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| ABB | Life Cycle Status Statement | | | DOCLCMACS5041 |
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ACS502/503/504/506 Frequency Converters

1. CURRENT LIFE CYCLE STATUS

The ACS504 drive product has been in the obsolete phase since the beginning of 2011 according to the ABB Life Cycle Model outlined below.

2. SUPPORT AVAILABILITY

During the obsolete phase ABB can not guarantee availability of product support within reasonable cost or technically:

- Sale of ACS504 parts is limited to available inventory.
- Sale of ACS504 repair services is limited to component availability.

3. LIFE CYCLE PLAN

It is recommended that ACS504 drive product customers migrate to replacement products.

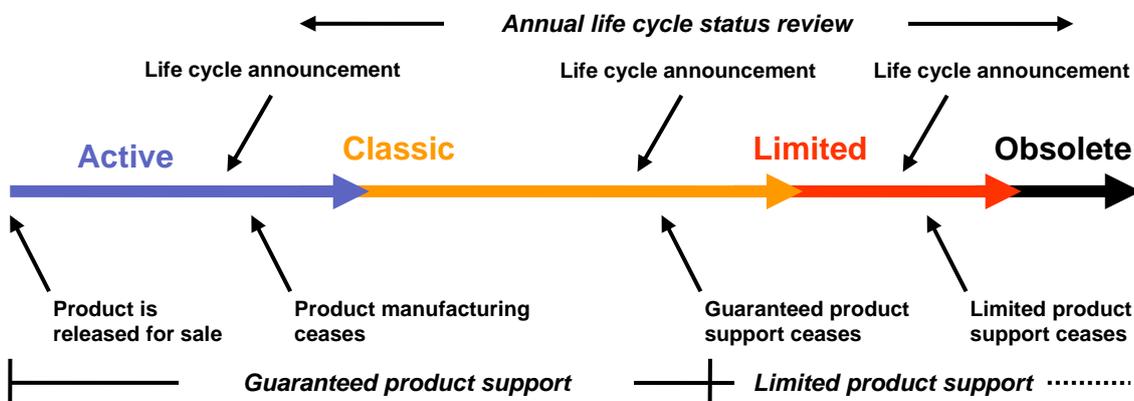
For information about replacement possibilities of the ACS504 go to <http://194.241.163.54/driveupgrade/>

4. FURTHER INFORMATION

For more information on the available Drives services, such as replacement possibilities and the ABB life cycle policy for Drives, please see <http://www.abb.com/drivesservices/> and/or contact your local ABB organization.

For further information on the life cycle model and available services, please contact ABB Product Support Sales & Marketing by e-mail global.productsupport@fi.abb.com

5. ABB LIFE CYCLE MODEL



Specifications subject to change without notice.