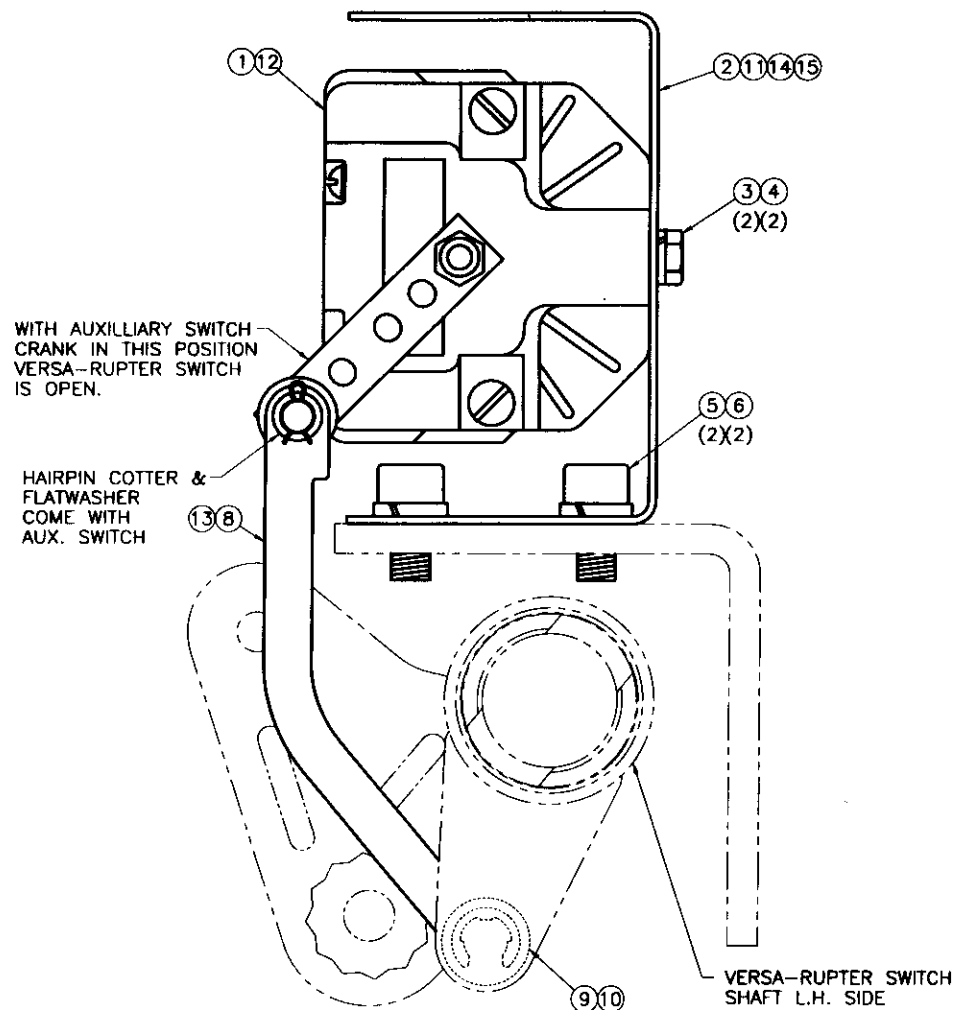


D

C

B

A



NOTE:

1. MOUNT CORRECT SUPPORT BRACKET FIRST USING ITEMS 5 & 6.
2. MOUNT CORRECT AUXILIARY SWITCH NEXT USING ITEMS 3 & 4.
3. MOUNT CORRECT CONNECTING LINK TO AUXILIARY SWITCH AND VERSARUPTER LAST, BY USING WASHER, HAIRPIN COTTER, AND ITEMS 9 & 10.

KIT NO. 244-006-517 (8 CIRCUIT)

KIT NO. 244-006-514 (6 CIRCUIT)

KIT NO. 244-006-515 (8 CIRCUIT)

KIT NO. 244-006-516 (6 CIRCUIT)

QTY	QTY	QTY	QTY	ITEM	PART No.	DESCRIPTION
	1		1	1	321-987-305	AUX. SWITCH W/ CRANK ASSY.
			1	2	321-097-001	SUPPORT BRACKET
2	2	2	2	3	54390-A01	SCREW, HEX HD (1/4-20 x 1/2 LG)
2	2	2	2	4	53103-F00	LOCKWASHER (1/4)
2	2	2	2	5	16906-P00	M8 x 1.25/16mm LG
2	2	2	2	6	53103-G00	LOCKWASHER (5/16)
2	2	2	2	7	54488-G00	NUT, HEX (5/16-18)
		1	1	8	183-771-001	LINK, CONNECTING
1	1	1	1	9	650448-E00	RETAINING RING, TRUARC "E" RING
1	1	1	1	10	54500-G00	FLATWASHER (.344 ID x .688 OD)
			1	11	321-097-002	SUPPORT BRACKET
1		1		12	321-987-307	AUX. SWITCH W/ CRANK ASSY.
1	1			13	244-086-001	LINK, CONNECTING (38 KV)
	1			14	244-087-001	SUPPORT BRACKET, 6 - POLE
1				15	244-087-002	SUPPORT BRACKET, 8 - POLE

DIMENSIONS ARE IN MILLIMETERS

REV	DATE	REVISION DESCRIPTION	BY	REV	DATE	REVISION DESCRIPTION	BY
1	10/1/86	ITEM 9 WAS 53152-G	RB				
2	4/28/89	[787] ADDED KIT NO 515 & ITEMS 11 & 12	RB				
3	8/12/89	[863] -516 WAS 8 CIR.; -515 WAS 6 CIR.	RB				
4	6/14/93	[3277] + ASSY'S 514 & 517	ESH				
5	12/12/97	[3033] CAD, ITEM 5 WAS 54390B2, -ITEM 7, +NOTES 1-3	RRJ				

DIMENSIONS IN MILLIMETERS

UNITS	OVER	UNDER	OVER	UNDER	OVER	UNDER	OVER	UNDER
MILLIMETER	10	4	20	10	30	15	315	1000
INCH	0.4	0.2	0.8	0.4	1.2	0.6	12.5	40.0
FRACTION	1/16	1/32	1/8	1/16	3/16	1/4	5/8	1 1/2

UNITS	OVER	UNDER	OVER	UNDER	OVER	UNDER	OVER	UNDER
MILLIMETER	10	4	20	10	30	15	315	1000
INCH	0.4	0.2	0.8	0.4	1.2	0.6	12.5	40.0
FRACTION	1/16	1/32	1/8	1/16	3/16	1/4	5/8	1 1/2

REF	REV	TITLE
VERSARUPTER	5	AUXILIARY SWITCH KIT
DATE DRN	DATE REL	DWG NO.
12/4/85		S-20133
DRN	CRD	APPD
RB	BP	WLJ
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