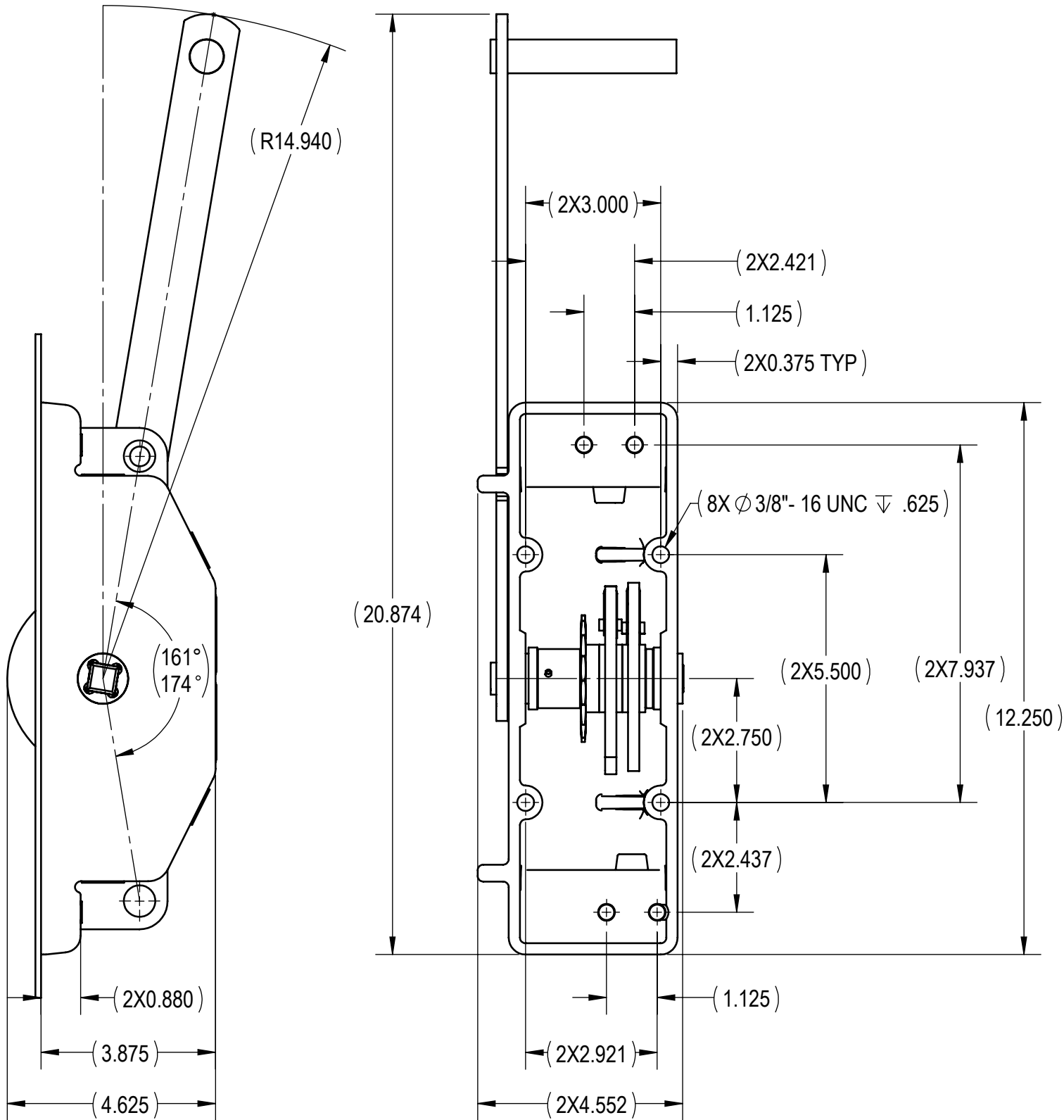


NOTE:  
1. THIS DRAWING IS INTENDED FOR CUSTOMER REFERENCE ONLY. FOR FURTHER DETAIL PLEASE CONTACT YOUR LOCAL ABB SALES ASSOCIATE.

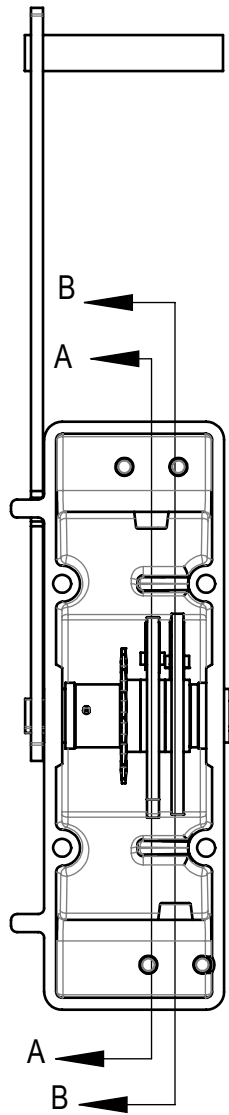


CHAIN DRIVE  
IN OPENED  
POSITION

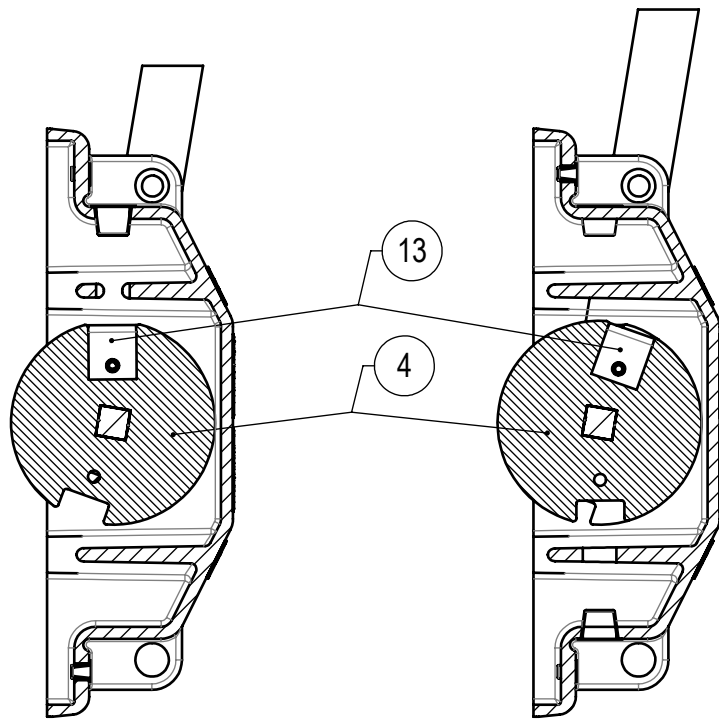
CHAIN DRIVE  
IN CLOSED  
POSITION

Revisions					
Zone	Rev.	Description			Date
	A	INITIAL RELEASE			05/10/2015
	B	UPDATE NOTES, POSITION OF KIRK KEY BLOCKING TAB AND ADDED MOUNTING PATTERN PAGE 2			13JULY2015
Material <b>NONE</b>		Weight		Surface	Finish <b>NONE</b>
Type		Derived from		Drawing status Rel. for Production	
Revision <b>B</b>	EC No. <b>ECO-G0002217</b>	Responsible <b>USTRA</b>		<b>(CUSTOMER COPY) RIGHT SIDE CHAIN DRIVE DOUBLE KIRK KEY LOCKING</b> Subtitle <b>VERSARUPTER</b>	Scale <b>1:3</b>
	Location	Date	Name		Language <b>EN</b>
Drawn	<b>US-LKM</b>	<b>2015-07-13</b>	<b>A. J. Wilson</b>		Format <b>B</b>
Checked	<b>US-LKM</b>	<b>2015-07-15</b>	<b>R. Hanna</b>		
Approved	<b>US-LKM</b>	<b>2015-07-15</b>	<b>S. Retzlaff</b>	Drawing No. <b>2RGA024701A0012</b>	
<b>ABB</b>		ABB Technology Ltd.		Sheet No. <b>1 / 3</b>	

- NOTES:
1. WHEN THE CHAIN DRIVE HANDLE IS DOWN, THE SWITCH IS IN THE OPENED POSITION WITH LOCK ABILITY FROM A TOP MOUNTED F-TYPE KIRK KEY.
  2. TO LOCK THE CHAIN DRIVE HANDLE IN THE OPENED POSITION WITH A BOTTOM MOUNTED KIRK KEY, REMOVE BLOCKING TAB (13) ON DISC (4) IN SECTION B-B.
  3. WHEN THE CHAIN DRIVE HANDLE IS UP, THE SWITCH IS IN THE CLOSED POSITION WITH LOCK ABILITY FROM A BOTTOM MOUNTED F-TYPE KIRK KEY.
  4. TO LOCK THE CHAIN DRIVE HANDLE IN THE CLOSED POSITION WITH A TOP MOUNTED KIRK KEY, REMOVE BLOCKING TAB (13) ON DISC (4) IN SECTION A-A.
  5. THIS VERSION OF CHAIN DRIVE HANDLES DOESN'T COME WITH A DOOR INTERLOCK DISC TO ALLOW DOOR OPENING WITH THE SWITCH IN AN OPEN STATE.
  6. REFERENCE THE RECOMMENDED MOUNTING CUT OUT (18) IN DRAWING #(2RGA025282P0001) FOR FURTHER DETAILS.

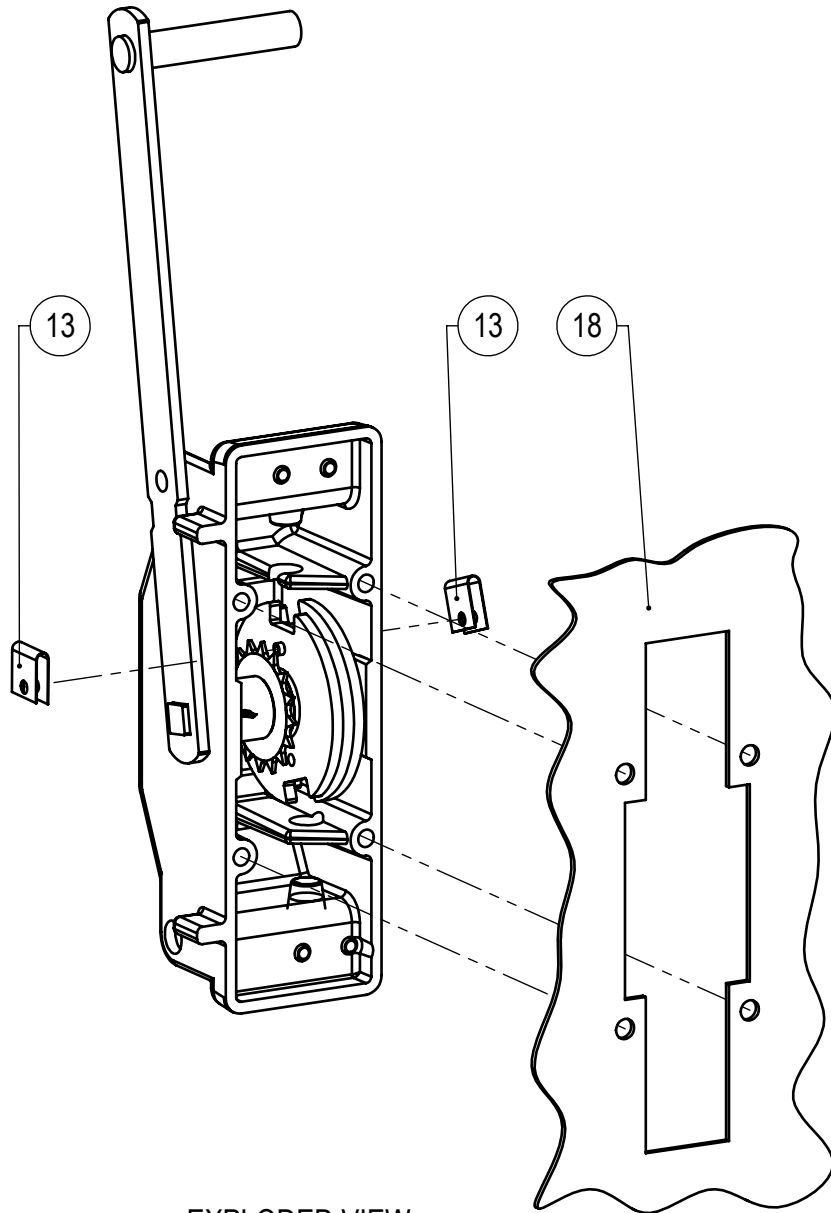


## CHAIN DRIVE IN CLOSED POSITION



SECTION A-A  
KIRK KEY DISK

SECTION B-B  
KIRK KEY DISK



EXPLODED VIEW

TABLE FOR REFERENCE ONLY

QTY	PC. NO.	DRAWING NO.	DESCRIPTION
2	4	2RGA024693P0001	CHAIN DRIVE DOUBLE KIRK KEY LOCKING DISC
2	13	2RGA023644P0001	KIRK KEY BLOCKING TAB CHAIN DRIVE
1	18	2RGA025282P0001	CHAIN DRIVE MOUNTING CUT OUT

**ABB**

Revision  
**B.002**

Responsible  
**USTRA**

Scale  
**1:4**

Language  
**EN**

Title **(CUSTOMER COPY) RIGHT SIDE CHAIN  
DRIVE DOUBLE KIRK KEY LOCKING**

Format  
**B**

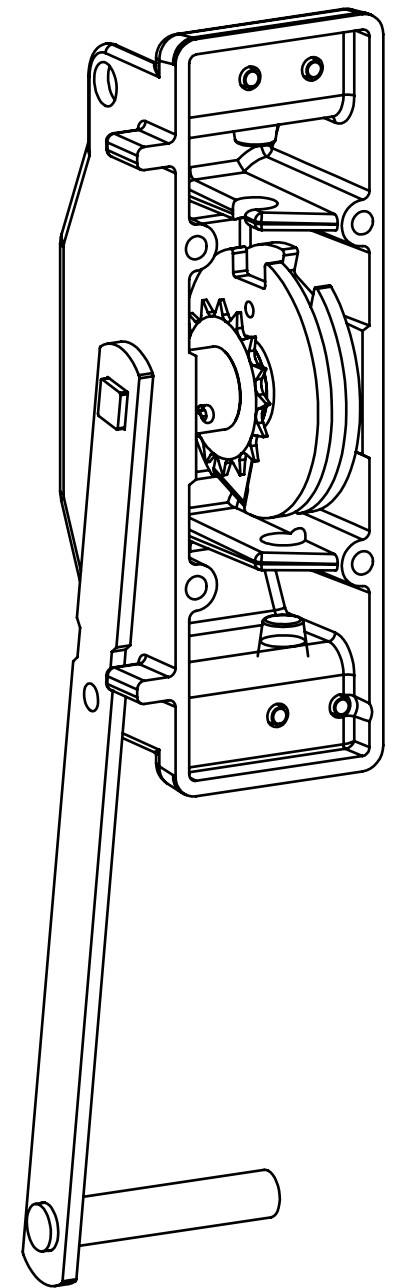
**ABB Technology Ltd.**



Drawing No.  
**2RGA024701A0012**

Sheet No.  
**2 / 3**

1. WHEN THE CHAIN DRIVE HANDLE IS DOWN, THE SWITCH IS IN THE OPENED POSITION WITH LOCK ABILITY FROM A TOP MOUNTED F-TYPE KIRK KEY.
2. TO LOCK THE CHAIN DRIVE HANDLE IN THE OPENED POSITION WITH A BOTTOM MOUNTED KIRK KEY, REMOVE BLOCKING TAB (13) ON DISC (4) IN
3. WHEN THE CHAIN DRIVE HANDLE IS UP, THE SWITCH IS IN THE CLOSED POSITION WITH LOCK ABILITY FROM A BOTTOM MOUNTED F-TYPE KIRK KEY.
4. TO LOCK THE CHAIN DRIVE HANDLE IN THE CLOSED POSITION WITH A TOP MOUNTED KIRK KEY, REMOVE BLOCKING TAB (13) ON DISC (4) IN SEC
5. THIS VERSION OF CHAIN DRIVE HANDLES DOESN'T COME WITH A DOOR INTERLOCK DISC TO ALLOW DOOR OPENING WITH THE SWITCH IN AN OPEN



Dimensions are in inches [mm]

STANDARD DIMENSIONING AND TOLERANCING PER  
ANSI Y 14.5-1994, UNLESS OTHERWISE STATED:  
XXX =  $\pm .015$  X° =  $\pm 1^\circ$   
XX =  $\pm .03$  X' =  $\pm .5$



Revision
<b>B</b>

Responsible	USTRA
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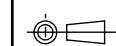
Scale  
**1:3**

Language  
**EN**

Title	(CUSTOMER COPY) RIGHT SIDE CHAIN DRIVE DOUBLE KIRK KEY LOCKING
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Format
<b>B</b>

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Drawing No. **2RGA024701A0012**

Sheet No.  
**3 / 3**