

## **SIL Declaration of conformity**

**ABB Automation GmbH** 60488 Frankfurt am Main Germany

declares that the products

Continuous Gas Analyzers EasyLine EL3000 series Oxygen Analyzer Magnos206 (Models EL3020, EL3040) or EasyLine EL3060 Series Oxygen Analyzer Magnos206 (EL3060-Magnos206), without flow or pressure sensor,

comply with the requirements of the European Standards for Functional Safety:

EN 61508 (2010) part 2

[identical with IEC 61508 (2010)]

The catalog numbers are recorded in the analyzer data sheet:

Analyzer	System	Housing	Electronic Module	Module
EL3020-Magnos206* IP20, twofold analog output	24042-111011000000	24342-111011000001	24442-1100110000N1	24641-1110110500H1
EL3040-Magnos206* IP65, twofold analog output	24042-121031000000	24342-121031000001	24442-1200310000N1	24641-1210310500L1
EL3040-Magnos206* IP65, twofold analog output	24042-121231000000	24342-121231000001	24442-1202310000N1	24641-1212310500L1
EL3060-Magnos206*  IP65, fourfold analog output	24042-151121000000	24342-151121020001	24442-1501210000X1	24641-1511210200X1

<sup>\*</sup> without flow or pressure sensor

The assessment of hardware failure rates was carried out for single channel and redundant operation of Magnos206 by the company GWW GasWarn Dr. Wenker GmbH (see compliance statement of GWW GasWarn Dr. Wenker GmbH) as independent consultant confirming the correctness of this declaration. The conditions of safety related operation specified overleaf have to be obeyed by the user to achieve the claimed SIL compliance.

	Single channel use (one out of one)	Redundant use (one out of two)		
Safety function	Oxygen measurement with 4–20 m The fault relay in normal energized	Oxygen measurement with 4–20 mA output The fault relay in normal energized mode is part of the safety function because several internal faults will be signaled by de-energizing the		
Measuring ranges - Standard	0-25 Vol.% / 0-1	0-25 Vol.% / 0-100 Vol.% Oxygen		
Smallest measuring range	0–1 Vol.%	0–1 Vol.% Oxygen		
SIL capability hardware	1	2		
Type of Device	E	В		
Proof test interval	1 ye	1 year		
MTTR	24	24 h		
SFF	79.5	79.51 %		
HFT	0	1		
β Factor	_	5 %		
PFD	2.47 × 10 <sup>-3</sup>	1.31 × 10 <sup>-4</sup>		
PFH	5.54 × 10 <sup>-7</sup>	3.01 × 10 <sup>-8</sup>		
λ <sub>du</sub>	5.54 × 10	5.54 × 10 <sup>-7</sup> (per h)		
λ <sub>dd</sub>	1.26 × 10	1.26 × 10 <sup>-6</sup> (per h)		
λ <sub>su</sub>	8.13 × 10	8.13 × 10 <sup>-7</sup> (per h)		
λ <sub>sd</sub>	7.90 × 10	7.90 × 10 <sup>-8</sup> (per h)		

Frankfurt, 25.10.2018

IMS & OPEX Manager

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i.V. Dr. Jürgen Kappler Head of R&D Leiter Entwicklung



Annexes are part of this declaration. This declaration certifies conformance with the above mentioned Standards. Affirmation of attributes in a legal sense is not included. Security declarations given in the product documentation have to be considered.

## **Conditions for use**

The values for the SIL-Capability of the analyzer and the determined failure rates are valid only if the following conditions for use are observed:

- Output signals of the analyzer of ≤ 2,5 mA (fail low) and ≥ 21,5 mA (fail high) have to be recognized by the control unit (e.g. PLC) as analyzer failure.
- De-energizing of the fault relay has to be recognized by the control unit (e.g. PLC) as analyzer failure
- The analyzer has to be maintained regularly following the manufacturer's instructions and to be calibrated using a certified calibration gas mixture.
- The Safety Reference Manual/Instructions has to be followed.

## **Annual Proof Test**

Minimum once per year a proof test has to be carried out for the overall safety function. For the analyzer the proof test is a regular calibration /adjustment, the manual testing of the relays and the checking of all parameters and the calibration data. The proof test is described in detail in the Safety Reference Manual/Instructions.