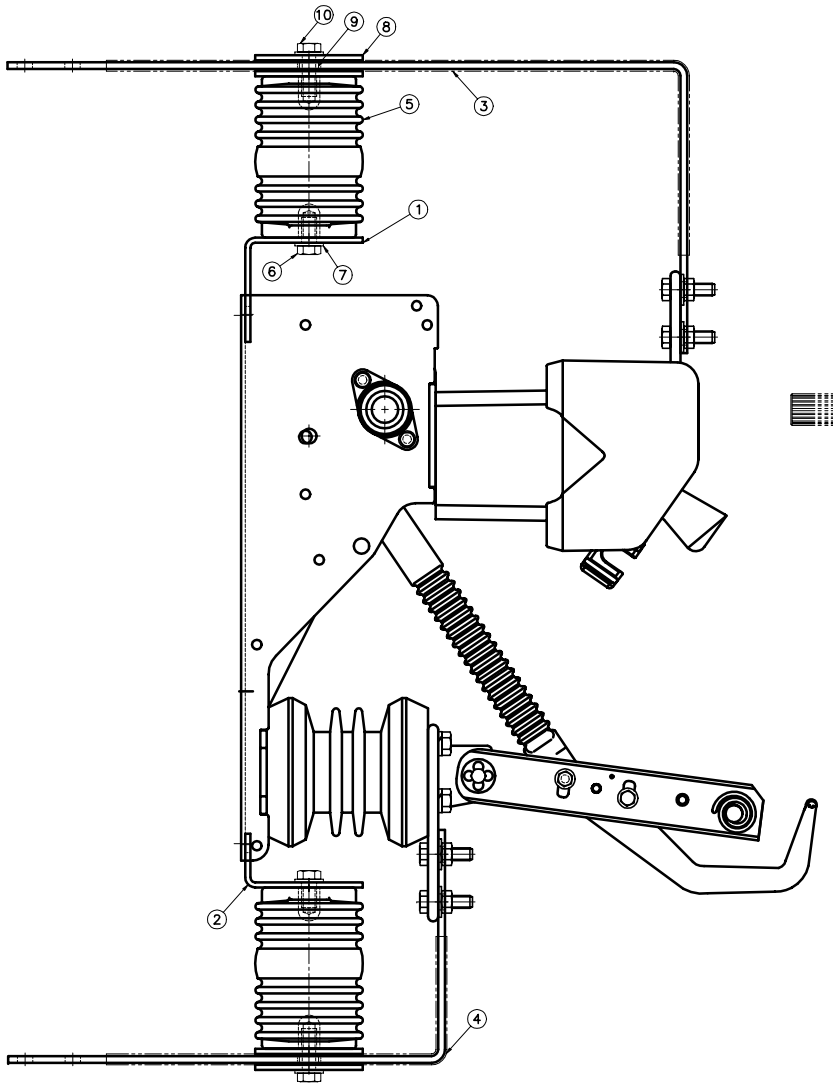
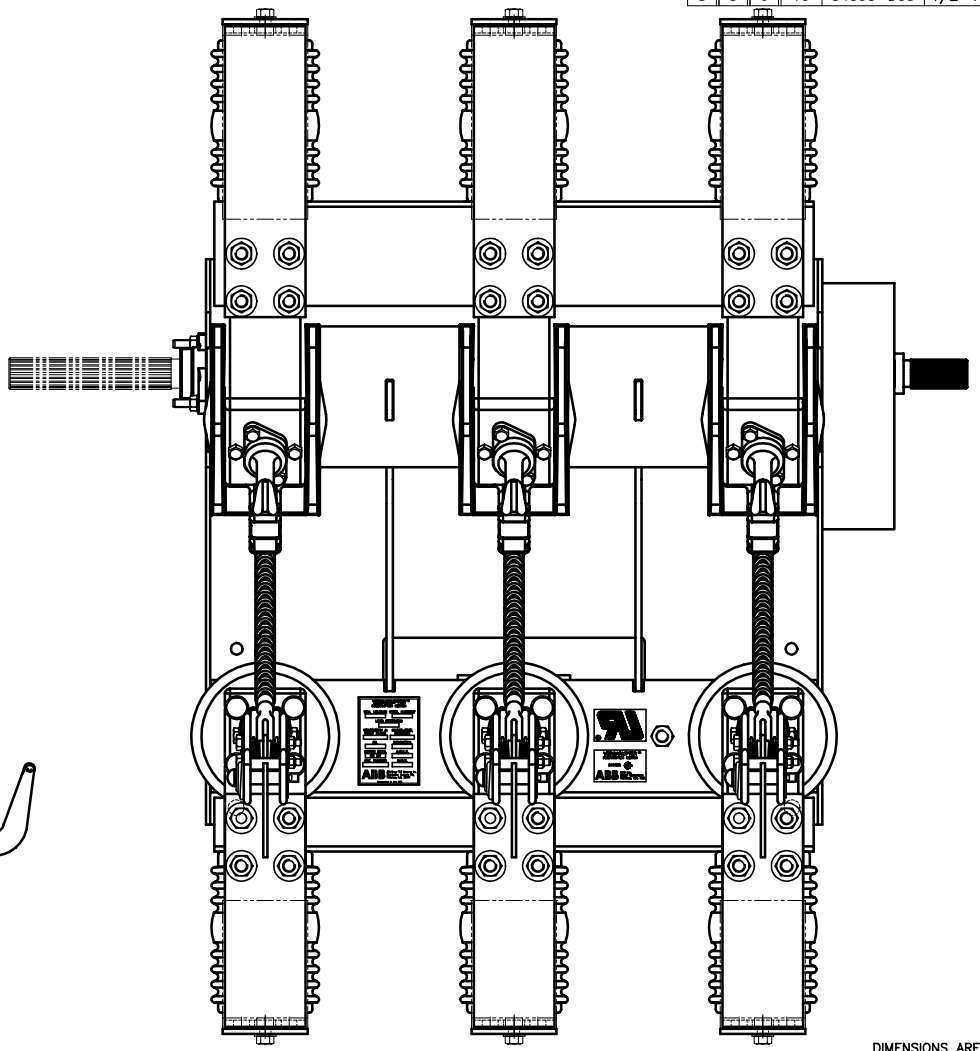
| 503 QTY | 502 QTY | 501 QTY | ITEM | PART No. | DESCRIPTION |
|---|---|---|---|---|---|
| | 1 | 1 | 1 | 245891-001 | UPPER BUS BRACE |
| 1 | | 1 | 2 | 245895-001 | LOWER BUS BRACE |
| | 3 | 3 | 3 | 245892-K01 | UPPER BUS |
| 3 | | 3 | 4 | 245893-K01 | LOWER BUS |
| 3 | 3 | 6 | 5 | 245908-001 | STANDOFF INSULATOR |
| 3 | 3 | 6 | 6 | 54390-D02 | 1/2-13 .63" LONG BOLT |
| 6 | 6 | 6 | 7 | 54500-J00 | 1/2" WASHER |
| 6 | 6 | 6 | 8 | 245900-002 | SPACER |
| 6 | 6 | 12 | 9 | 245899-002 | WASHER |
| 3 | 3 | 6 | 10 | 54390-D05 | 1/2-13 X1.25 LONG BOLT |



DIMENSIONS ARE IN MILLIMETERS

REF 61 kA VERSARUPTER

REV 1

TITLE BACK CONNECT KIT

DATE DRN 6/18/01 | DATE REL | DWG NO. 245-906 | SHEET OF

DRN RRJ | CKD | APP'D

NEXT ASSY

NEXT ASSY

ECN No. 6016

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ABB Power T&D Company Inc.
FLORENCE, S.C., U.S.A.

DIMENSIONS IN MILLIMETERS
UNLESS OTHERWISE SPECIFIED THE FOLLOWING TOLERANCES ARE APPLICABLE

| | | | | | | | | |
|---|---|---|---|---|---|---|---|---|
| LINEAR | OVER | 0.5 | 6 | 30 | 120 | 315 | 1000 | |
| | TO | 6 | 30 | 120 | 315 | 1000 | 2000 | |
| | TOL | ±0.1 | ±0.2 | ±0.3 | ±0.5 | ±0.8 | ±1.2 | |

| ANGULAR | | | | | | |
|---|---|---|---|---|---|---|
| LENGTH (mm) | OVER | 0 | 10 | 50 | 120 | |
| | TO | 10 | 50 | 120 | 400 | |
| | TOL | ± 1° | ± 0°30' | ± 0°20' | ± 0°10' | |

| REV | DATE | REVISION DESCRIPTION | BY |
|---|---|---|---|
| 1 | 8/17/01 | [6121] L5 WAS 245-907-001,ADDED CSA LABEL | LS |