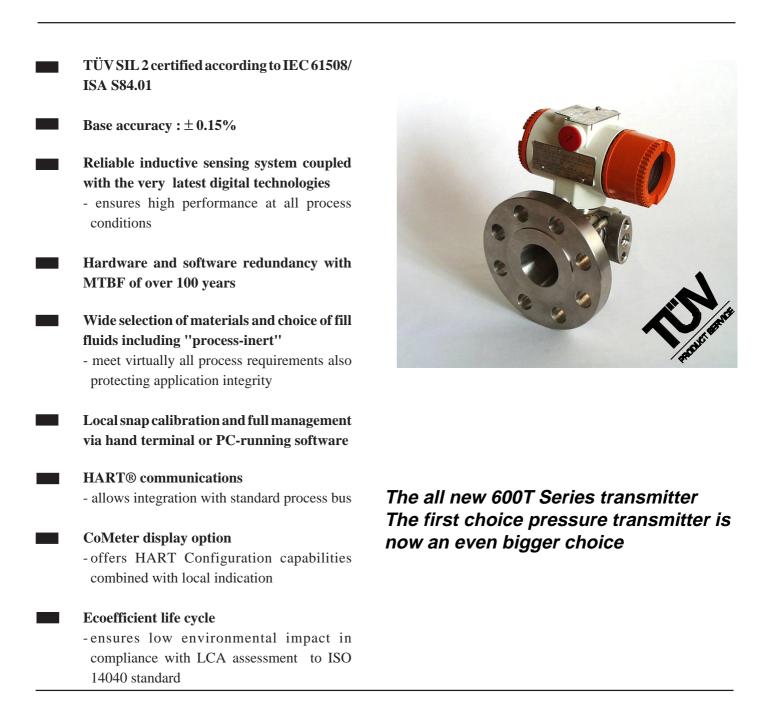
Specification sheet

600T EN Series Pressure Transmitters

Model 611SS Flange mounted differential pressure transmitter





FUNCTIONAL SPECIFICATIONS

Range and span limits

Sensor	Upper	Lower	Turn	down (TD)	ratio
code	Range Limit (URL)	Range Limit (LRL)	Normal	Extended	Maximum
В	10 kPa 100 mbar 40.1 inH2O	- 10 kPa - 100 mbar - 40.1 inH2O	10	20	30
С	40 kPa 400 mbar 160 inH2O	400 mbar - 400 mbar		60	100
N	65 kPa 650 mbar 260 inH2O	- 65 kPa - 650 mbar - 260 inH2O	15	60	100
D	D 160 kPa - 160 kPa 1600 mbar - 1600 mbar 642 inH2O - 642 inH2O		15	60	100
600 kPa E 6 bar 87 psi		- 600 kPa - 6 bar - 87 psi	15	60	100
F	2400 kPa 24 bar 348 psi	- 2400 kPa - 24 bar - 348 psi	15	60	100

Span limits

Maximum span = URL

(can be further adjusted up to \pm URL (TD = 0.5) for differential models, within the range limits)

Minimum recommended span = URL/TD extended

(can be further turndown to URL/TD maximum at no stated performances) $\label{eq:can}$

Zero suppression and elevation

Zero and span can be adjusted to any value within the range limits detailed in the table as long as:

- calibrated span \geq minimum span

Damping

Selectable time constant : 0, 0.25, 0.5, 1, 2, 4, 8 or 16 sec.

Volume of process chamber (low pressure side)

9 cm3 approx (0.55 in3)

Volumetric displacement

< 0.020 cm³ (0.0015 in³) for max span.

Electromagnetic compatibility (EMC)

Comply with EN 50081-2 for emission and EN 50082-2 for immunity requirements and test; CE marking.

Turn on time

Operation within specification in less than 2 sec. with minimum damping.

Insulation resistance

> 100 M Ω @ 1000 Vdc (terminals to earth)

Temperature limits °C (°F) : • Ambient (is the operating temperature)

Filling	Sensor C to F	Sensor B
Silicone	-40 and +85	-25 and +85
oil	(-40 and +185)	(-13 and +185)
Inert	-20 and +85	-10 and +85
men	(-4 and +185)	(+14 and +185)
KTFILL-1	-40 and +85	-10 and +85
	(-40 and +185)	(+14 and +185)

Lower ambient limit for LCD indicators: $-20^{\circ}C$ ($-4^{\circ}F$) Upper ambient limit for CoMeter : $+70^{\circ}C$ ($+158^{\circ}F$)

• Process (1)

- Lower limit
- refer to lower ambient limits
- -20°C (-4°F) for Viton gaskets
- Upper limit
- Silicone oil and KTFILL-1 filling : 120°C (248°F) (2)
- Inert fluid filling : 100°C (212°F) (3)
- (1) Process temperature above 85°C (185 °F) requires derating the ambient limits by 1.5 : 1 ratio.
- (2) 100° C (212°F) for application below atmospheric pressure
- (3) $65^{\circ}C$ (150°F) for application below atmospheric pressure

Storage

Lower limit : -50°C (-58°F); -40°C (-40°F) for LCD indicators Upper limit : +120°C (+248°F); +85°C (+185°F) for LCD indicators

Overpressure limits (without damage to the transmitter)

- Lower : 0.067 kPa abs, 0,67 mbar abs, 0.01 psia (0.13 kPa abs, 1.33 mbar abs, 0.02 with inert filling)
- Upper (is limited by the flange rating) ANSI CL150 : 2 MPa, 20 bar, 290 psi ANSI CL300 : 5 MPa, 50 bar, 725 psi DIN ND16 : 1.6 MPa, 16 bar, 230 psi DIN ND40 : 4 MPa, 40 bar, 580 psi

Static pressure

Transmitters for differential pressure operate within specifications between the following limits

Lower

1.3 kPa abs,13 mbar abs, 0.2 psia

Upper

same of overpressure limit (flange rating) Double the lower limit with inert filling

Proof pressure

The transmitter meets SAMA PMC 27.1 requirements and can be exposed without leaking to line pressure of up two times the flange rating.

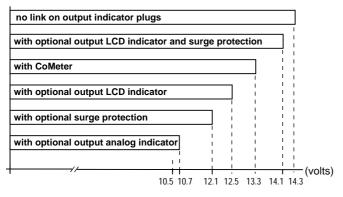
ELECTRICAL CHARACTERISTICS AND OPTIONS

• <u>HART digital communication and 4 to 20 mA output</u> Power Supply

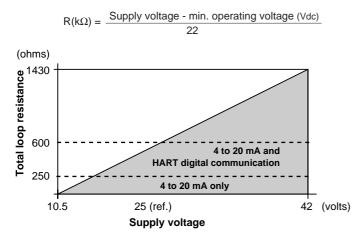
The transmitter operates from 10.5 to 42 Vdc with no load and is protected against reverse polarity connection (additional load allows operations over 42 Vdc).

For EEx ia and intrinsically safe approval power supply must not exceed 30 Vdc.

MINIMUM OPERATING VOLTAGES



Load limitations - 4-20 mA and HART total loop resistance :



Optional indicators

• Output meter (user adjustable)

- LCD: 3 1/2-digit with 10 mm (3/8 in) high, 7-segment characters. Engineering unit labels are provided. LCD output meter may be calibrated within the range -1999 to + 1999 with a span adjustable between 100 and 3998 units. (Display of decimal point, if required, is switch selectable)
 analog: 36 mm (1.4 in) scale on 90°
- CoMeter
 - 5-digit LCD (± 99999 counts programmable) with 7.6 mm. high (3 in), 7-segment numeric characters plus sign and digital point
 - 10-segment LCD bargraph display (10% per segment)
 - 7-digit LCD with 6 mm. high (2.3 in), 14-segment alphanumeric characters.

Optional surge protection

Up to 2.5 kV (5 kA discharge current) of 8 μs rise time/20 μs decay.

Output signal

Two-wire 4 to 20 mA dc, user-selectable for linear or square root output, power of 3/2 or 5/2, 5th order or two 2nd order switching point selectable programmable polynomial output. HART[®] communication provides digital process variable (%, mA or engineering units) superimposed on 4 to 20 mA signal, with protocol based on Bell 202 FSK standard.

Output current limits (to NAMUR standard)

- Overload condition
- Lower limit: 3.8 mA dc
- Upper limit: 20.5 mA dc

Transmitter failure mode (to NAMUR standard)

The output signal can be user-selected to a value of 3.7 or 22 mA on gross transmitter failure condition, detected by self-diagnostics.

In case of CPU failure the output is driven <3.7 mA or >22 mA.

PERFORMANCE SPECIFICATIONS

Stated at ambient temperature of 23°C \pm 3K (75°F \pm 5), relative humidity of 50% \pm 20%, atmospheric pressure, mounting position with vertical diaphragm and zero based range for transmitter with isolating diaphragms in AISI 316 L ss or Hastelloy and silicone oil fill or KTFILL-1 and HART digital trim values equal to 4-20 mA span end points, in linear mode.

Unless otherwise specified, errors are quoted as % of span. Some performance data are affected by the actual turndown (TD) as ratio between Upper Range Limit (URL) and calibrated span. IT IS RECOMMENDED TO SELECT THE TRANSMITTER SENSOR CODE PROVIDING THE TURNDOWN VALUE AS LOWEST AS POSSIBLE TO OPTIMIZE PERFORMANCE CHARACTERISTICS.

Accuracy rating

% of calibrated span, including combined effects of terminal based linearity, hysteresis and repeatability.

- ± 0.15% for TD from 1:1 to 15:1 (± 0.20% for sensor code B for TD from 1:1 to 10:1)
- $\pm 0.01\%$ x $\frac{\text{URL}}{\text{Span}}$ for TD from 15:1 to 60:1 ($\pm 0.02\%$ x $\frac{\text{URL}}{\text{Span}}$ for sensor code B

- Optional indicators accuracy
 - \bullet analog output meter : \pm 2% full scale deflection
 - \bullet LCD output meter : $\pm~$ 0.1% of calibrated span \pm 1 unit \bullet CoMeter

for TD from 10:1 to 20:1)

- -digital : \pm 0.10% of max span(16 mA) \pm 1 digit
- -analog (bargraph) : 10%

Operating influences

Ambient temperature per 20 K ($36^{\circ}F$) change between the limits of - $20^{\circ}C$ to + $65^{\circ}C$ (-4 to + $150^{\circ}F$) :

Model	Sensor code	for TD up to	
611SS Flange	C to F	15:1	± (0.10% URL + 0.16% span)
mounted differential	В	10:1	± (0.15% URL + 0.24% span)

Multiply by 1.5 the above coefficients for 20 K (36°F) change between the limits of -40 to -20°C (-40 to -4°F) and of +65 to +85°C (+150 to 185°F)

Optional LCD output meter ambient temperature

per 1 K (1.8°F) change between the limits of -20 and +80°C (-4 and + 176°F)

Total effect : \pm (0.0002 x span units + 0.1) of reading.

Optional CoMeter ambient temperature

Total reading error per 20K (36°F) change between the ambient limits of -20 and +70°C (-4 and +158°F) : \pm 0.15% of max span (16 mA).

Static pressure (zero errors can be calibrated out at line pressure)

per 2 MPa, 20 bar or 290 psi

- Model 611SS (differential flange mounted)
- zero error : \pm 0.20% of URL
- span error : \pm 0.20% of reading

Multiply by 1.5 the errors for sensor code B.

Supply voltage

Within voltage/load specified limits the total effect is less than 0.005% of URL per volt.

Load

Within load/voltage specified limits the total effect is negligible.

Radio frequency interference

Total effect: less than 0.10% of span from 20 to 1000 MHz and for field strengths up to 30 V/m when tested with shielded conduit and grounding, with or without meter. Meets IEC 801.

Common mode interference

No effect from 100 V rms @ 50 Hz, or 50 Vdc.

Series mode interference

No effect from 1 V rms @ 50 Hz.

Mounting position

Rotations in plane of diaphragm have no effect. A tilt to 90° from vertical causes a zero shifts up to 0.5 kPa, 5 mbar or 2 inH₂O, which can be corrected with the zero adjustment. No span effect.

Stability

 $\pm\,0.30\%$ of URL over a thirty-six-month period

PHYSICAL SPECIFICATIONS

(Refer to ordering information sheets for variant availability related to specific model or versions code)

Materials

Process isolating diaphragms (*)

AISI 316 L ss, Hastelloy C276 ◊; Monel 400 ◊; Tantalum.

High pressure side mounting flange

AISI 316 L ss with flushing connection

Low pressure side process flange, adapter, plug and drain/ vent valve (*)

AISI 316 L ss; Hastelloy C \Diamond ; Monel 400 \Diamond ; Plated carbon steel with AISI 316 L ss valves

Sensor fill fluid

Silicone oil (DC200) or inert fill (perfluorinated polyethers Galden ◊) or "process-inert" fill (KTFILL-1).

Gaskets (*)

Viton ◊, PTFE.

Sensor housing: AISI 316 L ss

Bolts and nuts

- Plated carbon steel bolts class 8.8 per UNI 5737 (ISO 4014) and nuts class 6.S per UNI 3740/4 (ISO 898/2).
- Plated alloy steel bolts per ASTM-A-193-77a grade B7M and nuts per ASTM A194/A 194 M-90 grade 2HM, in compliance with NACE MR0175 Class II.
- AISI 316 ss bolts Class A4-80 and nuts Class A4-70 per UNI 7323 (ISO 3506).
- AISI 316 ss bolts and nuts Class A4-50 per UNI 7323 (ISO 3506), in compliance with NACE MR0175 Class II.

Electronic housing and covers

- Barrel version
- Low-copper content aluminium alloy with baked epoxy finish; AISI 316 L ss.
- DIN version
- Low-copper content aluminium alloy with baked epoxy finish

Covers O-ring: Buna N.

Local zero and span adjustments:

Glass filled polycarbonate plastic (removable)

Tagging

AISI 316 ss data plate attached to the electronics housing.

Calibration

- Standard: at maximum span, zero based range, ambient temperature and pressure
- Optional: at specified range and ambient conditions; or at operating temperature.

Optional extras

Output indicator:

plug-in rotatable type, LCD or analog.

Standard LCD output meter scale is 0 to 100% linear; special linear scale to specified range and engineering unit is available.Standard analog output meter scale is 0 to 100% linear or 0 to 10 square-root; special graduation is available.

Supplemental customer tag

AISI 316 ss tag fastened to the transmitter with stainless steel wire for customer's tag data up to a maximum of 56 characters and spaces on two lines for tag number and tag name, and up to a maximum of 28 characters and spaces for calibration details.

Surge protection

Material traceability

Environmental protection

Wet and dust-laden atmospheres The transmitter is dust and sand tight and protected against immersion effects as defined by IEC 529 (1989) to IP 67 (IP 68 on request) or by NEMA to 4X or by JIS to C0920

Hazardous atmospheres

With or without output meter/integral display INTRINSIC SAFETY/EUROPE: ATEX/TÜV approval EC-Type Examination Certificate no. EX5 00 12 42206 001 II 1 G T50°C, EEx ia IIC T5 (-40°C \leq Ta \leq +40°C) T95°C, EEx ia IIC T4 (-40°C \leq Ta \leq +85°C) FLAMEPROOF/EUROPE: ATEX/CESI approval; EC-Type Examination Certificate no. CESI 00 ATEX 035 II 1/2 GD T80°C, EEx d IIC T6 (-40°C \leq Ta \leq +70°C) T95°C, EEx d IIC T5 (-40°C \leq Ta \leq +85°C) FACTORY MUTUAL (pending) : - Explosionproof: Class I, Div. 1, Groups A, B, C, D

- Dust ignitionproof : Class II, Div. 1, Groups E, F, G

Process connections

Low pressure side (according to DIN 19213)

- on flange : 1/4 NPT on process axis
- on adapter : 1/2 NPT on process axis

High pressure side (**) :

2in or 3in ANSI 150 or 300 RF;

DN 50 or DN 80 DIN ND 16 or 40 Form C

Electrical connections

Two 1/2 NPT or M20x1.5 or PG 13.5 or 1/2 GK threaded conduit entries, direct on housing; straight or angle Harting HAN connector and one plug, on request.

Terminal block

HART version

Three terminals for signal/external meter wiring up to 2.5 mm² (14 AWG) and three connection points for test and communication purposes.

Grounding

Internal and external 6 \mbox{mm}^2 (10 AWG) ground termination points are provided.

Mounting position

Transmitter can be mounted in any position. Electronics housing may be rotated to any position. A positive stop prevents over travel.

Mass (without options)

7 to 11 kg approx (16 to 24 lb); add 1.5 kg (3.4 lb) for AISI housing. Add 1 kg (2.2 lb) for packing.

Packing

Carton 35 x 33 x 35 cm approx (14 x 13 x 14 in).

O Hastelloy is a Cabot Corporation trademark

Monel is an International Nickel Co. trademark
 Galden is a Montefluos trademark

- Viton is a Dupont de Nemour trademark
- (*) Wetted parts of the transmitter.
- (**) Bolts and nuts, gasket and mating flange supplied by customer

CONFIGURATION

• Transmitter with HART communication and 4 to 20 mA Standard configuration

Transmitters are factory calibrated to customer's specified range. Calibrated range and tag number are stamped on the tag plate. If a calibration range and tag data are not specified, the transmitter will be supplied with the plate left blank and configured as follows: Specify code option

- Engineering Unit: •
- 4 mA: •
- 20 mA: •
- Output :

Upper Range Limit (URL) Linear

Zero

- Damping: •
- 1 sec. Upscale
- Transmitter failure mode: • Software tag characters:
- Blank Optional LCD output indicator: 0 to 100.0% linear •

Any or all the above configurable parameters, including Lower range-value and Upper range-value which must be the same unit of measure, can be easily changed using the HART hand-held communicator. The transmitter database is customized with specified flange type and material, O-ring and drain/vent materials and meter code option.

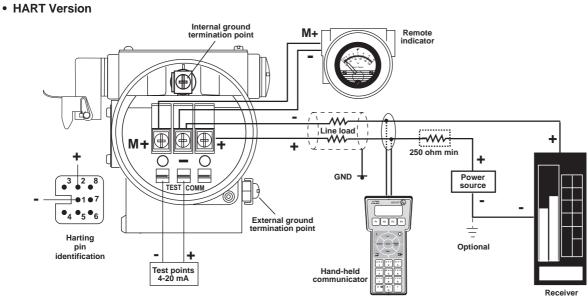
Custom configuration (option)

The following data may be specified in addition to the standard configuration parameters:

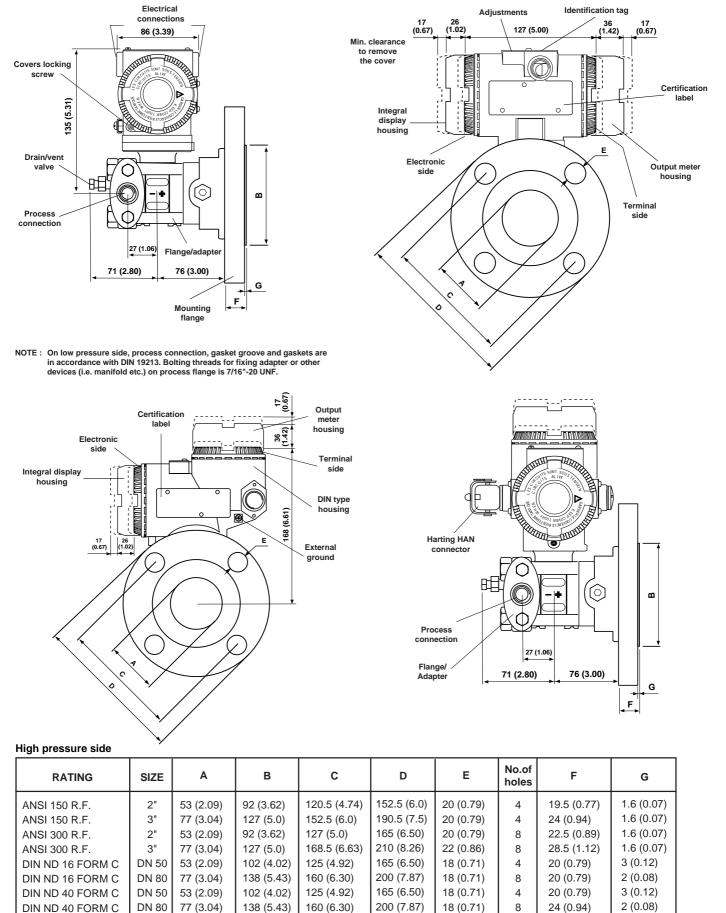
- 16 alphanumeric characters Descriptor :
- Message: 32 alphanumeric characters
- Date: Day, month, year •
 - Seconds Damping:

Available engineering units of pressure measure are : Pa, kPa, MPa inH2O@4°C, mmH2O@4°C, psi inH2O@20°C, ftH2O@20°C, mmH2O@20°C inHq, mmHq, Torr g/cm², kg/cm², atm mbar, bar

ELECTRICAL CONNECTIONS -



HART hand-held communicator may be connected at any wiring termination point in the loop, providing the minimum resistance is 250 ohm. If this is less than 250 ohm, additional resistance should be added to allow communications.



____ MOUNTING DIMENSIONS _____ (not for construction unless certified)

ORDERING INFORMATION model 611SS Flange Mounted Differential Pressure Transmitter

Select one character or set of characters from each category and specify complete catalog number.

Refer to supplementary code and specify another number for each transmitter if additional options are required.

PRODUCT CODE	abcde	fg	<u>hij</u>	<u>k</u>	<u>I</u> m ∏ ∏	n 	op
BASE MODEL SENSOR BOTTOM WORKS OUTPUT ELECTRICAL CERTIFICATION				1			
TOP WORKS							

abcde	BASE MODEL - 1st to 5th characters	Code	
	Differential pressure transmitter	611SS	

SENSOR

f Span limits - 6th character

0.5 and 10 kPa	5 and 100 mbar	2 and 40.1 inH2O	В
0.67 and 40 kPa	6.7 and 400 mbar	2.67 and 160 inH2O	С
1.1 and 65 kPa	11 and 650 mbar	4.35 and 260 inH2O	Ν
2.67 and 160 kPa	26.7 and 1600 mbar	10.7 and 642 inH2O	D
10 and 600 kPa	0.1 and 6 bar	1.45 and 87 psi	E
40 and 2400 kPa	0.4 and 24 bar	5.8 and 348 psi	F

7th character

g	Diaphragm material (*)	Fill fluid	
	AISI 316 L ss	Silicone oil	2
	Hastelloy C276 ◊	Silicone oil	3
	Monel 400 ◊	Silicone oil	4
	Tantalum	Silicone oil	5
	AISI 316 L ss	Inert fluid	Α
	Hastelloy C276 ◊	Inert fluid	В
	Monel 400 ◊	Inert fluid	С
	Tantalum	Inert fluid	D
	AISI 316 L ss	KTFILL-1	L
	Hastelloy C276 ◊	KTFILL-1	N

HIGH PRESSURE SIDE - Process flanges and connections (*) - 8th character

h	Material	Rating/size	Valves fitting	
		ANSI 150 RF - 2"		2
		ANSI 150 RF - 3'		3
		ANSI 300 RF - 2"		6
	AISI 316 L ss	- SS ANSI 300 RF - 3" Axial on Flange DIN ND 16 Form C-DN 50	Axial on Flange	7
				Α
		DIN ND 16 Form C-DN 80		С
	DIN ND 40 Form C-DN 50	DIN ND 40 Form C-DN 50		D
		DIN ND 40 Form C-DN 80		E

LOW PRESSURE SIDE - 9th character

Process flanges / adapters / drain/vent vlaves (*)

i	Material	Connection	Valves fitting
	Plated Carbon Steel with AISI 316L ss valves	1/2" NPT-f through adapter	Velue fitted on flower side
	AISI 316 L ss	1/2" NPT-f through adapter	Valves fitted on flange side 5
	Hastelloy C ◊	1/2" NPT-f through adapter	and plug fitted
	Monel 400 ◊	1/2" NPT-f through adapter	on process axis
	Plated Carbon Steel with AISI 316 L ss valves	1/2" NPT-f through adapter	L
	AISI 316 L ss	1/2" NPT-f through adapter	Valves fitted on
	Hastelloy C ◊	1/2" NPT-f through adapter	process axis
	Monel 400 ◊	1/2" NPT-f through adapter	Т

10th character **j** Bolts

Gaskets (*)

-			
	Carbon Steel	Viton 0	1
	Carbon Sleer	PTFE	3
	AISI 316 ss	Viton 0	4
	AISI 310 55	PTFE	6
	AISI 316 ss (NACE)	Viton 0	S
	(MWP = 14 MPa)	PTFE	Т
	Plated alloy steel	Viton 0	7
	Fialed alloy Sleel	PTFE	A

Compliance to NACE class II bolting, according to specification MR0175, latest revision (*) Process wetted-parts

[◊] Hastelloy is a Cabot Corporation trademark

Monel is an International Nickel Co. trademark

 $[\]diamond$ $\:$ Viton is a Dupont de Nemour trademark

ORDERING INFORMATION model 611SS Flange Mounted Differential Pressure Transmitter

k	11th character	
	Use code	1

12th character

 I
 OUTPUT

 HART digital communication and 4 to 20 mA - SIL 2 according to IEC 61508/ISA S84.01
 S

m ELECTRICAL CERTIFICATION - 13th character

General Purpose	1
ATEX Group II Category 1/2 GD - Flameproof EEx d CESI approval	F
ATEX Group II Category 1 G - Intrinsic Safety EEx ia TÜV approval	L
Factory Mutual (FM - Explosion proof only) approval (only with 1/2" NPT and M20 electrical connection)	9

TOP WORKS - 14th character

n	Housing material	Electrical connection		
		1/2" NPT		1
		M20 x 1.5 (CM 20)		2
	Aluminium alloy (Barrel version)	Pg 13.5		3
		1/2" GK		4
		Harting HAN connector - straight entry	(Note)	5
		Harting HAN connector - angle entry	(Note)	6
		1/2" NPT		A
	AISI 316 L ss	M20 x 1.5 (CM 20)		С
	(Barrel version)	Pg 13.5		D
		1/2" GK		F
	Aluminium alloy	Pg 13.5	(Note)	7
	(DIN version)	M20 x 1.5 (CM 20)	(Note)	8
		Harting HAN connector - straight entry	(Note)	к

Note : requires certification code 1 at position "m"

ELECTRICAL OPTIONS - 15th character

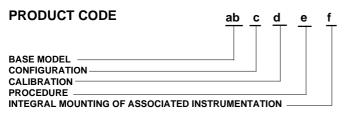
0	Internal meter type	
	None	1
	Digital LCD output indicator linear 0-100%, user scalable	3
	Digital LCD output indicator linear scale (specify range and engineering units)	5
	Analog output indicator linear 0-100% scale	7
	Analog output indicator square root 0-10 scale	8
	Analog output indicator, special graduation (to be specified for linear or square root scale)	9

16th character

	р	Electrical options	Labels language	
			English	1
		Standard terminal block	German	2
			Italian	7
		Surge protector	English	3
		(Requires certification code, 1, F, 9, at position "m")	German	4
			Italian	8
			English	5
		Terminal block for external meter	German	6
			Italian	9

ORDERING INFORMATION

Select one character or set of characters from each category and specify complete catalog number in addition to each transmitter code, if required.



ab	BASE MODEL - 1st to 2nd characters	Code	
	Supplementary code	SC]

c CONFIGURATION - 3rd character

~ I			
	Standard - Pressure = kPa; Temperature = deg. C	1	l
	Standard - Pressure = inH2O/psi (@ 20°C); Temperature = deg. F	2	l
	Standard - Pressure = inH2O/psi (@ 4°C); Temperature = deg. F	3	l
	Standard - Pressure = inH2O/psi (@ 20°C); Temperature = deg. C	4	l
	Standard - Pressure = inH2O/psi (@ 4°C); Temperature =- deg. C	5	l
	Custom	С	

CALIBRATION - 4th character

d	Calibration range	Calibration	Certificate	
	Standard (max span = 0 to URL)	Reference temperature Operating temperature	None	1
			Yes (3 copies)	2
	Standard (max span = 0 to ORL)		None	3
			Yes (3 copies)	4
	At specified range	Reference temperature	None	5
			Yes (3 copies)	6
		Operating temperature	None	7
		operating temperature	Yes (3 copies)	8

5th character

е	PROCEDURE Material traceability		
_		None	0
	None	To EN10204 - 3.1.B (certificates for flanges, adapters, diaphragms)	Α
		To EN10204 - 2.1 (declaration for instrument)	В

f INTEGRAL MOUNTING OF ASSOCIATED INSTRUMENTATION - 6th character

None



ABB Instrumentation spa

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specifications contained herein without notice.

The Company's policy is one of continuous product improvement and the right is reserved to modify the

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