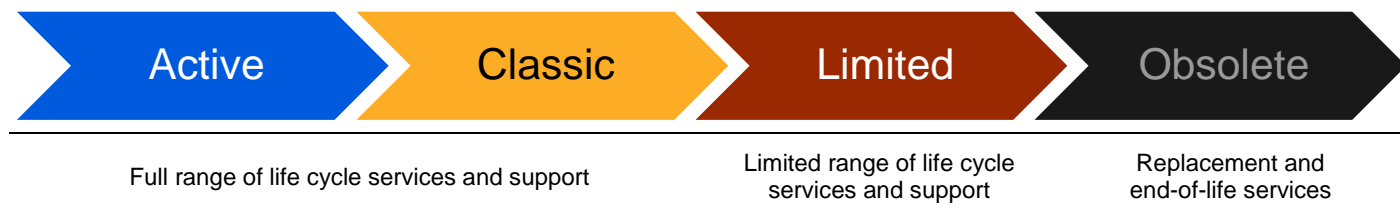


PLC Products AC31 Series 40/50



Current life cycle status

The PLC product family AC31 Series 40/50 is in the Limited phase since 01.01.2012 according to the ABB life cycle model outlined above.

Life cycle plan

It is planned to keep AC31 Series 40/50 in the Limited phase until the end of 2015, after which it will be transferred to Obsolete phase.

The ABB life cycle management model is designed to manage an orderly transition to new replacement products or to choose from various lifetime extending services. At the same time the model ensures access to continuing support for our customers.

Recommended actions

It is recommended to migrate existing installations to AC500 or AC500-eco.

Further information

For more information on drives life cycle management and available services contact your local ABB organization or at www.abb.com/plc.

Support availability in Limited phase

Following services are available

Migration

Replacement

Following services are limited

Spare Parts

Technical Support

Following services are not available

On-site Service

Workshop Repair

Training