## NOTES:

1. WARNING: This drawing does not illustrate the installation methods required for hazardous locations. Prior to any installation in a Classified Hazardous Location, verify installation methods by the Control Drawing referenced on the product's name tag and national and local codes.

2. To access the XMV termination board, remove the enclosure rear cover.

3. For RTD installation, remove jumpers from XMV terminals 11-12, 13-14 and the  $178\Omega$  resistor from terminals 12-14.

4. The RS-485 buss must be wired in a daisy-chain configuration. Star configurations are not allowed.

5. Maximum accumulated length for the RS-485 buss is 4000 feet.

J15 MMI

U7 SRAM

U1

FLASH

U8

PROM

J19

KEYPAD

SECURITY

S1

(-)

XBT1

OFF-

2 34

To terminate the Buss on the XRC Board, jumper J7 Pin-1 to Pin-2

2:::::13 0

XRC Board

2100355

J23 00000000000

I/O EXP

J17

<u>|</u>

000000000

0

0 J20 ã place.

J6

DIGITAL I/O B

RS-485 Communications Module Totalflow P/N 2015193-002/003 In this configuration, COMM1 may not be used to communicate with other devices. To attach other devices, such as other flow computers, use COMM2

120Ω - 250Ω Resistor The last XMV on the buss should be terminated with this resistor jumpered across the COMM + and COMM terminals (the  $178\Omega$  resistor discarded in Note 3 is acceptable for this termination).

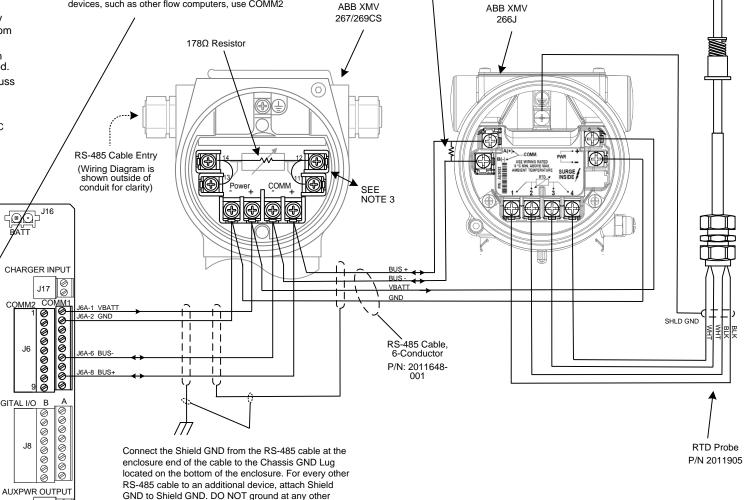


ABB	TOTALFLOW	ACTION	DOC TYPE	TITLE XRC G3 (2100355 BOARD) COMM1 (RS- 485) TO ABB 267CS & ABB 266J W/RTD	DWG NO.	REV	SHEET
	Products	D35506	UD		2105114	AB	1 OF 1