

**Chapter 10**

**07CR42 / 07CT42**

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# 07CR42 / 07CT42

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This chapter gives you an introduction to the AC 31 automation, from the overall architecture to the operational rules of the 07CR42 and 07CT42 central units.

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## 1. Presentation

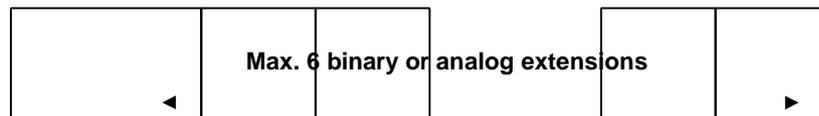
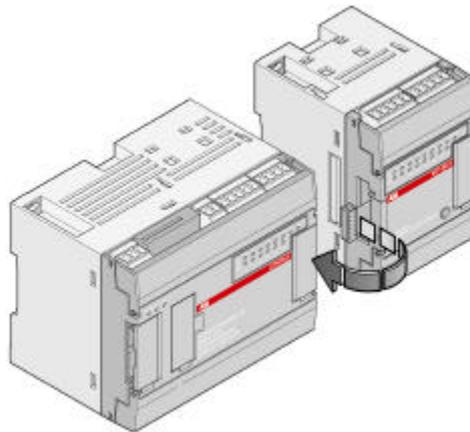
The 07CR42 and 07CT42 central units bring accessibility to beginners and experienced automation users alike, for any application with 14 to 110 inputs / outputs, using the same set of basic components.

It is therefore possible to realize applications throughout a site, a workshop, or a machine where each component (input / output unit, central unit) is close to the sensors / actuators. All information from the sensors is sent after processing by the central unit to the actuators. The following communication interfaces are available, to extend the AC 31's possibilities and integration with the company's other automation systems: MODBUS<sup>®</sup>, ASCII.

## 2. General set-up rules

An ABB AC 31 system always includes an AC 31 central unit.

Each 07CR42 and 07CT42 central units incorporate a specific number of binary inputs / outputs and analog inputs. It is possible, to increase the number of inputs / outputs, to add input / output extensions connected directly to the 07CR42 and 07CT42 central units.



**07CR42**  
or  
**07CT42**      **X116E1**   **XO08R1**   .....   **XC08L1**   **XM06B5**

# 07CR42 / 07CT42

## 3. References

| Products                                 | Description   | References      |
|--|---|-----------------|
| <b>Central units</b><br>07 CR 42 - 24VDC | Extensible stand-alone central unit,<br>with 8 isolated inputs 24 V d.c. and 6 incorporated relay outputs<br>250 V a.c. / 2 A<br>and 3 analog inputs with 2 voltage inputs +/- 10 V and 1<br>temperature input<br>RS232 interface for programming or ASCII or MODBUS®<br>communication<br>24 V d.c. power supply.   | 1SBP260023R1001 |
| 07 CR 42 - 120/230VAC                    | Extensible stand-alone central unit,<br>with 8 isolated inputs 24 V d.c. and 6 incorporated relay outputs<br>250 V a.c. / 2 A<br>and 3 analog inputs with 2 voltage inputs +/- 10 V and 1<br>temperature input<br>RS232 interface for programming or ASCII or MODBUS®<br>communication<br>24 V d. c. power supply output to power inputs<br>120 / 230 V a.c. power supply | 1SBP260024R1001 |
| 07 CT 42 - 24VDC                         | Extensible stand-alone central unit,<br>with 8 isolated inputs 24 V d.c. and 6 incorporated transistor<br>outputs 24 V d.c. / 0.5 A<br>and 3 analog inputs with 2 voltage inputs +/- 10 V and 1<br>temperature input<br>RS232 interface for programming or ASCII or MODBUS®<br>communication<br>24 V d.c. power supply  | 1SBP260025R1001 |

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## 4. Technical specification

### 4.1. General characteristics

|  | 07 CR 42<br>24 V d.c. | 07 CT 42<br>24 V d.c.                       | 07 CR 42<br>120/230 V a.c. |
|--|-----------------------|---|----------------------------|
| <b>Number of I/O</b>                                 |                       |   |                            |
| - Incorporated binary inputs                         |                       | 8   |                            |
| - Incorporated binary outputs                        |                       | 6   |                            |
| - Incorporated analog inputs                         |                       | 3   |                            |
| - Analog potentiometers                              |                       | 2   |                            |
| - Maximum number of extension units per central unit |                       | 6   |                            |
| - Max. number of binary inputs                       |                       | 104   |                            |
| - Max. number of binary outputs                      |                       | 54  |                            |
| - Max. number of analog inputs                       |                       | 51  |                            |
| - Max. number of analog outputs                      |                       | 12  |                            |
| <b>Interfaces</b>                                    |                       |   |                            |
| - CS 31 interface                                    |                       | no  |                            |
| - Interface for: Programming MODBUS® or ASCII        |                       | 1 RS 232                                    |                            |
| <b>Memory</b>  |                       |   |                            |
| - User program memory size:<br>without ONLINE        |                       | 17 000 words (typically: 8.5 kInstructions) |                            |
| with ONLINE  |                       | 8 000 words (typically: 4 kInstructions)    |                            |
| - User program memory and the constants              |                       | Flash Eprom                                 |                            |
| - Data memory  |                       | SRAM  |                            |
| - Data backup:                                       |                       | yes with battery                            |                            |
| Backup autonomy                                      |                       | 20 days at 25°C                             |                            |
| Charge time under power                              |                       | 100% in 12 h                                |                            |
| <b>Weight</b>  | 400 g                 |   | 800 g                      |

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## 4.2. Functionality and programming

|   | 07 CR 42<br>24 V d.c.  | 07 CT 42<br>24 V d.c.   | 07 CR 42<br>120/230 V a.c. |
|---|--|---|----------------------------|
| - Execution time for 1kbytes:<br>100% binary instructions<br>65% binary, 35 % words   |  | 0.4 ms<br>1.2 ms  |                            |
| - Internal bits   |  | 2016  |                            |
| - Internal words  |  | 2016  |                            |
| - Internal double words   |  | 128   |                            |
| - Chain steps   |  | 2016  |                            |
| - Word constants  |  | 496   |                            |
| - Double word constants   |  | 127   |                            |
| - Timers<br>Time range  |  | 42 simultaneously<br>from 1 ms to 596 h 30 (24 days + 20 h 30)                            |                            |
| - Counters<br>Counter range   |  | unlimited<br>- 32767 to + 32767   |                            |
| - High speed counter function:<br>Incremental encoder                                 |  | 1 with max frequency 5 kHz<br>on the I62.00 and I62.01 inputs                             |                            |
| Stand-alone counter   |  | 2 at 7 kHz on the I62.00 and I62.01 inputs  |                            |
| - Interruptions:<br><br>by alarm (on rising edge)<br>cyclic<br><br>max length         |  | 250 µs delay<br><br>2 on the I62.02 and I62.03 inputs<br>1 (from 1 ms to 2 s)<br><br>3 ms |                            |
| - Command output of step motor<br>with frequency modification<br>(cyclic ratio = 50%) |  | 10 Hz to 2.66 kHz   |                            |
| - User program protection in the<br>central unit                                      |  | yes with password   |                            |
| - Clock Drift (typical)   |  | 4.3 min / month at 25°C   |                            |
| - Programming software  | AC31GRAF under Windows® (IEC 1131-3)   |   |                            |
| - Programming language  | FBD/LD : Function blocks and ladder diagrams<br>Quick LD: Ladder diagram<br>IL: Instruction list<br>SFC: Sequential function chart |   |                            |
| - Program execution   | sequential<br>triggered by clock or<br>triggered by alarm (interruptions)  |   |                            |
| - Sub-program:<br>Level   | 12<br>1  |   |                            |
| - Operation set:<br>Basic functions<br>Advanced functions                             | Boolean, arithmetic, comparison<br>over 80   |   |                            |

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## 4.3. Power supply

|  | 07 CR 42<br>24 V d.c.  | 07 CT 42<br>24 V d.c. | 07 CR 42<br>120/230 V a.c.               |
|--|------------------------|-----------------------|--|
| <b>Power supply</b>                        |                        |                       |  |
| - Power supply voltage:                    |                        |                       |  |
| Nominal value                              | 24 V d.c.              |                       | 120 / 230 V a.c.                         |
| Admissible range                           | 19.2 to 30 V           |                       | 97.75 to<br>126.5 V or<br>195.5 to 253 V |
| - Consumption:                             |                        |                       |  |
| central unit alone      typical.           | 120 mA                 |                       | 60/30 mA                                 |
| Maximum configuration typical.             | 400 mA                 |                       | 100 mA                                   |
| - Polarity reversal protection             | yes                    |                       | no                                       |
| - 24 V d.c. isolated power for the inputs: | no                     |                       | yes                                      |
| Voltage range                              | -                      |                       | 19.2 to 30 V                             |
| Output current                             | -                      |                       | 400 mA                                   |
| Short circuit protection                   | -                      |                       | yes                                      |
| - Dissipation                              | 5 W (6 W for 07 CT 42) |                       | 10 W                                     |

## 4.4. Incorporated binary inputs

|  | 07 CR 42<br>24 V d.c. | 07 CT 42<br>24 V d.c. | 07 CR 42<br>120/230 V a.c. |
|--|-----------------------|-----------------------|----------------------------|
| - Number of inputs                                 | 8                     | 8                     | 8                          |
| - Isolation of inputs / electronic                 | 1500 V a.c.           | 1500 V a.c.           | 1500 V a.c.                |
| - Input types                                      | PNP or<br>NPN         | PNP or<br>NPN         | PNP or<br>NPN              |
| - Input voltage:                                   |                       |                       |                            |
| Nominal value                                      | 24 V d.c.             | 24 V d.c.             | 24 V d.c.                  |
| Signal at 0 (IEC 1131-2)                           | 0 to + 5 V            | 0 to + 5 V            | 0 to + 5 V                 |
| Signal at 1 (IEC 1131-2)                           | + 15 to + 30 V        | + 15 to + 30 V        | + 15 to + 30 V             |
| - Input current at 24 V d.c.:                      |                       |                       |                            |
| Inputs I62.02 to I62.07                            | 7 mA                  | 7 mA                  | 7 mA                       |
| Inputs I62.00 and I62.01                           | 9 mA                  | 9 mA                  | 9 mA                       |
| - Filtering time:                                  |                       |                       |                            |
| Standard input                                     | 5 ms                  | 5 ms                  | 5 ms                       |
| Input with counter configuration                   | 70 µs                 | 70 µs                 | 70 µs                      |
| Input with interruption configuration              | 90 µs                 | 90 µs                 | 90 µs                      |
| - Cable length:                                    |                       |                       |                            |
| Unshielded (not for the high speed counter inputs) | 300 m                 | 300 m                 | 300 m                      |
| Shielded   | 500 m                 | 500 m                 | 500 m                      |
| Non standard inputs                                | 50 m                  | 50 m                  | 50 m                       |

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## 4.5. Incorporated binary outputs

|   | <b>07 CR 42<br/>24 V d.c.</b>     | <b>07 CT 42<br/>24 V d.c.</b> | <b>07 CR 42<br/>120/230 V a.c.</b> |
|---|-----------------------------------|-------------------------------|------------------------------------|
| - Number of outputs   | 6 relays                          | 6 transistors                 | 6 relays                           |
| - Isolation of the outputs / electronic                                 | 1500 Vrms<br>1 min                | 1500 V a.c.                   | 1500 Vrms<br>1 min                 |
| - Total charging current under voltage:                                 |                                   |                               |                                    |
| direct 24 V d.c.  |                                   |                               |                                    |
| resistive load / inrush current   | 2 A / 5 A                         | 1 A for                       | 2 A / 5 A                          |
| L / R = 20 ms   | 2 A                               | O62.00 and                    | 2 A                                |
| L / R = 30 ms   | 1 A                               | O62.01 and                    | 1 A                                |
| L / R = 40 ms   | 0.6 A                             | 0.5 A for                     | 0.6 A                              |
| L / R = 60 ms   | 0.35 A                            | other outputs                 | 0.35 A                             |
| alternate 24 to 230 V a.c.  | 2 A AC-1<br>0.5 A AC-15           | -                             | 2 A AC-1<br>0.5 A AC-15            |
| - Total charging current  | 6 x 2 A                           | 4 x 0.5 A<br>+ 2 x 1 A        | 6 x 2 A                            |
| - Output leakage current  | -                                 | < 200 µA                      | -                                  |
| - Output waste voltage  | -                                 | 0.5 V to<br>500 mA max.       | -                                  |
| - Minimum cut-off values  | 10 mA under<br>12 V d.c.          | 12 V                          | 10 mA under<br>12 V d.c.           |
| - Breaking capacity under 120 V a.c.<br>(contact rating code B300) (UL) | 2 A                               |                               | 2 A                                |
| - Breaking capacity under 250 V a.c.<br>(contact rating code B300) (UL) | 2 A (1.5 A<br>according<br>to UL) |                               | 2 A (1.5 A<br>according<br>to UL)  |
| - Number of common  | 2 (2+4)                           |                               | 2 (2+4)                            |
| - Switching frequency:  |                                   |                               |                                    |
| for resistive loads   | < 1 Hz                            | 5 kHz                         | < 1 Hz                             |
| for inductive loads   | < 0.2 Hz                          |                               | < 0.2 Hz                           |
| for lamps   | < 0.2 Hz                          |                               | < 0.2 Hz                           |
| - Number of switches:   |                                   |                               |                                    |
| for AC-1  | 1 million                         | -                             | 1 million                          |
| for AC-15   | 100 000                           | -                             | 100 000                            |
| - Short circuit and overload protection                                 | envisage<br>externally            | yes:<br>thermic               | envisage<br>externally             |
| - Surge voltage protection  | envisage<br>externally            | yes                           | envisage<br>externally             |
| - Outputs diagnosis   | no                                | overload and<br>short circuit | no                                 |
| - Cable length:   |                                   |                               |                                    |
| unshielded  | 150 m                             | 150 m                         | 150 m                              |
| shielded  | 500 m                             | 500 m                         | 500 m                              |

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## 4.6. Incorporated analog inputs

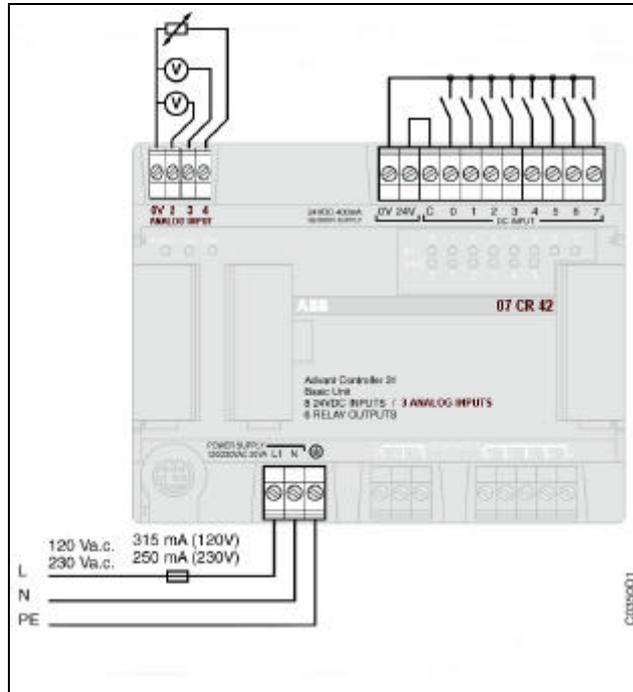
### 4.6.1. Technical characteristics

|                            | 07 CR 42<br>24 V d.c. | 07 CT 42<br>24 V d.c. | 07 CR 42<br>120/230 V a.c. |
|----------------------------|-----------------------|-----------------------|----------------------------|
| - Number of analog inputs: |                       |                       |                            |
| Voltage                    | 2                     | 2                     | 2                          |
| Temperature                | 1                     | 1                     | 1                          |

|  | Voltage                    | Temperature                                 |
|--|----------------------------|---|
| - Nominal range:<br>Maximum values :           | +/- 10 V<br>+/- 30 V       | RTD<br>10Ω up to 7MΩ                        |
| - Resolution                                   | 11 bits + sign<br>( 5 ms ) | 12 bits                                     |
| - Min resolution at input (± 1LSB)             | +/- 2,5 mV                 | Pt100   Pt1000<br>0.6° C   0.3° C           |
| - Full scale precision                         | ≤+/- 1%                    | ≤+/- 2%                                     |
| - Word value range read by the<br>central unit | +/- 32767                  | Full scale depends<br>on the type of sensor |
| - Amplification error between two<br>channels  | 70 dB                      | 70 dB                                       |
| - Input impedance                              | >20 kΩ                     | >20 kΩ                                      |
| - Linearization for Pt 100 / Pt 1000           |                            | By FKG function<br>block                    |
| - Sampling rate                                | 2.5 ms                     | 2.5 ms                                      |
| - filtering time                               | 0.5 ms                     | 50 ms                                       |
| - Diagnosis                                    | No                         | No  |
| - Cable length:                                | 50 m                       | 50 m  |
| shielded                                       | Yes                        | Yes   |

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## 4.6.2. Cabling of the analog inputs



**Example :** connection on 07CR42 120/230 V a.c.

The 3 analog inputs are not electrically isolated.

Warning: the connector for analog inputs is different of connector for binary inputs.

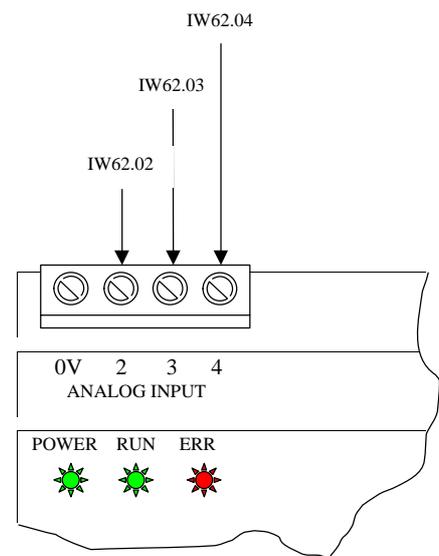
Use rigid or multi-conductor AWG 18 (0.96 mm<sup>2</sup>) to AWG 14 (1.95 mm<sup>2</sup>) wires for binary inputs and the rigid or multi-conductor AWG 14 (1.95 mm<sup>2</sup>) wires for the binary outputs.

And use rigid or multi-conductor AWG 28 (0.08 mm<sup>2</sup>) to AWG 16 (1.5 mm<sup>2</sup>) wires for analog inputs.

## 4.6.3. Addressing of analog inputs

The address 62 is assigned to the analog inputs.

- IW62.02 Voltage format
- IW62.03 Voltage format
- IW62.04 Temperature format



Assignment of the 3 analog inputs

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## 4.6.4. Voltage format on analog input

The voltage format is only available on the analog inputs IW62.02 and IW62.03  
Measuring ranges  $\pm 10$  V 11 bits resolution plus sign.

1 LSB =  $20 / 2^{12} = 4,88$  mV with minimum value ( step 8 )

Value = [ V ( in volt ) / 10 ] \* 32767 with value ( - 32767  $\leq$  X  $\leq$  + 32767 )

|      |    |     |      |     |     |     |    |    |    |    |    |   |   |   |   |
|------|----|-----|------|-----|-----|-----|----|----|----|----|----|---|---|---|---|
| 15   | 14 | 13  | 12   | 11  | 10  | 9   | 8  | 7  | 6  | 5  | 4  | 3 | 2 | 1 | 0 |
| - 10 | 5  | 2.5 | 1.25 | 625 | 313 | 156 | 78 | 39 | 20 | 10 | 5  | 0 | 0 | 0 | 0 |
| Sign | V  | V   | V    | mV  | mV  | mV  | mV | mV | mV | mV | mV | 0 |   |   |   |

Relationship between the measured values and the positions of the bits in the 16-bit word

The value range corresponds to the numbers - 32767.... + 32767

Range overflow: + 32767 , range underflow: -32767

### **Warning:**

Without connection or Open-circuit, the analog value read in the user program is:

= +10800 (+/- 1%) corresponding to around 3.5 volts

Short-circuit : 0 (+/- 1%)

Fast reading with fix frequency, independently of the cycle time, around 2.5 ms

## 4.6.5. Current format 4 - 20 mA

The analog inputs IW62.02 and IW62.03 can be also configure in current format 4-20 mA in using an external additional resistance in parallel of the analog input.

In the same time, inside user program, it is necessary to use calculation function blocks or directly FKG function blocks (just two couple of points is enough) in order to converter the read analog value in value corresponding to current format.

To choose the right additional resistance, you have first to check the technical data of the current sensor and identify the Max load resistance allowed.

The resistance should be less than 500 Ohms, and according to the value chosen, it is possible to determinate the resolution:

For R = 500 Ohms => dynamic 2/10V resolution around 11 bits

For R = 250 Ohms => dynamic 1/5V resolution around 10 bits

For R= 125 Ohms => dynamic 0.5/2.5V resolution around 9 bits

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## 4.6.6. Temperature format on analog inputs

The analog input IW62.04 can be used with all universal temperature sensors like PT100, PT1000, PTC or others.... The analog input can be configured individually in a lot of different operating temperature modes.

The complete table of corresponding resistance / analog value can be found in § annexes.

The configuration will be performed by FKG function block, this function allows to define a curve by n points ( X0 / YO... Xn-1 / Yn-1 ) and this function block make a linear interpolation between the interpolation points. The resulting curve representing the relationship between X and Y will be the current analog value.

- X will correspond at the current analog value of IW62.04
- Y value according to the table corresponding Resistance / Analog value

(further details can be found inside software manual AC31GRAF - 1SBC006099R1101 – Volume C and Chapter “High order functions”)

### 4.6.6.1 Configuration for PT100 sensor (Platinum 100 W / 0°C)

$$\text{Value} = ( 32737 * R ) / ( R + 768 )$$

The measuring range for PT100 is 12 bits,

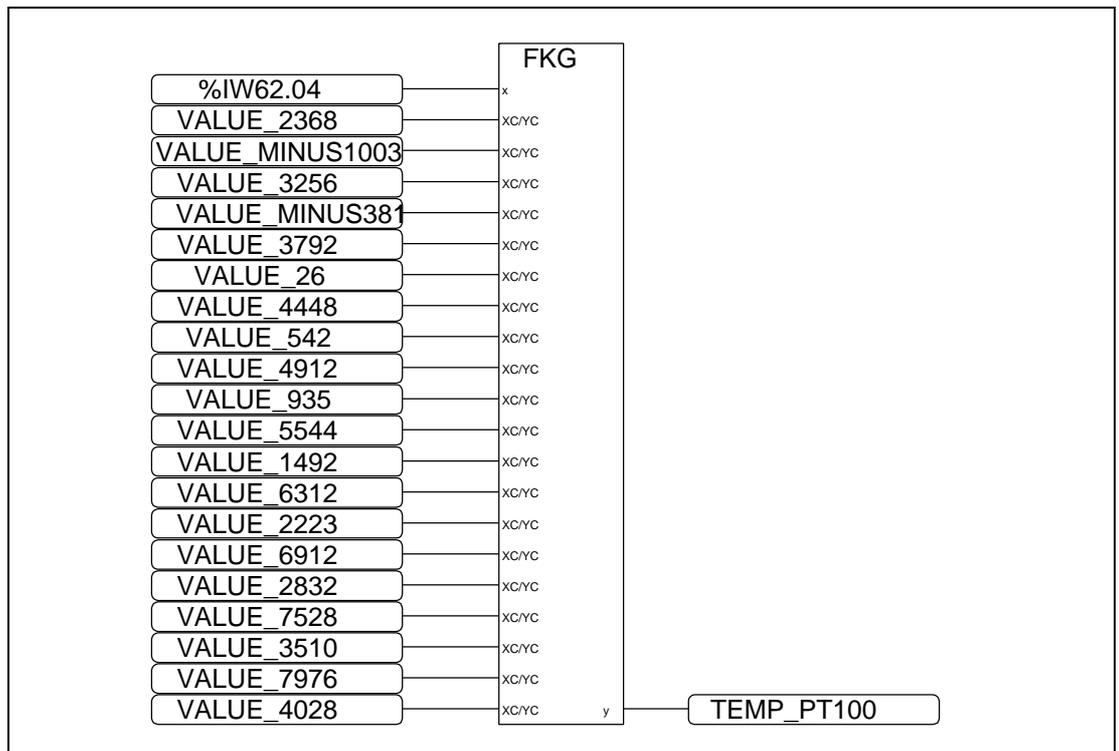
the value range: (-100.3 to +524.4 °C) by FKG function block

range overflow / open-circuit: : +32688,

range underflow / short-circuit of the sensor : 0

#### Example of configuration PT100 sensor with FKG function block:

Possibility of using only a point everything them 30 °C to assure a precision lower than 0.5 °C for PT100 sensor. (the values can be found in table next § 4.6.6.2.)



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4.6.6.2 Table of corresponding Resistance / Analog value / ° Celsius / ° Fahrenheit for PT100 sensors

| R (Ohms) | Value IW | °C / 10 | °F / 10 |
|----------|----------|---------|---------|
| 60       | 2368     | -1003   | -1485,4 |
| 63       | 2472     | -932    | -1357,6 |
| 66       | 2584     | -858    | -1224,4 |
| 69       | 2688     | -783    | -1089,4 |
| 72       | 2800     | -708    | -954,4  |
| 75       | 2904     | -633    | -819,4  |
| 78       | 3008     | -558    | -684,4  |
| 81       | 3112     | -482    | -547,6  |
| 85       | 3256     | -381    | -365,8  |
| 89       | 3392     | -280    | -184    |
| 93       | 3528     | -178    | -0,4    |
| 95       | 3592     | -128    | 89,6    |
| 97       | 3664     | -77     | 181,4   |
| 99       | 3728     | -25     | 275     |
| 101      | 3792     | 26      | 366,8   |
| 103      | 3864     | 77      | 458,6   |
| 105      | 3928     | 128     | 550,4   |
| 107      | 3992     | 180     | 644     |
| 109      | 4056     | 231     | 735,8   |
| 111      | 4128     | 282     | 827,6   |
| 113      | 4192     | 334     | 921,2   |
| 115      | 4256     | 386     | 1014,8  |
| 117      | 4320     | 439     | 1110,2  |
| 119      | 4384     | 490     | 1202    |
| 121      | 4448     | 542     | 1295,6  |
| 124      | 4544     | 620     | 1436    |
| 127      | 4632     | 698     | 1576,4  |
| 130      | 4728     | 777     | 1718,6  |
| 133      | 4824     | 855     | 1859    |
| 136      | 4912     | 935     | 2003    |
| 139      | 5008     | 1013    | 2143,4  |
| 142      | 5096     | 1092    | 2285,6  |
| 145      | 5192     | 1172    | 2429,6  |
| 148      | 5280     | 1251    | 2571,8  |
| 151      | 5368     | 1331    | 2715,8  |
| 154      | 5456     | 1411    | 2859,8  |
| 157      | 5544     | 1492    | 3005,6  |
| 160      | 5632     | 1572    | 3149,6  |
| 164      | 5752     | 1680    | 3344    |

| R (Ohms) | Value IW | °C / 10 | °F / 10 |
|----------|----------|---------|---------|
| 168      | 5864     | 1788    | 3538,4  |
| 172      | 5976     | 1893    | 3727,4  |
| 176      | 6088     | 2002    | 3923,6  |
| 180      | 6200     | 2113    | 4123,4  |
| 184      | 6312     | 2223    | 4321,4  |
| 188      | 6424     | 2333    | 4519,4  |
| 192      | 6536     | 2443    | 4717,4  |
| 194      | 6592     | 2498    | 4816,4  |
| 196      | 6640     | 2555    | 4919    |
| 198      | 6696     | 2608    | 5014,4  |
| 200      | 6752     | 2664    | 5115,2  |
| 203      | 6832     | 2747    | 5264,6  |
| 206      | 6912     | 2832    | 5417,6  |
| 209      | 6992     | 2915    | 5567    |
| 212      | 7072     | 3000    | 5720    |
| 215      | 7144     | 3084    | 5871,2  |
| 218      | 7224     | 3170    | 6026    |
| 221      | 7304     | 3253    | 6175,4  |
| 224      | 7376     | 3338    | 6328,4  |
| 227      | 7456     | 3423    | 6481,4  |
| 230      | 7528     | 3510    | 6638    |
| 233      | 7608     | 3595    | 6791    |
| 236      | 7680     | 3681    | 6945,8  |
| 239      | 7752     | 3767    | 7100,6  |
| 242      | 7832     | 3854    | 7257,2  |
| 245      | 7904     | 3941    | 7413,8  |
| 248      | 7976     | 4028    | 7570,4  |
| 251      | 8048     | 4115    | 7727    |
| 254      | 8120     | 4203    | 7885,4  |
| 257      | 8192     | 4290    | 8042    |
| 260      | 8264     | 4380    | 8204    |
| 263      | 8336     | 4467    | 8360,6  |
| 266      | 8408     | 4556    | 8520,8  |
| 269      | 8480     | 4645    | 8681    |
| 273      | 8568     | 4763    | 8893,4  |
| 277      | 8664     | 4883    | 9109,4  |
| 281      | 8752     | 5003    | 9325,4  |
| 285      | 8848     | 5123    | 9541,4  |
| 289      | 8936     | 5244    | 9759,2  |

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## 4.6.6.3 Configuration for PT1000 sensor (Platinum 100 W / 0°C)

$$\text{Value} = ( 32737 * R ) / ( R + 768 )$$

The measuring range for PT1000 is 12 bits,

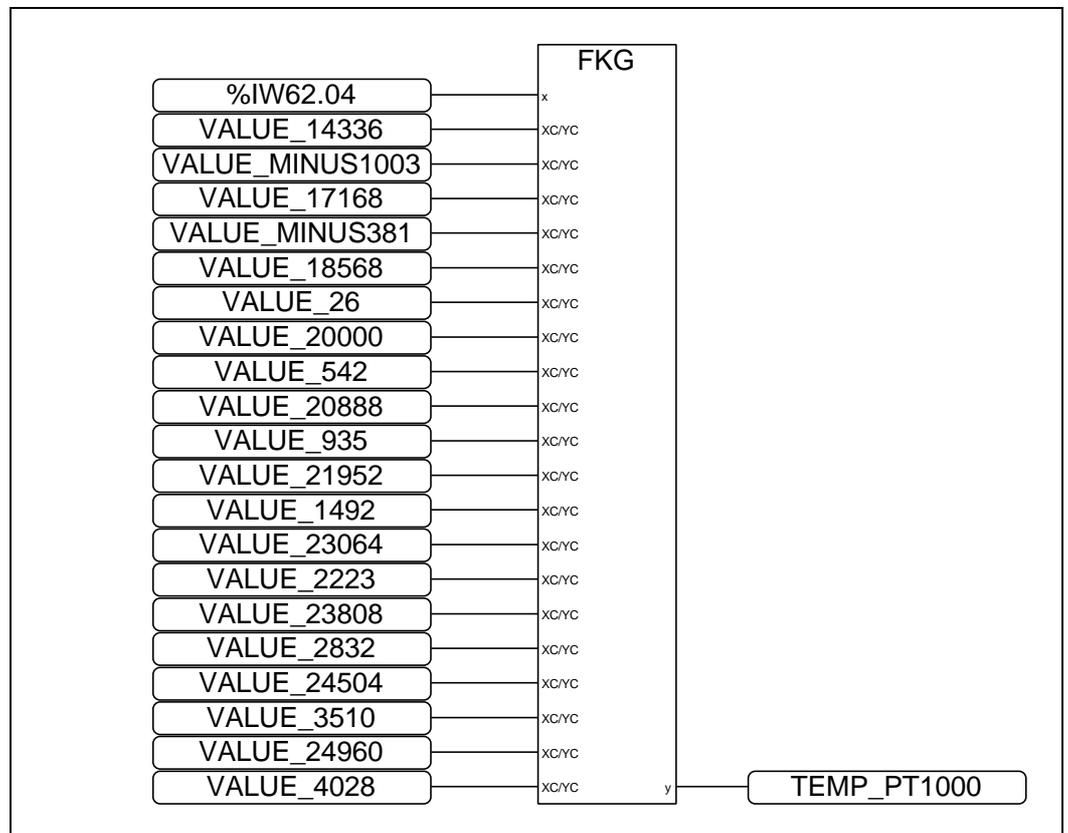
the value range: (-100.3 to +524.4 °C) by FKG function block

range overflow / open-circuit: : +32688,

range underflow / short-circuit of the sensor : 0

### Example of configuration PT1000 sensor with FKG function block:

Possibility of using only a point everything them 20 °C to assure a precision lower than 0.3 °C for PT1000 sensor. (the values can be found in table next § 4.6.6.4.)



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4.6.6.4 Table of corresponding Resistance / Analog value / ° Celsius / ° Fahrenheit for PT1000 sensors

| R (Ohms) | Value IW | °C / 10 | °F / 10 |
|----------|----------|---------|---------|
| 600      | 14336    | -1003   | -1485,4 |
| 630      | 14728    | -932    | -1357,6 |
| 660      | 15104    | -858    | -1224,4 |
| 690      | 15472    | -783    | -1089,4 |
| 720      | 15816    | -708    | -954,4  |
| 750      | 16152    | -633    | -819,4  |
| 780      | 16472    | -558    | -684,4  |
| 810      | 16776    | -482    | -547,6  |
| 850      | 17168    | -381    | -365,8  |
| 890      | 17544    | -280    | -184    |
| 930      | 17904    | -178    | -0,4    |
| 950      | 18072    | -128    | 89,6    |
| 970      | 18240    | -77     | 181,4   |
| 990      | 18408    | -25     | 275     |
| 1010     | 18568    | 26      | 366,8   |
| 1030     | 18728    | 77      | 458,6   |
| 1050     | 18880    | 128     | 550,4   |
| 1070     | 19032    | 180     | 644     |
| 1090     | 19176    | 231     | 735,8   |
| 1110     | 19320    | 282     | 827,6   |
| 1130     | 19464    | 334     | 921,2   |
| 1150     | 19600    | 386     | 1014,8  |
| 1170     | 19736    | 439     | 1110,2  |
| 1190     | 19864    | 490     | 1202    |
| 1210     | 20000    | 542     | 1295,6  |
| 1240     | 20184    | 620     | 1436    |
| 1270     | 20368    | 698     | 1576,4  |
| 1300     | 20552    | 777     | 1718,6  |
| 1330     | 20720    | 855     | 1859    |
| 1360     | 20888    | 935     | 2003    |
| 1390     | 21056    | 1013    | 2143,4  |
| 1420     | 21216    | 1092    | 2285,6  |
| 1450     | 21368    | 1172    | 2429,6  |
| 1480     | 21520    | 1251    | 2571,8  |
| 1510     | 21664    | 1331    | 2715,8  |
| 1540     | 21808    | 1411    | 2859,8  |
| 1570     | 21952    | 1492    | 3005,6  |
| 1600     | 22088    | 1572    | 3149,6  |
| 1640     | 22264    | 1680    | 3344    |

| R (Ohms) | Value IW | °C / 10 | °F / 10 |
|----------|----------|---------|---------|
| 1680     | 22432    | 1788    | 3538,4  |
| 1720     | 22600    | 1893    | 3727,4  |
| 1760     | 22760    | 2002    | 3923,6  |
| 1800     | 22912    | 2113    | 4123,4  |
| 1840     | 23064    | 2223    | 4321,4  |
| 1880     | 23208    | 2333    | 4519,4  |
| 1920     | 23352    | 2443    | 4717,4  |
| 1940     | 23416    | 2498    | 4816,4  |
| 1960     | 23488    | 2555    | 4919    |
| 1980     | 23552    | 2608    | 5014,4  |
| 2000     | 23616    | 2664    | 5115,2  |
| 2030     | 23720    | 2747    | 5264,6  |
| 2060     | 23808    | 2832    | 5417,6  |
| 2090     | 23904    | 2915    | 5567    |
| 2120     | 24000    | 3000    | 5720    |
| 2150     | 24088    | 3084    | 5871,2  |
| 2180     | 24176    | 3170    | 6026    |
| 2210     | 24256    | 3253    | 6175,4  |
| 2240     | 24344    | 3338    | 6328,4  |
| 2270     | 24424    | 3423    | 6481,4  |
| 2300     | 24504    | 3510    | 6638    |
| 2330     | 24584    | 3595    | 6791    |
| 2360     | 24664    | 3681    | 6945,8  |
| 2390     | 24736    | 3767    | 7100,6  |
| 2420     | 24816    | 3854    | 7257,2  |
| 2450     | 24888    | 3941    | 7413,8  |
| 2480     | 24960    | 4028    | 7570,4  |
| 2510     | 25032    | 4115    | 7727    |
| 2540     | 25096    | 4203    | 7885,4  |
| 2570     | 25168    | 4290    | 8042    |
| 2600     | 25232    | 4380    | 8204    |
| 2630     | 25304    | 4467    | 8360,6  |
| 2660     | 25368    | 4556    | 8520,8  |
| 2690     | 25432    | 4645    | 8681    |
| 2730     | 25512    | 4763    | 8893,4  |
| 2770     | 25592    | 4883    | 9109,4  |
| 2810     | 25672    | 5003    | 9325,4  |
| 2850     | 25752    | 5123    | 9541,4  |
| 2890     | 25824    | 5244    | 9759,2  |

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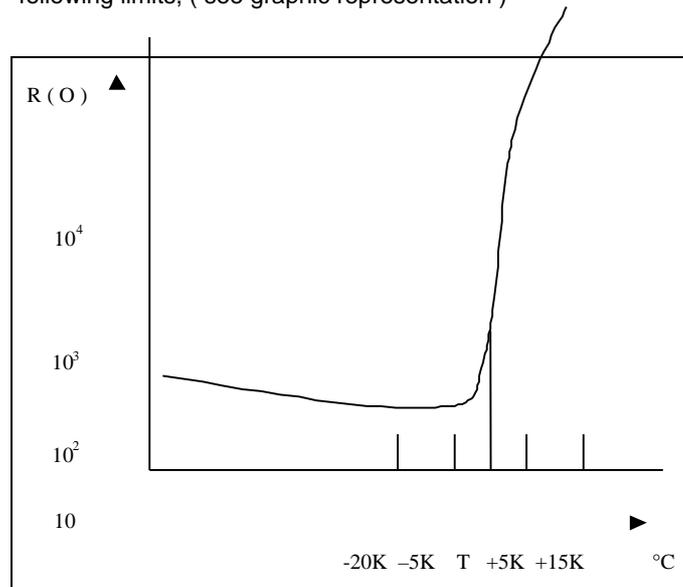
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## 4.6.7. configuration with another temperature sensor type

Possibility to use another temperature sensors like PTC, NTC...etc...

The configuration will be performed also by FKG function block, the parameters can be found according to the characteristics temperature sensor type used in the complete table of corresponding resistance / analog value (see in § annexes)

Example with PTC thermistor, thermal machine protection, use to protect electric motors from over temperature. The resistance / temperature characteristics of PTC thermistor is defined by the following limits, ( see graphic representation )



Typical characteristics curve R(°C) for PTC thermistor

With T = limit to protect electric motor

### Example:

- with PTC 80 T = 80°C corresponding to about 1000 Ω
- with PTC 120 T = 120°C corresponding to about 1000 Ω

Use the corresponding analog value in user program (comparison functions) to realise the protection motor. Possibility also to use several PTC thermistors connected in series and use the additional resistance values of different thermistors before to use the analog value corresponding in the user program.

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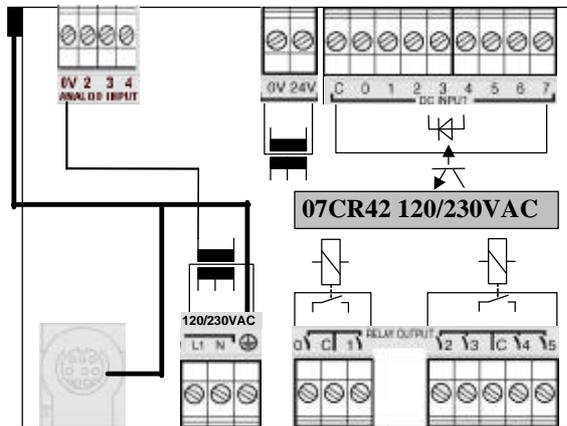
## 4.6.8. Diagnosis identification

Values for the different version of 42 series of correspondence table between the error and the diagnosis variable values are:

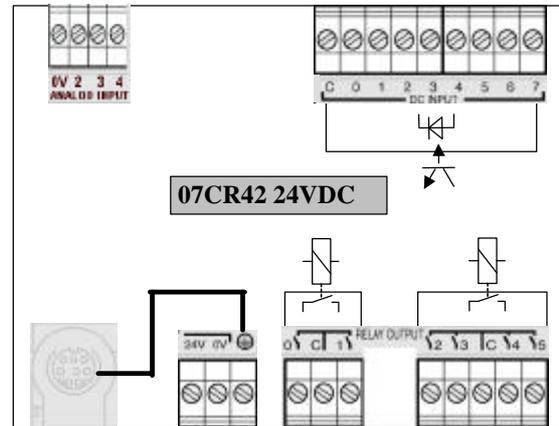
- Unit type: 228 07CR42
- Unit type: 229 07CT42

(further details about diagnosis procedure can be found inside Technical manual AC31 - 1SBC260400R1001 –Chapter 8 “Diagnosis”)

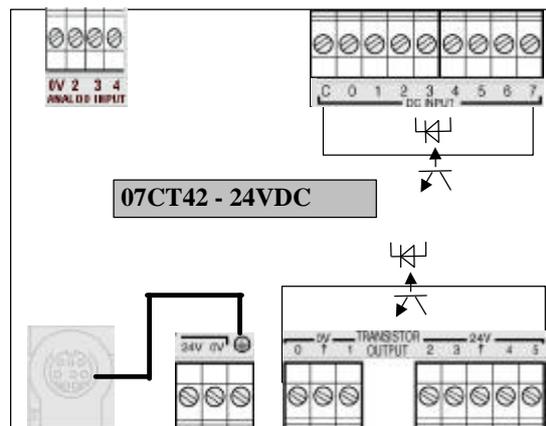
## 4.6.9. Overview of electrical isolations



Electrical of isolation for 07CR42 – 120/230VAC



Electrical of isolation for 07CR42 – 24VDC



Electrical of isolation for 07CT42 – 24VDC

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## 4.6.10. Annexes

Complete table of corresponding Resistance / Analog value for only IW62.04

| R ( Ohms ) | Value IW |  | R ( Ohms ) | Value IW |  | R ( Ohms ) | Value IW |
|------------|----------|--|------------|----------|--|------------|----------|
| 10         | 416      |  | 105        | 3928     |  | 248        | 7976     |
| 11         | 456      |  | 107        | 3992     |  | 251        | 8048     |
| 12         | 496      |  | 109        | 4056     |  | 254        | 8120     |
| 13         | 544      |  | 111        | 4128     |  | 257        | 8192     |
| 14         | 584      |  | 113        | 4192     |  | 260        | 8264     |
| 15         | 624      |  | 115        | 4256     |  | 263        | 8336     |
| 16         | 664      |  | 117        | 4320     |  | 266        | 8408     |
| 17         | 704      |  | 119        | 4384     |  | 269        | 8480     |
| 18         | 744      |  | 121        | 4448     |  | 273        | 8568     |
| 19         | 784      |  | 124        | 4544     |  | 277        | 8664     |
| 20         | 824      |  | 127        | 4632     |  | 281        | 8752     |
| 22         | 904      |  | 130        | 4728     |  | 285        | 8848     |
| 24         | 984      |  | 133        | 4824     |  | 289        | 8936     |
| 26         | 1064     |  | 136        | 4912     |  | 293        | 9024     |
| 28         | 1144     |  | 139        | 5008     |  | 297        | 9112     |
| 30         | 1224     |  | 142        | 5096     |  | 301        | 9200     |
| 33         | 1344     |  | 145        | 5192     |  | 305        | 9288     |
| 34         | 1384     |  | 148        | 5280     |  | 309        | 9376     |
| 35         | 1424     |  | 151        | 5368     |  | 313        | 9464     |
| 36         | 1456     |  | 154        | 5456     |  | 317        | 9552     |
| 37         | 1496     |  | 157        | 5544     |  | 321        | 9632     |
| 38         | 1536     |  | 160        | 5632     |  | 325        | 9720     |
| 39         | 1576     |  | 164        | 5752     |  | 329        | 9800     |
| 40         | 1616     |  | 168        | 5864     |  | 333        | 9888     |
| 42         | 1688     |  | 172        | 5976     |  | 337        | 9968     |
| 44         | 1768     |  | 176        | 6088     |  | 342        | 10072    |
| 46         | 1840     |  | 180        | 6200     |  | 347        | 10168    |
| 48         | 1920     |  | 184        | 6312     |  | 352        | 10272    |
| 50         | 1992     |  | 188        | 6424     |  | 357        | 10368    |
| 52         | 2072     |  | 192        | 6536     |  | 362        | 10472    |
| 54         | 2144     |  | 194        | 6592     |  | 367        | 10568    |
| 56         | 2216     |  | 196        | 6640     |  | 372        | 10664    |
| 58         | 2288     |  | 198        | 6696     |  | 377        | 10760    |
| 60         | 2368     |  | 200        | 6752     |  | 382        | 10856    |
| 63         | 2472     |  | 203        | 6832     |  | 387        | 10952    |
| 66         | 2584     |  | 206        | 6912     |  | 392        | 11048    |
| 69         | 2688     |  | 209        | 6992     |  | 397        | 11136    |
| 72         | 2800     |  | 212        | 7072     |  | 402        | 11232    |
| 75         | 2904     |  | 215        | 7144     |  | 408        | 11336    |
| 78         | 3008     |  | 218        | 7224     |  | 414        | 11448    |
| 81         | 3112     |  | 221        | 7304     |  | 420        | 11552    |
| 85         | 3256     |  | 224        | 7376     |  | 425        | 11640    |
| 89         | 3392     |  | 227        | 7456     |  | 430        | 11728    |
| 93         | 3528     |  | 230        | 7528     |  | 435        | 11816    |
| 95         | 3592     |  | 233        | 7608     |  | 440        | 11904    |
| 97         | 3664     |  | 236        | 7680     |  | 445        | 11992    |
| 99         | 3728     |  | 239        | 7752     |  | 450        | 12072    |
| 101        | 3792     |  | 242        | 7832     |  | 455        | 12160    |
| 103        | 3864     |  | 245        | 7904     |  | 460        | 12240    |

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| R ( Ohms ) | Value IW | R ( Ohms ) | Value IW | R ( Ohms ) | Value IW |
|------------|----------|------------|----------|------------|----------|
| 465        | 12328    | 1240       | 20184    | 2770       | 25592    |
| 470        | 12408    | 1270       | 20368    | 2810       | 25672    |
| 475        | 12488    | 1300       | 20552    | 2850       | 25752    |
| 480        | 12568    | 1330       | 20720    | 2890       | 25824    |
| 485        | 12648    | 1360       | 20888    | 605        | 14400    |
| 490        | 12728    | 1390       | 21056    | 612        | 14496    |
| 495        | 12808    | 1420       | 21216    | 619        | 14584    |
| 500        | 12888    | 1450       | 21368    | 626        | 14680    |
| 506        | 12984    | 1480       | 21520    | 633        | 14768    |
| 512        | 13072    | 1510       | 21664    | 640        | 14856    |
| 518        | 13168    | 1540       | 21808    | 647        | 14944    |
| 524        | 13256    | 1570       | 21952    | 654        | 15032    |
| 530        | 13344    | 1600       | 22088    | 661        | 15120    |
| 536        | 13432    | 1640       | 22264    | 668        | 15208    |
| 542        | 13520    | 1680       | 22432    | 676        | 15304    |
| 548        | 13608    | 1720       | 22600    | 684        | 15400    |
| 554        | 13696    | 1760       | 22760    | 692        | 15496    |
| 560        | 13784    | 1800       | 22912    | 700        | 15584    |
| 566        | 13864    | 1840       | 23064    | 708        | 15680    |
| 572        | 13952    | 1880       | 23208    | 716        | 15768    |
| 578        | 14032    | 1920       | 23352    | 724        | 15864    |
| 584        | 14120    | 1940       | 23416    | 732        | 15952    |
| 591        | 14216    | 1960       | 23488    | 740        | 16040    |
| 598        | 14312    | 1980       | 23552    | 748        | 16128    |
| 600        | 14336    | 2000       | 23616    | 756        | 16216    |
| 630        | 14728    | 2030       | 23720    | 765        | 16312    |
| 660        | 15104    | 2060       | 23808    | 774        | 16408    |
| 690        | 15472    | 2090       | 23904    | 783        | 16504    |
| 720        | 15816    | 2120       | 24000    | 792        | 16592    |
| 750        | 16152    | 2150       | 24088    | 801        | 16688    |
| 780        | 16472    | 2180       | 24176    | 810        | 16776    |
| 810        | 16776    | 2210       | 24256    | 819        | 16872    |
| 850        | 17168    | 2240       | 24344    | 828        | 16960    |
| 890        | 17544    | 2270       | 24424    | 837        | 17048    |
| 930        | 17904    | 2300       | 24504    | 847        | 17144    |
| 950        | 18072    | 2330       | 24584    | 857        | 17240    |
| 970        | 18240    | 2360       | 24664    | 867        | 17336    |
| 990        | 18408    | 2390       | 24736    | 877        | 17424    |
| 1010       | 18568    | 2420       | 24816    | 887        | 17520    |
| 1030       | 18728    | 2450       | 24888    | 897        | 17608    |
| 1050       | 18880    | 2480       | 24960    | 907        | 17696    |
| 1070       | 19032    | 2510       | 25032    | 917        | 17792    |
| 1090       | 19176    | 2540       | 25096    | 928        | 17888    |
| 1110       | 19320    | 2570       | 25168    | 939        | 17984    |
| 1130       | 19464    | 2600       | 25232    | 950        | 18072    |
| 1150       | 19600    | 2630       | 25304    | 961        | 18168    |
| 1170       | 19736    | 2660       | 25368    | 972        | 18256    |
| 1190       | 19864    | 2690       | 25432    | 983        | 18352    |
| 1210       | 20000    | 2730       | 25512    | 994        | 18440    |

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| R ( Ohms ) | Value IW |  | R ( Ohms ) | Value IW |  | R ( Ohms ) | Value IW |
|------------|----------|--|------------|----------|--|------------|----------|
| 1005       | 18528    |  | 1773       | 22808    |  | 3600       | 26944    |
| 1017       | 18624    |  | 1794       | 22888    |  | 3664       | 27024    |
| 1029       | 18720    |  | 1815       | 22968    |  | 3729       | 27104    |
| 1041       | 18808    |  | 1836       | 23048    |  | 3796       | 27192    |
| 1053       | 18904    |  | 1858       | 23128    |  | 3864       | 27272    |
| 1065       | 18992    |  | 1880       | 23208    |  | 3941       | 27360    |
| 1077       | 19080    |  | 1902       | 23288    |  | 4019       | 27448    |
| 1089       | 19168    |  | 1924       | 23360    |  | 4099       | 27528    |
| 1102       | 19264    |  | 1947       | 23440    |  | 4180       | 27616    |
| 1115       | 19352    |  | 1970       | 23520    |  | 4263       | 27696    |
| 1128       | 19448    |  | 1993       | 23600    |  | 4348       | 27784    |
| 1141       | 19536    |  | 2022       | 23688    |  | 4434       | 27864    |
| 1154       | 19624    |  | 2052       | 23784    |  | 4522       | 27944    |
| 1167       | 19712    |  | 2082       | 23880    |  | 4612       | 28024    |
| 1181       | 19808    |  | 2113       | 23976    |  | 4704       | 28104    |
| 1195       | 19896    |  | 2144       | 24064    |  | 4821       | 28200    |
| 1209       | 19992    |  | 2176       | 24160    |  | 4941       | 28296    |
| 1223       | 20080    |  | 2208       | 24256    |  | 5064       | 28384    |
| 1237       | 20168    |  | 2241       | 24344    |  | 5190       | 28480    |
| 1251       | 20256    |  | 2274       | 24440    |  | 5319       | 28568    |
| 1266       | 20344    |  | 2308       | 24528    |  | 5451       | 28656    |
| 1281       | 20440    |  | 2342       | 24616    |  | 5587       | 28736    |
| 1296       | 20528    |  | 2377       | 24704    |  | 5726       | 28824    |
| 1311       | 20616    |  | 2412       | 24792    |  | 5869       | 28904    |
| 1326       | 20696    |  | 2448       | 24880    |  | 6015       | 28992    |
| 1341       | 20784    |  | 2484       | 24968    |  | 6165       | 29072    |
| 1357       | 20872    |  | 2521       | 25056    |  | 6319       | 29144    |
| 1373       | 20960    |  | 2558       | 25144    |  | 6476       | 29224    |
| 1389       | 21048    |  | 2596       | 25224    |  | 6657       | 29312    |
| 1405       | 21136    |  | 2634       | 25312    |  | 6843       | 29392    |
| 1421       | 21216    |  | 2673       | 25392    |  | 7034       | 29472    |
| 1438       | 21312    |  | 2713       | 25480    |  | 7230       | 29552    |
| 1455       | 21392    |  | 2753       | 25560    |  | 7432       | 29632    |
| 1472       | 21480    |  | 2794       | 25640    |  | 7640       | 29704    |
| 1489       | 21568    |  | 2835       | 25720    |  | 7853       | 29776    |
| 1506       | 21648    |  | 2877       | 25800    |  | 8127       | 29864    |
| 1524       | 21736    |  | 2920       | 25880    |  | 8411       | 29952    |
| 1542       | 21824    |  | 2963       | 25960    |  | 8705       | 30040    |
| 1560       | 21904    |  | 3007       | 26040    |  | 9009       | 30120    |
| 1578       | 21984    |  | 3052       | 26120    |  | 9324       | 30200    |
| 1596       | 22072    |  | 3097       | 26192    |  | 9650       | 30280    |
| 1615       | 22152    |  | 3143       | 26272    |  | 10036      | 30368    |
| 1634       | 22240    |  | 3190       | 26344    |  | 10437      | 30448    |
| 1653       | 22320    |  | 3237       | 26424    |  | 10854      | 30528    |
| 1672       | 22400    |  | 3295       | 26512    |  | 11288      | 30608    |
| 1692       | 22480    |  | 3354       | 26600    |  | 11739      | 30680    |
| 1712       | 22568    |  | 3414       | 26688    |  | 12325      | 30776    |
| 1732       | 22648    |  | 3475       | 26776    |  | 12941      | 30856    |
| 1752       | 22728    |  | 3537       | 26856    |  | 13588      | 30944    |

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| R ( Ohms ) | Value IW |
|------------|----------|
| 14267      | 114136   |
| 15265      | 122120   |
| 16333      | 130664   |
| 17476      | 139808   |
| 18699      | 149592   |
| 20007      | 160056   |
| 21407      | 171256   |
| 23119      | 184952   |
| 24968      | 199744   |
| 26965      | 215720   |
| 29391      | 235128   |
| 32330      | 258640   |

| R ( Ohms ) | Value IW |
|------------|----------|
| 35563      | 284504   |
| 40897      | 327176   |
| 47031      | 376248   |
| 54085      | 432680   |
| 64902      | 519216   |
| 77882      | 623056   |
| 93458      | 747664   |
| 112149     | 897192   |
| 134578     | 1076624  |
| 161493     | 1291944  |
| 193791     | 1550328  |
| 232549     | 1860392  |

| R ( Ohms ) | Value IW |
|------------|----------|
| 279058     | 2232464  |
| 390681     | 3125448  |
| 546953     | 4375624  |
| 765734     | 6125872  |
| 1072027    | 8576216  |
| 1500837    | 12006696 |
| 2251255    | 18010040 |
| 3376882    | 27015056 |
| 5065323    | 40522584 |
| 7091452    | 56731616 |
|            |          |
|            |          |