

RobotStudio Palletizing PowerPac makes programming robot palletizing systems easier than ever before. As no programming skills are required, RobotStudio Palletizing PowerPac software radically reduces programming times and creates fully tested simulations, and real robot system programs, in minutes.

Picking PowerPac is an offline tool that simulates PickMaster 3 in picking applications. The PowerPac offers ease of use configuration of a picking application which can be simulated and fully optimized before being

#### **RobotWare options**

#### Absolute Accuracy (AbsAcc)



does not require external position recalculation.

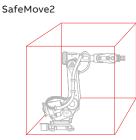
#### RobotWare options

SoftMove



machine, which reduces cycle time.

#### **RobotWare options**



supervision.

#### RobotWare options



A MultiMove system is a system where a common controller controls up to four robots, each equipped with its own drive module. MultiMove system exists in two different modes - Independent and Coordinated. With MultiMove Independent, the robots run independently of each other, i.e. controlled by separate RAPID tasks. It is also possible to run positioners independently (controlled by separate RAPID tasks).

The option MultiMove - Coordinated makes a robot system a MultiMove system with coordinated robots func-tionality. A MultiMove system is a system where a common controller controls up to four robots, each equipped with its own drive module. MultiMove exists in two different modes - Independent and Coordinated. With the MultiMove Coordinated option, a MultiMove system is able to work together on a common work piece and coordinated in a common workobject. MultiMove Coordinated also includes all MultiMove Independent functionality.

#### RobotWare options

Conveyor Tracking



### **Software products RobotWare**

To boost your productivity and decrease your total cost of owning and operating a robot-based solution, ABB has developed a family of software products to support every stage of the robot life cycle.

RobotWare affords manufacturers greater flexibility and reliability, with an extensive toolbox for developers and broad communications capabilities

RobotWare is a collection of robot software, which offers in its basic design - superior motion control and enables the quick integration of additional hardware. For RobotWare there are a number of options and specific application software available. They represent tools for robot users who need additional functionality, for example running multiple

tasks, transferring information from file to robot, communicating with a PC, and performing advanced motion tasks. RobotWare raises the bar in robot control by improving flexibility while maintaining world-class performance to improve productivity and enable new application functionality. For more information, please visit abb.com/robotics.

#### RobotWare features

QuickMove<sup>™</sup> and TrueMove<sup>™</sup>



Based on advanced dynamic modelling, the IRC5 optimizes the performance of the robot for the physically shortest possible cycle time (QuickMove) and precise path accuracy (TrueMove). Together with a speedindependent path, predictable and high-performance behavior is delivered automatically, with no tuning required by the programmer. What you program is what you get.

#### **IRC5** options

I/O Communication



ABB Robotics has expanded the I/O communication capabilities of IRC5 and the I/O system are based on a compact modular design with big improvement in flexibility, easiness and reliability. The system consist of a base unit serving as the minimum configuration. It is equipped with industrial network connectivity, 16 digital inputs, and 16 digital outputs.

Several optional RobotWare functions are available for communication to and from the robot such as:

#### **RobotWare options**

#### Communications



- FTP Client - NFS Client
- PC Interface (including Socket Messaging)
- FlexPendant Interface
- Field bus Command Interface
- File and Serial Channel Handling
- EtherNet/IP m/s
- PROFINET SW, master/slave and slave only

Absolute Accuracy (AbsAcc) is a calibration concept which ensures a TCP absolute accuracy of better than ±1mm in the entire working range with some limitation for "bending backwards" robots. The user is supplied with robot calibration data (compensation parameters saved on the manipulator SMB) and a certificate that shows the performance ("birth certificate"). The difference between an ideal robot and a real robot can typically be up to 10mm, resulting from mechanical tolerances and deflection in the robot structure. The Absolute Accuracy option is integrated in the controller algorithms for compensation of this difference, and

SoftMove is a cartesian soft servo option that allows the robot to be compliant or floating to adjust to external forces or variations in work objects. SoftMove can lower the stiffness of the robot in a pre-defined cartesian direction (in relation to either the tool or the work object) while keeping the original behavior in the other directions. The basic behavior of the softness is mainly controlled by stiffness and damping parameters. With SoftMove, the robot is compliant in one direction only which facilitates high accuracy and reliability. The option reduces robot programming time and enables effective interaction between robot and

SafeMove2 is the latest generation of ABB's safety certified robot monitoring solution. It delivers greater flexibility, space savings and cutting edge commissioning tools for greater productivity at a lower total investment cost. All this, combined with unsurpassed safety, enables closer collaboration between robots and factory workers. Like its predecessor, SafeMove2 includes a host of cutting-edge safety functions, including safe speed limits, safe standstill monitoring, safe axis ranges and position and orientation

Conveyor Tracking (also called line tracking) is the function which makes the robot follow a work object on a moving conveyor. While tracking the conveyor, the programmed TCP speed, relative to the work object, will be maintained even when the conveyor speed is changing slowly.

### **Software products RobotWare**

#### **RobotWare options**

Independent Axis - The Independent Axis option is used to make an external axis (linear or rotating) run independently of the other axes in the robot system.

Path Recovery - Path Recovery is used to store the current movement path, perform some robot movements and then restore the interrupted path. This is useful when an error or interrupt occurs during the path movement. An error handler or interrupt routine can perform a task and then recreate the path.

Path Offset - Path Offset (path corrections) changes the robot path according to the input from a sensor. The robot can thus follow/track a contour, such as an edge or a weld. The path corrections will take effect immediately when receiving data from the sensor.

Multitasking - The Multitasking option gives the possibility of executing up to 20 programs (tasks) in parallel, including the main program. Multitasking can be used to control peripheral equipment or other processes concurrently with robot motion.

Continuous Application Platform - Continuous Application Platform (CAP) is a software platform for time critical application, where a continuous process, for example arc welding, must be synchronized with the movement of the robot.

Discrete Application Platform - Discrete Application Platform (DAP) is a software platform for time critical application, where certain actions shall be performed at specific robot positions. Target users are advanced application software engineers and system integrators

Sensor Interface - The Sensor Interface option can be used to integrate sensor equipment for adaptive control, like path correction or process tuning. For communication between the sensor and the robot controller two different communication links are available: serial link (RS 232) and Ethernet.

Externally Guided Motion - Externally Guided Motion (EGM) is a fast low level interface to the robot controller's path planning. It can be used to change the robot path with high responsiveness based on input from external devices. The function is designed for advanced users.



# Software products Application software

To boost your productivity and decrease your total cost of owning and operating a robot based solution, ABB has developed a family of software products to support every stage of the robot life cycle across a wide range of applications

With more than 300,000 robots installed worldwide ABB's decades of experience have culminated in software products designed with the customer's needs in mind.

Regardless of whether you are a robot p or an operator ABB offers you a full range use software tools to help you to impro process, optimise production, increase reduce risks and maximize the return of of your robot systems.

For example, for Machine Tending appli offers an integrated set of software too ABB's extensive experience in robotic m tending to reduce operational expenditu increase productivity. The software del flexible programming, straightforward and trouble-free operation of ABB robot tending cells.



RobotWare Arc comprises a large number of dedicated arc welding functions. It is a simple yet powerful program since both the positioning of the robot and the process control and monitoring are handled in one instruction

#### Assembly

RobotWare Force Control



without the risk for jamming or part damage.

#### Cutting

RobotWare Cutting



Modern ABB robots are used for high precision laser cutting. This is possible through a combination of ABB robot features and advanced cutting software products, RobotStudio Cutting PowerPac and RobotWare Cutting, developed specifically for robotic laser cutting. Using robots for laser cutting offers substantial cost benefits compared to using laser cutting machines. Robotic laser cutting reduces capital investment by up to 35 percent\* and uses less floor space.

\*An ABB robot based standard function package compared to a dedicated cutting machine.

programmer	ABB's application software is available to meet your
ge of easy-to-	needs through a variety of industries and
ve your	applications, such as:
productivity,	Arc welding
finvestment	Assembly
	Cutting
	Force control
cations ABB	Machine tending
ols that uses	Machining
nachine	Painting
ure and	Palletizing
ivers easy and	Picking
configuration	Plastics
ts in machine	Press automation
	Spot welding

RobotWare Force Control will greatly facilitate the use of robots for tasks that needs "touch sensing", like assembly, fixturing, product testing etc. The option is based on the force control concept, i.e. a robot control strategy where the robot movements are adapted to the feedback from a force sensor. Thus the robot can automatically search for the correct location, and assemble parts using intelligent force/torque motion

### Software products Application software

#### Dispensing

RobotWare Dispense



RobotWare-Dispense can be used for different types of dispensing processes. It is a software option typically used for gluing, sealing, spraying and other similar processes, but can also be useful in a wide spectrum of other applications.

#### Machining

RobotWare Machining FC



Enables easy teaching and automatic path generation of complex part surfaces and edges for machining processes like polishing, deburring, grinding. Forces are also controlled during the processing instead of the conventional position control of the robot which makes it more sensitive and increases the quality of the finished parts. Suitable function packages are available for various machining robots of ABB.

#### Machine tending

RobotWare Machine Tending



An integrated set of software tools that uses ABB's extensive experience in machine tending to reduce operational expenditure and increase productivity through easy and flexible pr ogramming, straightforward configuration and trouble free operation of ABB robots.

RobotWare Machine Tending is a flexible controller software for deployment and operation of ABB robots. It provides configurable and powerful tools, including an intuitive graphical user interface, that facilitates trouble-free and safe operation for everyone.

#### **Picking and Packing**

PickMaster 3



PickMaster is the tool for guiding robots in the packaging process. The PC based software product uses comprehensive graphical interfaces to configure powerful applications where up to eight robots may work in a team along conveying belts. PickMaster 3 includes advanced vision technique and tightly integrated conveyor tracking capability. The integrated vision system is advanced, however PickMaster 3 is also open to communicate with any external sensor. (line scanners, color vision, 3D, etc.).



**RobotWare Plastics** 

benefits.







RobotWare StampApp is the core value of StampPack, a Stamping Function Package, to facilitate the automation of different variety of Stamping cells. StampApp provides a friendly environment to integrate, program and operate robotic stamping cells. Its configuration tool brings an unprecedented flexibility for stamping processes.

RobotWare StampApp includes: - Wizard to facilitate robot programming - HMI to easily interact with the robot - Basic pre-engineered interphase to connect robot with cell devices. - Configurator to edit (if required) production processes.

#### Painting



With RobView 5 you can manage your paint installation, whether it is one or many robots, visualize the complete paint process, and operate and supervise your paint robot cell. A basic version of RobView 5 is bundled with all IRC5P paint robots, free of charge\*. It is an affordable graphical user interface for low budget installations. However, it is scalable and expandable with plug-in options for large and advanced installations.



Spot welding

RobotWare Spot



Dedicated software that simplifies the Spot Welding application. Advanced motion control for an electrical servo gun are built in features. RobotWare Spot is designed to be a general and flexible software platform offering both standard configurations as well as giving possibility to create customized solutions. All with the target to give easy to use function packages for different types of spot welding systems.

ABB's IRC5 robot controller offers a lot of opportunities when it comes to programming and operation of robots. RobotWare Plastics Mold is a user-friendly interface designed specifically for the plastics industry, and injection molders who have installed six-axis robots with this unique software are already seeing the



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