L.H. SHAFT EXTENSION KIT ASSY. (W/HARDWARE KIT)

VERSA-RUPTER (3 POLES)

BBC BROWN BOVERI **Brown Boveri**

S-20185 / 1

SHEET NO. ~ CONT. ON ~ REV.

NEXT ASSY.	BY R Boyer	CHD.	APP. M. Wacenske	MICRO.
S. O.	DATE 2-19-88	DATE	DATE 3-31-88	

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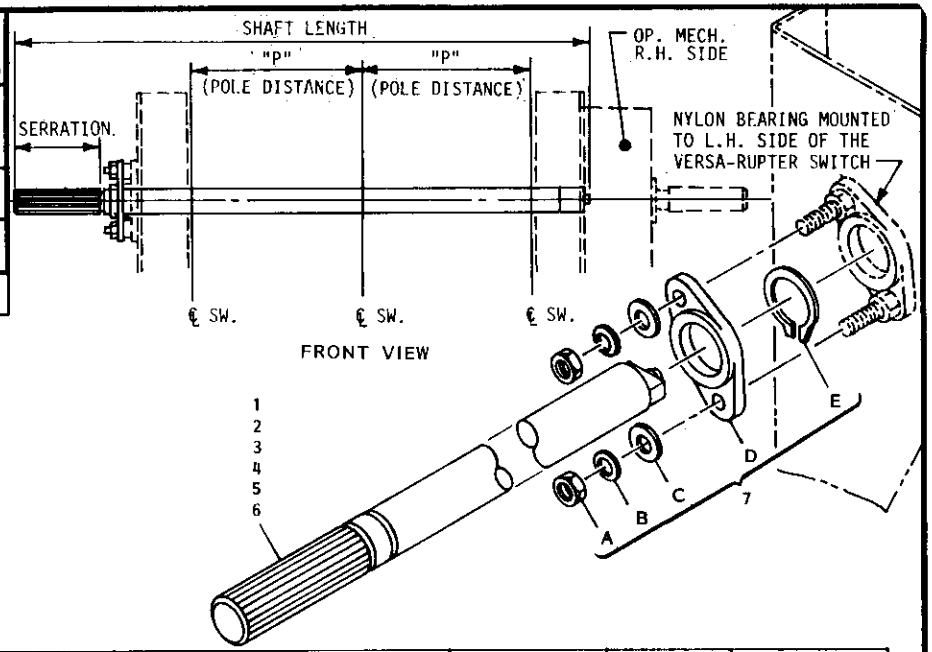
STANDARD TOLERANCE INFO. ON DR. 52016
TOLERANCES - UNLESS OTHERWISE SPECIFIED .3 PL. DEC. ± DIMENSIONS ARE IN INCHES .2 PL. DEC. ±



NOTES:

1. TO INSTALL SHAFT, INSERT & ROTATE SHAFT UNTIL SLOT ENGAGES MECHANISM. TAP IN PLACE UNTIL GROOVE FOR TRU-ARC RING IS CLOSE TO NYLON BEARING. TRU-ARC RING MUST BE FREE TO ROTATE BETWEEN NYLON BEARINGS.
2. ITEMS NO. 7A, B, C, D, E, ARE PACKAGED WITH EACH SHAFT EXTENSION.

244-044-(MARK NO.)														ITEM NO.	PART NUMBER	DESCRIPTION	"P"		SERRATION		SHAFT LENGTH	
								507	506	505	504	503	502	501				MM	INCH	MM	INCH	MM	INCH
														1	1	244-045-001	L.H. SHAFT EXT. (8.25 KV)	150	5.91	78	3.07	518	20.69
													1		2	244-045-002	" (15.0 KV)	170	6.69	"	"	558	21.97
												1			3	244-045-003	"	210	8.27	"	"	638	25.12
											1				4	244-045-004	" (17.0 KV)	235	9.25	"	"	756	29.76
										1					5	244-045-005	" (27.0 KV)	275	10.83	"	"	836	32.91
									1						6	244-045-006	" (38.0 KV)	360	14.18	129	5.08	1172	46.14
								1	1	1	1	1	1	1	7	186-073-001	HARDWARE KIT:						
																	(A) NUT, HEX						
																	(B) SPRINGWASHER						
																	(C) FLATWASHER						
																	(D) NYLON BEARING						
																	(E) RETAINING RING, TRUARC						
								†							8	244-045-007	L.H. SHAFT EXT. (17.0 KV)	235	9.25	78	3.07	708	27.88

REVISIONS
- ER4163 RLB 2-19-88
L ER4232 2-26-88 ADD 20.76 WAS 25.77 - 7-13-07 WERE ERRORS IN PRINT