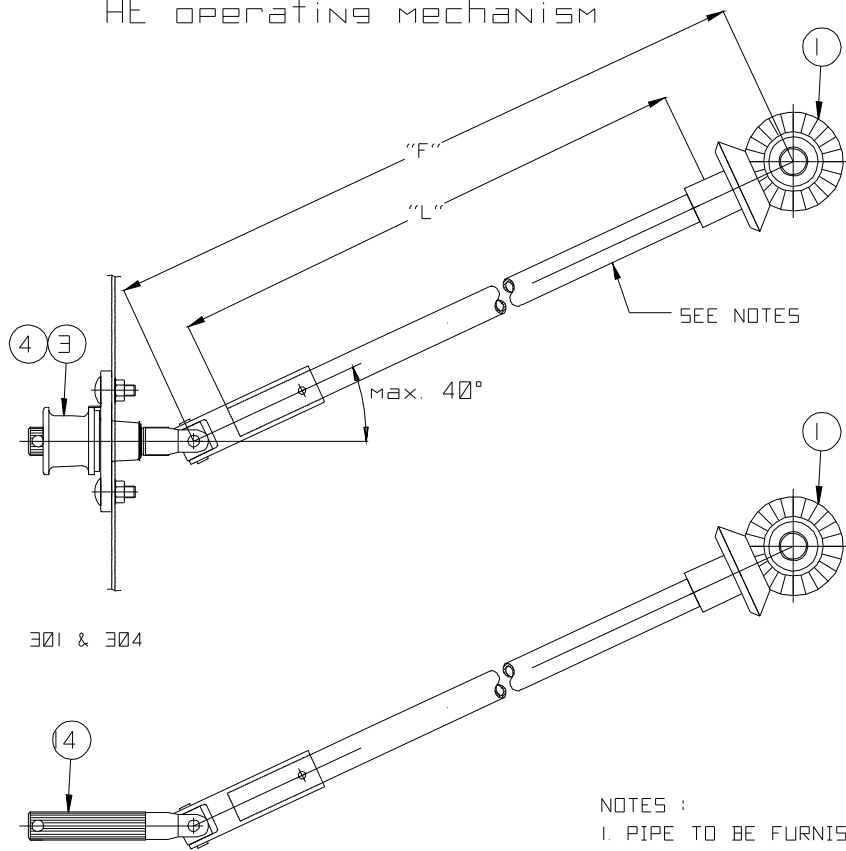


STANDARD TOLERANCE INFO ON DWG 52016
TOLERANCES - UNLESS SPECIFIED - $\pm .030$
DIMENSIONS ARE IN INCHES

HE operating mechanism

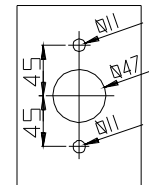
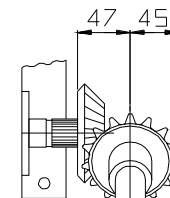


301 & 304

302 & 303

NOTES :

1. PIPE TO BE FURNISH BY CUSTOMER
2. FOR LENGTHS LESS THAN 6.5 FT., .75" PIPE IS USED.
FOR LENGTHS LESS EQUAL TO OR GREATER THAN 6.5 FT.,
1" PIPE IS USED.
3. LENGTH OF OPERATING ROD IS DETERMINED BY MEASURING
THE DISTANCE "F" AND CALCULATING LENGTH "L": $L=F-5.34$.
THE OPERATING ROD IS DRILLED PER FIG 1 AND MOUNTED
BETWEEN BEVEL GEAR AND FRT. BRG./JOINT.
4. -302, -303 ARE USED WITH "UEMC 40" MOTOR OPERATORS



Fixing holes for front bearing Operating angle 180°

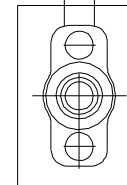


FIG 1

VERSARUPTER

HE SHAFT ASSEMBLY OUTLINE

ABB Inc. <i>Power Technology Medium Voltage</i>		5-20361		Ø
NEXT ASSY:	BY: HSAHIN DATE: 01/27/12	CHD: J.L MYERS DATE: 01/27/12	APP: J.L MYERS DATE: 01/27/12	SHOP ORDER:
TYPE: A	PROD: 25	CLASS: T	THIS DRAWING IS THE PROPERTY OF ABB INC. POWER TECHNOLOGY MEDIUM VOLTAGE AND CONTAINS CONFIDENTIAL INFORMATION WHICH MUST NOT BE DUPLICATE, USED, OR DISCLOSED OTHER THAN EXPRESSLY AUTHORIZED BY ABB INC.	

NO.	REVISIONS	BY DATE	CHD DATE	APP DATE	NO.	REVISIONS	BY DATE	CHD DATE	APP DATE
1					2				