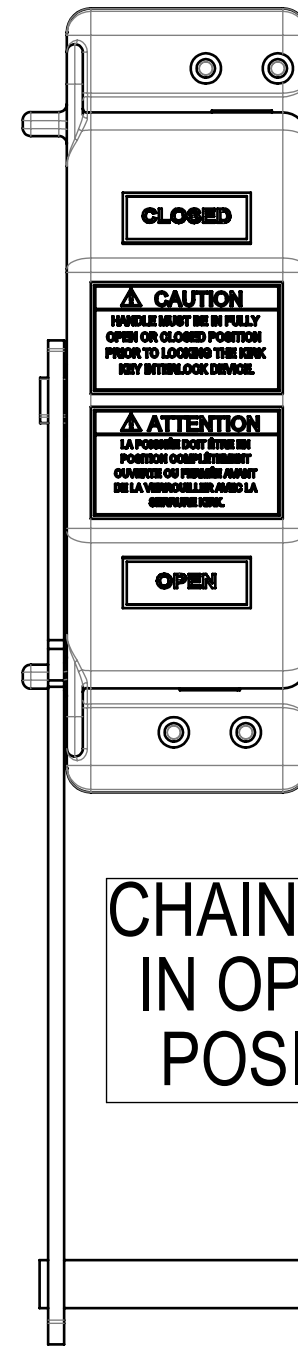
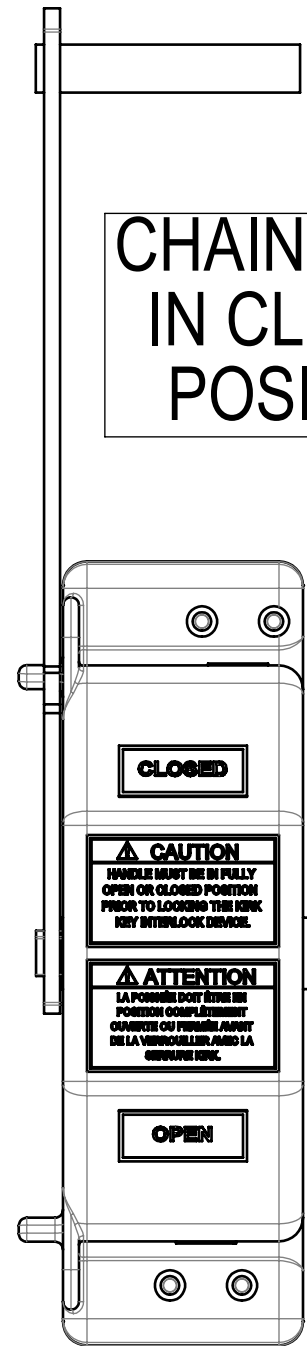




1. THIS DRAWING IS INTENDED FOR CUSTOMER REFERENCE ONLY. FOR FURTHER DETAIL PLEASE CONTACT YOUR LOCAL ABB SALES ASSOCIATE.



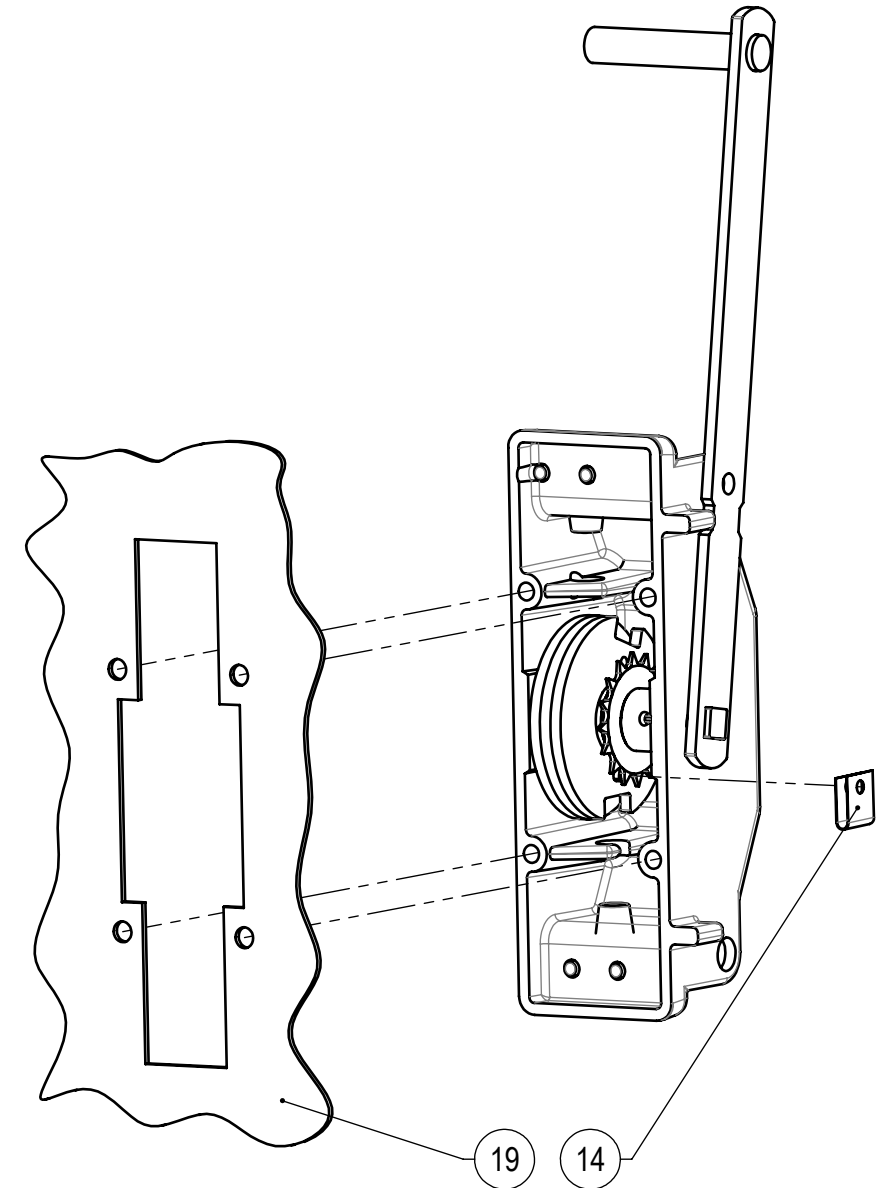
CHAIN DRIVE  
IN OPENED  
POSITION



# CHAIN DRIVE IN CLOSED POSITION

Revisions									
Zone		Rev.	Description					Date	
		A	INITIAL RELEASE					05/10/2015	
		B	UPDATE NOTES AND ADDED MOUNTING PATTERN ON PAGE 2					2015-07-15	
Material <b>NONE</b>				Weight		Surface		Finish <b>NONE</b>	
Type			Derived from			Drawing status <b>Rel. for Production</b>			
Revision <b>B</b>	EC No. <b>ECO-G0002217</b>		Responsible <b>USTRA</b>		<b>(CUSTOMER COPY) LEFT SIDE CHAIN DRIVE DOOR LOCK WITH KEY LOCKING</b>				Scale <b>1:3</b>
	Location	Date	Name						Language <b>EN</b>
Drawn	US-LKM	2015-07-13	A. J. Wilson						Format <b>B</b>
Checked	US-LKM	2015-07-15	R. Hanna						Sheet No. <b>1 / 3</b>
Approved	US-LKM	2015-07-15	S. Retzlaff		Subtitle <b>VERSARUPTER</b>				
		<b>ABB Technology Ltd.</b>			Drawing No. <b>2RGA024702A0011</b>				

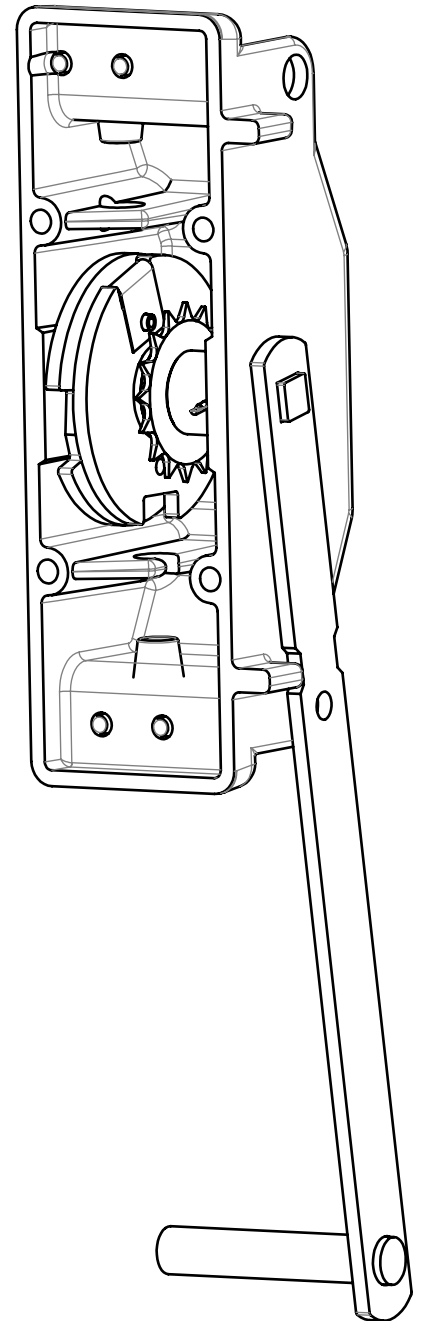
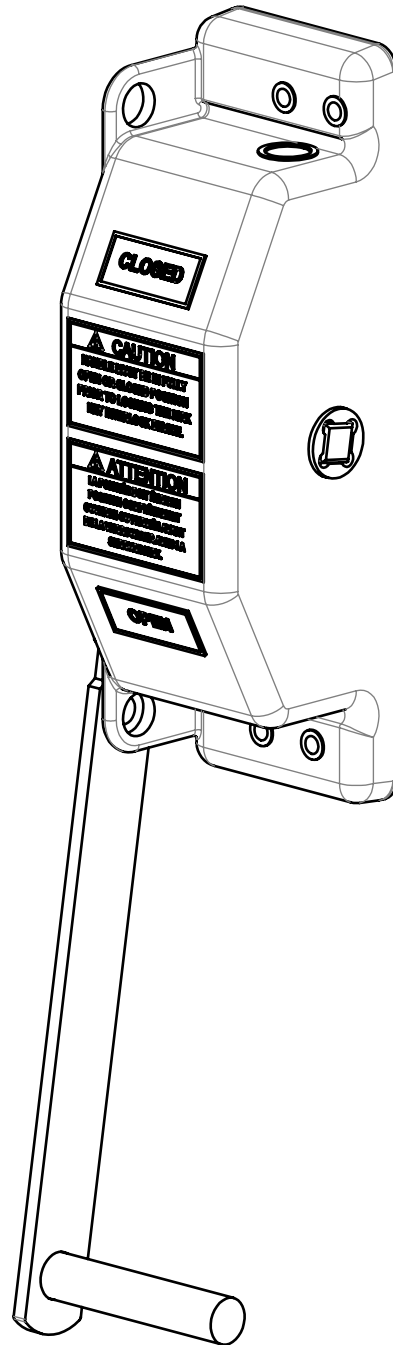
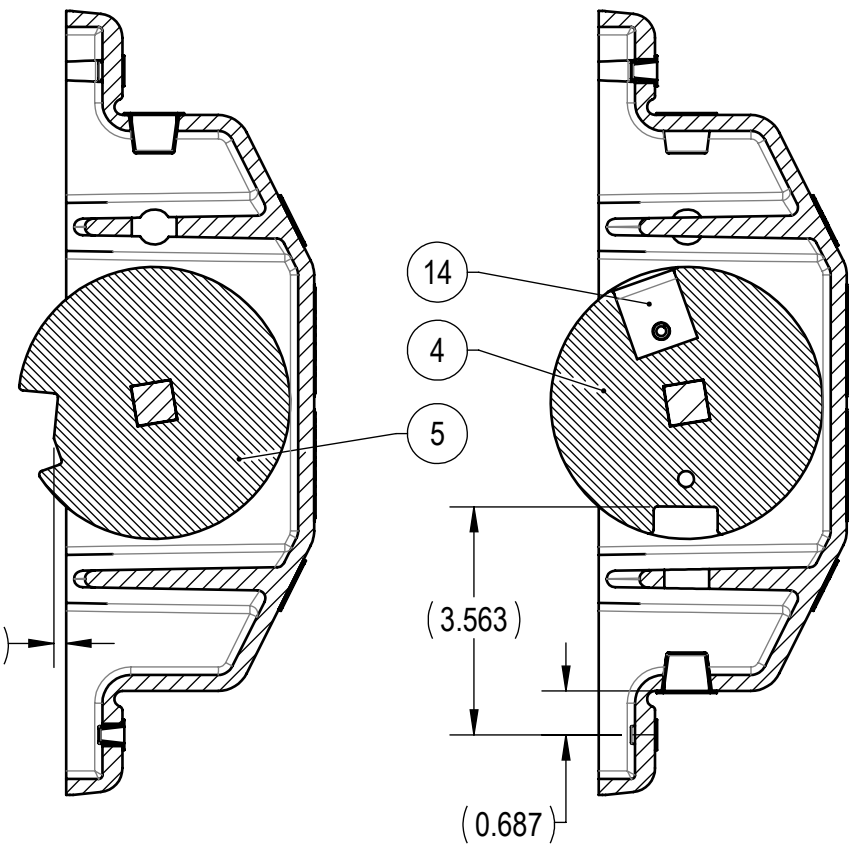
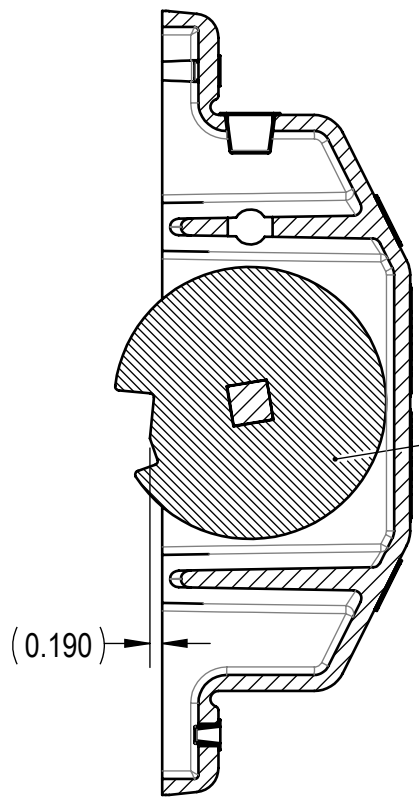
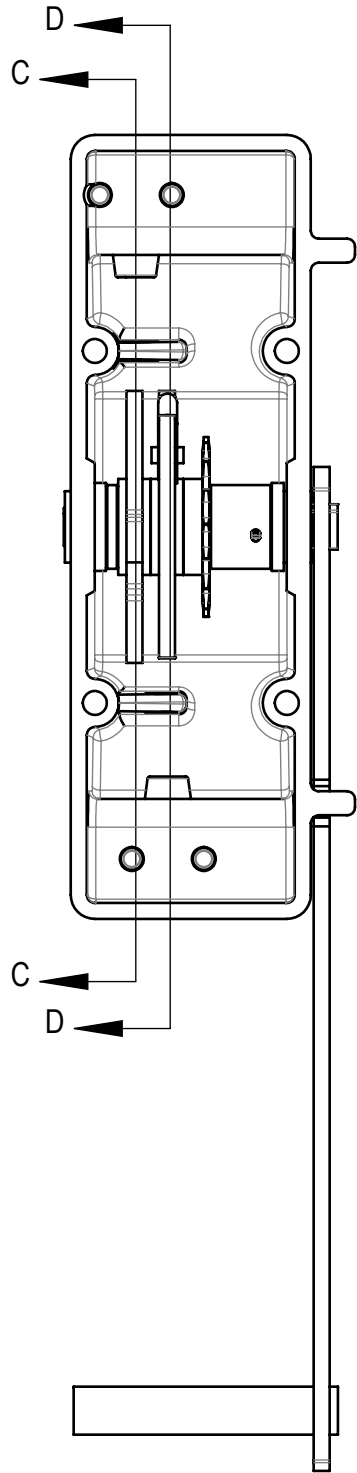
5. REFERENCE THE RECOMMENDED MOUNTING CUT OUT (19) IN DRAWING #(2RGA025282P0001) FOR FURTHER DETAILS.



Sheet No.  
**2 / 3**

- NOTES:
1. WHEN THE CHAIN DRIVE HANDLE IS DOWN, THE SWITCH IS IN THE OPENED POSITION WITH LOCK ABILITY FROM A BOTTOM MOUNTED F-TYPE KIRK KEY.
  2. WHEN THE CHAIN DRIVE HANDLE IS UP, THE SWITCH IS IN THE CLOSED POSITION WITH A REMOVABLE BLOCKING TAB (14) PREVENTING KIRK KEY ENGAGEMENT.
  3. THIS VERSION OF CHAIN DRIVE HANDLES COMES WITH A DOOR INTERLOCK DISC (5) TO ALLOW DOOR OPENING WITH THE SWITCH IN AN OPEN STATE.
  4. TO LOCK THE CHAIN DRIVE HANDLE IN THE CLOSED POSITION, REMOVE THE BLOCKING TAB (14) ON DISC (4) IN SECTION D-D AND MOUNT A KIRK KEY ON THE BOTTOM OF THE CHAIN DRIVE HOUSING.

## CHAIN DRIVE IN OPENED POSITION



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STANDARD DIMENSIONING AND TOLERANCING PER  
ANSI Y14.5-1994. UNLESS OTHERWISE STATED:  
.XXX = ±.015  
.XX = ±.03  
X = ±1°  
.X° = ±.5

Dimensions are in  
inches [mm]

**ABB**

Revision  
**B**

Responsible  
**USTRA**

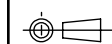
Scale  
**1:3**

Language  
**EN**

Title  
**(CUSTOMER COPY) LEFT SIDE CHAIN  
DRIVE DOOR LOCK WITH KEY LOCKING**

Format  
**B**

**ABB Technology Ltd.**



Drawing No.  
**2RGA024702A0011**

Sheet No.  
**3 / 3**