

Country	Factory location	Support centre mail	Support line	Notes
US	Lewisburg	lwbsupport@us.abb.com	+1 304-647-4358	
	Warminster	instrumentation.service@us.abb.com	+1-800-435-7365	
	Bartlesville	totalflow.order@us.abb.com	+1 800-442-3097, Option 1	US domestic
			+1 918-338-4880, Option 1	International
	Prairieville	Ktek-Service@us.abb.com	+1 225-408-0898	
	Montainview	support@lgrinc.com	+1 650-965-7772	
DE	Praunheim	repair-analytical@de.abb.com	+49 180 5 222 580	
	Goettingen	parts-repair-goettingen@de.abb.com	+49 551 905-0	
	Ratingen	FM_Service_Desk@se.abb.com	+46 21 340044	
	Minden	parts-repair-minden@de.abb.com	+49 571 830-0	
SA	Al-jubail	contact.center@sa.abb.com	+966 920010301	
IN	Bangalore	BUMP.Services@in.abb.com	+91 80 22949662	Contact: Sudha Chabbra
CA	Quebec	ftirsupport@ca.abb.com	+1 (418) 877-2944	Follow option for after sales support
			+1 800-858-3847	North America Only
		laserscannersupport@ca.abb.com	+1 (418) 877-2944	Follow option for after sales support
			+1 800-858-3847	North America Only
IT	Ossuccio	davide.castelli@it.abb.com	+39 0344 58262	Contact: Davide Castelli
CN	Shanghai	instrumentservice.abbchina@cn.abb.com	+86 400 620 9919	
UK	St Neots	randc.repairs@gb.abb.com	+44 1453 826661	
	Stonehouse	repairs.stonehouse@gb.abb.com	+44 3339 997 996	
	Workington	stephen.harrison@gb.abb.com	+44 1946 830 611	
SE	Västerås	FM_Service_Desk@se.abb.com	+46 21 340044	Internal use, customer to contact LSU first
NL	Eindhoven	techsupport@spiritit.com	+31 40 23 69 445	