

# Condition monitoring of stackers prevents downtime

A digital system issues maintenance-oriented warnings before standard DCS alarms

## **SITUATION**

#### Stackers at mining site

Considerable pressure difference between luffing cylinders, above normal operational level, indicated by OEM with the following consequences:

- If confirmed that sensors connections are switched, inconsistent feedback for luffing elevation control
- If confirmed failure of pressure distribution control system, luffing cylinders warpage

## **MINING, AMERICAS, 2018**



## SOLUTION

#### **Asset Health Index Dashboard and Faceplate details**

- Alarmed conditions
- Severity level
- Possible causes
- Suggested actions
- Condition Monitoring System integrated to **Control System**

## **SCOPE OF DELIVERY**

 ABB Ability<sup>™</sup> Asset Vista Condition Monitoring for mining

## **SUCCESS**

#### Production, repair and spare parts savings

- Maintenance-oriented warnings before standard DCS alarms
- Avoided downtime
- Further savings on parts, man-hours and parts logistic costs

## **BENEFITS**

\$300k

Availability

Throughput/yield

\$4.95m

**OPEX** 

1%